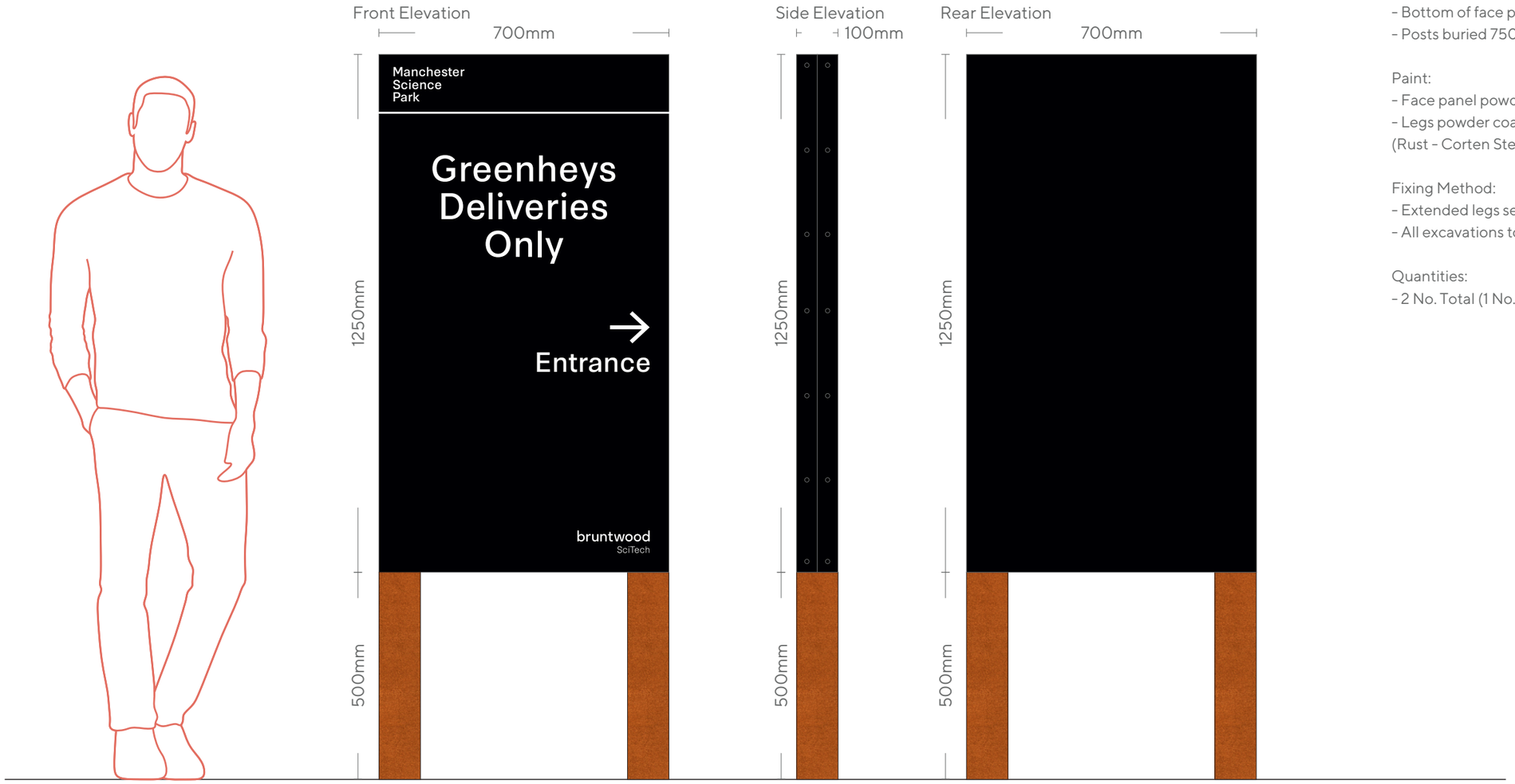
EX07 - 1 No.



EX-07 Signs

E/10539-5

Description:
- Single sided
- Twin 101mm x 101mm aluminium box section legs
- Folded aluminium tray panel notched out at bottom of sleeve over legs
- Face panels applied with matt white vinyl text (M7-101M)

Measurements:
- Overall 700mm x 1750mm x 100mm
- Face panel 700mm x 1250mm x 100mm
- Bottom of face panel 500mm FFL
- Posts buried 750mm deep

Paint:
- Face panel powder coated standard RAL 9011 - black
- Legs powder coated brown to simulate Corten
(Rust - Corten Steel - ER075F3T)(Paramount Powders)

Fixing Method:
- Extended legs set into new concrete bases
- All excavations to be in soft dig locations free of underground utilities

Quantities:
- 2 No. Total (1 No. shown on this page)

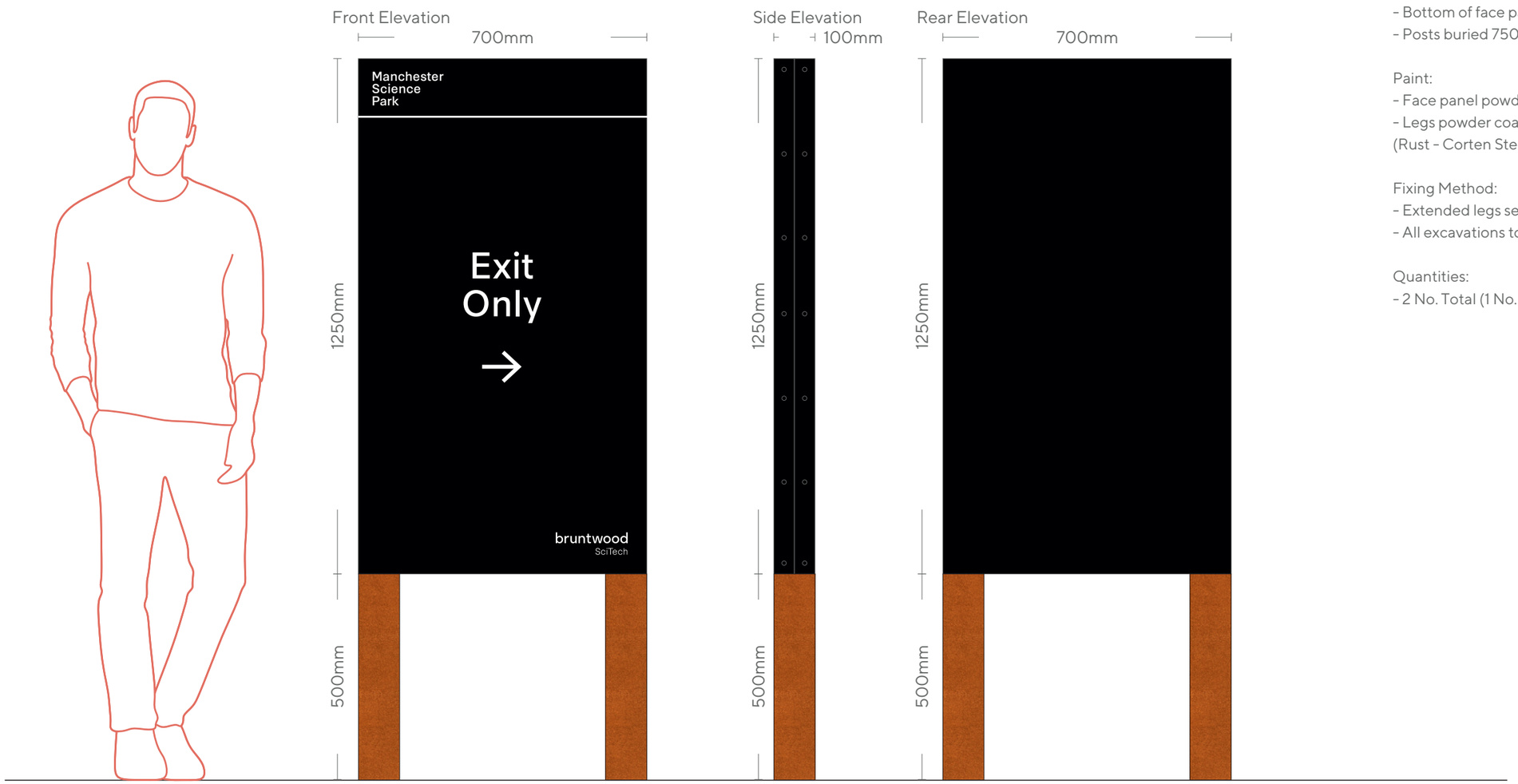
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isGroup CUTTING EDGE SIGNAGE
WAY2GO WAYFINDING SOLUTIONS

EX07 - 1 No.



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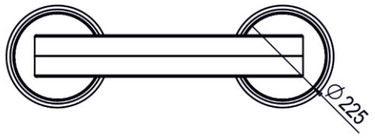
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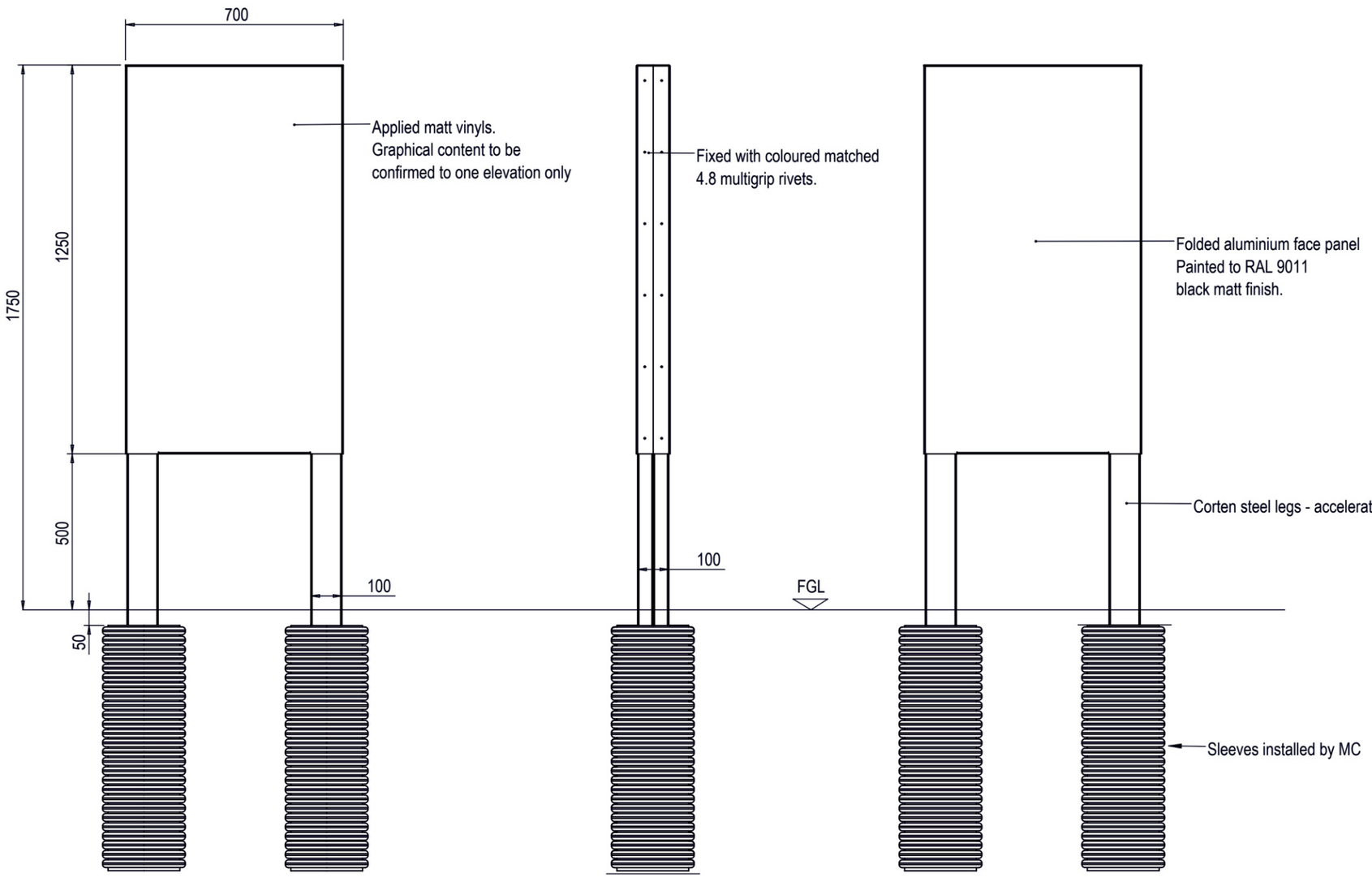
isGroup CUTTING EDGE SIGNAGE
WAY2GO WAYFINDING SOLUTIONS

SO5722 - Greenheys - Bruntwood - Directional

EX-07 - Directional - 2No in total.



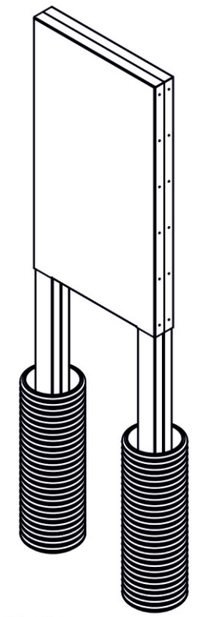
Plan elevation



Front elevation

Side Elevation

Rear Elevation



Isometric view

JOB CARD-F006

WELD SET No.		
WELDING WIRE LOT/BATCH		
WELDING GAS LOT/BATCH		
ISSUE TO FAB	INITIALS	
CUT BY	INITIALS	
BENT BY	INITIALS	
DIM CHECKS	INITIALS	
FABRICATED BY	INITIALS	
WELDED BY	INITIALS	
WELD INSPECTION DURING MULTIRUN	INITIALS	
COMPLETION OF MANUFACTURE	DATE:	
CHECKED BY RWC YES NO	DATE:	
REWORK YES NO	DATE:	
	NCR No	

ANY REWORK MUST RELATE TO NCR AND FOLLOW NDT PROCEDURE WELD DEFECT TO BE COMPLETELY REMOVED AND REWELDED TO THE ORIGINAL PROCEDURE.

GAS FLOW CHECK		
VISUAL INSPECTION	100%	PASS / FAIL
MPI	%	
DPI	%	
PRE GALV CHECK		
POST GALV CHECK		

ON COMPLETION THIS DRAWING MUST BE SIGNED AND GIVEN TO THE QA/RWC SIGNATURE AND DATE:

WELDING PLAN-F014

-ALL WELDS 6mm LEG LENGTH FILLET UNO
-ALL STEELWORK TO EXC2
-ALL TOLERANCES TO MEET BS 1090-2
-MAKE SURE SURFACE IS FREE FROM GREASE & MILL SCALE
-ACCEPTABLE CRITERIA TO BS EN 5817 (QUALITY LEVEL C)
-LAMELLA TEARING TO BE AVOIDED BY GOOD JOINT DESIGN
-CORRECT MATERIALS, WELDING SEQUENCE AND TECHNIQUE
-RESTRAINTS APPLIED , CLAMPS AND BRACES (IF REQUIRED)
-TURNING OF COMPONENTS BY O/H CRANE AND 'a' FRAMES
-MEASURES TO AVOID DISTORTION PRE-HEAT POST-HEAT

WPS 01 SL FW(135) z <8.5mm
WPS 02 ML FW(135) Z >8.5mm
WPS 06 SL FW(141) ALU
WPS 09 BW(135)

WPS 03 SL FW(135)
PIPE TO PLATE
WPS 05 SL FW(141)
STAINLESS
WPS 08 SL FW(141)
SS PIPE-PLATE

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QTY	AS DETAILED
MATERIAL GRADE	AS DETAILED
SURFACE FINISH AND BS No.	

Rev A - Added sleeves to be installed by MC - 13.03.26
Rev B - Added back panel and updated post to Corten steel 27.05.26
Rev C - Smaller sleeves 28.07.26

SITE			
TITLE			
SCALE			
DATE	27.02.2026		
DRAWN	RH	CHECKED	
SHEET No.	1	SO No.	5722
DRAWING No.	E10539-5-EX-07		

STRUCTURAL ENGINEERS JOB No. 000000 COLUMN TO BASEPLATE 00mm FILLET WELD

DRAWING ISSUE: INFORMATION

REVISION. C

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