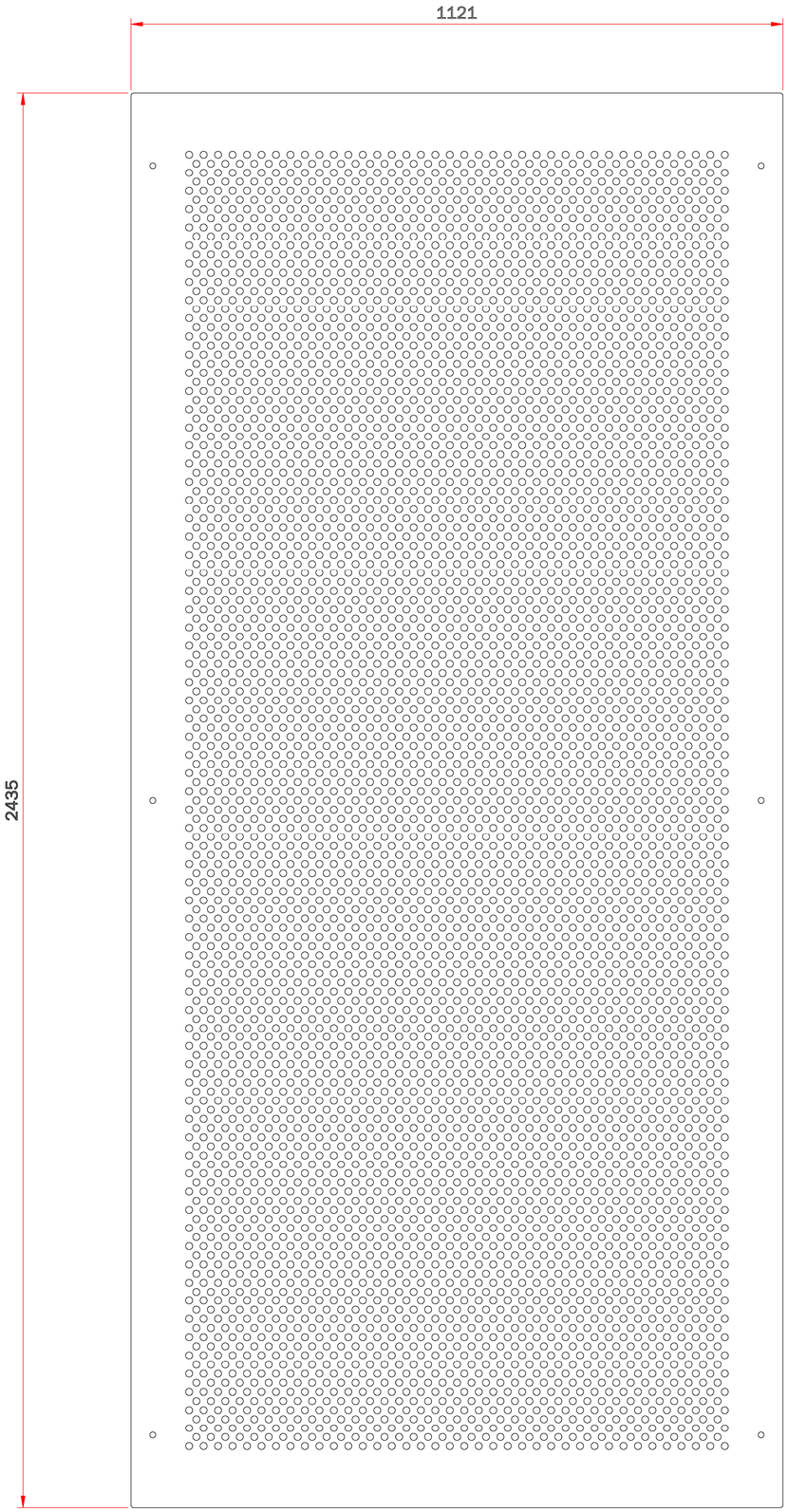
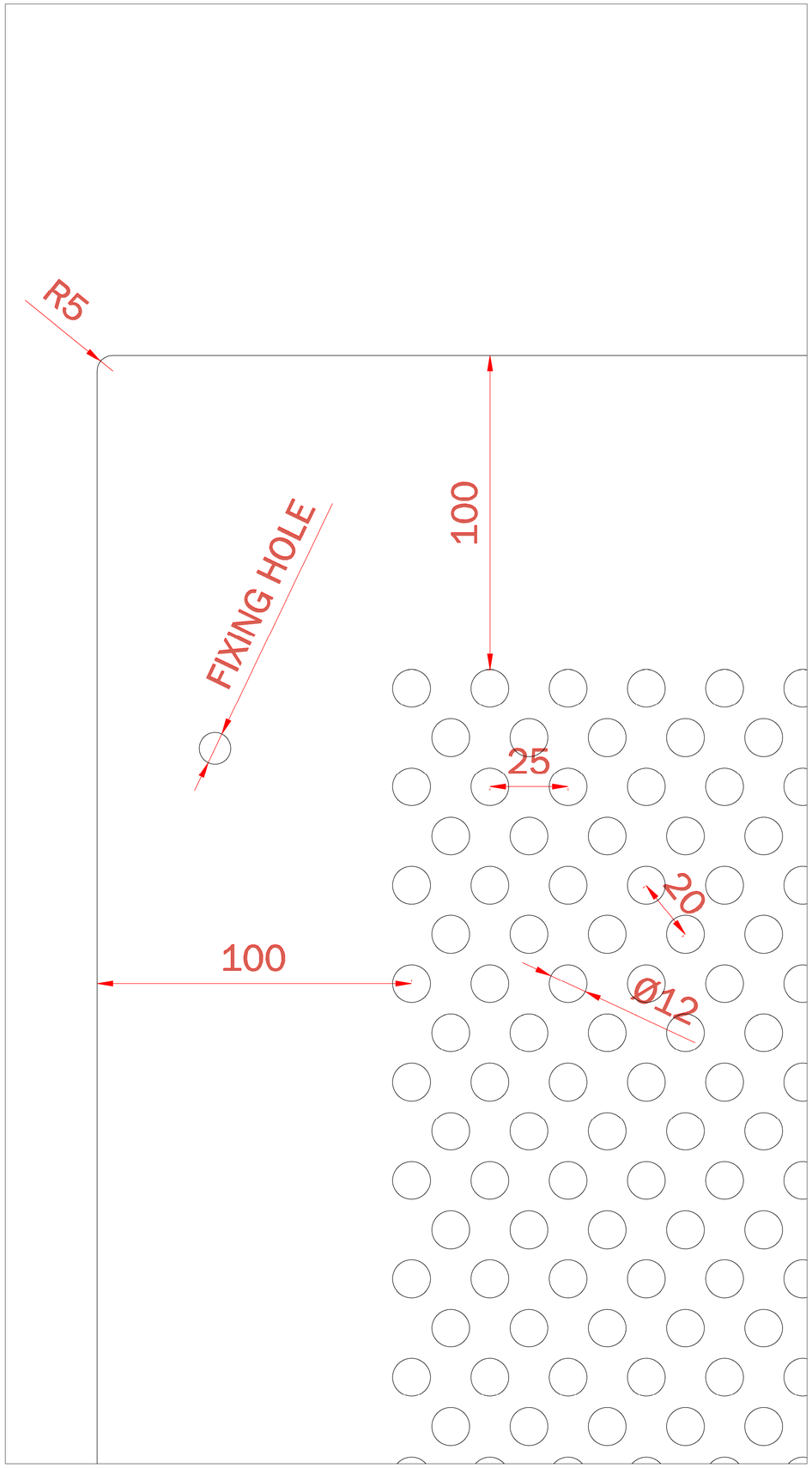




GENERAL NOTES

1. ALL WELDING IN ACCORDANCE WITH BS 3834, WELDING EXECUTION CLASS 2 AS EN 1090.
2. ALL STRUCTURAL STEELWORK IS TO BE IN ACCORDANCE WITH BS EN 1090-2 EXECUTION CLASS 2.
3. MATERIAL GRADES U.N.O. TO BE S275 (ALL CHS/SHS/RHS TO BE S355 (
4. ALL TOLERANCES TO STEELWORK TO BE WITHIN THE LIMITS SET OUT IN THE NATIONAL STRUCTURAL STEELWORK SPECIFICATION. 7TH EDITION.
5. O.N.O. FILLET WELDS ARE TO BE Z 6MM AS WPS-FW-002
6. O.N.O. ALL BUTT WELDS TO BE AS WPS-BW-002.
7. ALL HOLES 220 U.N.O
8. O.N.O GALVANIZING IS TO BE IN ACCORDANCE WITH BS EN ISO 1461:2009. (TO A THICKNESS OF 85 MICRONS AVERAGE).
9. O.N.O POWDER COATING TO BE IN ACCORDANCE WITH BS EN 12206-1:2004. (TO A THICKNESS OF 75 MICRONS). U.N.O POWDER COATING TO BE SEMI-GLOSS.
10. THIS DRAWING MUST NOT BE SCALED.

Index	Date	Description	Author
P02	16/05/2026	PATTERN REVISION	CM
P01	18/05/2026	FIRST ISSUE	CM

REVISIONS

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PROJECT
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DRAWING TITLE
GENERAL ARRANGEMENT
BALCONY PERFORATED PANEL DETAIL

DRAWN BY	CHECKED BY	DATE	SCALE
CM	RP	18/05/2026	

DRAWING No.	REV
KF648-001 - 02	P02