xsign™

VITA MANCHESTER FIRST STREET

PLOT 9B EXTERNAL SIGNAGE

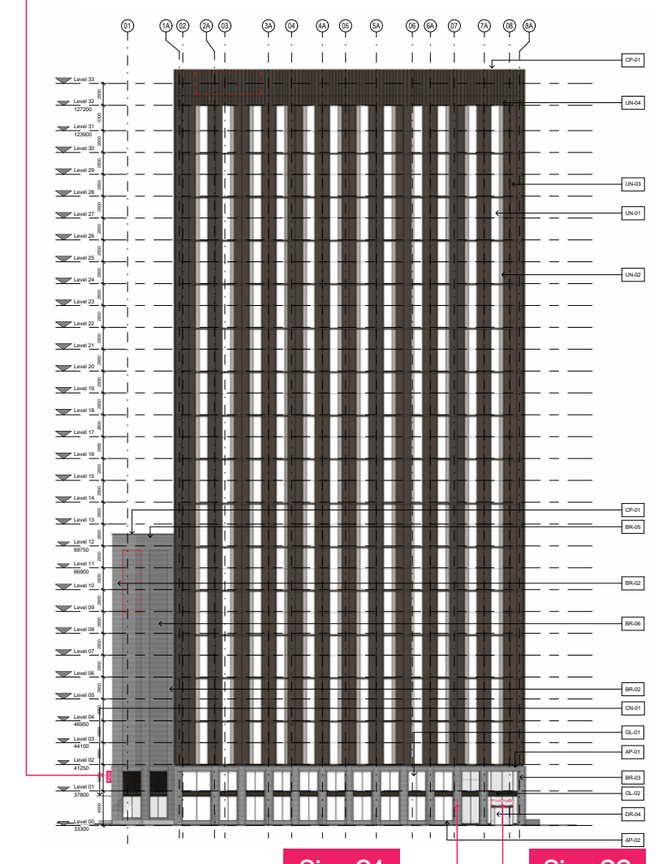
VS9B-XSN-Z100-Sp-XX-0002 Rev P01

VERSION 07 | 27.05.2026

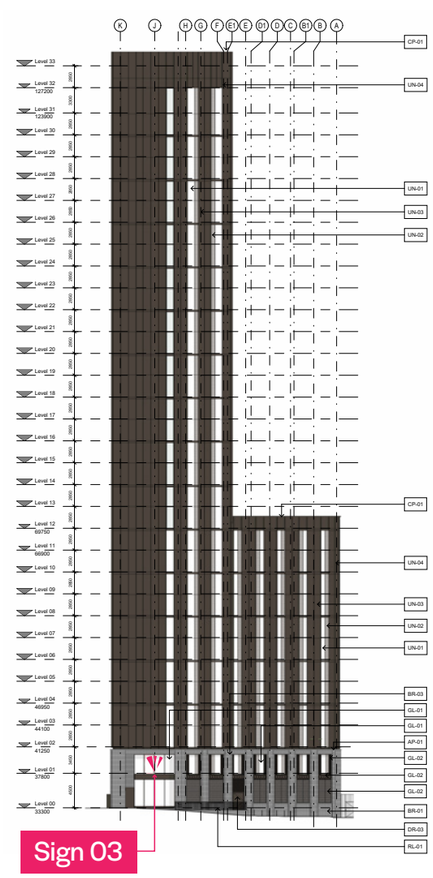
DDI | DGR

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Sign 04



South Elevation
1:800 @ A3



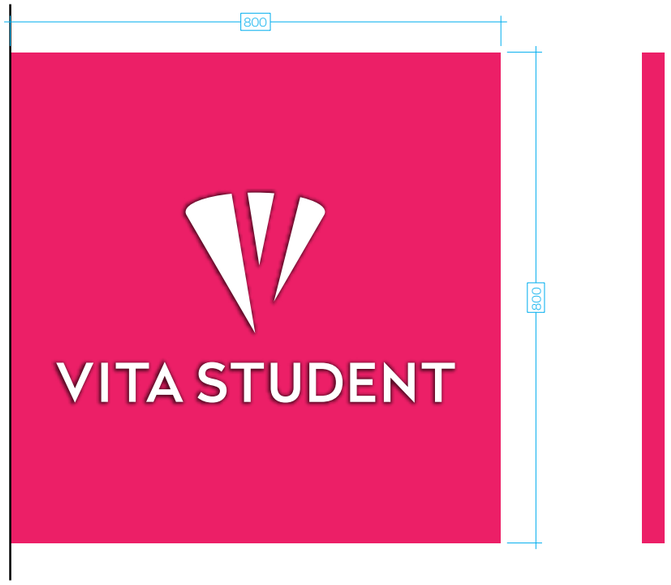
East Elevation
1:800 @ A3

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VITA MANCHESTER FIRST STREET

Sign 01



Front and Side Elevation
1:10 @ A3

Sign Description

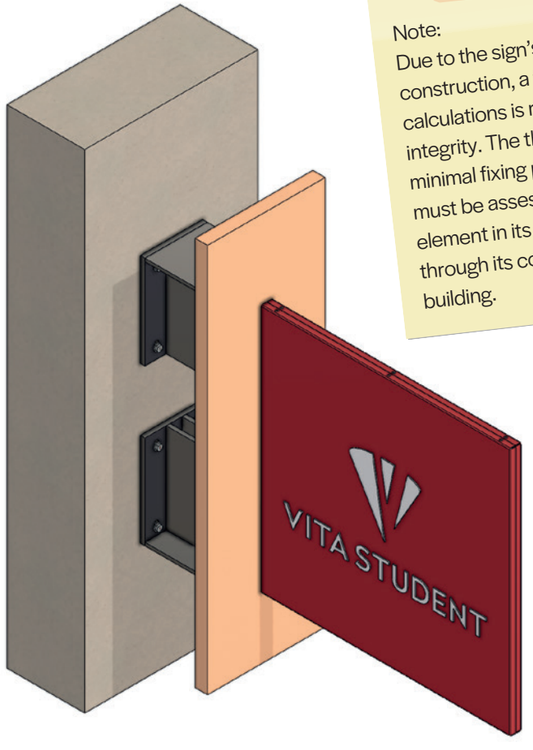
Bespoke Fabricated Double Sided Projecting Sign.Constructed From Coated Aluminium Panels To Match VITA Brand Red.

VITA Logo To Be Stencil Cut From Face With Push Through Opal Acrylc Graphics. Backed With Cool White LED's.

Mechanically fixed to a support steel bracket using self drilling TEK screws through aluminium spacers

Key Notes

Letter Colour:	White Opal
Power Supply:	13Amp Fused Spur (By Others)
Illumination Type:	Static Internal
Illumination Levels:	To Not Exceed 300cd/m²
Illumination Colour:	Cool White
Overall Weight:	20Kg



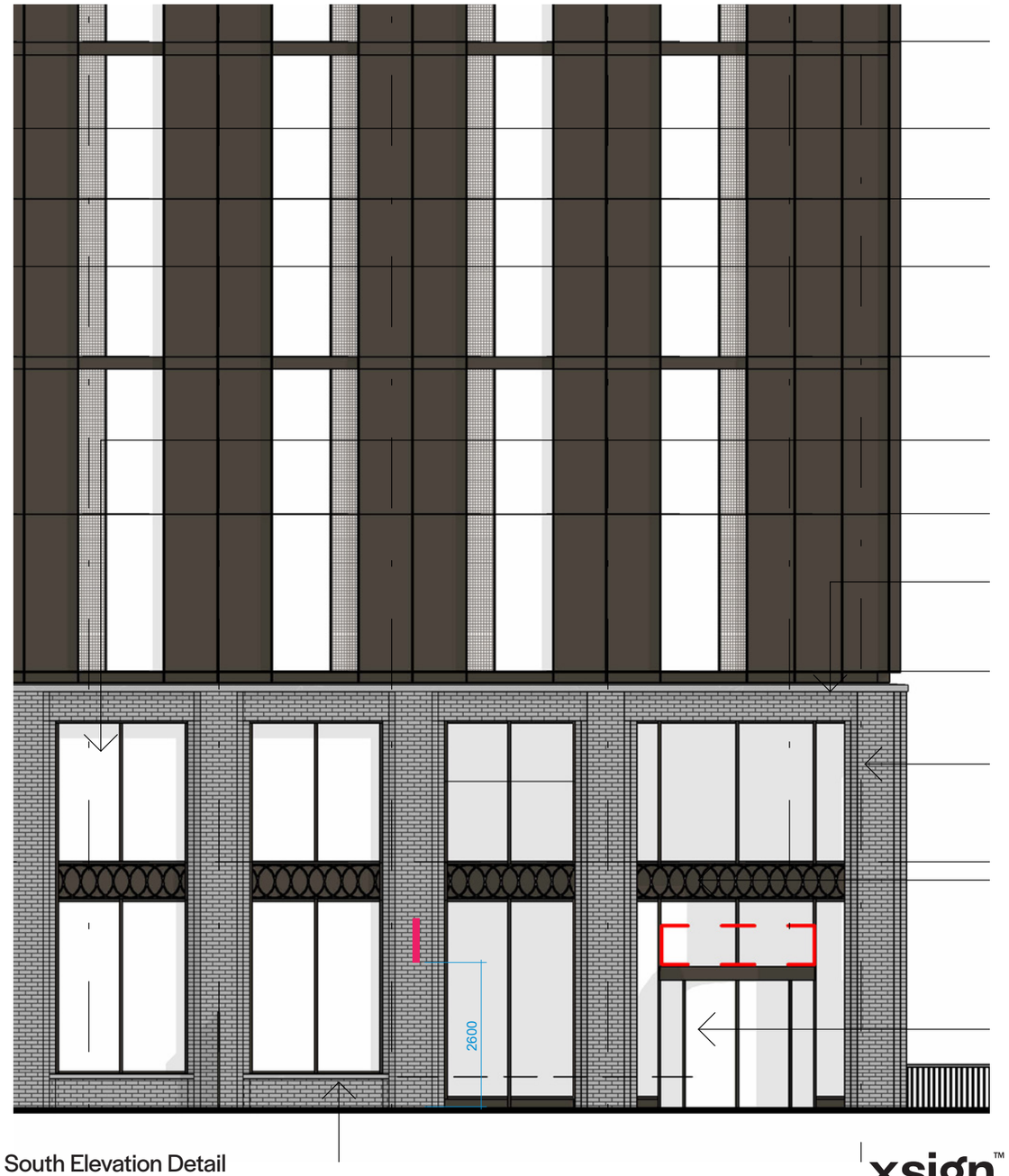
Note:
Due to the sign's slender construction, a full set of structural calculations is required to verify its integrity. The thin returns and minimal fixing plate mean the sign must be assessed as a structural element in its own right, not only through its connection to the building.

REINFORCE/SUPPORT PATTRESS OR ADDITIONAL SUPPORT BRACKETS REQUIRED BEHIND THE CLADDING



6.4 Self Drilling TEK Screws A4
+ Mild Steel tube spacers to support bracket

Fixing Details

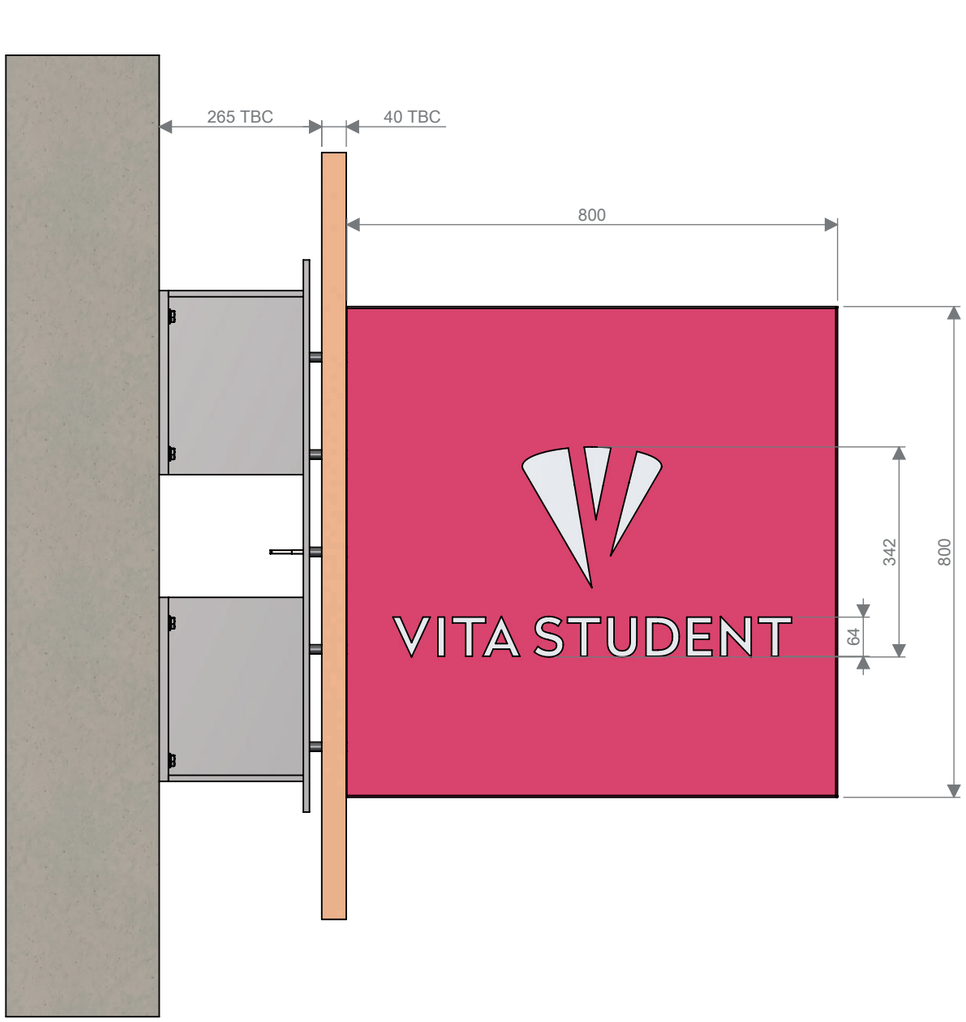


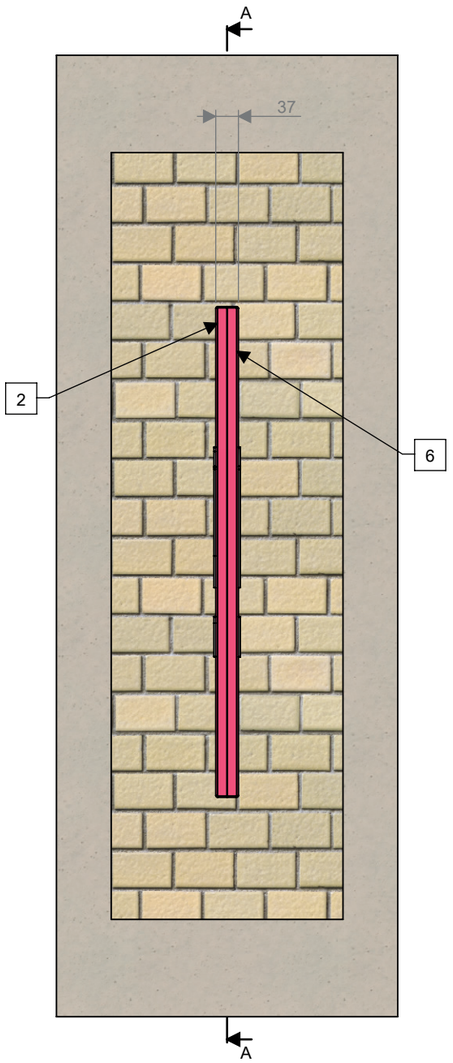
South Elevation Detail
1:100 @ A3

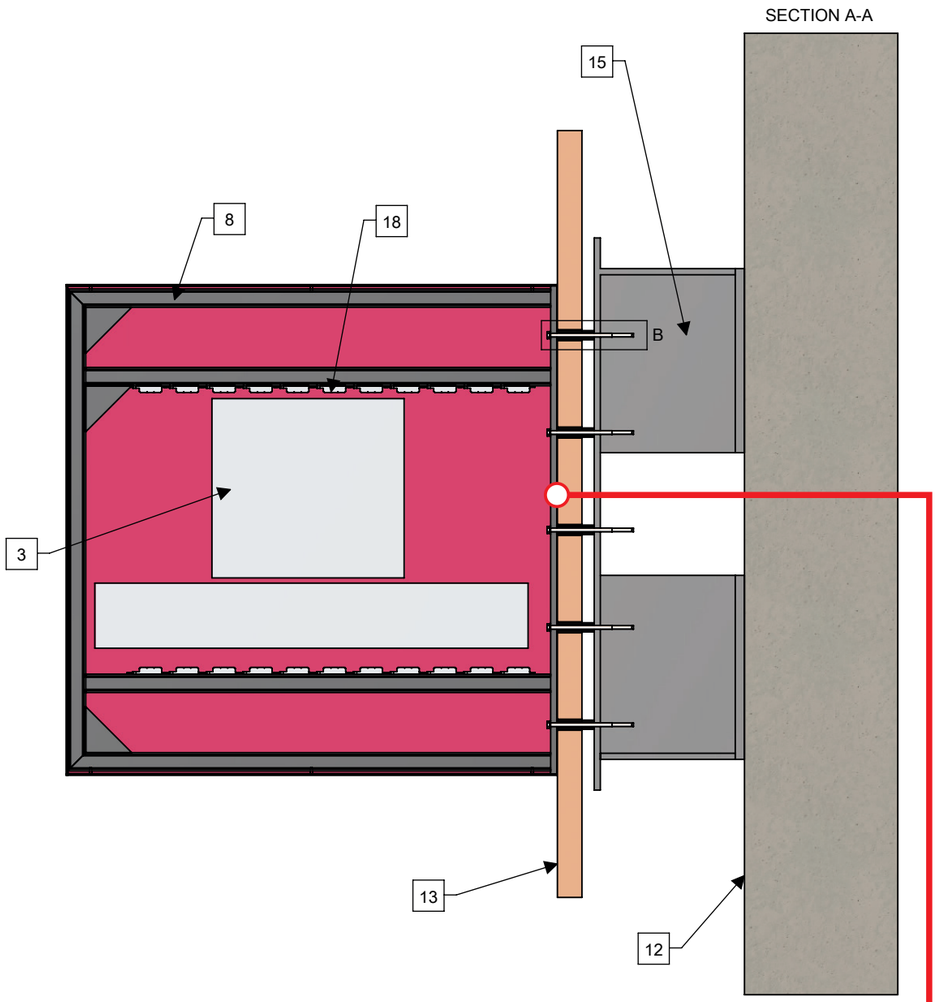
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VITA MANCHESTER FIRST STREET

Sign 01





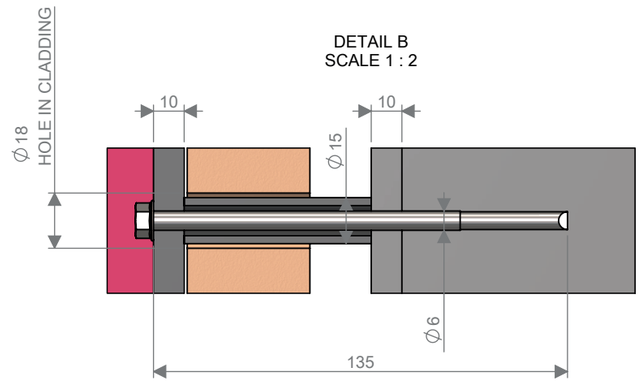


CABLE FEED LOCATION

ITEM NO.	PART NUMBER	QTY.
1	FRONT TRAY SLIM ASSY	1
2	ALUMINIUM FRONT TRAY - SLIM VERSION	1
3	PUSH THROUGH OPAL ACRYLIC LOGO	2
4	ISO 10642 - M4 X 12 - 12N	12
5	REAR TRAY SLIM ASSY	1
6	ALUMINIUM REAR TRAY - SLIM VERSION	1
7	MILD STEEL FIXING PLATE	1
8	MILD STEEL FRAMEWORK	1
9	GB_SD_TAPPING_SCREWS_TYPE14 3 ST6.3X135-N	6

ITEM NO.	PART NUMBER	QTY.
10	BUILDING SUBSTRATE WITH BRACKET	1
11	BUILDING SUBSTRATE WITH BRACKETRY	1
12	RC WALL	1
13	PEAKMOOR STONE CLADDING	1
14	STEEL BRACKET W FIXINGS	1
15	MILD STEEL SUPPORT BRACKETRY - BEHIND CLADDING	1
16	ULTRACUT FBS II 12X130 70_55_30 US_536872_1	8
17	STEEL TUBE SPACER	6
18	PRISM MINI LED MODULE	22

Note:
Due to the sign's slender construction, a full set of structural calculations is required to verify its integrity. The thin returns and minimal fixing plate mean the sign must be assessed as a structural element in its own right, not only through its connection to the building.



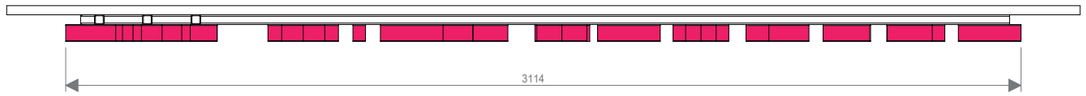
Fixing Details

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VITA MANCHESTER FIRST STREET

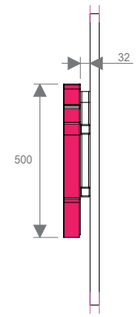


South Elevation Detail
1:100 @ A3



Top Elevation
1:20 @ A3





Front and Side Elevation
1:20 @ A3

Sign Description

Built up fabricated Aluminium lettering coated VITA Red with 50mm overall projection.

Framework mounted to curtain walling with suitable mechanical fixings.
Colour TBC.

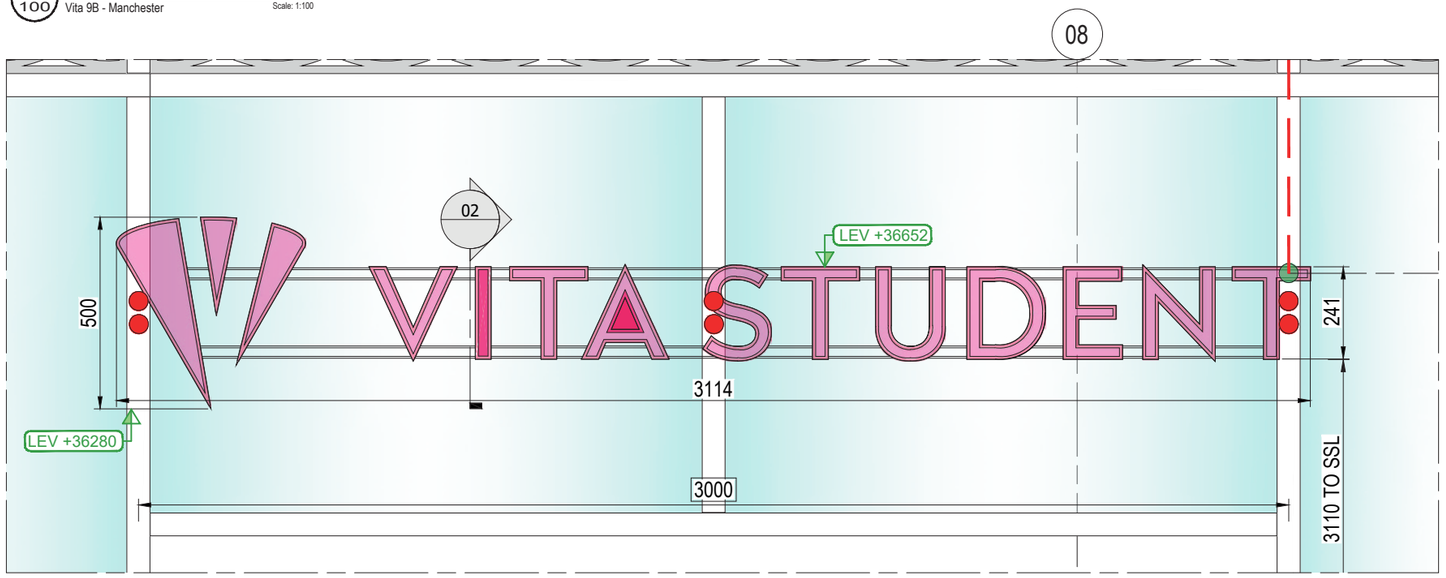
Letter Colour:	VITA Brand Red
Power Supply:	13amp Fused Spur
Illumination Type:	Static Internal
Illumination Levels:	Will Not Exceed 600cd/m²
Illumination Colour:	Red LEDs Through Coloured Lens (VITA Brand)
Overall Weight:	12Kg

Key Notes

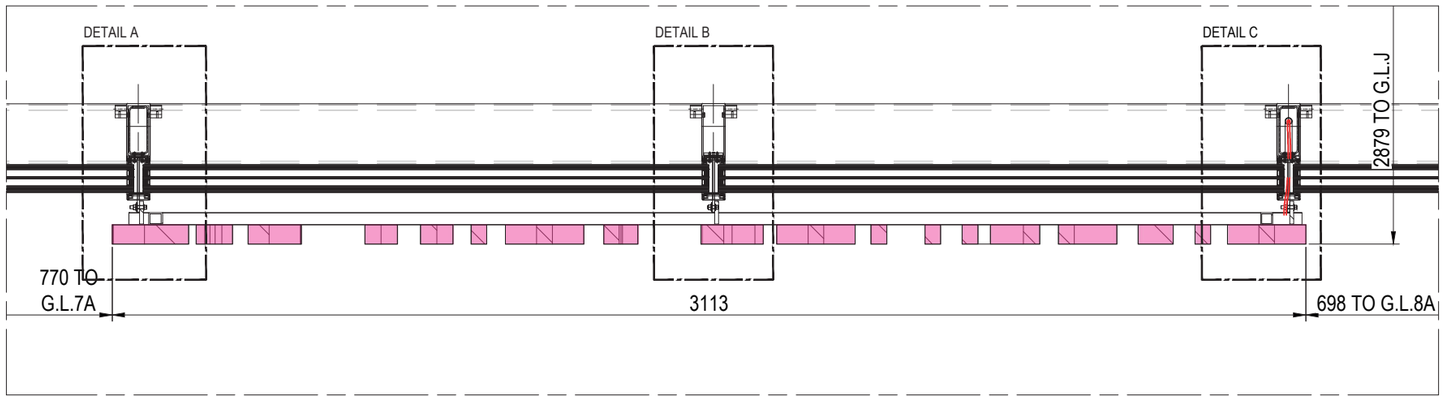
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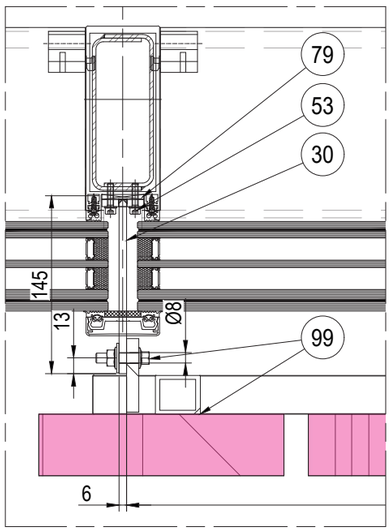
01 100 SOUTH ELEVATION - SIGN03
Vita 9B - Manchester — Scale: 1:100



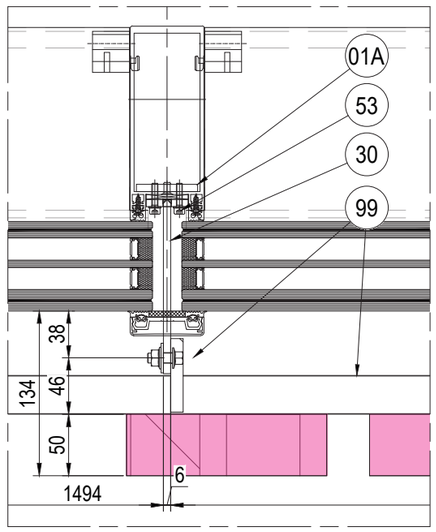
03 100 HORIZONTAL SECTION - SIGN03
Vita 9B - Manchester — Scale: 1:16



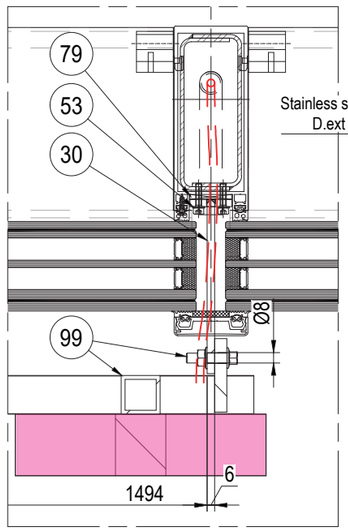
04 100 DETAIL A - SIGN03
Vita 9B - Manchester — Scale: 1:5



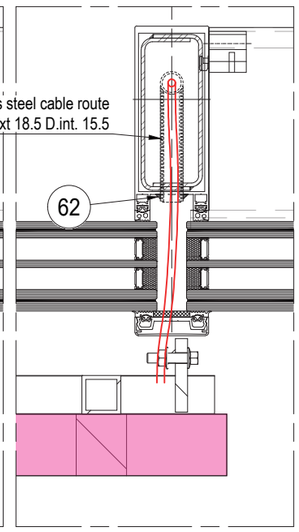
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Vita 9B - Manchester — Scale: 1:5



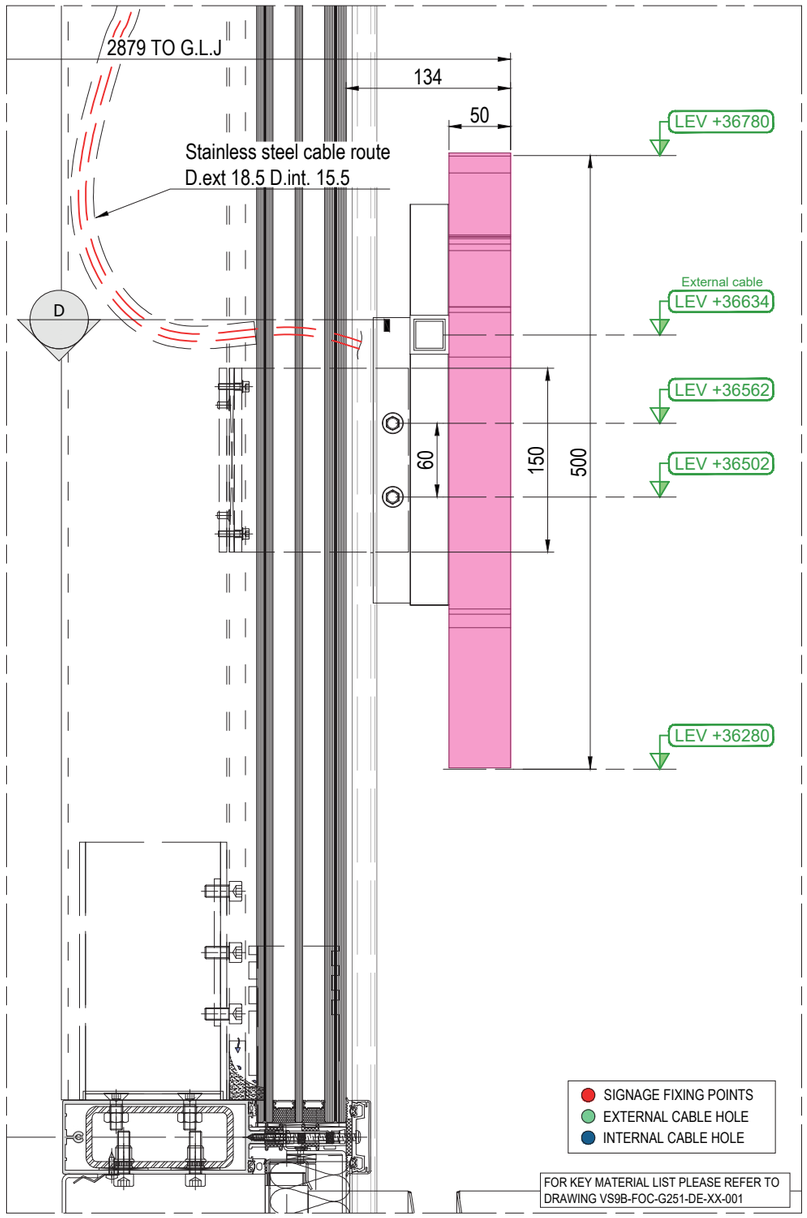
06 100 DETAIL C - SIGN03
Vita 9B - Manchester — Scale: 1:5



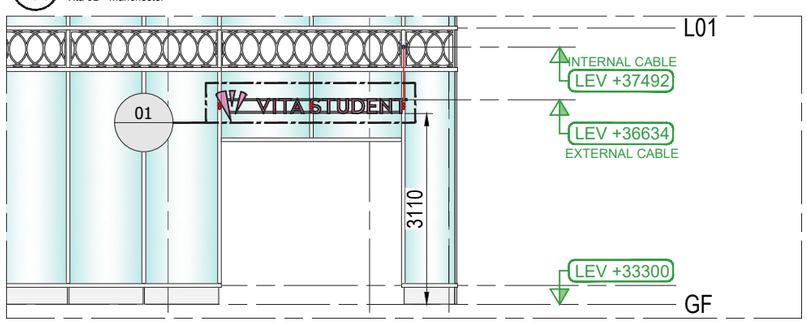
07 100 SECTION D - SIGN03
Vita 9B - Manchester — Scale: 1:5



02 100 VERTICAL SECTION - SIGN03
Vita 9B - Manchester — Scale: 1:100



06 100 SOUTH ELEVATION - SIGN03
Vita 9B - Manchester — Scale: 1:100



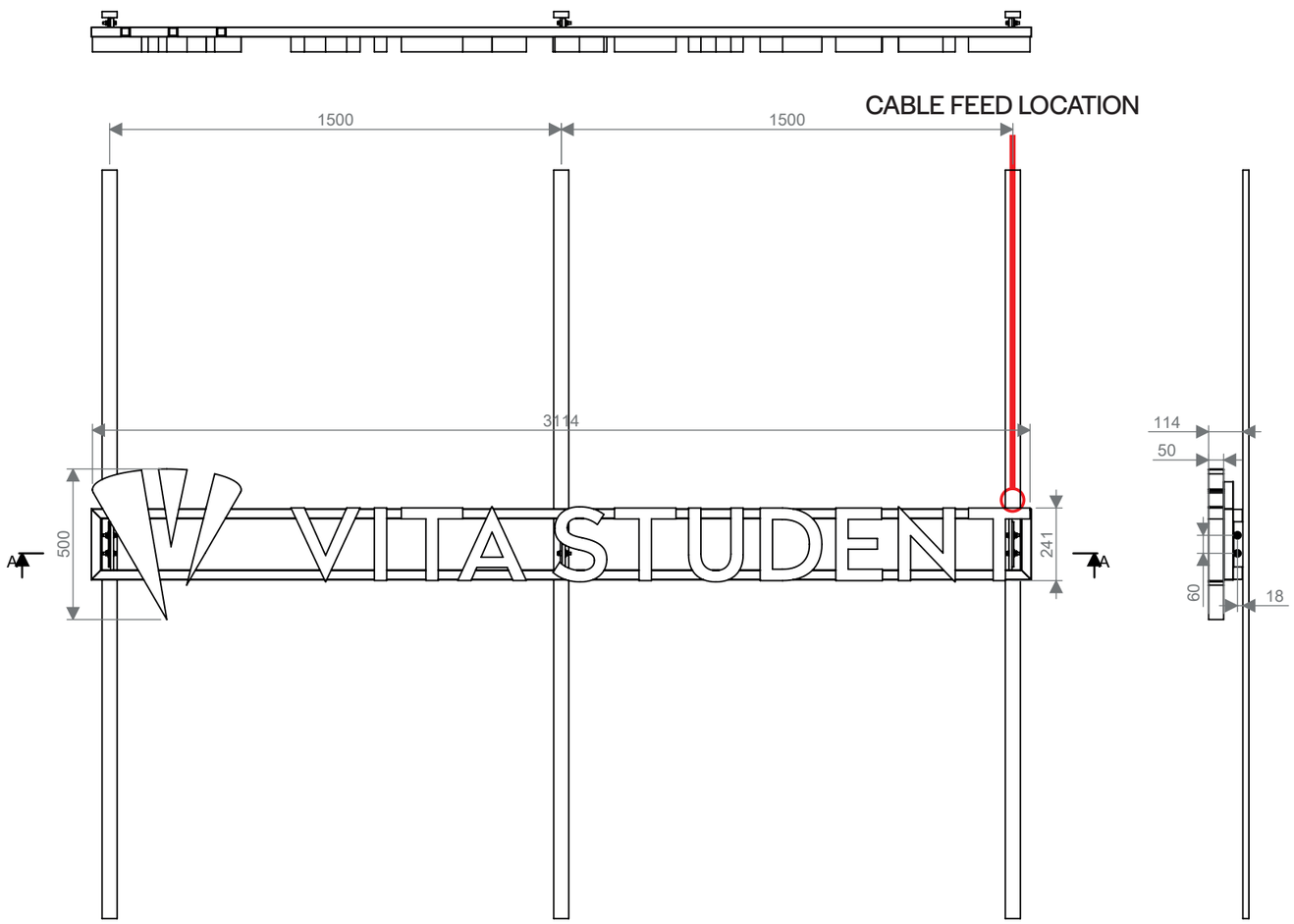
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P01	07/05/2026	FDC	F. Crociati	First Issue
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-	-	-	-	

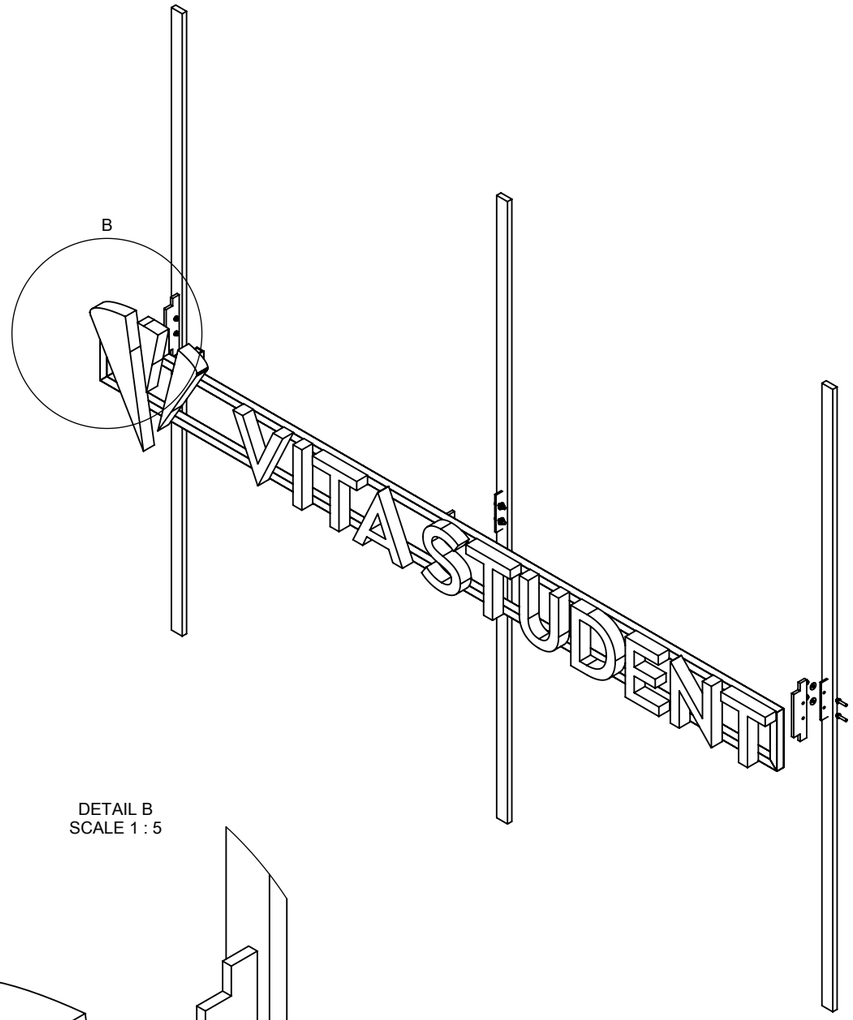
Project: VITA 9B - Manchester
Contact: 9b@focchi.it
Architect: TGA
Client: Renaker LTD

Dwg title:
VITA 9B - SOUTH ELEVATION
SIGNAGE "SIGN 03"
LEVEL 00

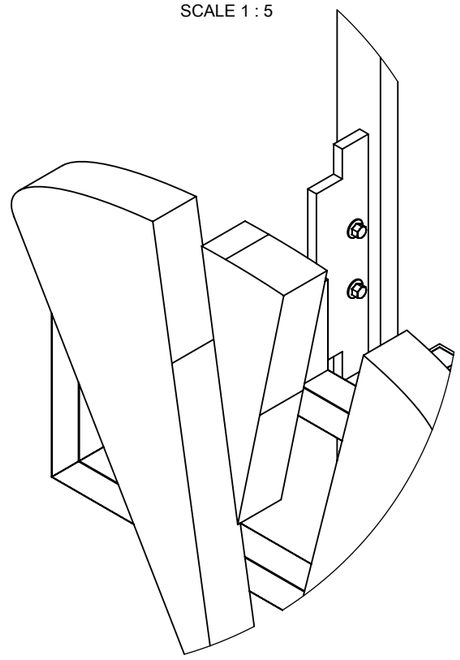
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Job: 250010
File: VS9B-FOC-G251-DE-XX-100.dwg
Issued for: PRELIMINARY
Scale: VAR.@A3
Rev.: P01
Drw.: VS9B-FOC-G251-DE-XX-100

FOCCHI SINCE 1914

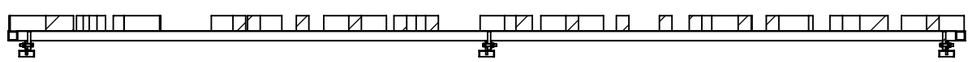




DETAIL B
SCALE 1 : 5



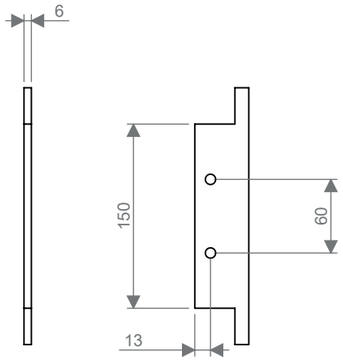
SECTION A-A



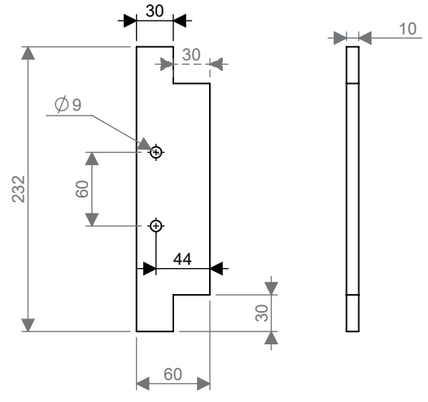
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VITA MANCHESTER FIRST STREET

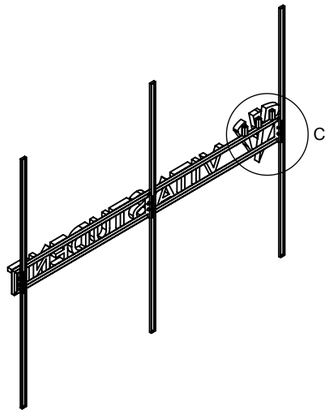
Sign 02

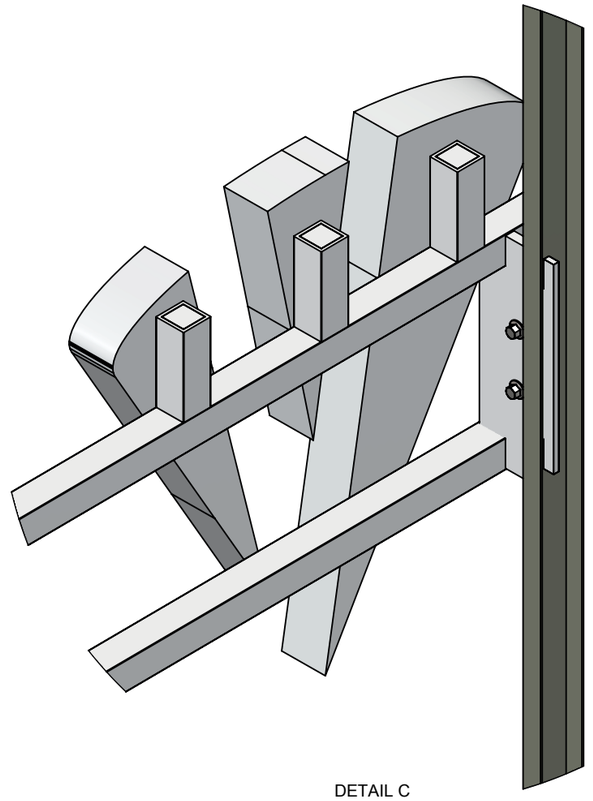


ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	MULLION FIN	BY FOCCHI	3



ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	T SHAPED FLAT BRACKET		3



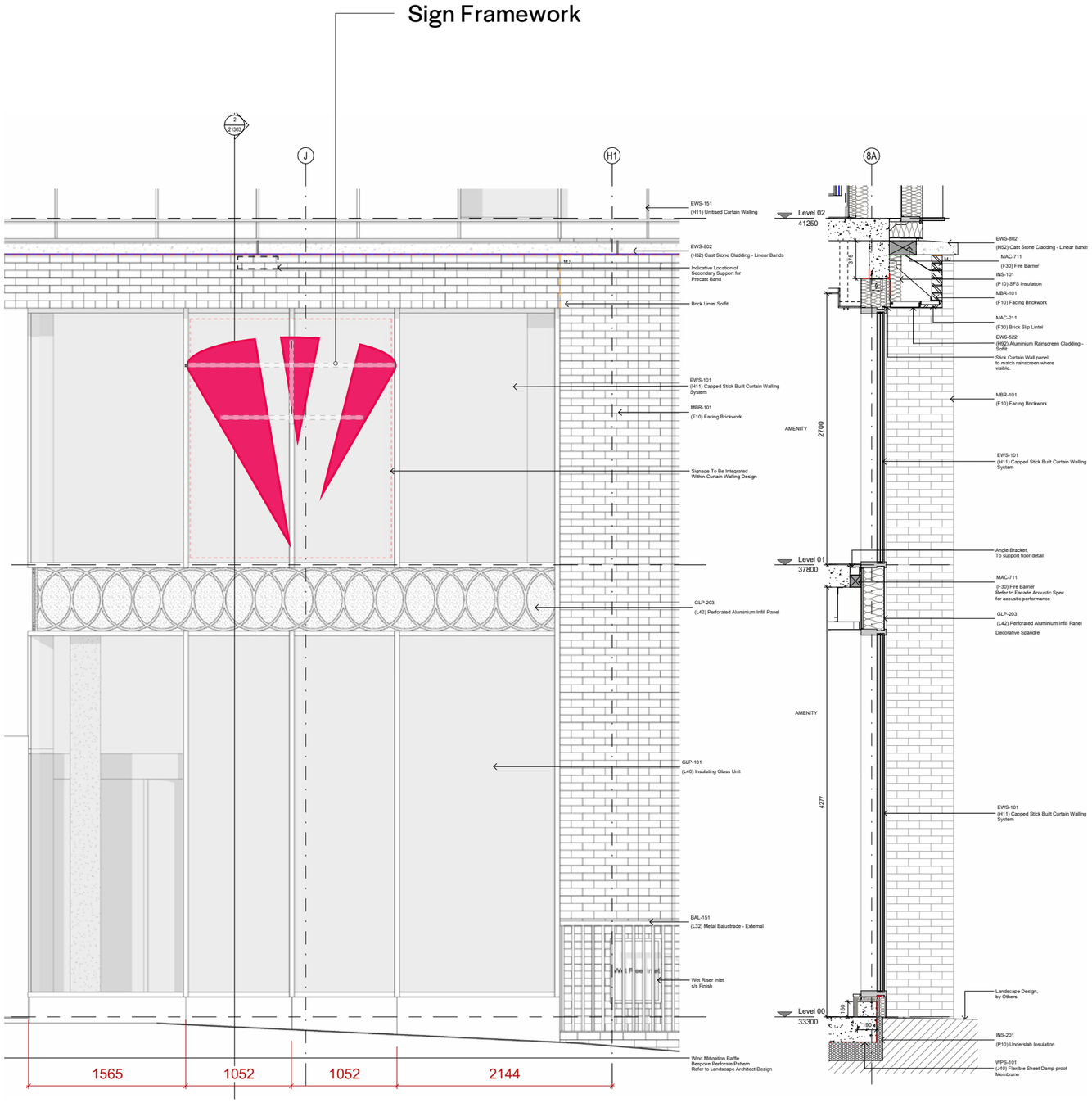


DETAIL C

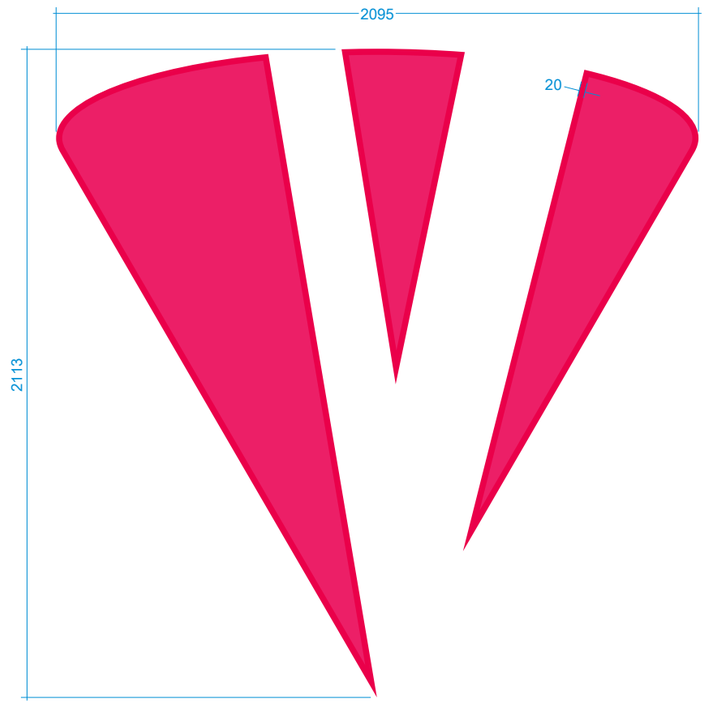
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VITA MANCHESTER FIRST STREET

Sign 03



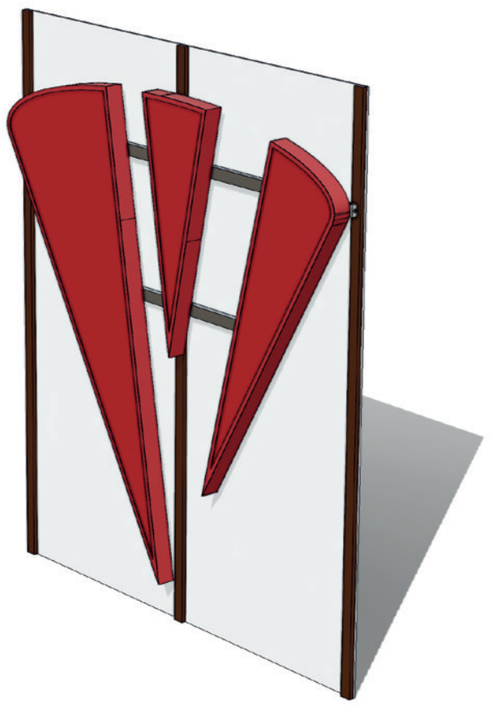
East Elevation Detail
1:50 @ A3



Front Elevation
1:20 @ A3



Side Elevation
1:20 @ A3



Sign Description

Built up rim and return aluminium logo coated VITA Red with 50mm overall projection.

Framework mounted to curtain walling with suitable mechanical fixings.
Colour TBC.

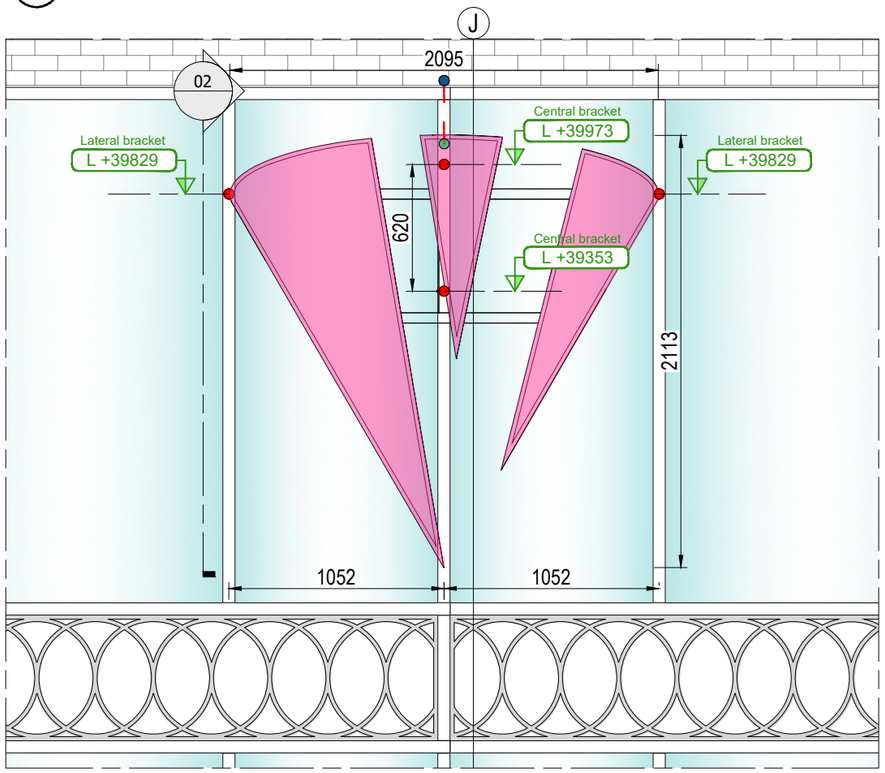
Key Notes

Letter Colour:	VITA Brand Red
Power Supply:	13amp Fused Spur
Illumination Type:	Static Internal
Illumination Levels:	Will Not Exceed 300cd/m²
Illumination Colour:	Red LEDs Through Coloured Lens (VITA Brand)
Overall Weight:	31Kg

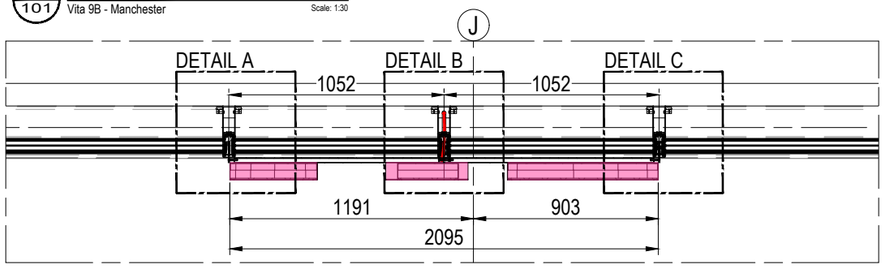
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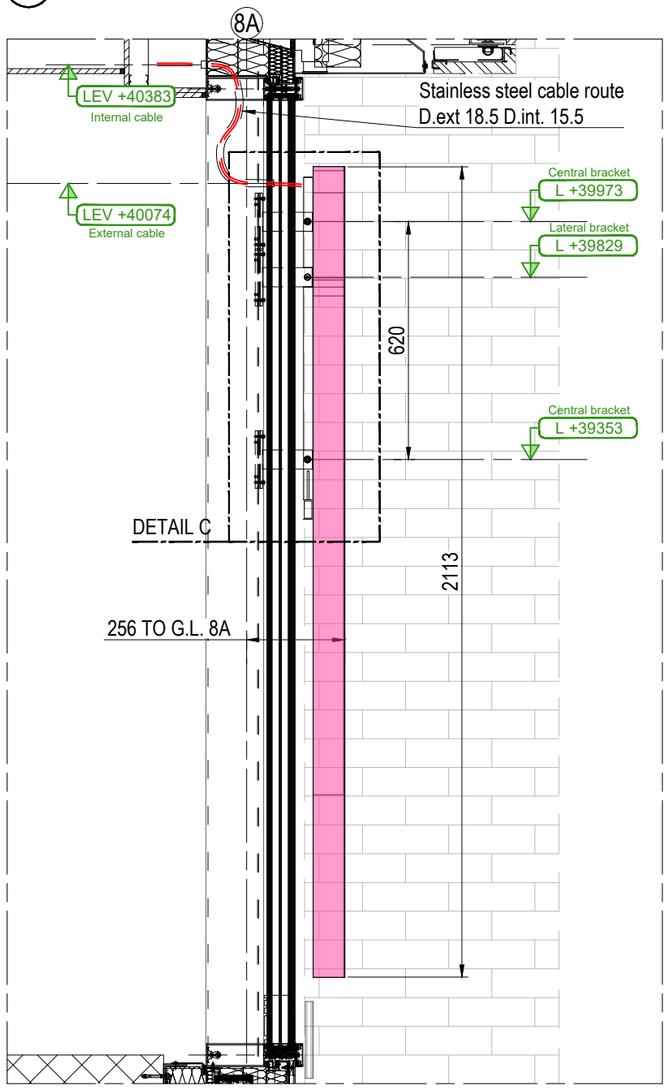
01/101 EAST ELEVATION - SIGN04
Vita 9B - Manchester — Scale: 1:30



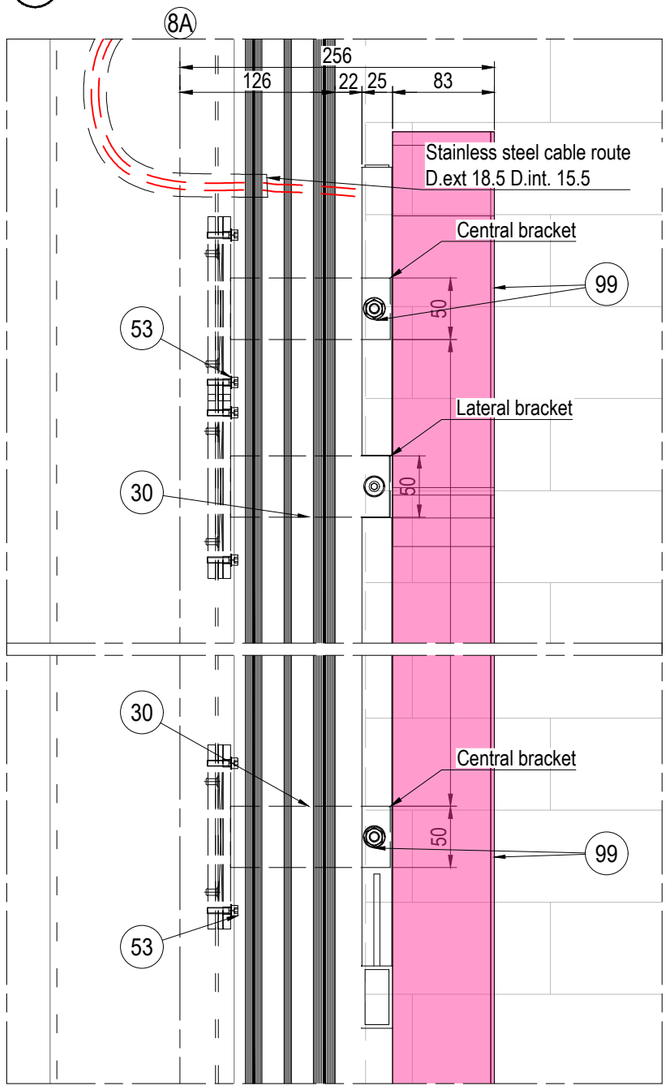
03/101 HORIZONTAL SECTION - SIGN04
Vita 9B - Manchester — Scale: 1:30



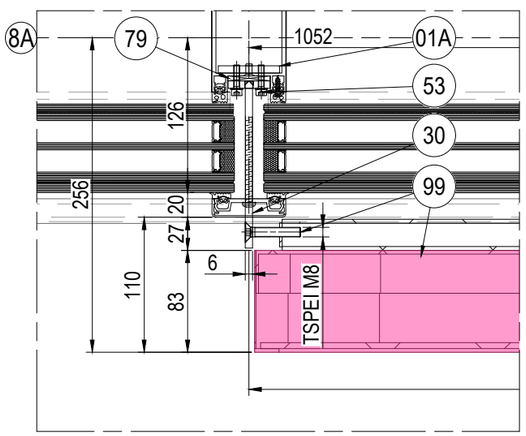
02/101 VERTICAL SECTION - SIGN04
Vita 9B - Manchester — Scale: 1:16



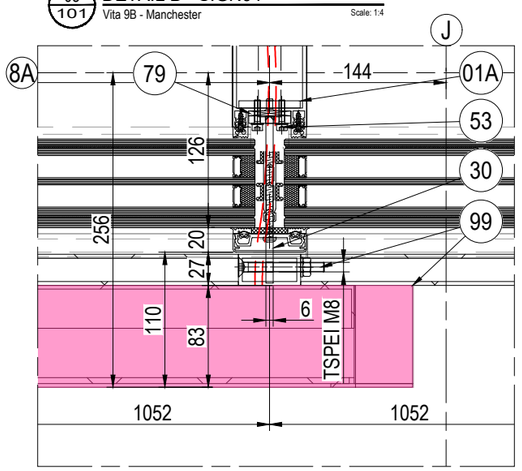
02/101 DETAIL C - SIGN04
Vita 9B - Manchester — Scale: 1:16



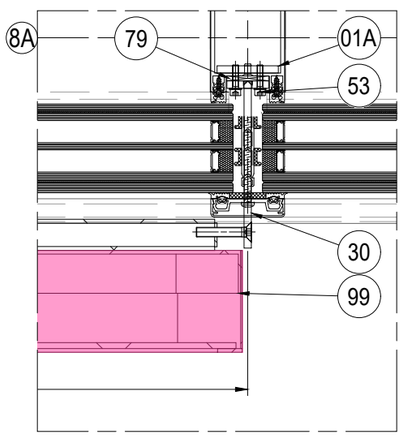
03/101 DETAIL A - SIGN04
Vita 9B - Manchester — Scale: 1:4



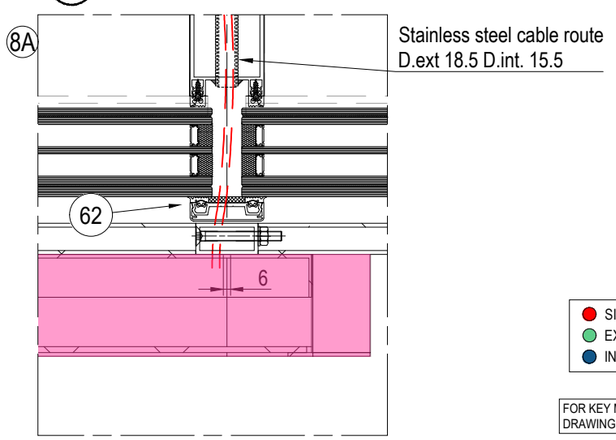
03/101 DETAIL B - SIGN04
Vita 9B - Manchester — Scale: 1:4



04/101 DETAIL C - SIGN04
Vita 9B - Manchester — Scale: 1:4



05/101 SECTION D - SIGN03
Vita 9B - Manchester — Scale: 1:5



- SIGNAGE FIXING POINTS
- EXTERNAL CABLE HOLE
- INTERNAL CABLE HOLE

FOR KEY MATERIAL LIST PLEASE REFER TO DRAWING VS9B-FOC-G251-DE-XX-001

Issue:	P01
Job:	250010
File:	VS9B-FOC-G251-DE-XX-101.dwg
Issued for:	PRELIMINARY
Scale:	VAR.@A3
Drw.:	VS9B-FOC-G251-DE-XX-101

Description	Checked by	Drafter	Date	Rev
First Issue	F. Crociati	FDC	07/05/2026	P01
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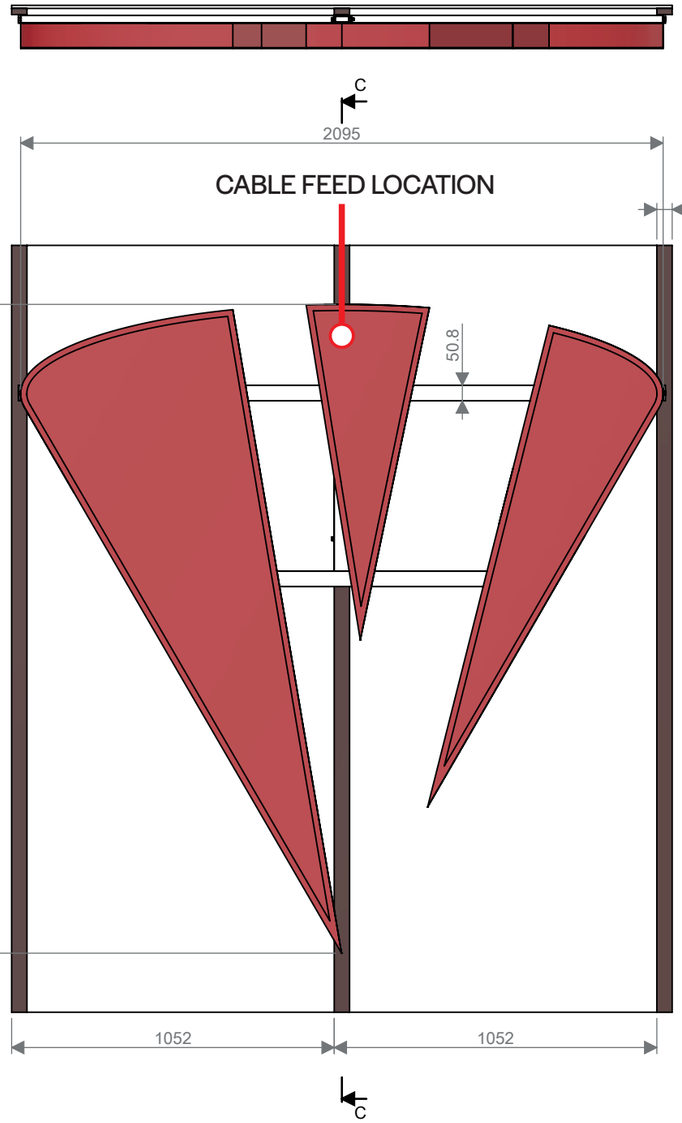
Project: VITA 9B - Manchester
Contact: 9b@focchi.it
Architect: TGA
Client: Renaker LTD

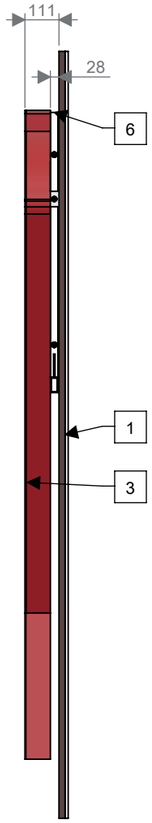
Dwg title:
VITA 9B - EAST ELEVATION
SIGNAGE "SIGN 04"
LEVEL 01

FOCCHI SINCE 1914

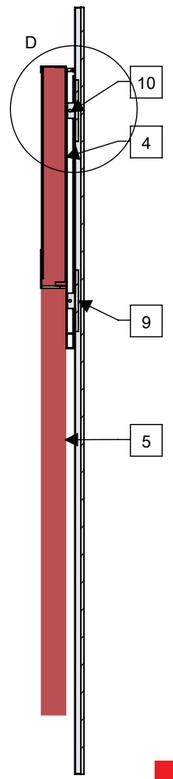
VITA MANCHESTER FIRST STREET

Sign 03

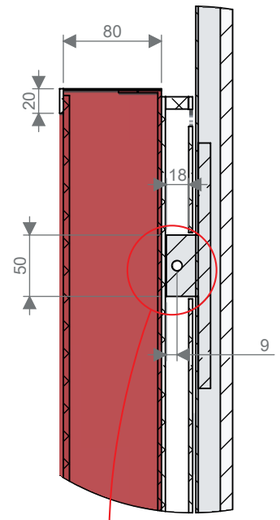




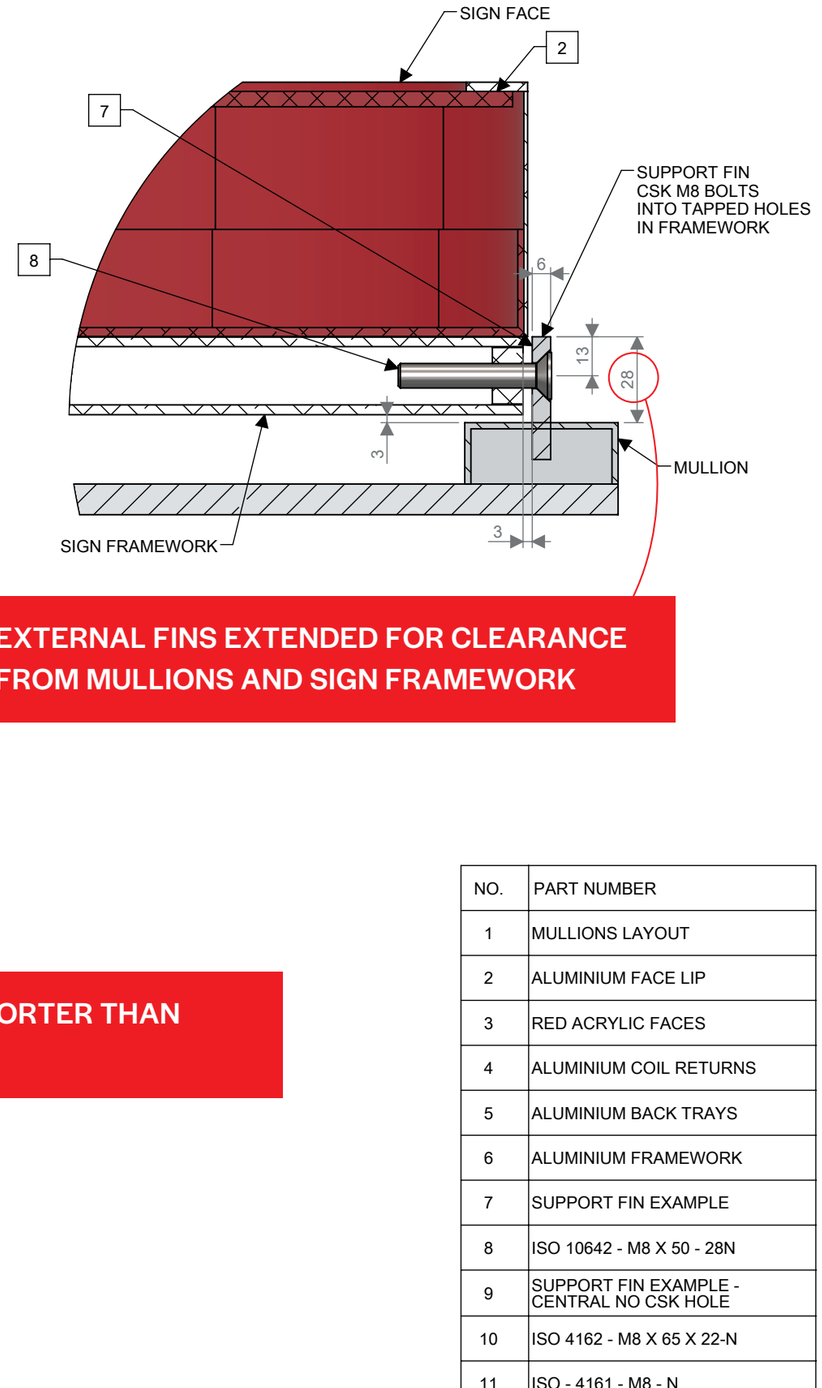
SECTION C-C



DETAIL D
SCALE 1 : 5



DETAIL B
SCALE 1 : 2



EXTERNAL FINS EXTENDED FOR CLEARANCE FROM MULLIONS AND SIGN FRAMEWORK

CENTRAL FINS ARE 4MM SHORTER THAN THE EXTERNAL FINS

SECTION A-A

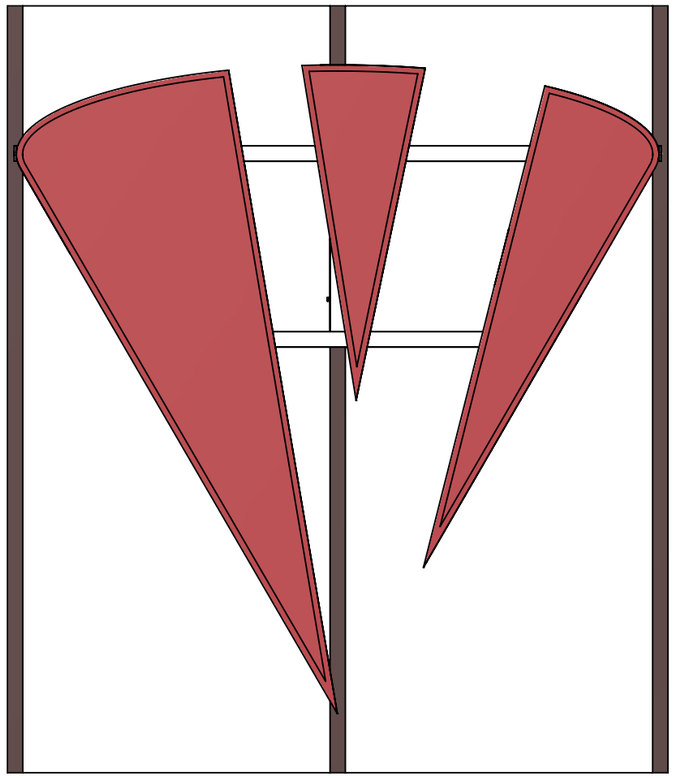


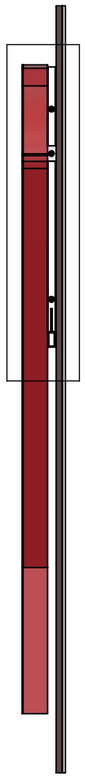
NO.	PART NUMBER
1	MULLIONS LAYOUT
2	ALUMINIUM FACE LIP
3	RED ACRYLIC FACES
4	ALUMINIUM COIL RETURNS
5	ALUMINIUM BACK TRAYS
6	ALUMINIUM FRAMEWORK
7	SUPPORT FIN EXAMPLE
8	ISO 10642 - M8 X 50 - 28N
9	SUPPORT FIN EXAMPLE - CENTRAL NO CSK HOLE
10	ISO 4162 - M8 X 65 X 22-N
11	ISO - 4161 - M8 - N

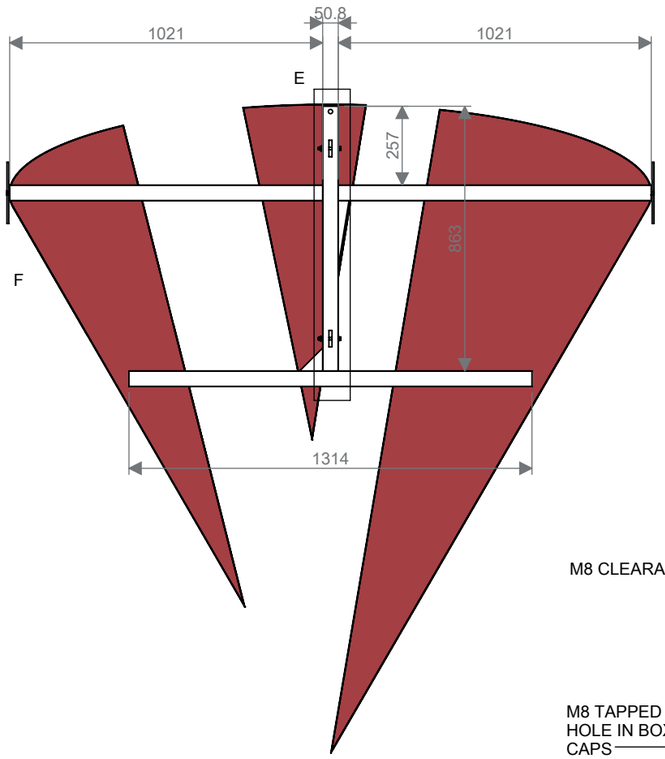
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VITA MANCHESTER FIRST STREET

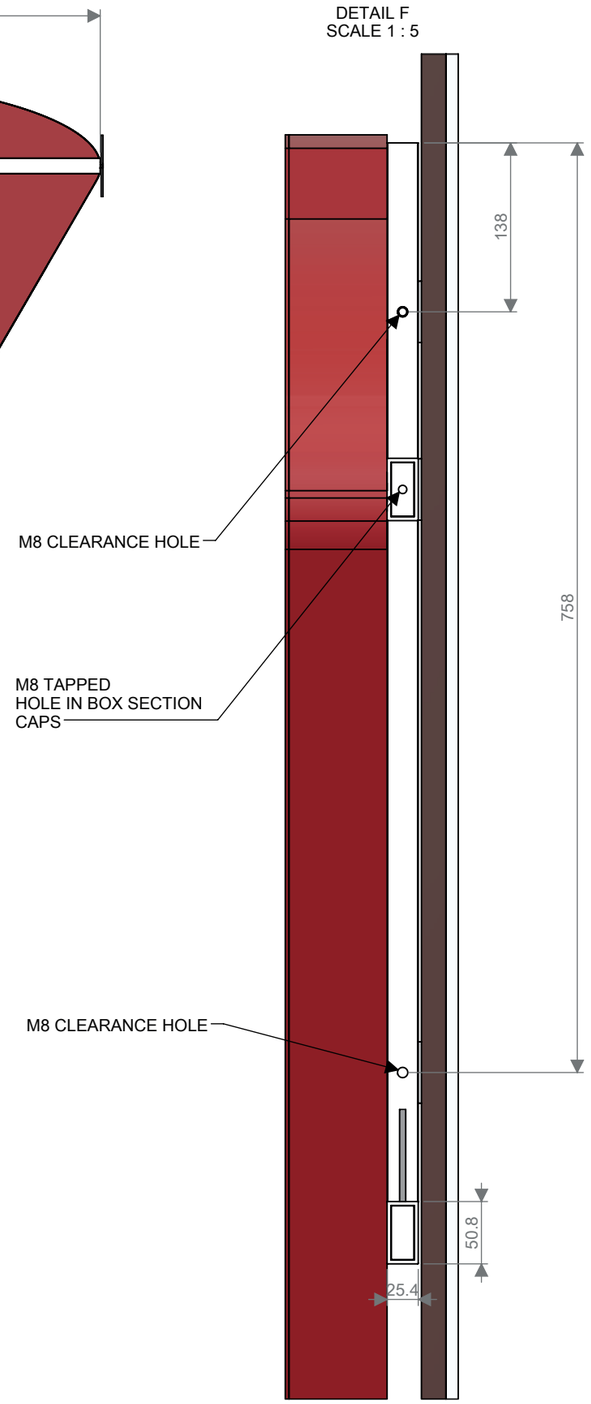
Sign 03

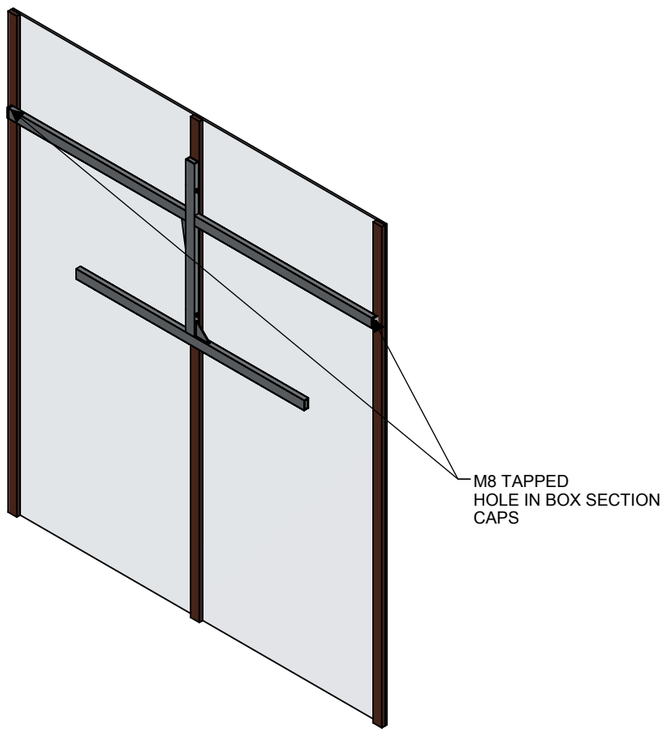




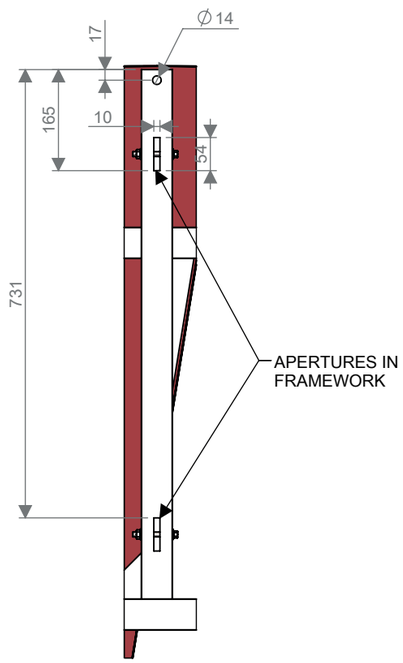


DETAIL F
SCALE 1 : 5



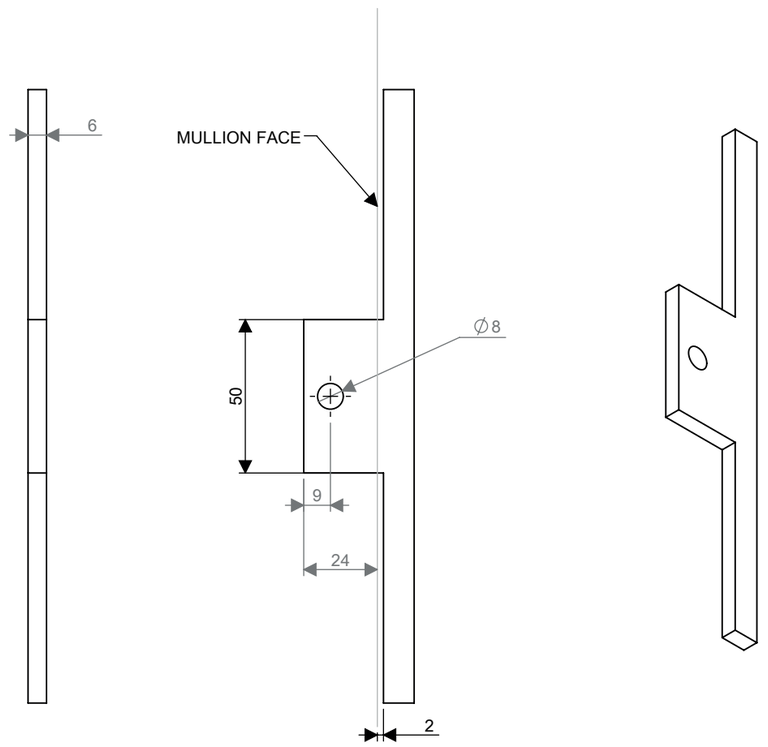


DETAIL E
SCALE 1 : 10



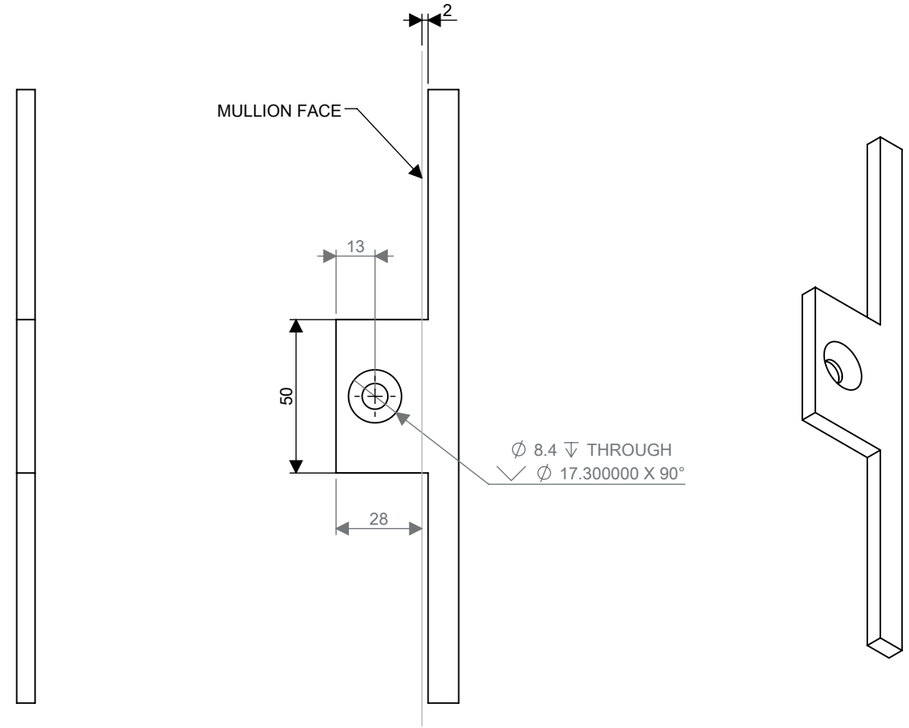
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CENTRAL FINS ARE 4MM SHORTER THAN THE EXTERNAL FINS



ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	SUPPORT FIN EXAMPLE - CENTRAL NO CSK HOLE		1

EXTERNAL FINS EXTENDED FOR CLEARANCE FROM MULLIONS AND SIGN FRAMEWORK

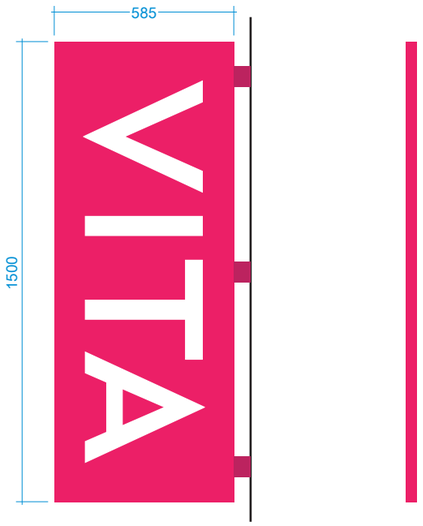


ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	SUPPORT FIN EXAMPLE		1

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VITA MANCHESTER FIRST STREET

Sign 04



Front and Side Elevation
1:20 @ A3

Sign Description

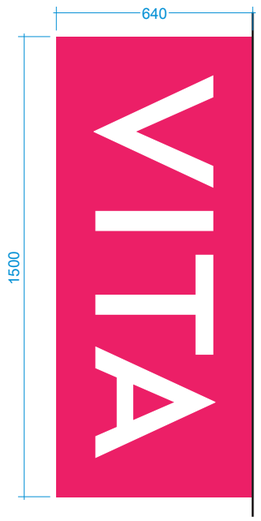
Double-sided internally illuminated aluminium projecting sign coated VITA Red with 37mm overall returns.

Mechanically fixed to substrate.

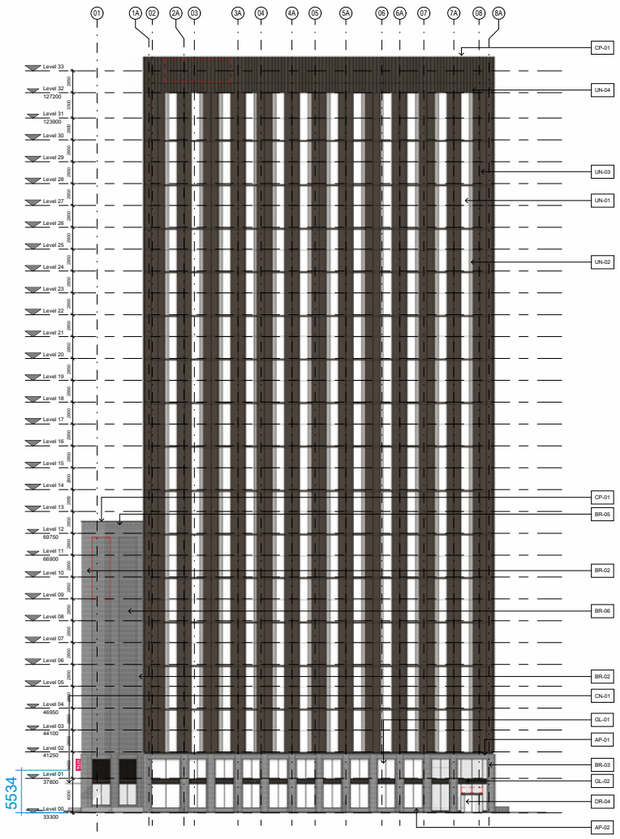
Key Notes	
Letter Colour:	VITA Brand Red
Power Supply:	13amp Fused Spur
Illumination Type:	Static Internal
Illumination Levels:	Will Not Exceed 300cd/m²
Illumination Colour:	Cool White through white opal faces
Overall Weight:	40Kg

Note:
Due to the sign's slender construction, a full set of structural calculations is required to verify its integrity. The thin returns and minimal fixing plate mean the sign must be assessed as a structural element in its own right, not only through its connection to the building.

REINFORCE/SUPPORT PATTRESS OR ADDITIONAL SUPPORT BRACKETS REQUIRED BEHIND THE CLADDING



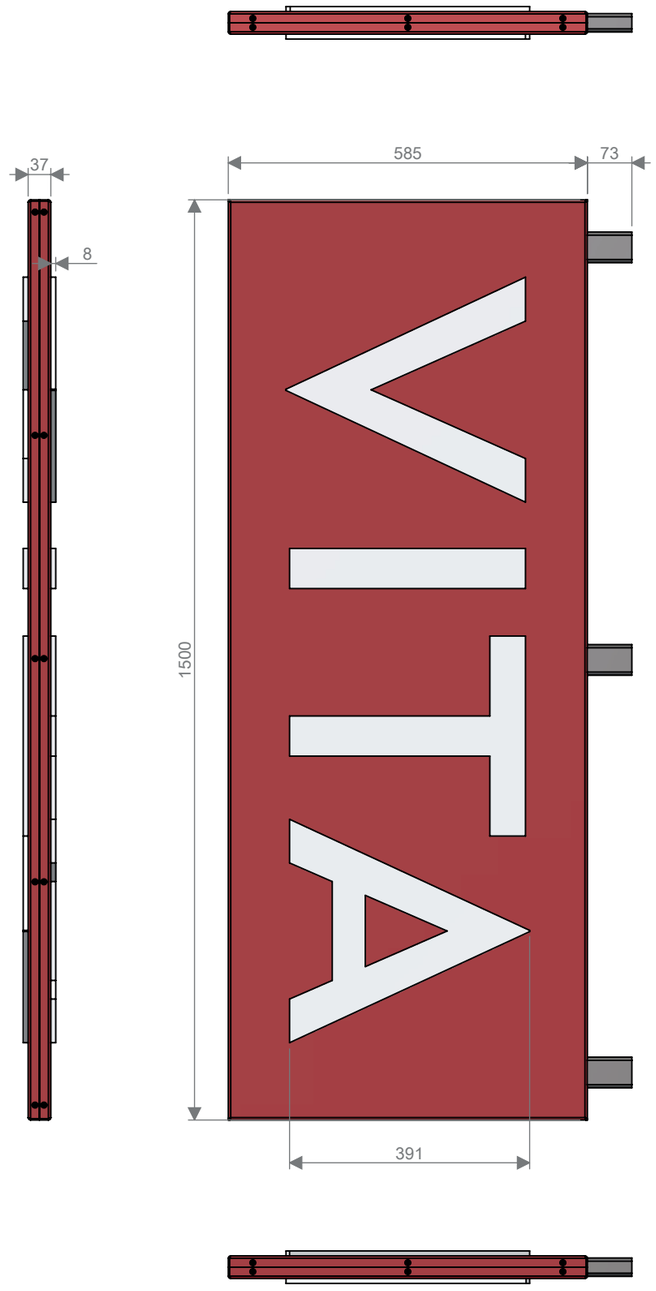
Alternative design to include a full fixing plate
1:20 @ A3



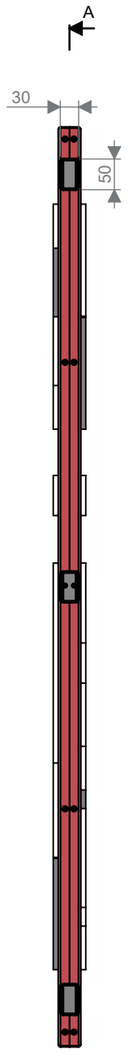
South Elevation
1:800 @ A3

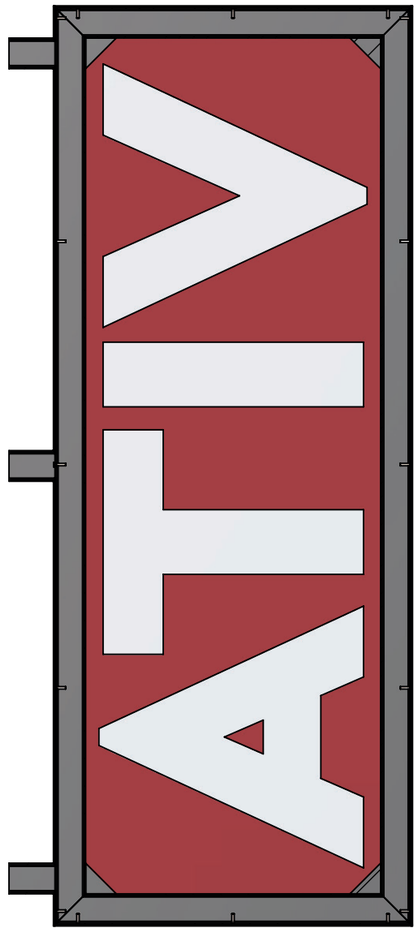


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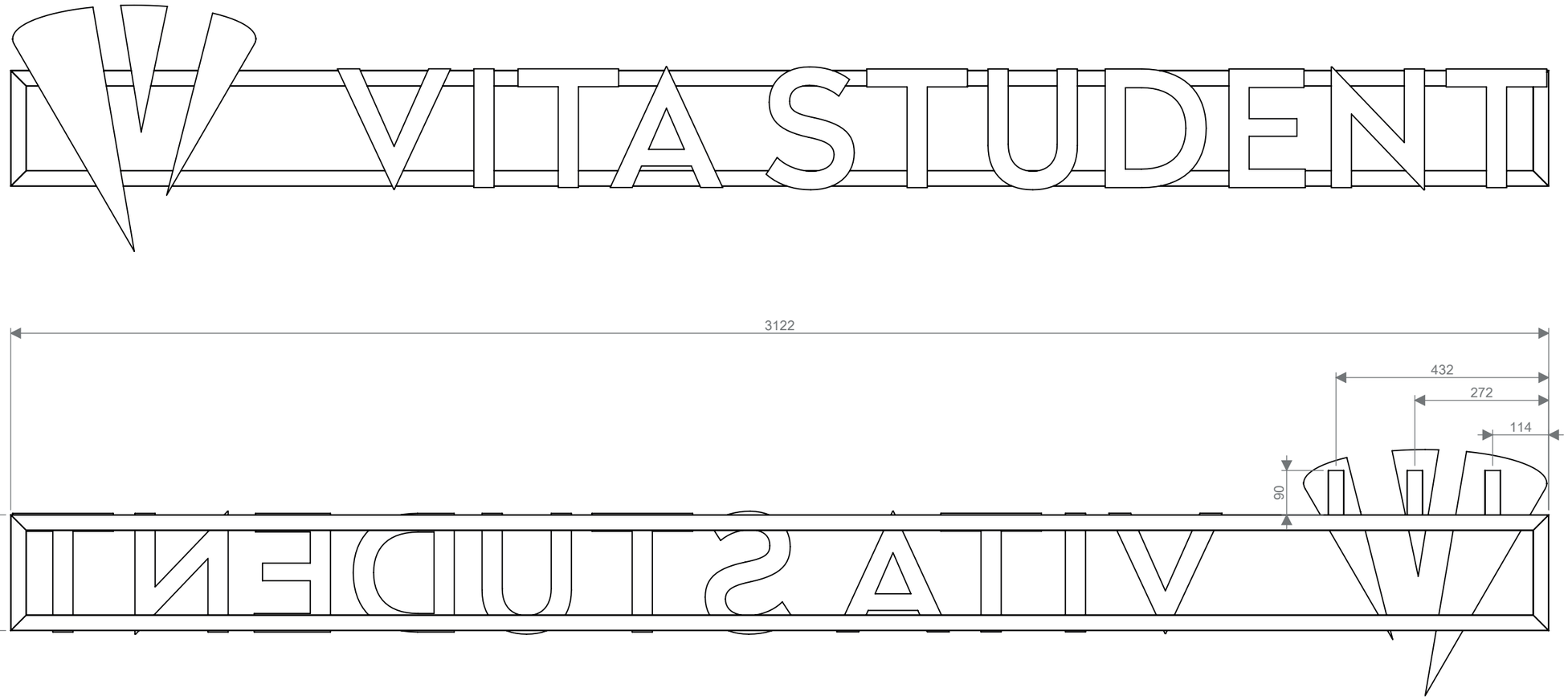
SECTION A-A

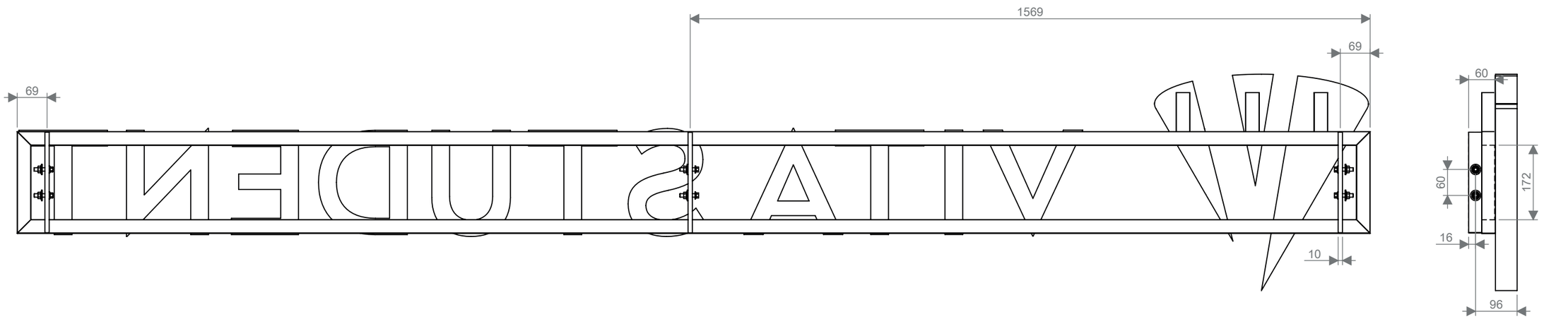




Note:
Due to the sign's slender construction, a full set of structural calculations is required to verify its integrity. The thin returns and minimal fixing plate mean the sign must be assessed as a structural element in its own right, not only through its connection to the building.

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Framework Details - T-Bracket Position

1:10 @ A3

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