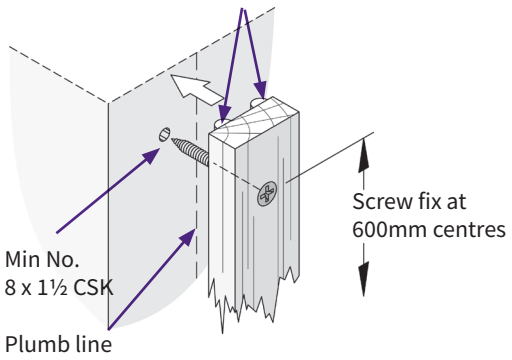
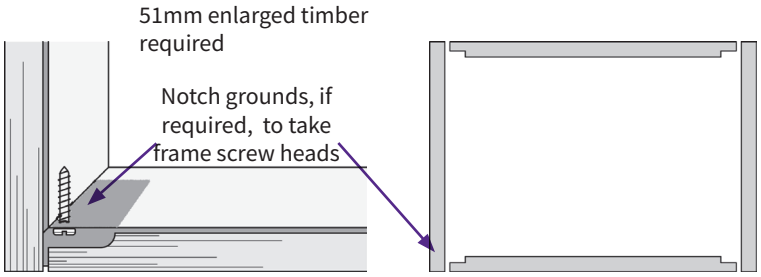
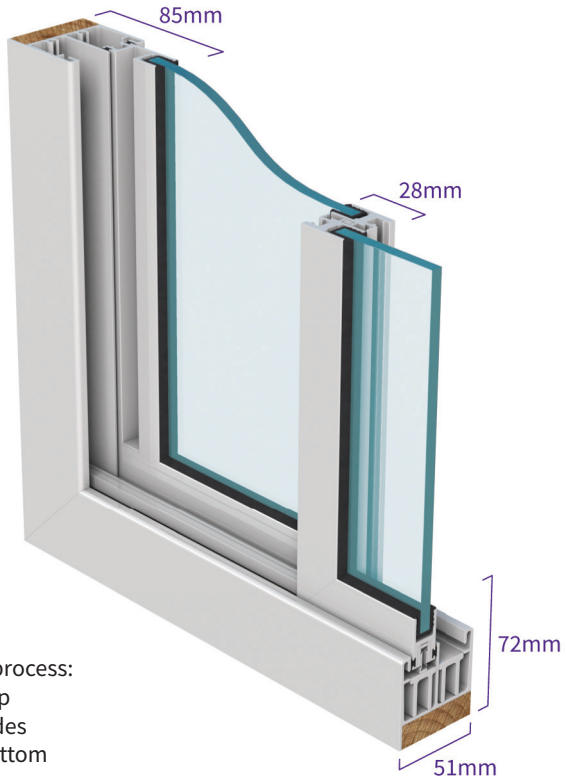
This is a typical fixing detail for Series 15 mid-range horizontal sliding units

1. TIMBER GROUNDS

Apply generous joint of acrylic caulk to ensure seal

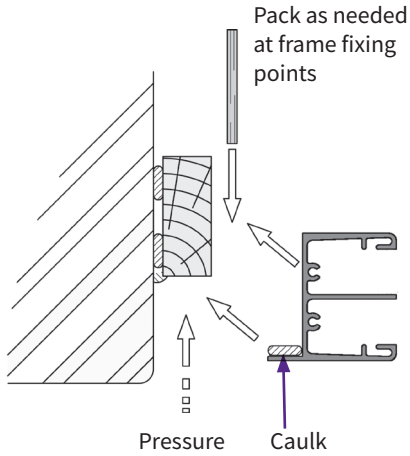




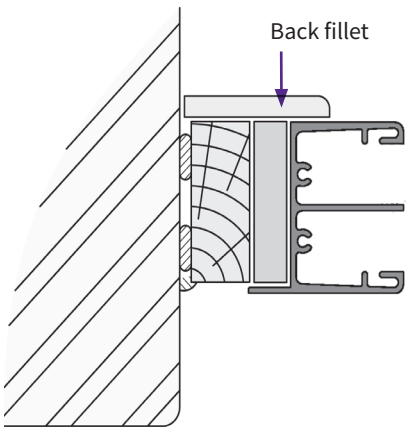


Install process:
1. Top
2. Sides
3. Bottom

2. ALUMINIUM FRAME

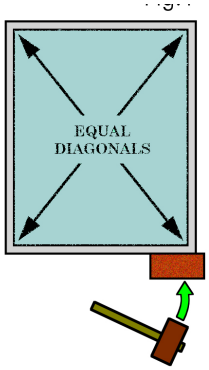


- Apply acrylic caulk to rear of flange flat
- Push frame onto grounds, pack and fix square using No. 6 ¾ s.s. screws
- Carefully dress mitres flat



- Double seal with back fillets when packing exceeds 6mm

3. HORIZONTAL SLIDING SASHES



- Insert sashes and ‘square’ as necessary using wooden block and hammer (do not knock wheels when squaring)
- Vacuum and clean running tracks
- Lubricate with silicone release spray as required
- Clean down frame and glass