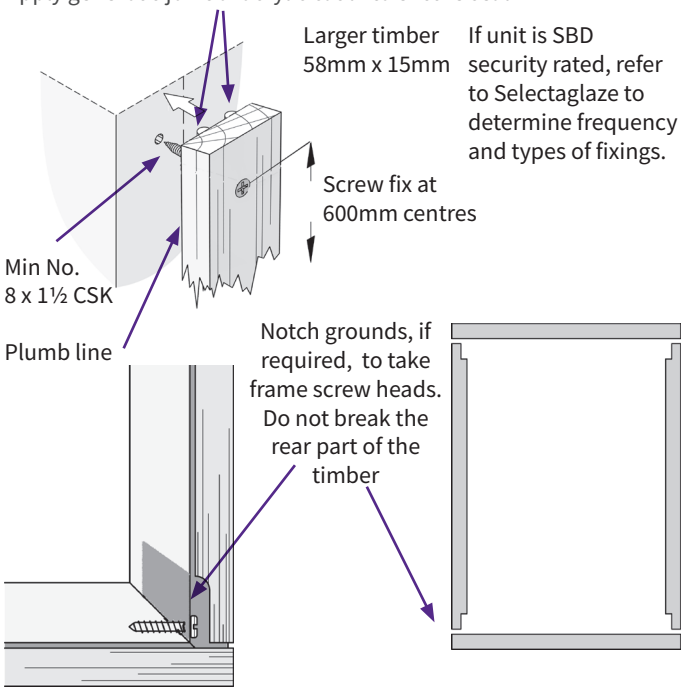
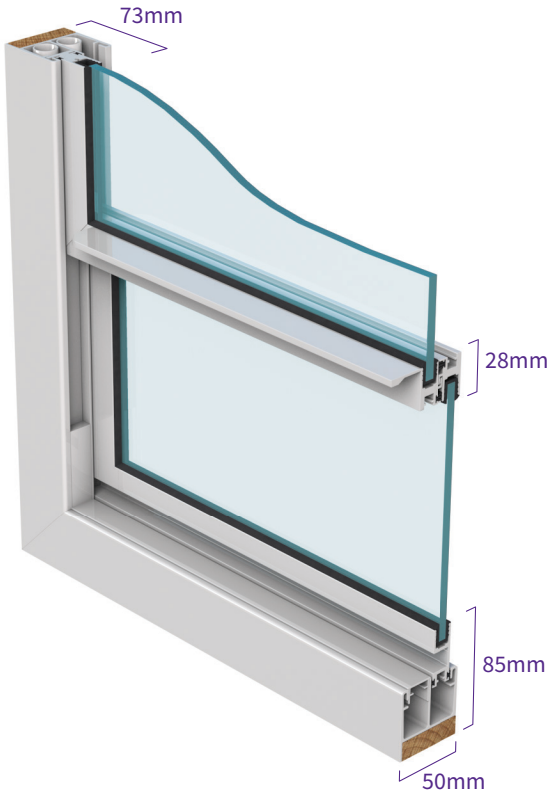
This is a typical fixing detail for Series 25 mid-range vertical sliding units

1. TIMBER GROUNDS

Apply generous joint of acrylic caulk to ensure seal

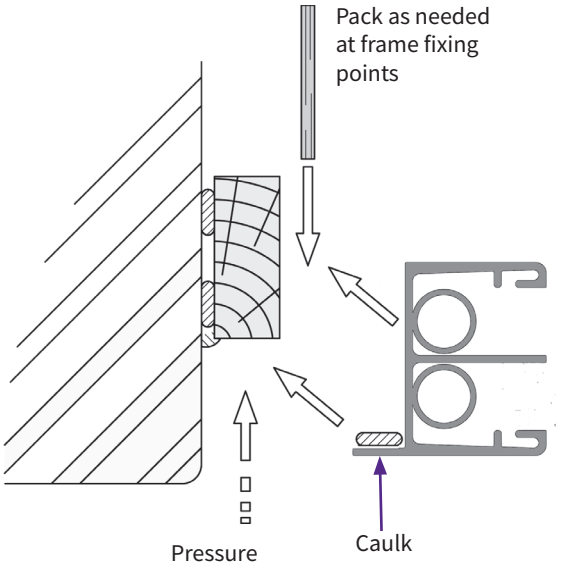




Install process:
1. Top
2. Sides
3. Bottom

2. ALUMINIUM FRAME

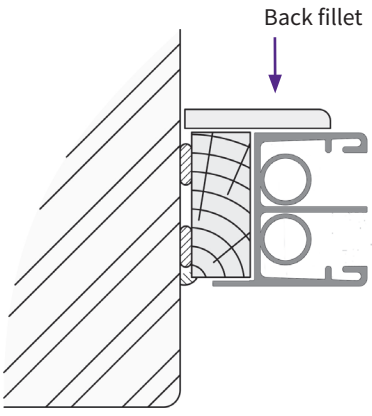
Frame comes seperate to the sashes which are fitted after frame installation



- Push frame onto grounds, pack and fix square using No. 8 x 3/4 pozi flange head screws (supplied)

  ** If SBD, security rated fixings must be behind balances*

- Carefully dress mitres flat
- Replace the clip in trim and stops

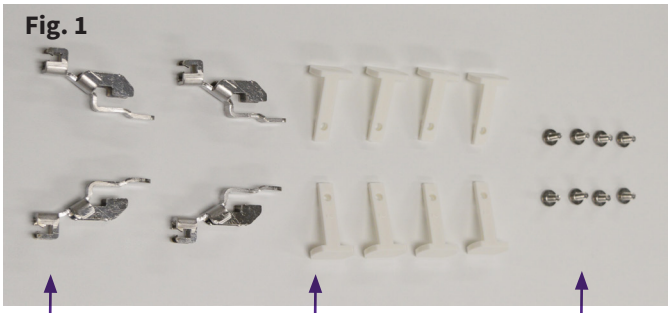


- Apply acrylic caulk to rear of flange flat
- Remove the stops and clip-in trim to expose the fixing holes
- Double seal with back fillets when packing exceeds 6mm

3. VERTICAL SLIDING SASH INSTALLATION AND ADJUSTMENT

Kit contents

Fig. 1

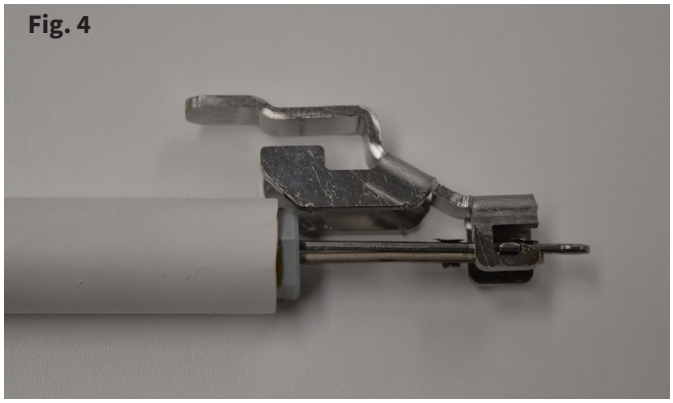


Balance foot

Sash guides (4 x No1 & 4 x No2)

M4 x 8 flanged machine screws

Fig. 4



1. Shuffle the back/bottom sash in to the back track. Fit the two top sash guides. (1 x No1 and 1 x No2 using the M4 x 8 machine screws into the nut plate pre-inserted in the top section of the sash) *(Fig. 2)*

Fig. 2



NB: for clarity, please note that the following images do not show the balance within the frames

2. Lift the sash into its upper most position and support. Using a hooked tool locate it in the end of the balance, extend the balance to expose the engagement pin. *(Fig. 3 and 4)*

Fig. 3



3. Connect the balance foot on to the engagement pin and steer it into the slot in the sash side allowing the tension of the balance to guide it in. *(Fig. 5)*

Fig. 5



- Repeat for the other balance. Fit the bottom two guides and remove the sash support
- Repeat the process for the front/top sash
- Vacuum and clean the running tracks
- Lubricate with silicone spray as required
- Clean down frame and glass
- The balances are pre-tensioned when manufactured. But if required, the tension can be increased or decreased by a maximum 1kg sash weight