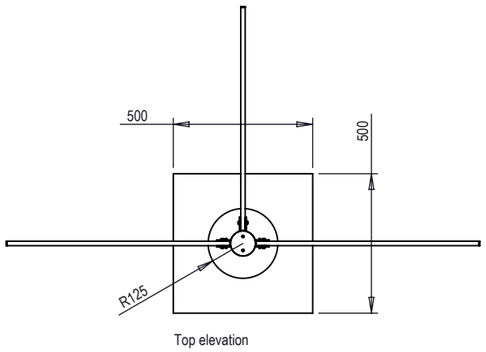
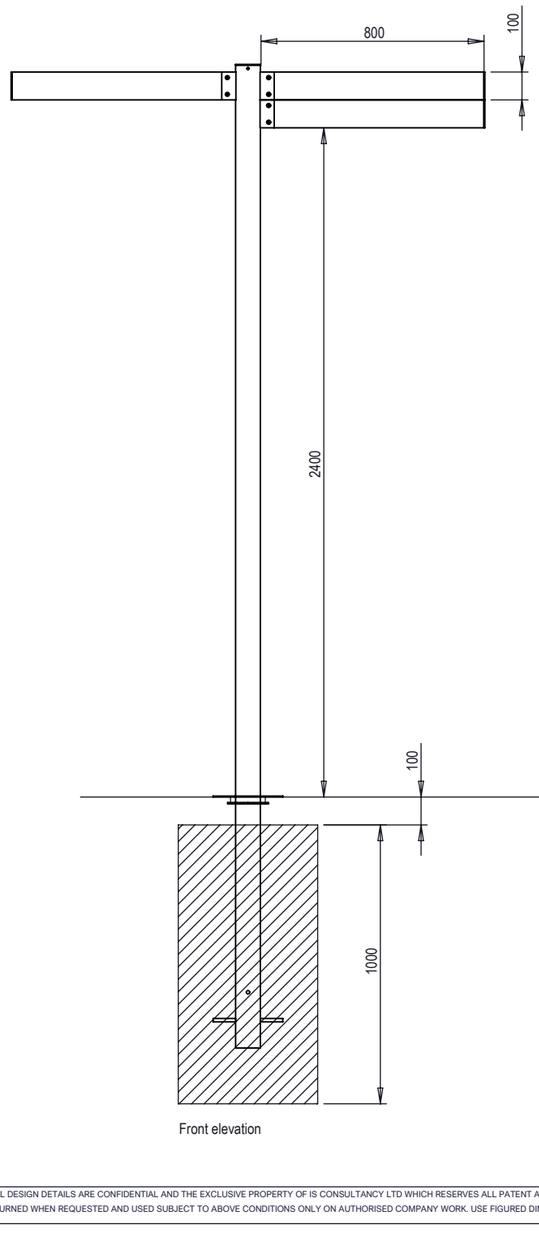
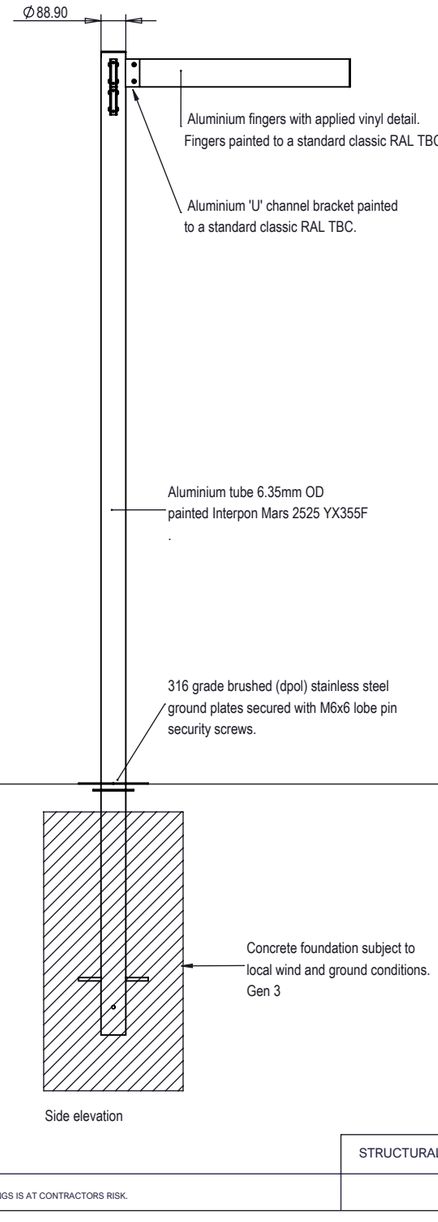
SO5690 - Fingerposts - BAM - Victoria North.



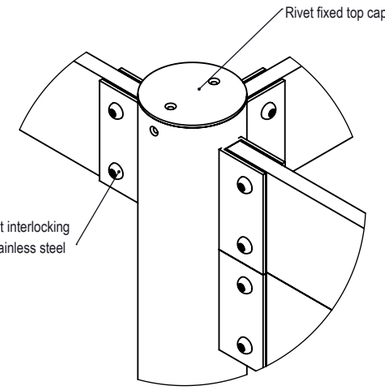
Top elevation



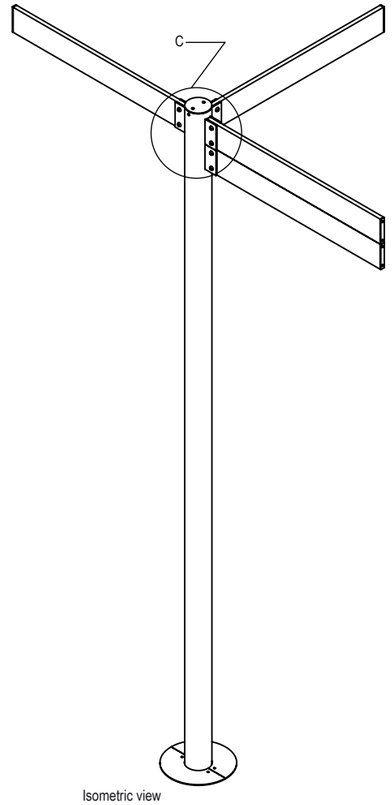
Front elevation



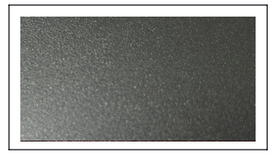
Side elevation



DETAIL C
SCALE 1 : 5



Isometric view


Interpon Mars 2525 Sable YX355F.
Note: Enclosed picture is a photo of a painted sample and may vary from the actual sample.

Quantity 3No in total.

Note: Detail shown for generic manufacture intent only - the colour/ content and orientations please refer to IS Group graphical drawings.

Rev A - Added sample of colour

STRUCTURAL ENGINEERS JOB No. 000000 COLUMN TO BASEPLATE 00mm FILLET WELD

NOTE: THIS DRAWING AND ALL DESIGN DETAILS ARE CONFIDENTIAL AND THE EXCLUSIVE PROPERTY OF IS CONSULTANCY LTD WHICH RESERVES ALL PATENT AND OTHER RIGHTS.
ALL DRAWINGS MUST BE RETURNED WHEN REQUESTED AND USED SUBJECT TO ABOVE CONDITIONS ONLY ON AUTHORISED COMPANY WORK. USE FIGURED DIMENSIONS. SCALING OF DRAWINGS IS AT CONTRACTORS RISK.

	DRAWING ISSUE	INFORMATION	REVISION. A

JOB CARD-F006

WELD SET No.		
WELDING WIRE LOT/BATCH		
WELDING GAS LOT/BATCH		
ISSUE TO FAB	INITIALS:	
CUT BY	INITIALS:	
BENT BY	INITIALS:	
DIM CHECKS	INITIALS:	
FABRICATED BY	INITIALS:	
WELDED BY	INITIALS:	
WELD INSPECTION DURING MULTIRUN	INITIALS:	
COMPLETION OF MANUFACTURE	DATE:	
CHECKED BY RWC YES NO	DATE:	
REWORK YES NO	DATE:	
	NCR No.	

ANY REWORK MUST RELATE TO NCR AND FOLLOW NDT PROCEDURE WELD DEFECT TO BE COMPLETELY REMOVED AND REWELDED TO THE ORIGINAL PROCEDURE.

GAS FLOW CHECK		
VISUAL INSPECTION	100%	PASS / FAIL
MPI	%	
DPI	%	
PRE GALV CHECK		
POST GALV CHECK		

ON COMPLETION THIS DRAWING MUST BE SIGNED AND GIVEN TO THE QA/RWC
SIGNATURE AND DATE:

WELDING PLAN-F014

-ALL WELDS 6mm LEG LENGTH FILLET UNO
-ALL STEELWORK TO EXC2
-ALL TOLERANCES TO MEET BS 1090-2
-MAKE SURE SURFACE IS FREE FROM GREASE & MILL SCALE
-ACCEPTABLE CRITERIA TO BS EN 5817 (QUALITY LEVEL C)
-LAMELLA TEARING TO BE AVOIDED BY GOOD JOINT DESIGN
-CORRECT MATERIALS, WELDING SEQUENCE AND TECHNIQUE
-RESTRAINTS APPLIED , CLAMPS AND BRACES (IF REQUIRED)
-TURNING OF COMPONENTS BY O/H CRANE AND 'a' FRAMES
-MEASURES TO AVOID DISTORTION PRE-HEAT POST-HEAT

WPS 01 SL FW(135) z <8.5mm
WPS 02 ML FW(135) Z >8.5mm
WPS 06 SL FW(141) ALU
WPS 09 BW(135)

WPS 03 SL FW(135) PIPE
TO PLATE
WPS 05 SL FW(141)
STAINLESS
WPS 08 SL FW(141) SS
PIPE-PLATE

isGroup
CUTTING EDGE SIGNAGE
Enterprise House, Unit 1
Aber Park Industrial
Estate
Flintshire, CH6 5EX
t: 01352 792000
e:info@is group.co.uk:
www.is-group.co.uk

QTY	AS DETAILED			
MATERIAL GRADE	AS DETAILED			
SURFACE FINISH AND BS No.				
SITE				
TITLE				
SCALE	As detailed at A3			
DATE	30.01.2026			
DRAWN	RH	CHECKED		
SHEET No.	1	SO No.	5690	
DRAWING No.	E10535-13-Fingerpost lite			