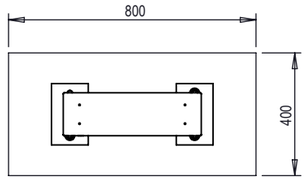
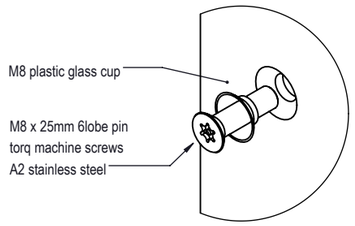
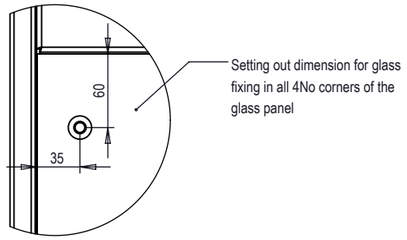
SO5690 - 450 totem sign - BAM - Victoria North.

Quantity 1No.

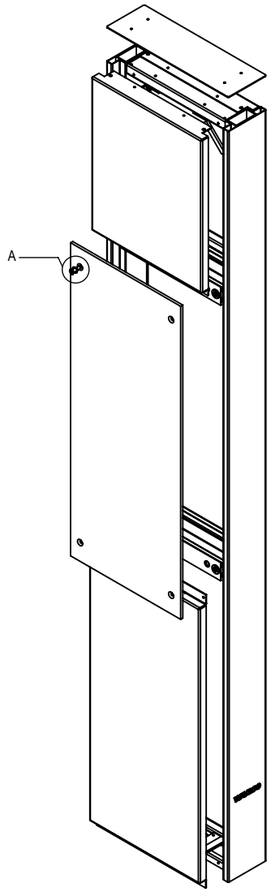




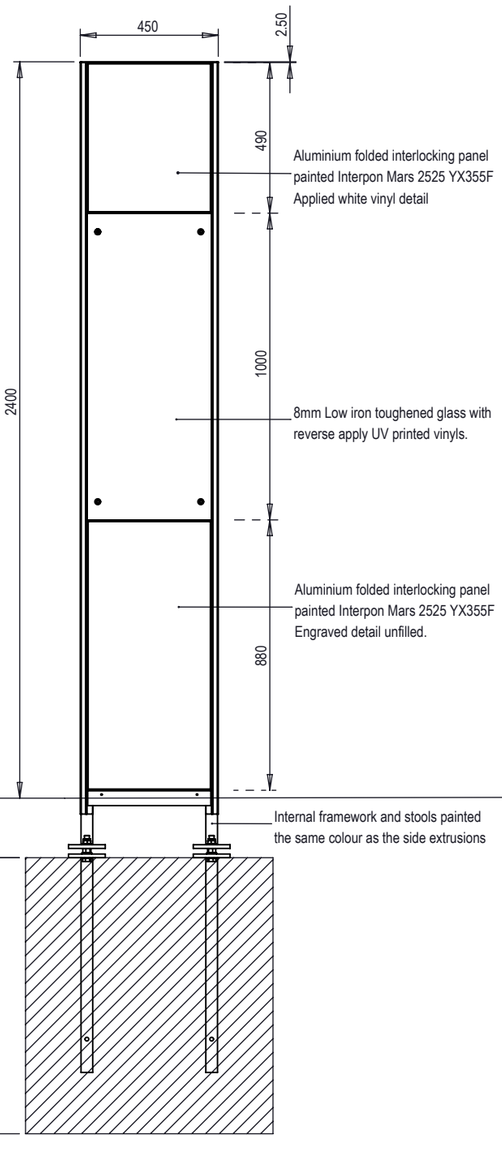
DETAIL A
SCALE 1 : 2



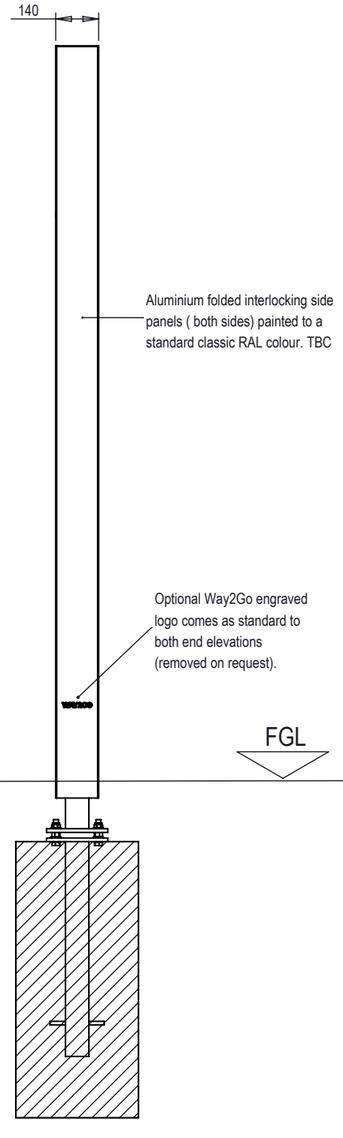
DETAIL B
SCALE 1 : 5



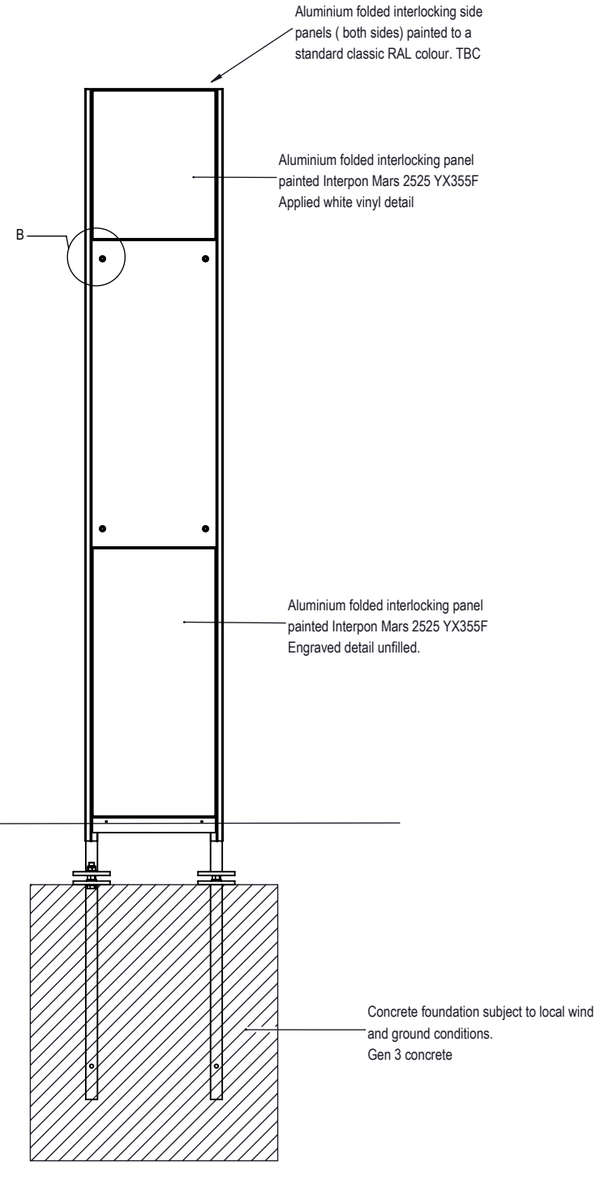
Isometric view



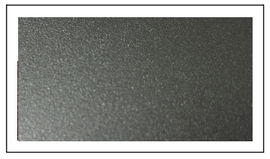
Front elevation



Side elevation



Rear elevation



Interpon Mars 2525 Sable YX355F.
Note: Enclosed picture is a photo of a painted sample and may vary from the actual sample.

JOB CARD-F006

WELD SET No.		
WELDING WIRE LOT/BATCH		
WELDING GAS LOT/BATCH		
ISSUE TO FAB	INITIALS:	
CUT BY	INITIALS:	
BENT BY	INITIALS:	
DIM CHECKS	INITIALS:	
FABRICATED BY	INITIALS:	
WELDED BY	INITIALS:	
WELD INSPECTION DURING MULTIRUN	INITIALS:	
COMPLETION OF MANUFACTURE	DATE:	
CHECKED BY RWC YES NO	DATE:	
REWORK YES NO	DATE:	
	NCR No.	

ANY REWORK MUST RELATE TO NCR AND FOLLOW NDT PROCEDURE WELD DEFECT TO BE COMPLETELY REMOVED AND REWELDED TO THE ORIGINAL PROCEDURE.

GAS FLOW CHECK		
VISUAL INSPECTION	100%	PASS / FAIL
MPI	%	
DPI	%	
PRE GALV CHECK		
POST GALV CHECK		

ON COMPLETION THIS DRAWING MUST BE SIGNED AND GIVEN TO THE QA/RWC SIGNATURE AND DATE:

WELDING PLAN-F014

-ALL WELDS 6mm LEG LENGTH FILLET UNO
-ALL STEELWORK TO EXC2
-ALL TOLERANCES TO MEET BS 1090-2
-MAKE SURE SURFACE IS FREE FROM GREASE & MILL SCALE
-ACCEPTABLE CRITERIA TO BS EN 5817 (QUALITY LEVEL C)
-LAMELLA TEARING TO BE AVOIDED BY GOOD JOINT DESIGN
-CORRECT MATERIALS, WELDING SEQUENCE AND TECHNIQUE
-RESTRAINTS APPLIED , CLAMPS AND BRACES (IF REQUIRED)
-TURNING OF COMPONENTS BY O/H CRANE AND 'a' FRAMES
-MEASURES TO AVOID DISTORTION PRE-HEAT POST-HEAT

WPS 01 SL FW(135) z <8.5mm
WPS 02 ML FW(135) Z >8.5mm
WPS 06 SL FW(141) ALU
WPS 09 BW(135)

WPS 03 SL FW(135) PIPE
TO PLATE
WPS 05 SL FW(141)
STAINLESS
WPS 08 SL FW(141) SS
PIPE-PLATE

isGroup
CUTTING EDGE SIGNAGE
Enterprise House, Unit 1
Aber Park Industrial
Estate
Flintshire, CH6 5EX
t: 01352 792000
e:info@is group.co.uk:
www.is-group.co.uk

QTY	AS DETAILED
MATERIAL GRADE	AS DETAILED
SURFACE FINISH AND BS No.	

Rev A - Added sample of colour

SITE				
TITLE				
SCALE	As detailed at A3			
DATE	29.01.2026			
DRAWN	RH	CHECKED		
SHEET No.	1	SO No.	5690	
DRAWING No.	E10535-5-Large totem 450			

STRUCTURAL ENGINEERS JOB No. 000000 COLUMN TO BASEPLATE 00mm FILLET WELD

DRAWING ISSUE: INFORMATION

REVISION. A

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