

TP127

MAINTENANCE PAINTING SYSTEM

TEMABOND ST 200

TEMACOAT RM 40

TEMADUR 50

The polyurethane systems TP127 are suitable as touch-up and maintenance painting of steel surfaces, difficult to clean, exposed to severe climatic conditions. The primer of the system, TEMABOND ST 200, a high solids epoxy paint forms, owing to the aluminium pigmentation, a very tight, abrasion and chemically resistant film. Providing good wetting properties, the paint has good adhesion also to power tool cleaned surfaces. The systems are suitable as touch-up systems e.g. for the polyurethane systems TP21. TEMADUR 50 polyurethane paint forms an easy to clean finish with good gloss and colour retention properties. The TP127 systems are most suitable for field application.

Corrosivity categories/durability according to ISO 12944	Tikkurila code	Treatment
Steel surfaces		
Corrosivity categories/durability C4-H	TP127	EPPUR160/3-FeSt2
Steel surfaces exposed to chemical dust, gases and other special stress, with demands on good gloss retention, durability and easiness of cleaning.	Temabond ST 200	80 µm
	Temacoat RM 40	40 µm
	Temadur 50	<u>40 µm</u>
		DFT
		160 µm
Corrosivity categories/durability C4, C5-M	TP127	EPPUR240/3-FeSt2
Steel surfaces exposed to chemical dust, gases and other special stress, with demands on good gloss retention, durability and easiness of cleaning.	Temabond ST 200	100 µm
According to the standard SFS 5873, system R25.07.	Temacoat RM 40	100 µm
	Temadur 50	<u>40 µm</u>
		DFT
		240 µm
Corrosivity categories/durability C4, C5-H	TP127	EPPUR340/4-FeSt2
Steel surfaces exposed to chemical dust, gases and other special stress, with demands on good gloss retention, durability and easiness of cleaning.	Temabond ST 200	2 x 100 µm
	Temacoat RM 40	100 µm
	Temadur 50	<u>40 µm</u>
		DFT.
		340 µm

Marking of paint systems: TP127-SFS 5873/R25.07 EPPUR240/3-FeSt2

COLOURS

The product is tintable with TEMASPEED Premium colorants, thus ensuring the possibility to get shades from RAL-, BS-, NCS- and other colour cards.

SUITABLE SHOP PRIMERS

The surfaces should be blast cleaned so that only traces of used shop primer are left, the surface should be evenly grey, Sa2½. The surface profile should be rough. (SFS-ISO 8503-2)

SURFACE PREPARATION	Oil, grease, salts and dirt are removed by appropriate means. (ISO 12944-4) Steel surfaces: Remove rust by tool cleaning to minimum St2 or blast clean to Sa2½. Blast clean to grade Sa2½ for immersion. (ISO 8501-1)
APPLICATION CONDITIONS	The surface must be clean, dry and the surface temperature should remain at least 3 °C above the dew point. During application and drying the temperature of the air, paint and surface should be a minimum of + 10 °C. The relative humidity should not exceed 80 %.
APPLICATION	The paint should be mixed thoroughly before application and then applied in an even coat on the dry and clean surface. Application with airless or conventional spray, brush or roller. Stripe coating of sharp edges, welding seams etc. should be done by brush or roller.
MAINTENANCE PAINTING	Maintenance Touch-up painting is sufficient for maintenance when the rust grade is Ri1 - Ri3. (ISO 4628-3) Damages caused by transport or installation may also be repaired by touch-up painting. Remove all loose paint, clean rusty areas according to system demands. On steel surfaces small areas can be grinded or wire brushed to preparation grade St2. (SFS-ISO 8501-1). Level off the edges between the old paint film and the cleaned-up areas. When using blast cleaning, be sure that there are no cracks in the remaining paint film. If the entire surface must be overcoated, abrade the old topcoat to a rough finish. Remove all dust and other cleaning residues. Apply primers and finish according to the original paint system, qualities and film thicknesses. Repainting When the rust grade is Ri4 or Ri5, the entire coating must be renewed. Remove the old paint film and clean the surfaces to preparation grade Sa2. Recoat in accordance with the original paint system.
PRODUCT INFORMATION	More detailed product information is available in respective data sheets.

HNO200305

The above information is not intended to be exhaustive or complete. The information is based on laboratory tests and practical experience, and it is given to the best of our knowledge. The quality of the product is ensured by our operational system, based on the requirements of ISO 9001 and ISO 14101. As manufacturer we cannot control the conditions under which the product is being used or the many factors that have an effect on the use and application of the product. We disclaim liability for any damages caused by using the product against our instructions or for inappropriate purposes. We reserve the right to change the given information unilaterally without notice.

The product is intended for professional use only and shall only be used by professionals who have sufficient knowledge and expertise on the proper use of the product. The information above is advisory only. To the extent permitted by applicable law, we shall not approve of any liability for the conditions under which the product is being used or for the use or application of the product.

In case you intend to use the product for any other purpose than that recommended in this document without first getting our written confirmation on the suitability for the intended use, such use takes place at your own risk.