



LIFETIME GUARANTEE

There is hardly anything in this world that some man cannot make a little worse and sell a little cheaper, and the people who consider price only are his lawful prey.

John Ruskin
1819-1900

UNITED ANODISERS LIMITED, The suppliers of Anolok™ and Anolok II™ anodised finishes for the treatment of aluminium sheet and extrusion products, hereby guarantee, subject to the following terms and conditions, that all Natural, Anolok and Anolok II finishes supplied by us on this development, shall remain free of corrosion, free from fading and free from loss of coating adhesion for the design life of the building cladding.

These guarantee properties are neither maintenance dependant nor affected by a marine environment.

1. Specification

United Anodisers finishes are guaranteed to meet BS 3987 in full and to meet this standard for the period of the guarantee.

2. Abrasion resistance

The anodised finish shall meet or exceed the hardness of glass. Abrasion resistance measured according to BS EN 12373-9:1999 shall have a thickness wear index of 1.4 or less. There is no erosion of the anodic layer during the guarantee period

3. Light resistance

Natural, Anolok™ and Anolok II™ finishes will not fade irrespective of maintenance.

4. Corrosion resistance

The anodic film will be in accordance with BS3987 and will not crack, blister, peel, chip, or suffer filiform corrosion for the guarantee period. Potential oxidation at cut ends (joints) or potential oxidation occurring on damaged areas will not propagate by undermining the adjacent anodic film. These corrosion properties are irrespective of maintenance.

CONDITIONS OF GUARANTEE

- (i)** Substrate aluminium to be 6063 or 6060 alloy for extrusion and J57S or 55HX alloy for sheet or an alternative alloy agreed in writing by UA prior to anodising.
- (ii)** The customer has specified that the work be carried out to BS3987 as a minimum standard and made UA aware of any additional requirements in the contract specification.
- (iii)** The anodised material is not sited, now or in the future, in the direct influence of industrial, or natural aggressive emission sources or deposits, which could be damaging or corrosive to anodising. The effect of these emissions or deposits will often be mitigated naturally by rainwater washing. Furthermore, that the anodising is not exposed to acid or alkali chemicals used to clean the facade or adjacent areas.
Aluminium can corrode if in contact with other metals. During fixing and installation such contact must be avoided.

- (iv) To preserve the visual appearance of the film, after the clean on completion, the anodising should be cleaned at least once a year using a neutral detergent and water. Acidic or alkali chemicals must not be used.
- (v) Notification of any defect in the anodic coating is made to us in writing by registered post, complete with details of the apparent defect, within 60 days of the defect becoming apparent.
- (vi) In the event of failure of any of the guaranteed properties, our liability is limited to a sum equivalent to the cost of rectifying the defect by re-anodising the failed parts. Alternatively at our option, we may carry out the rectification on site by remedial finishing.
- (vii) In the event of any claim against us under this guarantee, the burden of proof will be on the customer to prove, firstly, that we carried out the work in dispute and, secondly, that all other conditions of this guarantee have been complied with.
- (viii) This guarantee is issued to UA's customer but is transferable to a third party with prior written agreement from UA.
- (ix) In addition to the foregoing, our terms of business shall apply to all work carried out by us. In cases of conflict between such terms and the provisions of the guarantee, the provisions of this guarantee shall prevail.

For and on behalf of United Anodisers Limited

Director

Date:

Development	
Customer	
Finish	
Design life of façade	