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HANDMADE BRICKS TO INSPIRE

PRODUCT CATALOGUE

YORK Handmade

TRADITIONAL VALUES, MODERN APPLICATIONS.

York Handmade Brick Company Ltd. was founded in 1988 to manufacture genuine handmade clay bricks, pavers, special shapes and terracotta floor tiles.

Based near York, England, our aim is to produce a wide variety of colour, texture and size in brick, perfect for sensitive restoration and prestigious new build projects alike.

An award winning pedigree proves our capability to manufacture beautiful bricks, for use in the enhancement of our built environment.

With a workforce of 30 people, we pride ourselves on the employment of a local labour force, trained in the skills to help them become master brick makers.

Continuous investment at our factory has seen over £2 million spent on new plant and equipment so far, combining modern kiln firing technology with time honoured hand throwing techniques, to produce products of character and durability.

SAMPLES

York Handmade suggests that you obtain samples of your chosen product, prior to making a final decision. Slip boards, 3 brick sample packs and bricks for on site reference panels can be requested through one of the following ways:

By calling our head office on: **01347 838 881**
By email at: **sales@yorkhandmade.co.uk**
Alternatively via our website: **www.yorkhandmade.co.uk**

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AS INDIVIDUAL AS YOU ARE

Our 'hands on' manufacturing process allows for unsurpassed product flexibility, with bespoke sizes, shapes, textures and colour blends available to order. By pre blending your bricks prior to despatch, we ensure a high level of consistency and quality of the products reaching site.

SOMETHING SPECIAL

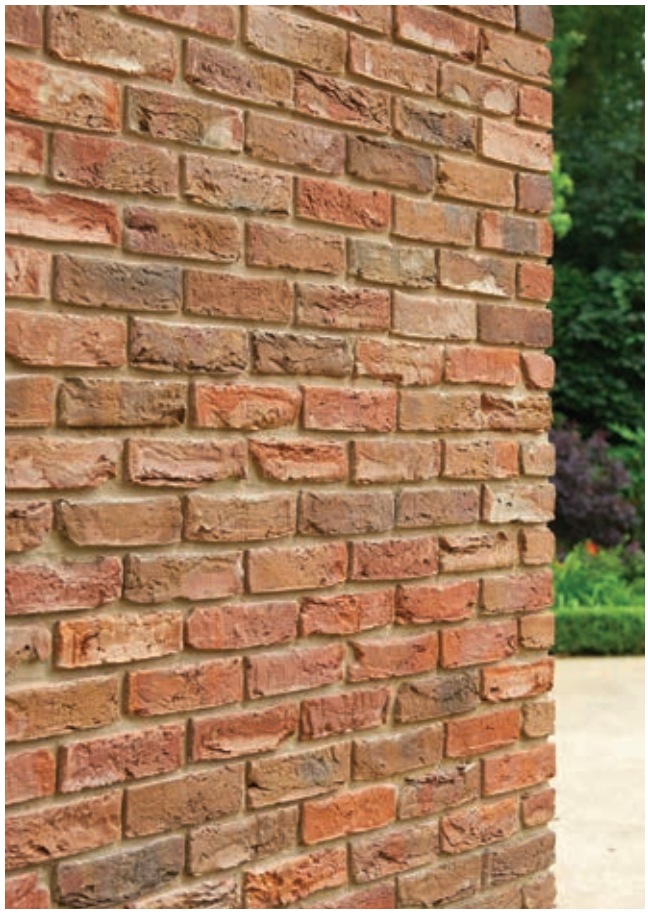
To enhance your designs, York Handmade not only offer British Standard special shapes in all our blends but have the flexibility to produce intricate and unique non BS clay pieces to order, subject to receipt of accurate dimensional drawings.

SUPERIOR SERVICE

With many years of accumulated experience in the brick industry, our sales team and dedicated brick making artisans will work closely with you to provide the highest levels of customer support and satisfaction, whatever the size of your project.

OLD CLAMP BLEND

HAND BLENDED FROM A RANGE OF 3 TYPES OF BRICK TO CREATE A BROAD PALETTE OF COLOUR.



HAMBLETON BLEND

A VARIATION OF SOFT REDS, PINK AND WHITE TONES EXPRESSED IN EVERY BRICK.

THIRKLEBY BLEND

STRONG REDS, MID BROWNS AND MULTI PURPLES MAKE UP THIS STRIKING BLEND.

GALTRES BLEND

AN ARRAY OF SUBTLE GOLD AND BUFF, TINGED WITH BLUE AND RED.

LINDUM BLEND

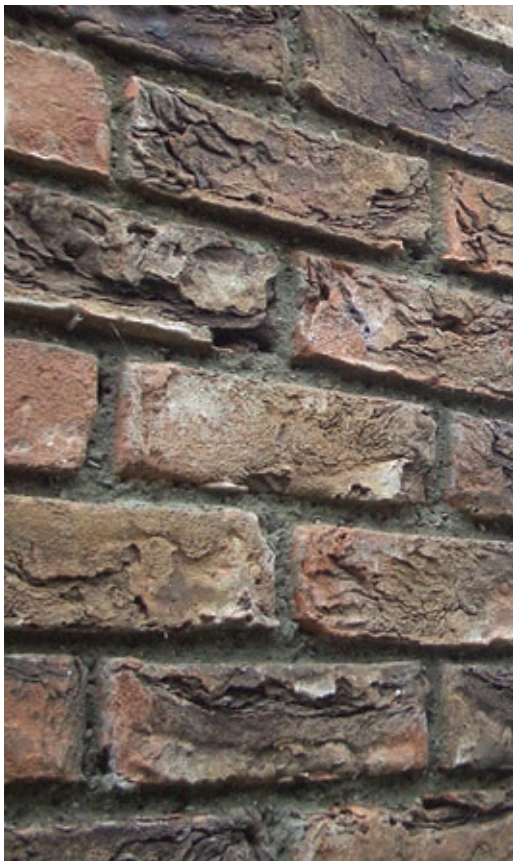
VIBRANT ORANGE REDS MAKE FOR A DISTINCTIVE APPEARANCE.

ALDWARK BLEND

ATTRACTIVE BLEND OF MULTI PURPLE AND OCHRE TONES.

LADDUS BLEND

WEATHERED MULTI REDS AND BROWNS – PERFECTLY SUITED FOR BRICKWORK RESTORATION.



HUNSINGORE BLEND

DARK, MULTI PURPLE AND RED HUES.
SEEN HERE IN MAXIMA FORMAT.

BYLAND BLEND

CONTEMPORARY RICH, GOLDEN AND BUFF MULTI COLOURS.

KILBURN BLEND

A GOLDEN/WHITE CLAY BODIED BRICK, WITH A SUBTLE WEATHERED PATINA.

MACHINE MADE BRICKS

TRADITION AND HERITAGE IN BRICK.

A timeless range of imperial sized bricks, which compliment and protect our country's built heritage. Bespoke colour blends and special shapes are available to order.

SPECIAL SHAPES

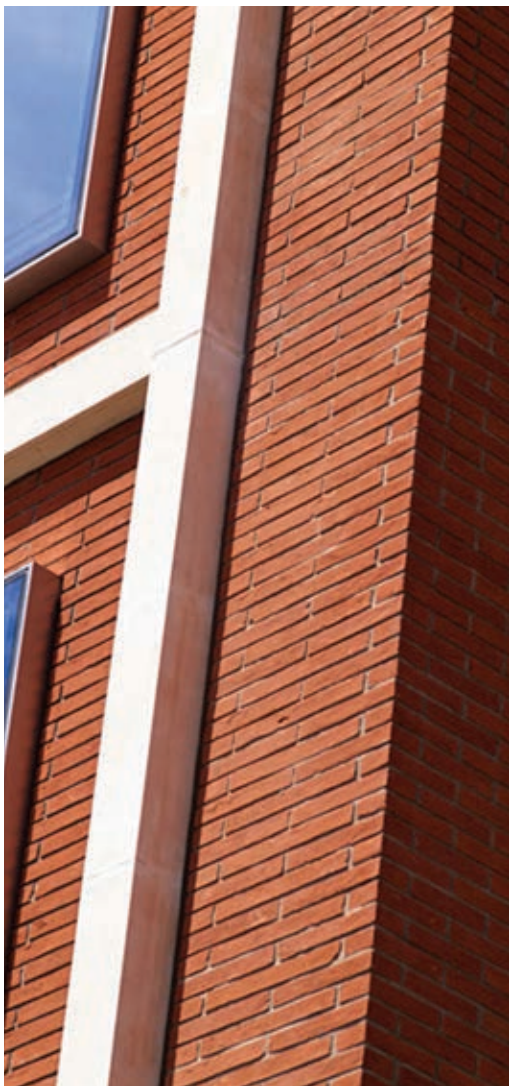
WHERE IMAGINATION IS THE ONLY LIMITATION.

From plinths, cant bricks, bullnose and angles, through to cappings, arches and bespoke, intricate and unique commissions, our talented brick artisans will bring your ideas to life.

BENCHMADE BRICKS

PRECISE AND PERFECT.

Where precision in brickwork is paramount, York Handmade can offer our range of colour blends and sizes in a high specification, fine creased textured format. Complementary BS and non BS special shapes are also available to order.

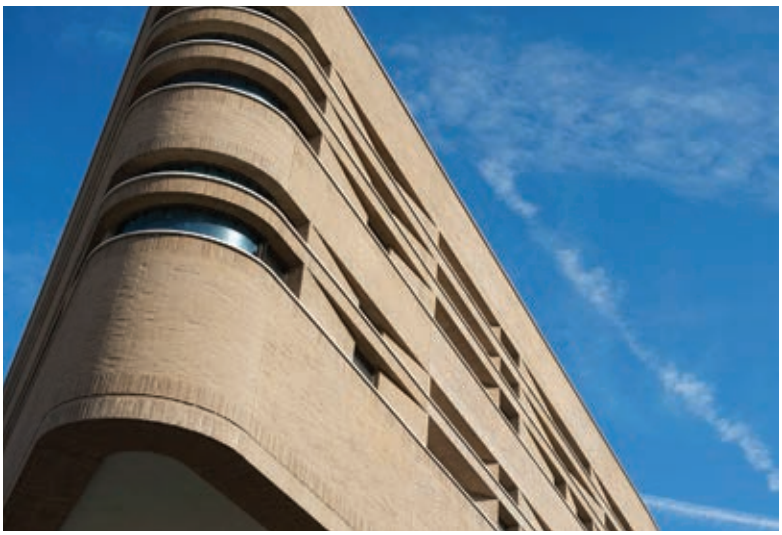


MAXIMA

INNOVATION IN CLAY.

MAXIMA is York Handmade's range of long format bricks, developed to create our future built environment. Contemporary and innovative designs can be brought to life with our extensive range of colours, textures and sizes. Special shapes and pre cast brick units, suitable for use with off-site building solutions, can also be manufactured, offering almost limitless design possibilities.

For more information on this range, please request or download our dedicated MAXIMA brochure at **www.yorkhandmade.co.uk**



PAVING

ASSURED AND DURABLE.

Genuine handmade brick pavers, cobbles, decorative edgings and square pavers, to enhance your landscape like no other.

TERRACOTTA FLOOR TILES

NATURAL BEAUTY AND WARMTH.

Traditionally inspired, hand finished terracotta tiles made near York.

TECHNICAL SPECIFICATIONS

IN ACCORDANCE WITH **BS EN771-1:2011**

BRICKS

BRICK TYPE	DIMENSIONAL TOLERANCE	DIMENSIONAL RANGE	DURABILITY AGAINST FREEZE/THAW	ACTIVE SOLUBLE SALT CONTENT	COMPRESSIVE STRENGTH (no less than /mm²)	WATER ABSORPTION (no more than %)
				S2		
OLD CLAMP	T2	RI	F2	S2	20	18
HAMBLETON	T2	RI	F2	S2	20	18
THIRKLEBY	T2	RI	F2	S2	20	18
GALTRES	T2	RI	F2	S2	20	18
LINDUM	T2	RI	F2	S2	20	18
ALDWARK	T2	RI	F2	S2	20	18
LADDUS	T2	RI	F2	S2	20	18
HUNSINGORE	T2	RI	F2	S2	20	18
BYLAND	T2	RI	F2	S2	20	18
KILBURN	T2	RI	F2		20	18
				S2		
EXTRUDED	T2	R2	F2	S2	37	16
BENCHMADE	T2	R2	F2	S2	-	-
MAXIMA	TM	RM	F2		-	-

DIMENSIONS	BRICKS PER PACK*	AVERAGE PACK WEIGHT**
215 x 102 x 65mm:	500	1.1 metric tonnes
215 x 102 x 50mm:	600	1.1 metric tonnes
215 x 102 x 73mm:	432	1.1 metric tonnes

- Denotes no result due to bespoke nature of product.

* Pack numbers for bespoke sizes may vary from these figures.

** All packs are shrunk wrapped and supplied on non-returnable wooden pallets.

TERRACOTTA FLOOR TILES - BESPOKE SIZES CAN BE MADE TO ORDER

SIZES AVAILABLE	TEXTURES AVAILABLE	SHADES AVAILABLE
200 x 200mm	SMOOTH or RUSTIC	NATURAL or DUSK
200 x 300mm	SMOOTH or RUSTIC	NATURAL or DUSK
300 x 300mm	SMOOTH or RUSTIC	NATURAL or DUSK
230 x 140mm	SMOOTH or RUSTIC	NATURAL or DUSK

Oils and sealers to enhance the appearance are available from York Handmade. Further information on the laying of these products can be found at: **www.yorkhandmade.co.uk**

PAVING

Manufactured in accordance with **BS6677**. Please refer to our website for details on our full range and technical specifications.

All technical data in this brochure is correct at the time of going to print. York Handmade Brick reserve the right to amend stated data, as materials and manufacturing processes can and may vary over time.

Customers are reminded that the colour and texture of the bricks depicted in this brochure is as accurate a representation as current photographic and printing processes will allow. Clay bricks are a natural product and, as such, their characteristics may vary from batch to batch.

CERTIFIED LUCIDEON MANAGEMENT SYSTEM ISO 9001 UKAS MANAGEMENT SYSTEMS 0006

CERTIFIED LUCIDEON MANAGEMENT SYSTEM ISO 14001 UKAS MANAGEMENT SYSTEMS 0006

think BRICK

SUSTAINABILITY

At York Handmade, we're committed to protecting and preserving our environment by striving to source materials locally, developing initiatives to reduce our carbon footprint and investing in our workforce and their place of work.

We are ISO9001 and ISO14001 compliant and pride ourselves on our sustainability credentials, high standards of quality management and safety.

HERITAGE IN OUR HANDS

York Handmade is sited on a rich seam of Lacustrine clay, a mudstone laid down in the Triassic era. This natural resource has been utilised by brick makers in this part of the country since Roman times.

This type of clay is very malleable, easily worked, fires to produce a rich palette of colour and is ideally suited to fashioning detailed shapes and sizes...the hallmark of York Handmade Brick.

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YORK Handmade

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