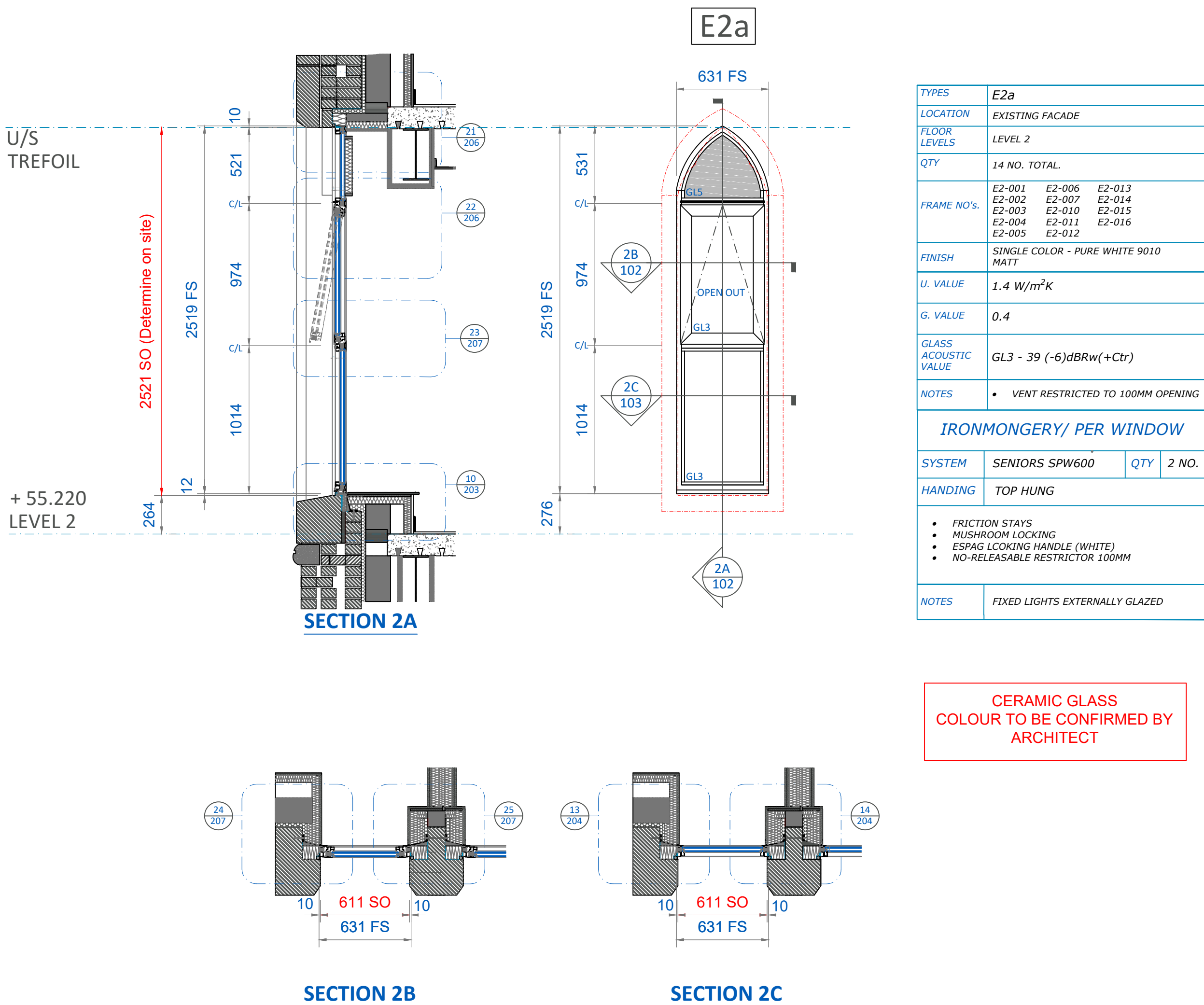
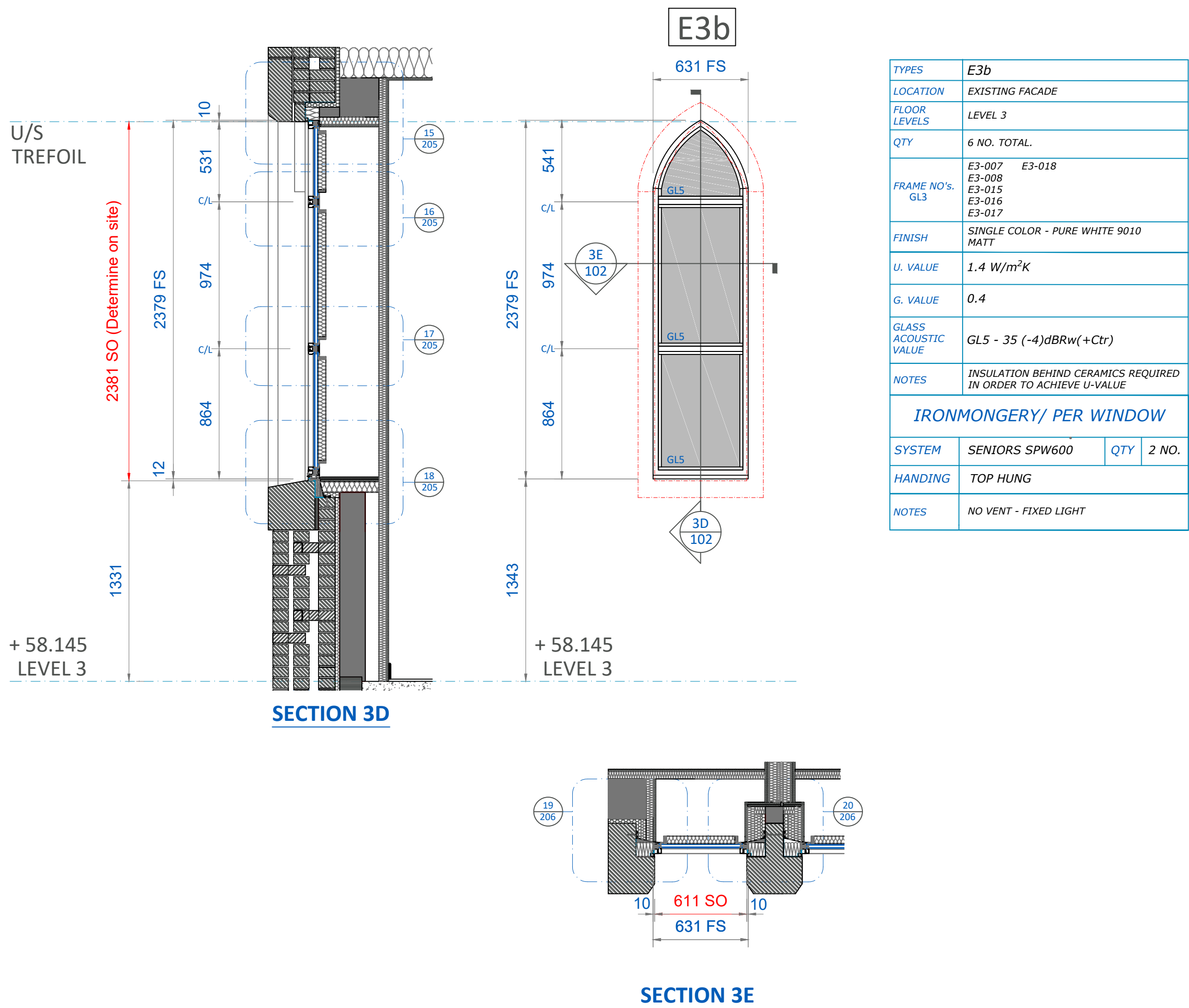
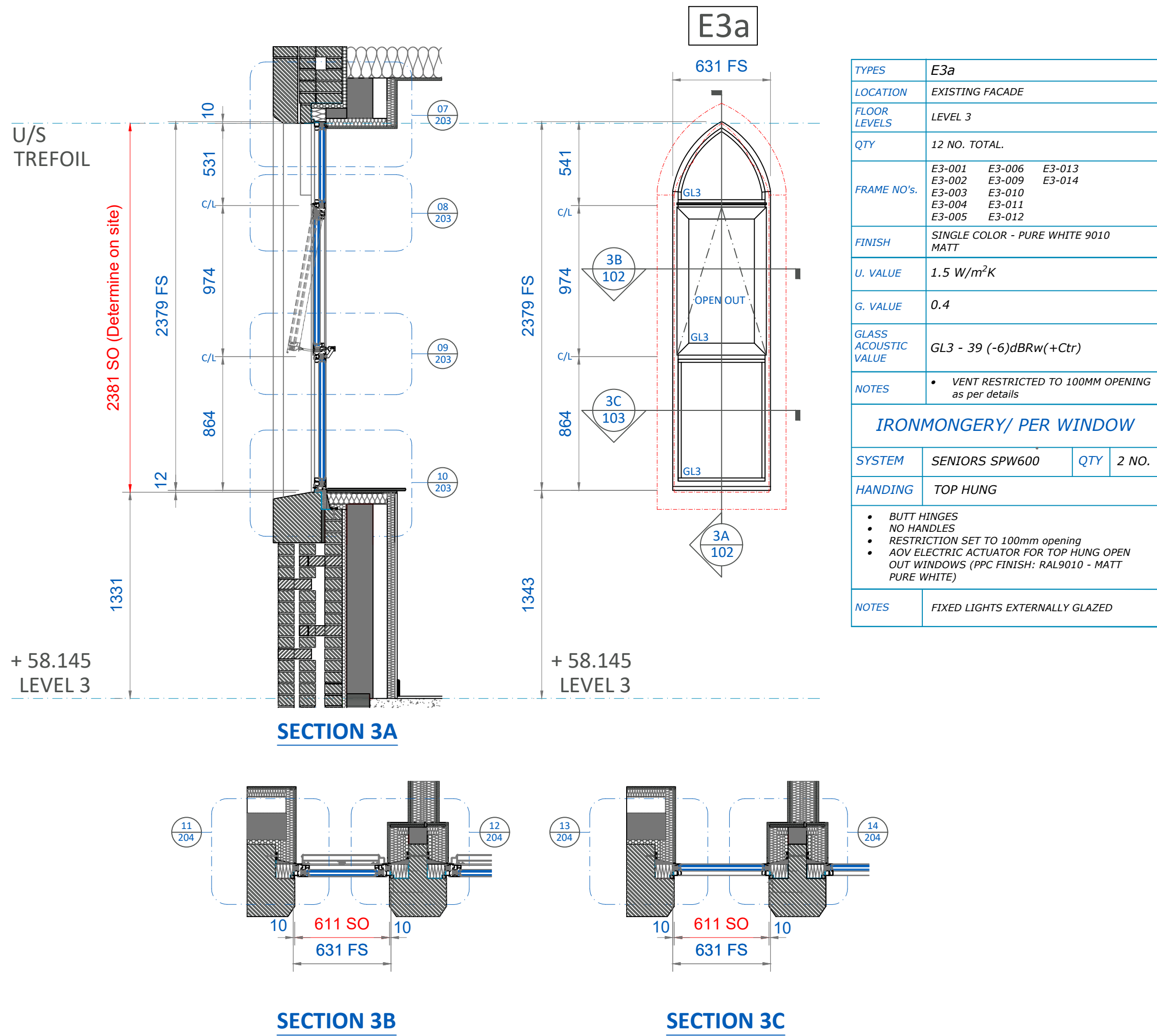


E7
OMITTED



SPECIFICATIONS

PRODUCTS

- SENIORS SF52 CURTAINWALLING SECTIONS
- SENIORS SPW600 CASEMENT WINDOWS
- TECHNAL GEOD MX ACOUSTIC (MAIN ENTRANCE ONLY)

GLAZING

GL1 - 28mm DGU's - WEIGHT 30 Kg/m² (UG 1.0 W/m2K)

6MM COOL-LITE SKN183II HST - OUTER
16MM WARM EDGE BLACK SPACER (ARGON FILLED)
6MM CLEAR TOUGHENED - INNER

GL2 - 28.8mm DGU's - WEIGHT 30 Kg/m² (UG 1.0 W/m2K)

6MM COOL-LITE SKN183II HST - OUTER
16MM WARM EDGE BLACK SPACER (ARGON FILLED)
6.8MM CLEAR LAMINATED - INNER

GL3 - 32.8mm DGU's - WEIGHT 42 Kg/m² (UG 1.0 W/m2K)

6MM COOL-LITE SKN183II HST - OUTER
16MM WARM EDGE BLACK SPACER (ARGON FILLED)
10.8MM CLEAR LAMINATED - INNER

GL4 - 31.5mm DGU's - WEIGHT 38.75 Kg/m² (UG 1.0 W/m2K)

6MM COOL-LITE SKN183II HST - OUTER
16MM WARM EDGE BLACK SPACER (ARGON FILLED)
9.5MM CLEAR LAMINATED - INNER

GL5 - 28mm DGU's - WEIGHT 30 Kg/m² (UG 1.0 W/m2K)

6MM HST CLEAR - OUTER
16MM WARM EDGE BLACK SPACER (ARGON FILLED)
6MM ENAMELLED CLEAR TOUGHENED (COLOUR TO BE CONFIRMED) - INNER
BONDED TO RIGID 50MM LAMELLA INSULATION
CORE FIRE CLASSIFIED A1 TO EN13501-1
USING FIRE RATED A2 EN13501-1 TENSOR GRIP L17
SPRAY ADHESIVE FOIL BACKED INSULATED
STEPPED IN 30MM ALL ROUND

AP1 - 28MM - 10 Kg/m²

1.5MM ALUMINIUM SHEET (FINISH: RAL SIGNAL BLACK 9004) - OUTER
PPC 60 MICRONS - FIRE CLASSIFIED A2 - S1, D0 TO EN13501-1
FIRE RATED A2 TO EN13501-1 TENSORGRIP L17
SPRAY ADHESIVE BONDED TO RIGID (LAMELLA)
INSULATION CORE FIRE CLASSIFIED A1 TO EN13501-1
FIRE RATED A2 TO EN13501-1 TENSORGRIP L17
SPRAY ADHESIVE BONDED TO 1.5mm ALUMINIUM SHEET (MILL FINISH) - INNER

AP2 - 44MM - 10 Kg/m²

1.5MM ALUMINIUM SHEET TO RECEIVE PERFORATIONS (FINISH: RAL SIGNAL BLACK 9004) - OUTER (REMOVABLE)
PPC 60 MICRONS - FIRE CLASSIFIED A2 - S1, D0 TO EN13501-1
1.5mm ALUMINIUM SHEET (MILL FINISH)
FIRE RATED A2 TO EN13501-1 TENSORGRIP L17
SPRAY ADHESIVE BONDED TO RIGID (LAMELLA)
INSULATION CORE FIRE CLASSIFIED A1 TO EN13501-1
FIRE RATED A2 TO EN13501-1 TENSORGRIP L17
SPRAY ADHESIVE BONDED TO 1.5mm ALUMINIUM SHEET (MILL FINISH) - INNER

FINISH

ALL ALUMINIUM PROFILES TO BE DUAL COLOUR WHERE SPECIFIED - POLYESTER POWDER COAT PAINT FINISH, TO STANDARD COLOUR - FINISH TO BE 60 MICRONS - UNLESS OTHERWISE SPECIFIED

- SENIORS SF52 CURTAINWALL: SIGNAL BLACK 9004 MATT OUTER / PURE WHITE 9010 MATT INNER

- SENIORS SPW600 WINDOWS: SIGNAL BLACK 9004 MATT OUTER / PURE WHITE 9010 MATT INNER

- WINDOW REVEAL PRESSINGS: BEIGE RAL 1001 MATT (30% GLOSS LEVEL)

EXTERNAL POINTING

WHERE REQUIRED, TO BE CARRIED OUT USING A LOW MODULUS NEUTRAL CURE SILICON, OF OUR CHOICE, TO BE COMPATIBLE WITH OUR SUPPLIED PRODUCT. COLOR TO BE ARBOSIL LM WHITE, WITH BACKING ROD OR EXPANDING FOAM BACKER TO FORM ROBUST SEAL.

NOTES

- EPDM BY LDG CONTRACTS
- ALL VISIBLE BRACKETS TO CURTAINWALL TO BE PAINTED TO MATCH FRAME.
- PROTECTIVE TAPING OF ALUMINIUM REQUIRED BY LDG - TO BE REMOVED BY OTHERS.
- MANIFESTATION BY LDG.
- ALL GLAZING WERE NOTED AS BEEN DESIGNED IN ACCORDANCE WITH:
BS 6180:2011 BARRIERS IN AND ABOUT BUILDINGS.
BS 6399-1:1998 LOADING FOR BUILDINGS. CODE OF PRACTICE FOR DEAD AND IMPOSED LOADS
FROM TABLE 4, LOADS FOR BARRIER LOADED GLAZING
LINE LOAD = 0.74 KN/M EUROCODE EN 1991-1-1
CONCENTRATED LOAD = 1.0 KN (EUROCODE EN 1991-1-4)
UNIFORM LOAD = 0.5 KN/M²
AND MANUFACTURED IN ACCORDANCE WITH:-
BS EN 1279-1:2018 GLASS IN BUILDING - INSULATING GLASS UNITS. GENERALITIES, SYSTEM DESCRIPTION, RULES FOR SUBSTITUTION, TOLERANCES AND VISUAL QUALITY.

- DESIGN WIND LOAD PRESSURE 1386 K/m²
- DETAILS EMBODY CURRENT DESIGNS - WE RESERVE THE RIGHT TO CHANGE OR MODIFY SECTIONS & FITTINGS
- SIZE VARIATIONS - BAR LENGTHS AND FRAME SIZES +/- 1.5mm. COMPOSITE INSTALLATIONS MAY EXCEED THIS
- ALL DIMENSIONS TO BE CONFIRMED ON SITE PRIOR TO FABRICATION

C01	ISSUED FOR CONSTRUCTION	15.12.2022
REV	DESCRIPTION	DATE
ARCHITECT	BUTTRESS LTD.	
CONTRACTOR	ERIC WRIGHT GROUP	
ISSUE PURPOSE	FOR CONSTRUCTION	

LDG Contracts Ltd.
Havelock Street
Preston
PR1 7NL
TEL: 01772 200002/3
FAX: 01772 258789



PROJECT ANCOATS DISPENSARY

TITLE EXISTING FACADE WINDOW ELEVATIONS

JOB NO. 109064 SCALE 1 : 25 @ A1

DRAWN BY R BUNTING DATE 11.11.2022

CHECKED BY M WAINRIGHT STATUS

DRAWING NO: PROJECT ORIGINATOR ZONE LEVEL TYPE ROLE NUMBER

210005 - LDG - ZZ - ZZ - DR - Y - 102

REV.

C01