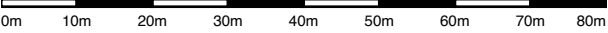




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Scale: 1:1000, paper size: A4

JOB NUMBER55594ACCOUNT MANAGERDD

SCALEN/A @A0DRAWN BYCDL

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COLOUR SPECIFICATION

ARTWORK SUPPLIED IN CMYK

PLEASE NOTE THAT COLOURS SUPPLIED AS CMYK WILL PRINT DIFFERENTLY ON VARIOUS MEDIA PRESENTED AND WILL NOT MATCH IF PRINTED AT A LATER DATE. PLEASE SUPPLY PANTONE COLOURS IF A COLOUR MATCH IS REQUIRED.

CLIENT

ANS GROUP

VISUAL

HIGH LEVEL SIGNAGE

ASTRA SIGNS

UNIT 1 FIRST AVENUE
EUROPA VILLAGE
MANCHESTER M17 1JZ

OS MASTERMAP
2022

OS MASTERMAP
2022

OS MASTERMAP
2022



A

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JOB NUMBER 55594

ACCOUNT MANAGER DD

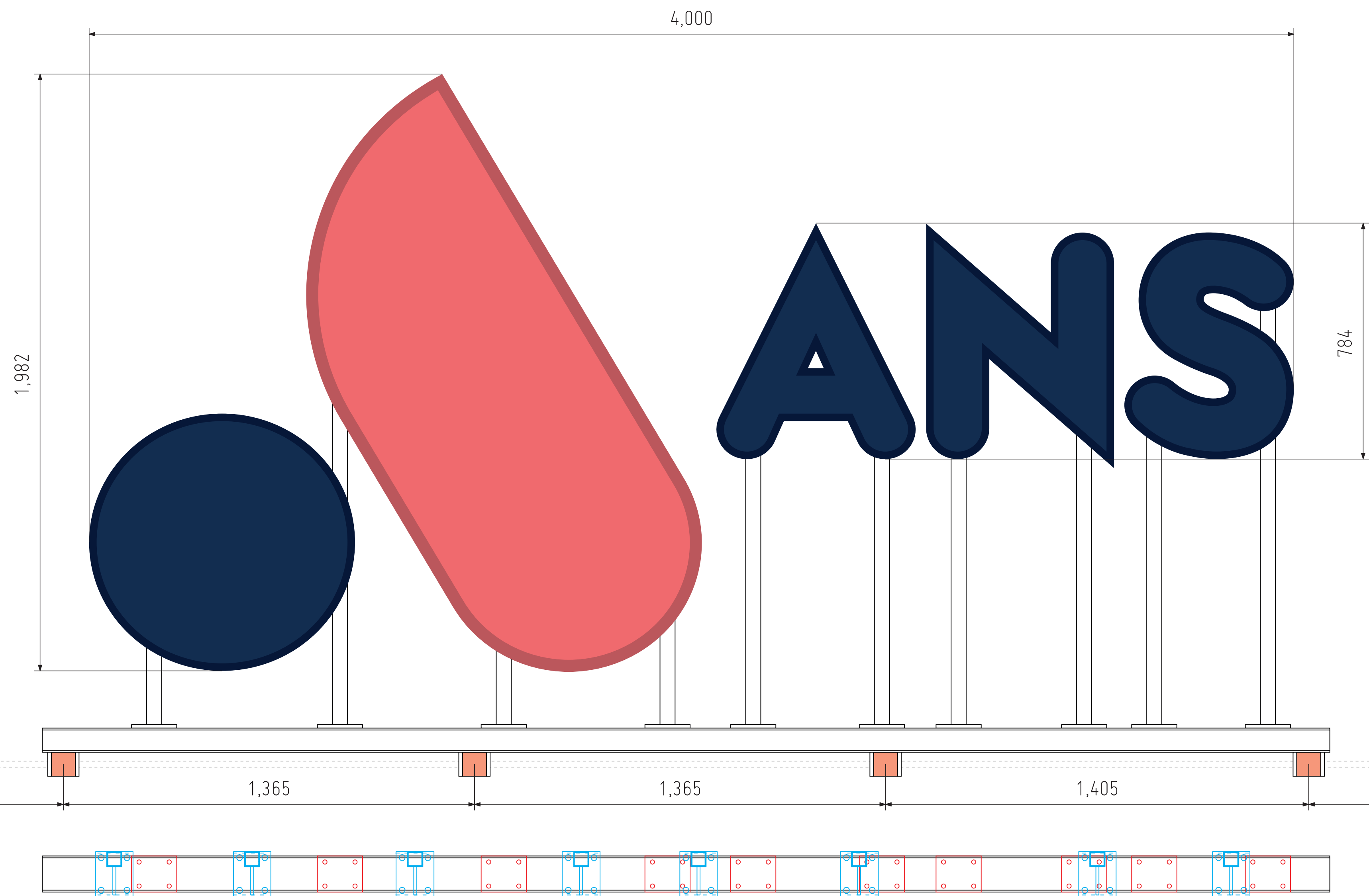
SCALE 1:10 @A0

DRAWN BY CDL

DRAFT

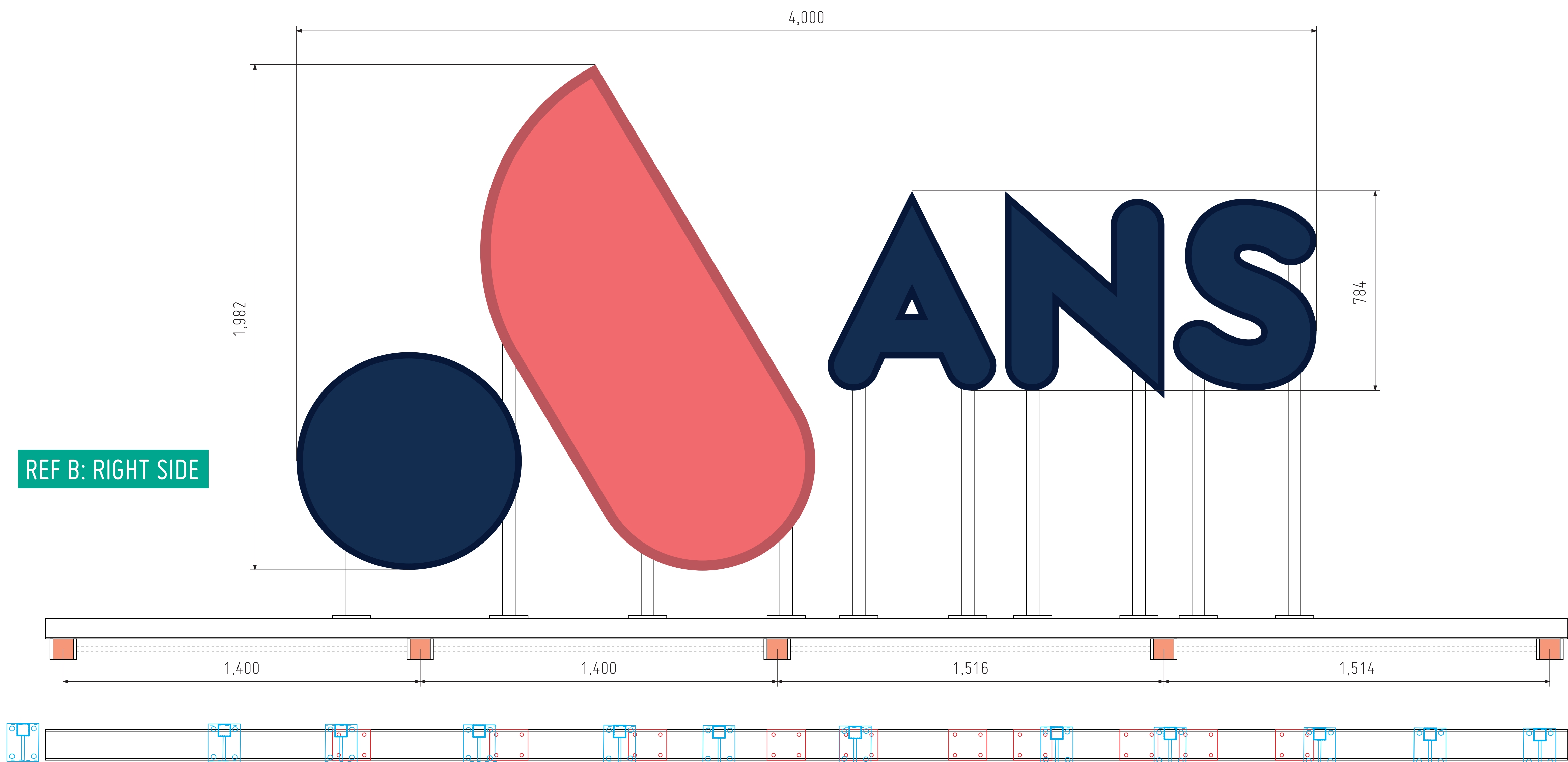
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REF A: LEFT SIDE



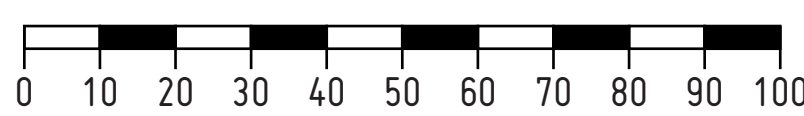
EXISTING PLATES NEW PLATES

REF B: RIGHT SIDE



EXISTING PLATES NEW PLATES

ALL SIZES ARE SUPPLIED IN MM



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COLOUR SPECIFICATION

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CLIENT

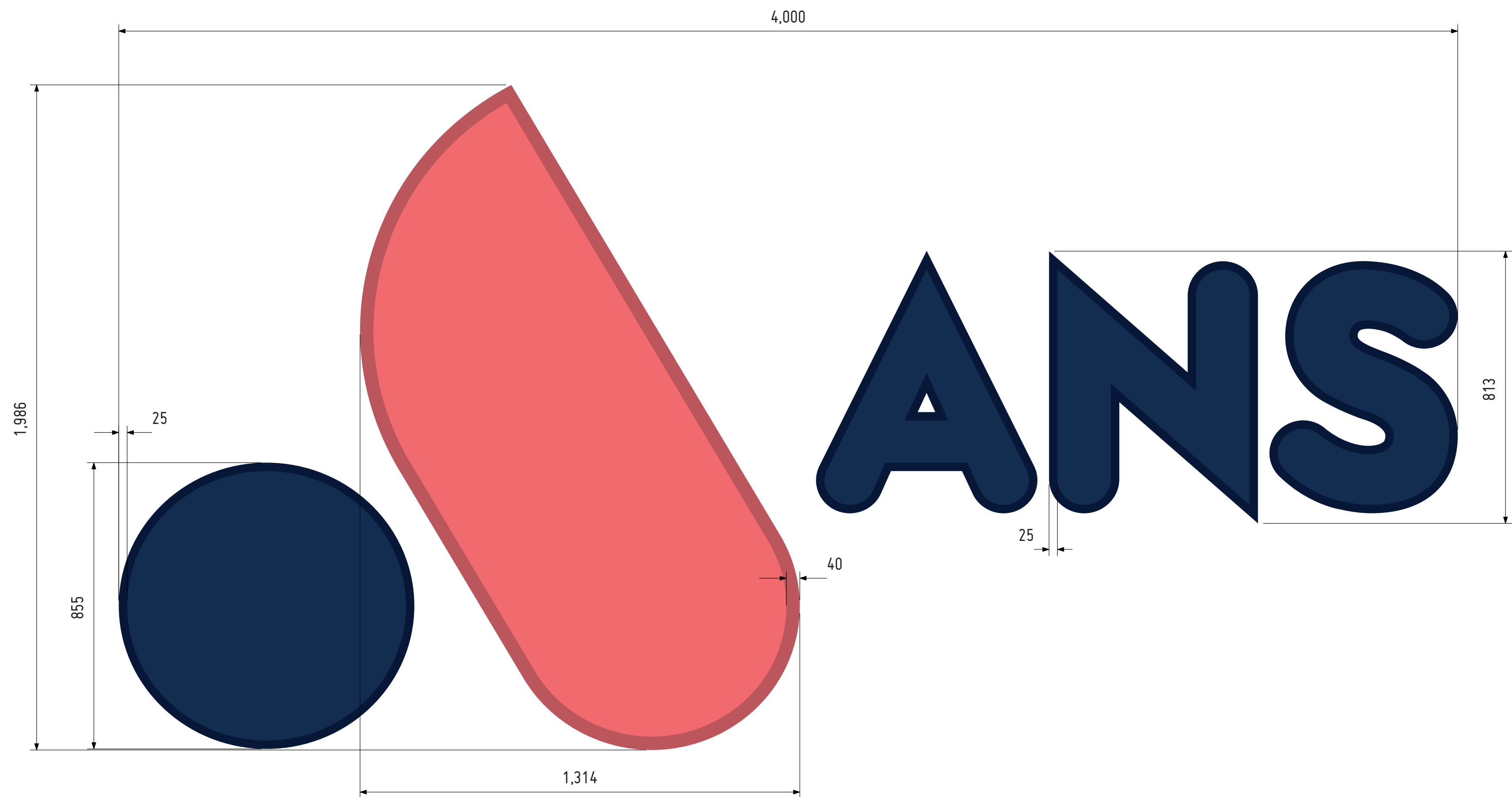
ANS GROUP

VISUAL

HIGH LEVEL SIGNAGE

UNIT 1 FIRST AVENUE
EUROPA VILLAGE
MANCHESTER M17 1JZQMS ISO 9001:2008 & 14001:2004
OFFICIAL DOCUMENT
ISSUE NO. 1
EFFECTIVE DATE: 01/01/2019
IDENTIFICATION CODE: DM116.1

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EXISTING



JOB NUMBER 55594 ACCOUNT MANAGER DD

SCALE N/A @A0 DRAWN BY CDL

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CLIENT
ANS GROUP
VISUAL
HIGH LEVEL SIGNAGE

ASLRA SIGNS
UNIT 1 FIRST AVENUE
EUROPA VILLAGE
MANCHESTER M17 1JZ
QMS ISO 9001:2015 REGISTERED QMS ISO 14001:2015 REGISTERED
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PROPOSED





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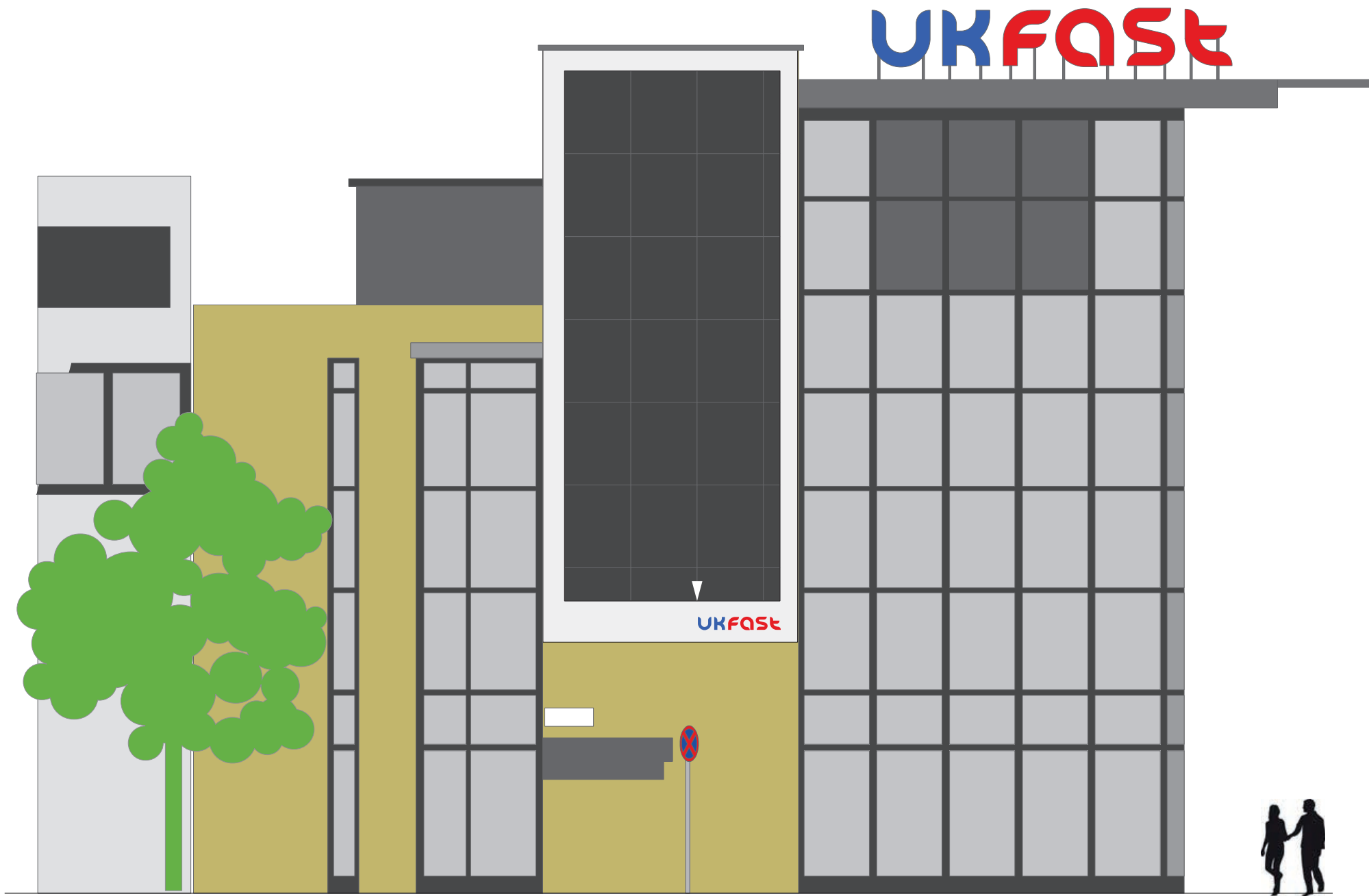
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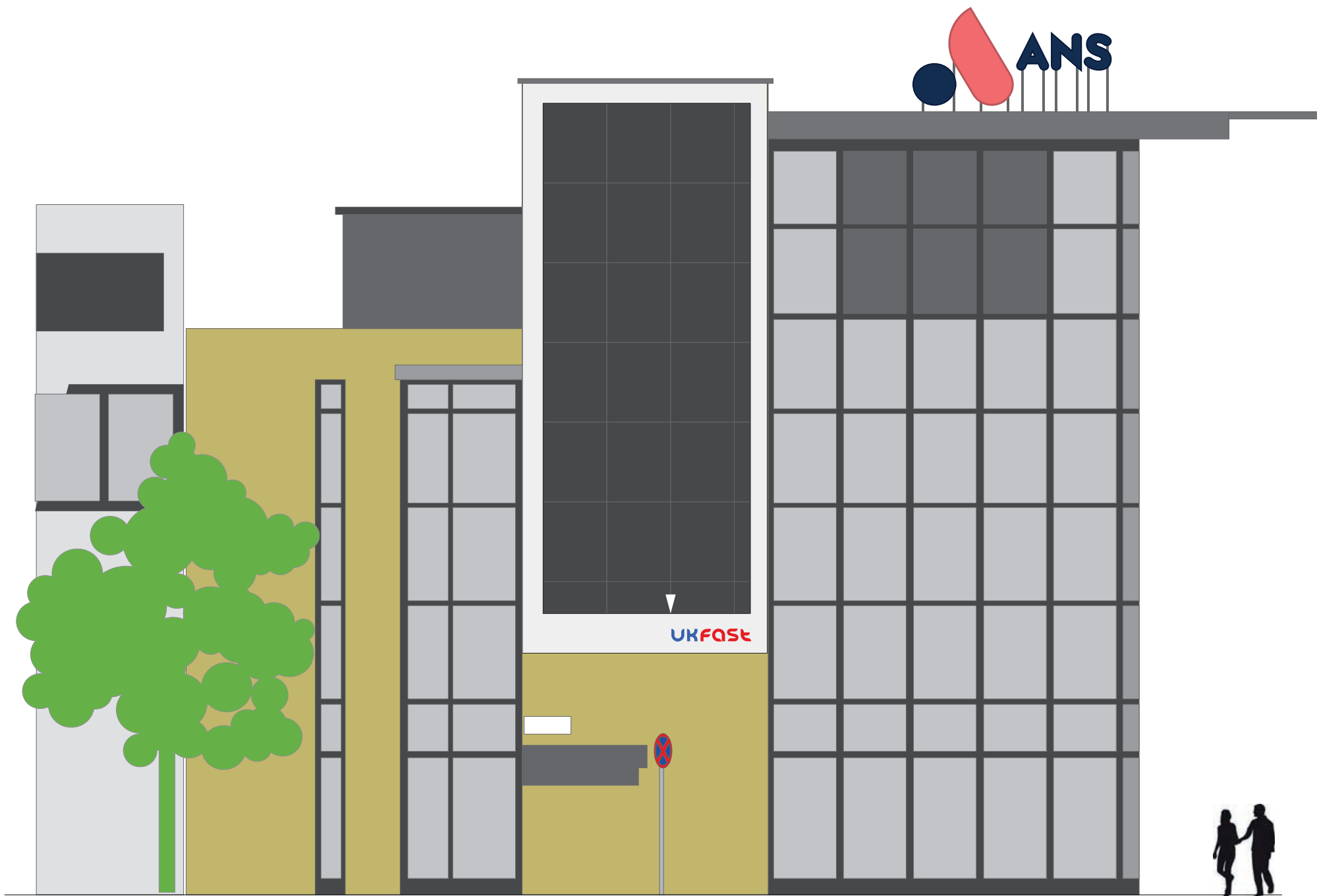
11

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13



EXISTING



PROPOSED

JOB NUMBER 55594 ACCOUNT MANAGER DD

SCALE 1:10 @A2 DRAWN BY CDL

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COLOUR SPECIFICATION

ARTWORK SUPPLIED IN CMYK

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CLIENT

ANS GROUP

VISUAL

HIGH LEVEL SIGNAGE



UNIT 1 FIRST AVENUE
EUROPA VILLAGE
MANCHESTER M17 1JZ

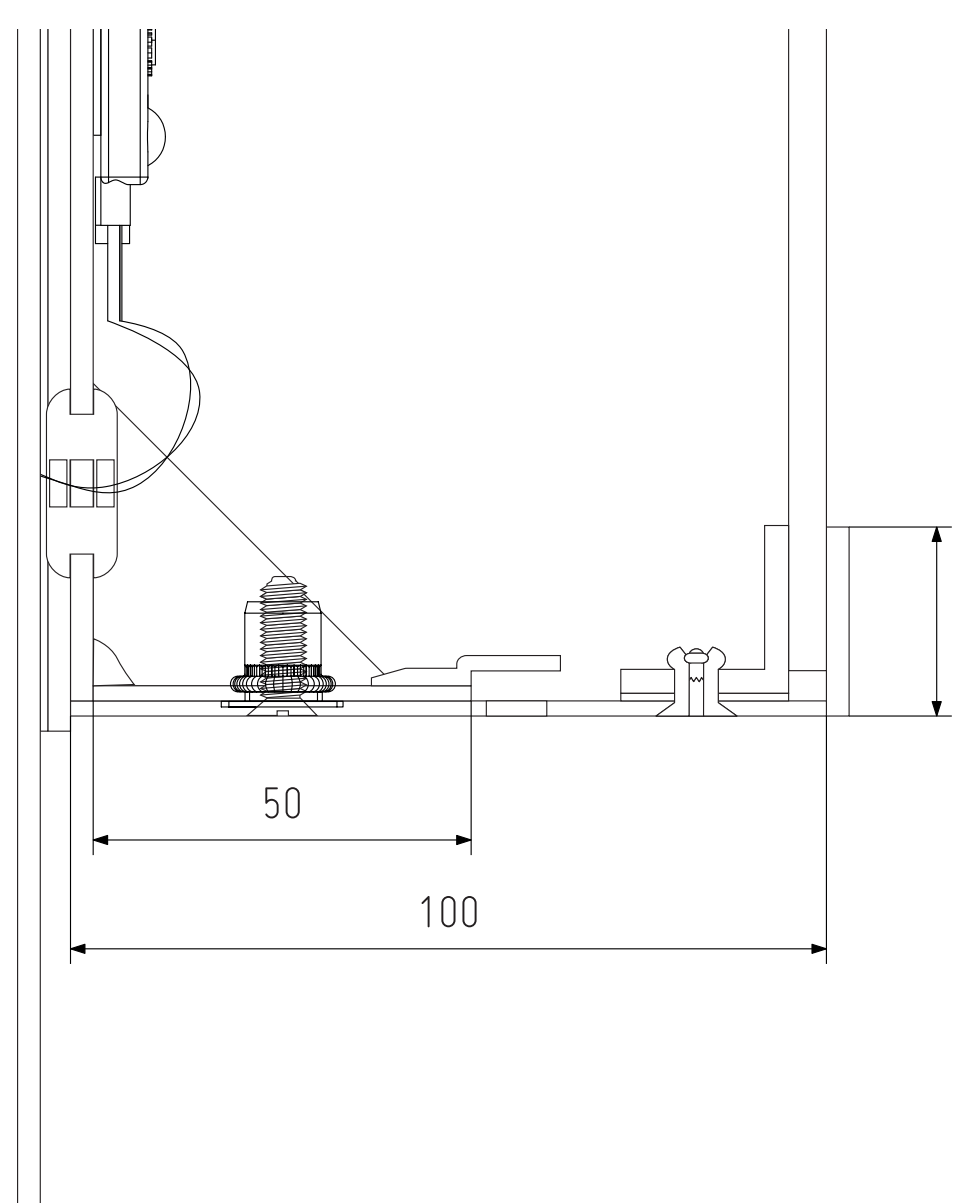
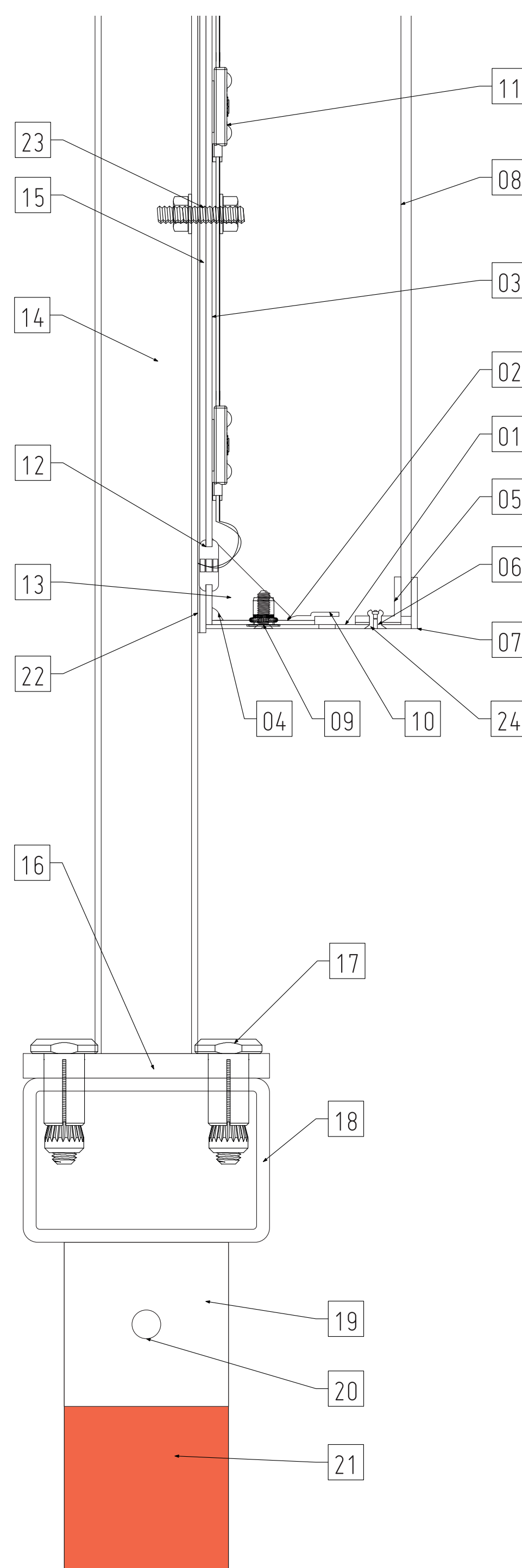
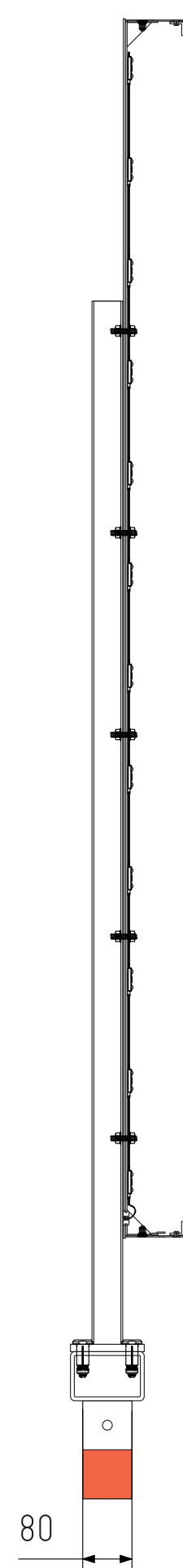
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ISSUE NO. 1
ISSUING DATE: 01/08/16
IDENTIFICATION CODE: DM11.6.1

ALL SIZES ARE SUPPLIED IN MM





SIGN IS TO BE SECURED WITH BOLTS THROUGH 12MM MILD STEEL PLATES
FEEDS TO RUN THROUGH BUILDING TO DRIVER BOARD LOCATED ON THE REAR



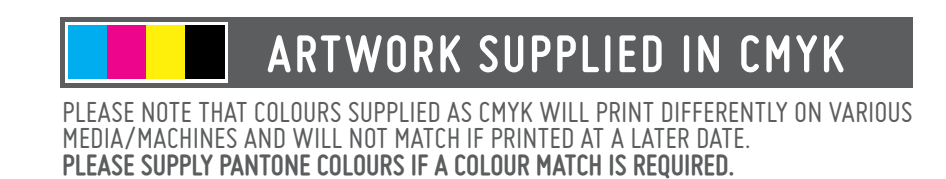
****ALL SIZES ARE SUPPLIED IN MM****



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COLOUR SPECIFICATION



CLIENT

ANS GROUP

VISUAL

HIGH LEVEL SIGNAGE



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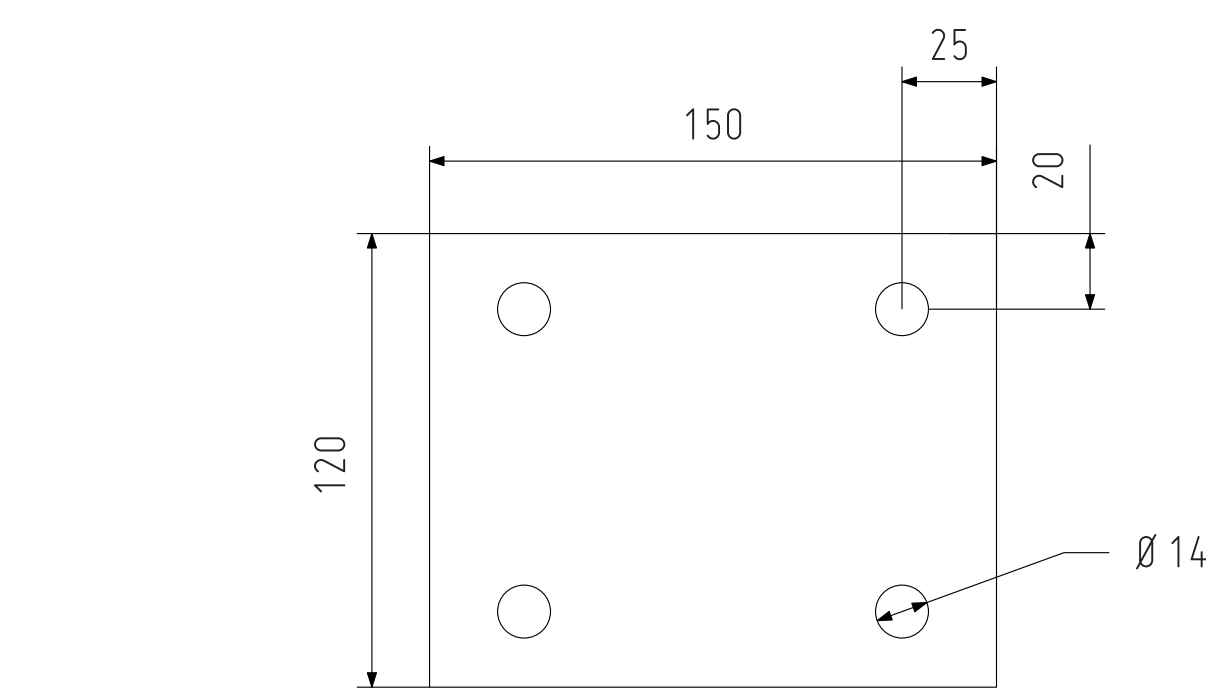
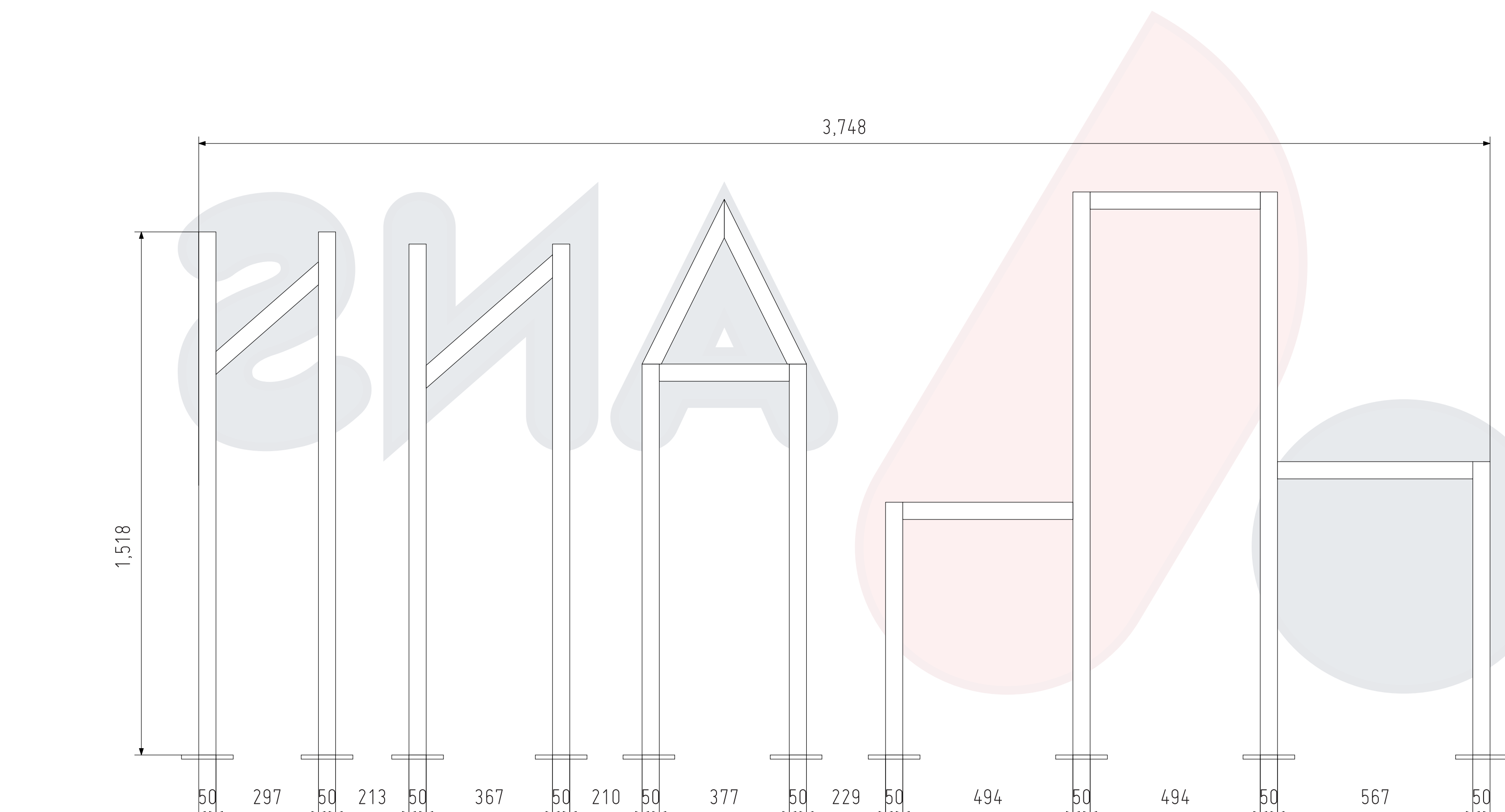
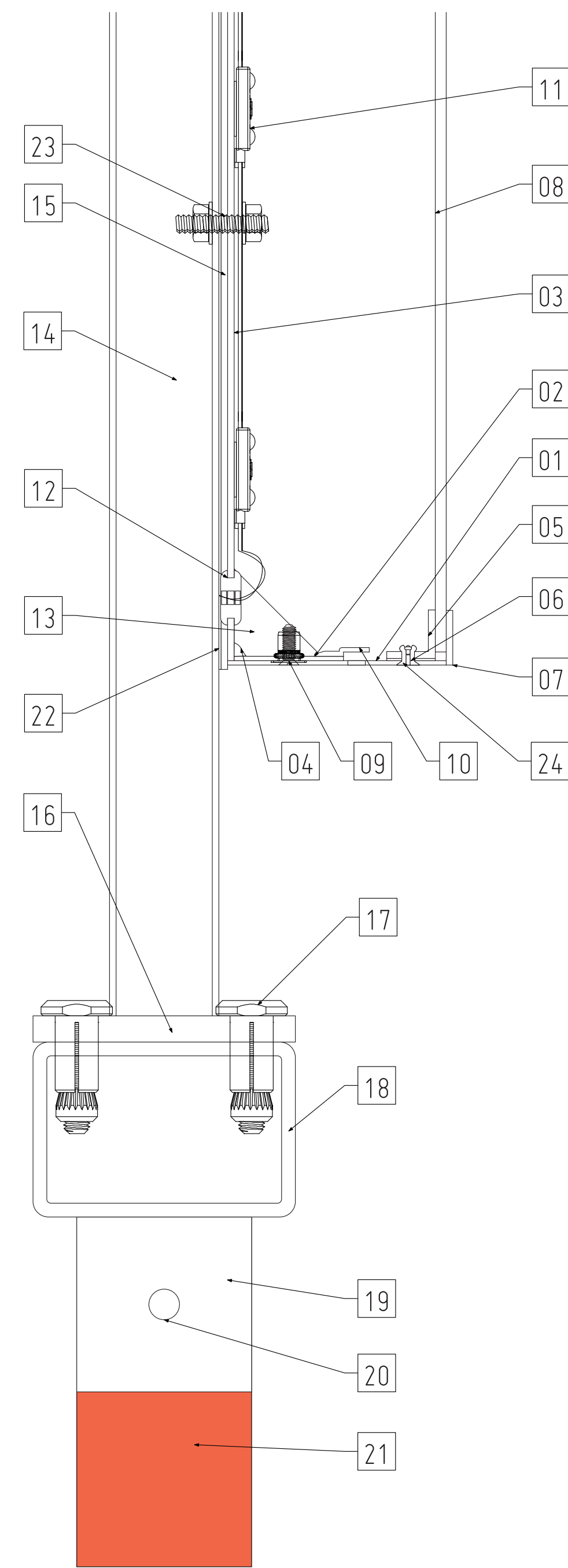
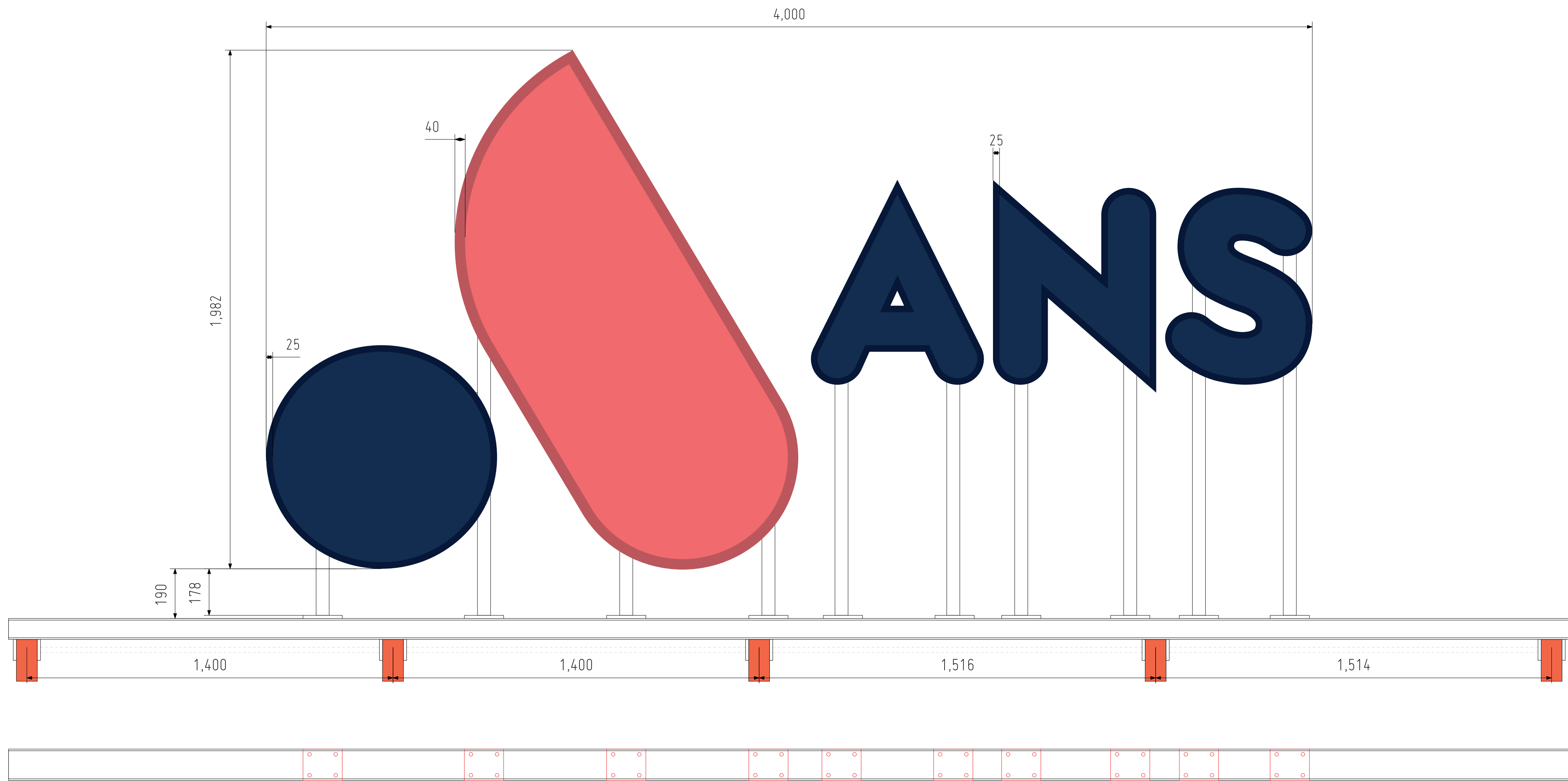
A B C D E F G H I J K L M N O P Q

JOB NUMBER 55594 ACCOUNT MANAGER DD

SCALE 1:10 @A0 DRAWN BY CDL

DRAFT
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FROM THIS DRAWING

REF B: RIGHT SIDE



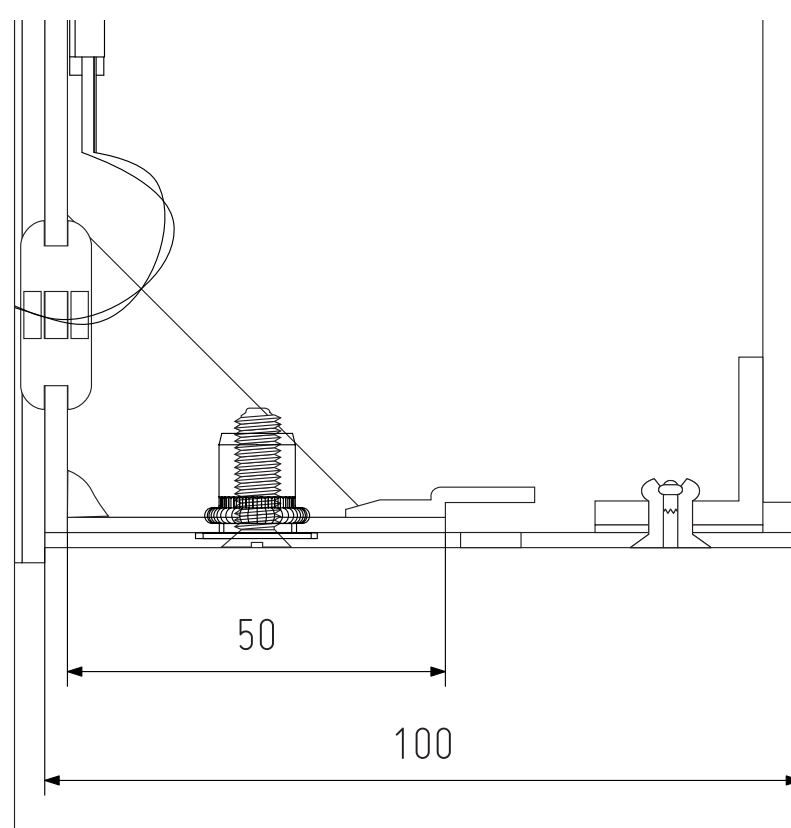
SCALE @ 1:2

** ALL SIZES IN MM **		COL
01	2MM ALUMINIUM RETURNS (EXTERNAL) - PAINTED TO RAL (TBC) 60% GLOSS	
02	2MM ALUMINIUM RETURNS (INTERNAL) - PAINTED TO RAL (TBC) 60% GLOSS	
03	3MM ALUMINIUM BACK - PAINTED TO RAL (TBC) 60% GLOSS	
04	MIG WELD	
05	22.2 MM X 22.2 MM X 3.17MM ALUMINIUM ANGLES	
06	BOND FLEX	
07	3MM ALUMINIUM RIM	
08	5MM POLYCARBONATE PANEL	
09	M6 RIVNUT WITH C/S ZINC PLATED M6V SCREW	
10	ALUMINIUM 25 X 4MM Z SECTIONS WITH 8MM DRAINAGE HOLE	
11	RGBW MODULES, 150W 12V DRIVERS, DMX SYSTEM	
12	RUBBER GROMMET	

13	40 X 40 X 3MM ALUMINIUM STRUTS WELDED TO RIM	
14	50 X 50 X 3MM MILD STEEL BOX SECTION FRAME	
15	3MM MILD STEEL PANEL - PAINTED TO RAL (TBC) 60% GLOSS PANEL IS WELDED TO BOX SECTION FRAME	
16	150 X 120 X 12MM MILD STEEL PLATE	
17	HB12-I M12 X 60MM FIXINGS	
18	120 X 80 X 6.3MM MILD STEEL BOX SECTION	
19	80 X 80 X 12MM MILD STEEL PLATE, WELDED TO BOX SECTION	
20	14MM DRILL HOLE FOR M12 FIXINGS TO SECURE PLATES	
21	EXISTING SECTIONS TO FIX IN TO	
22	RUBBER MEMBRANE BETWEEN ALUMINIUM AND STEEL	
23	M8 THREADED RODS TO SECURE LETTERS TO B/S FRAME. OVERSIZED HOLES ON THE BACK FOR BOLTING	
24	COUNTERSUNK RIVETS, HEADS PAINTED TO MATCH	

SIGN IS TO BE SECURED WITH BOLTS THROUGH 12MM MILD STEEL PLATES
FEEDS TO RUN THROUGH BUILDING TO DRIVER BOARD LOCATED ON THE REAR

ALL STEEL IS TO BE ST35 STRUCTURAL GRADE STEEL



25MM RIM ON CIRCLE &
ANS TEXT
40MM RIM ON LOZENGE

ALL SIZES ARE SUPPLIED IN MM



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COLOUR SPECIFICATION

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CLIENT
ANS GROUP
VISUAL
HIGH LEVEL SIGNAGE

ASLRA SIGNS
UNIT 1 FIRST AVENUE
EUROPA VILLAGE
MANCHESTER M17 1JZ

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ISO 9001:2008 & ISO 14001:2004
OFFICIAL DOCUMENT
ISSUE NO. 1
ISSUING DATE: 04/06/16
IDENTIFICATION CODE: DM116.1



Technical drawing showing the dimensions of various box section frame sizes. The drawing includes a grid with columns labeled A through Q and rows labeled 1 through 13.

The frames are labeled with their respective dimensions in millimeters (mm):

- Frame 1: Height 1,518 mm, Width 1,105 mm, Diagonal 395 mm, Angle 131°.
- Frame 2: Height 1,483 mm, Width 1,065 mm, Diagonal 487 mm, Angle 131°.
- Frame 3: Height 1,135 mm, Width 377 mm, Diagonal 534 mm, Angle 53°.
- Frame 4: Height 703 mm, Width 494 mm, Diagonal 1,634 mm.
- Frame 5: Height 1,634 mm, Width 494 mm, Diagonal 1,634 mm.
- Frame 6: Height 852 mm, Width 567 mm, Diagonal 1,634 mm.

BOX SECTION FRAME SIZES

ALL SIZES ARE SUPPLIED IN MM

0 10 20 30 40 50 60 70 80 90 100

JOB NUMBER **55594** ACCOUNT MANAGER **DD**

SCALE **1:10 @A2** DRAWN BY **CDL**

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COLOUR SPECIFICATION

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CLIENT
MANS GROUP

VISUAL
HIGH LEVEL SIGNAGE



****ALL SIZES ARE SUPPLIED IN MM****



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A B C D E F G H I J K L M N O P Q

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12



13

IMAGES SHOWING EXISTING BRACKETS FOR FIXING IN TO

JOB NUMBER 55594 ACCOUNT MANAGER DD

SCALE N/A @A0 DRAWN BY CDL

DRAFT

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COLOUR SPECIFICATION

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CLIENT

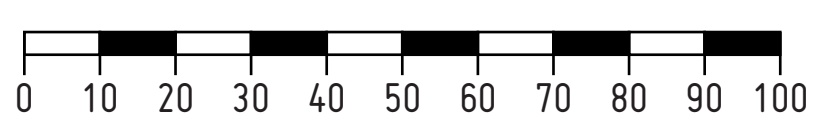
ANS GROUP

VISUAL

HIGH LEVEL SIGNAGE

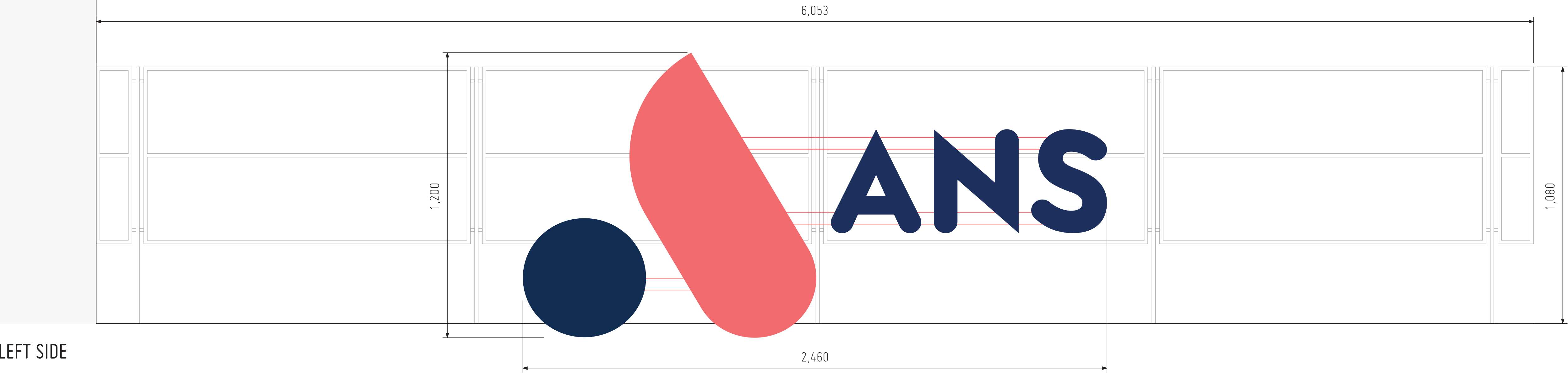


ALL SIZES ARE SUPPLIED IN MM



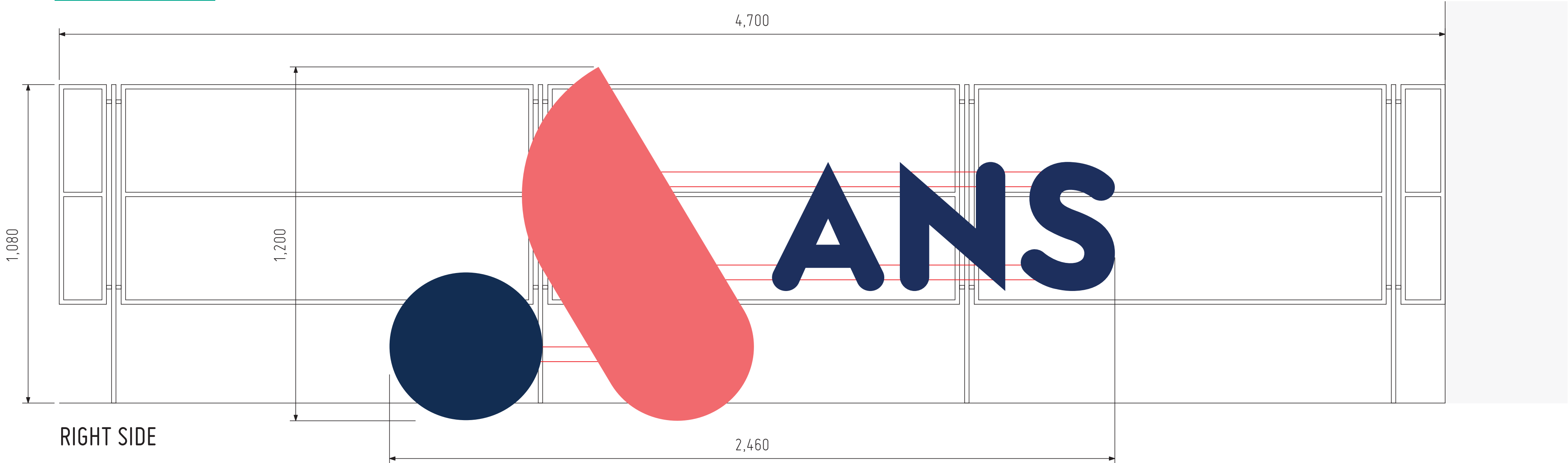


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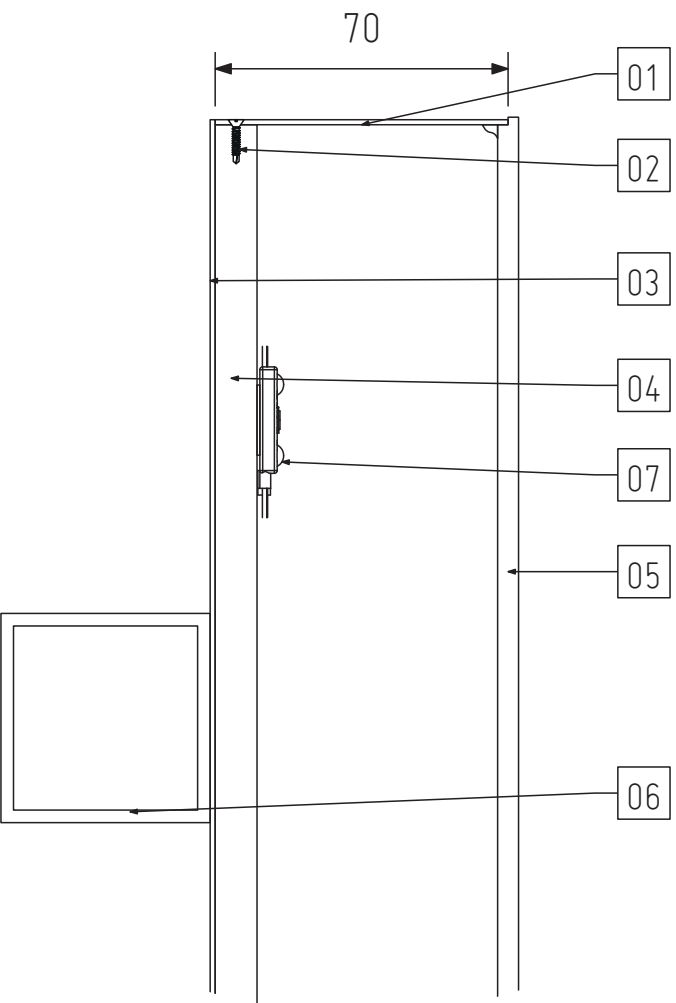


LEFT SIDE

REF D: RIGHT SIDE



RIGHT SIDE



** ALL SIZES IN MM **			COL
01	1.2MM ALUMINIUM RETURNS - PAINTED TO RAL		
02	4.2 X 25MM COUNTERSUNK SCREW		
03	2 MM ALUMINIUM BACK - PAINTED TO RAL		
04	10MM FOAMEX CARRIER PANEL		
05	5MM OPAL 050 ACRYLIC		
06	BOX SECTION FRAME SECURED TO ROOF TOP		
07	RGBW MODULES, 150W DRIVER		

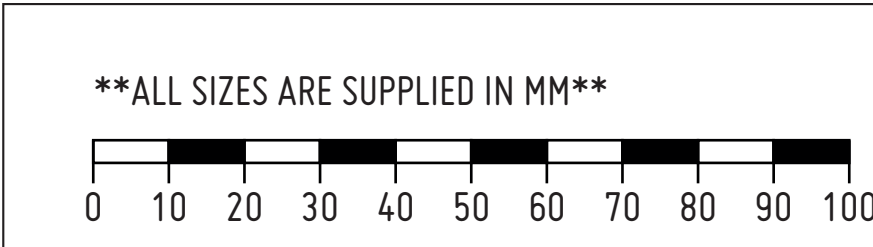
2 OFF LETTER SETS – SUPPLY & INSTALL

ILLUMINATED RGB RIMLESS LETTERS FIXED VIA BOX SECTION FRAME ON TO RAILINGS

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CLIENT
ANS GROUP
VISUAL
HIGH LEVEL SIGNAGE





A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q
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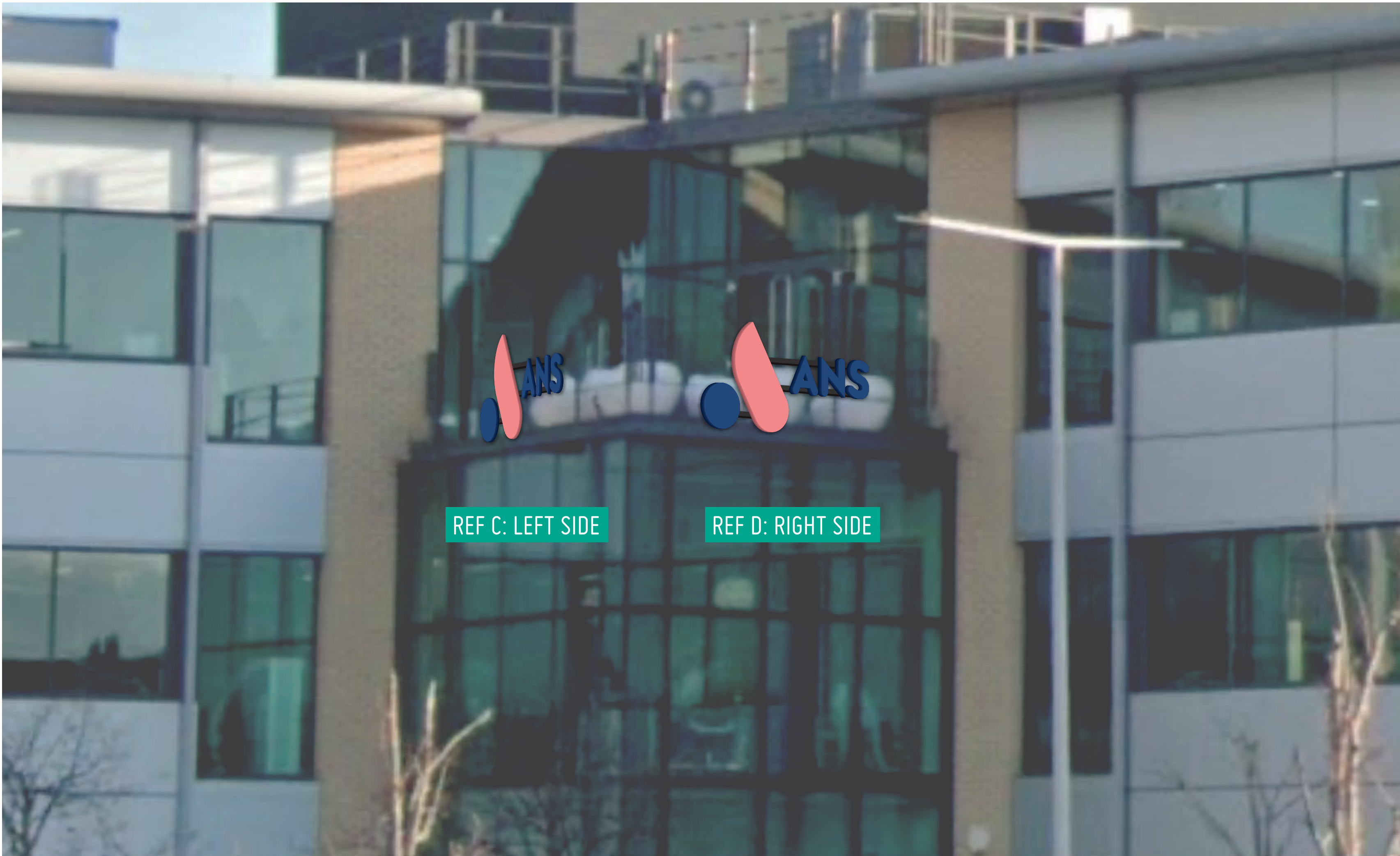
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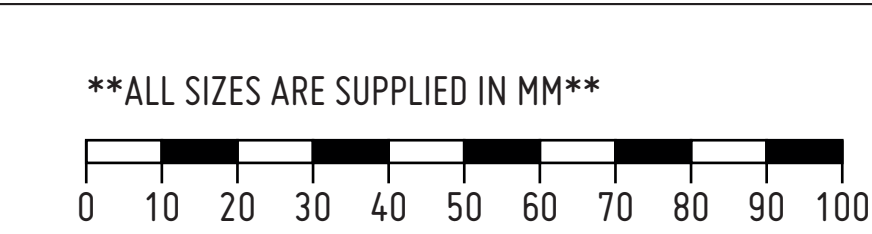
13



EXISTING



PROPOSED



JOB NUMBER55594ACCOUNT MANAGERDD

SCALEN/A@A1DRAWN BYCDL

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CLIENT

ANS GROUP

VISUAL

HIGH LEVEL SIGNAGE

ANS SIGNS

UNIT 1 FIRST AVENUE
EUROPA VILLAGE
MANCHESTER M17 1JZ

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ISS 9001 : 2008 & 14001 : 2004
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