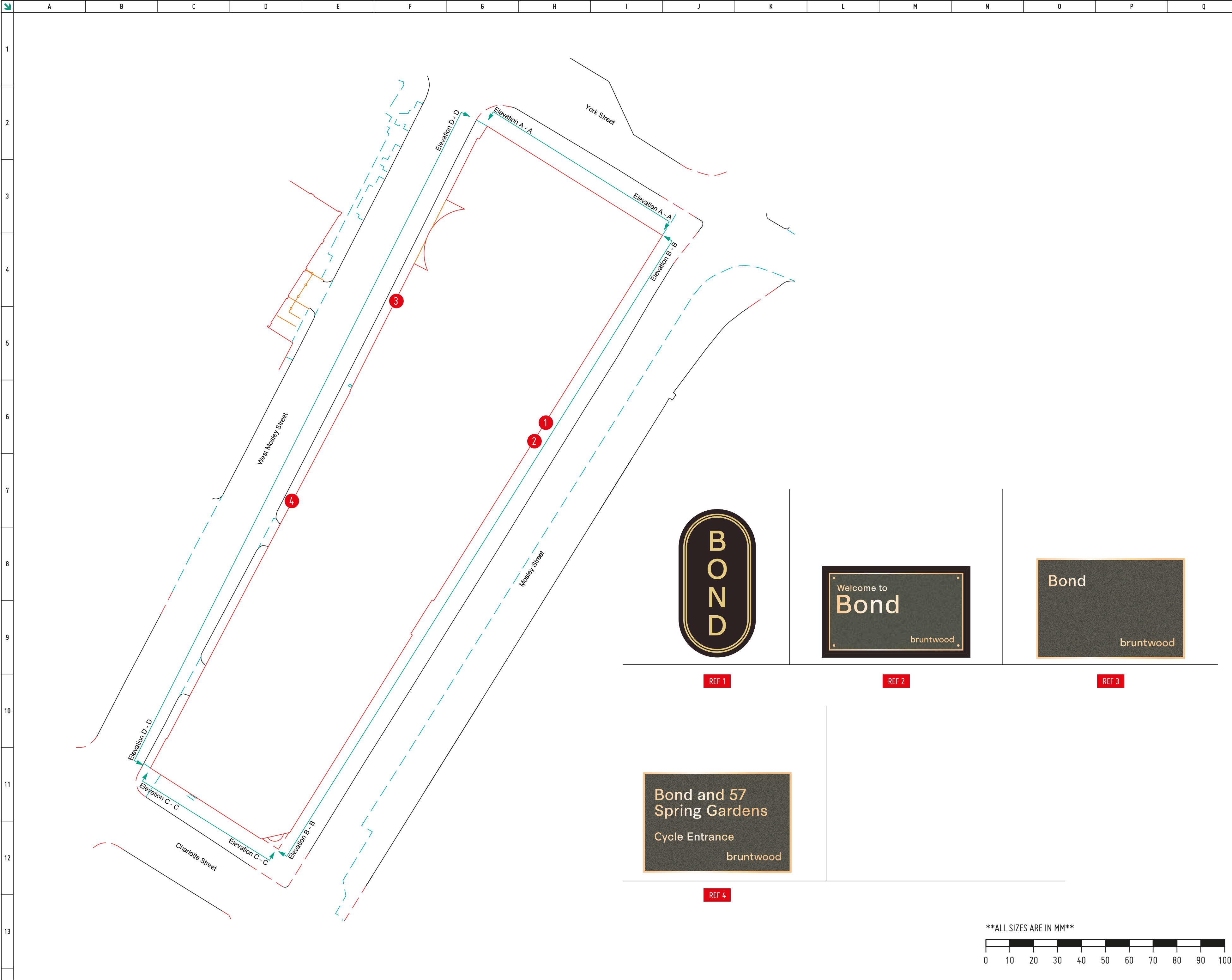




JOB NUMBERXJ85775ACCOUNT MANAGERLM

SCALE1:100@A2DRAWN BYCDL

DRAFT

FOR APPROVAL ONLY
DO NOT MANUFACTURE
FROM THIS DRAWING

	INITIAL	DATE
CUT BY		
BENT BY		
FABRICATED BY		
DIMENSIONAL CHECKS BY		
WELD SET No.		
WELDING WIRE LOT/BATCH		
WELDING GAS LOT/BATCH		
WELDED BY		
WELD INSPECTION DURING MULTIRUN		
COMPLETION OF MANUFACTURE		
CHECKED BY RWC		
YESNO		
REWORK		DATE:
YESNO		NCR No.

ANY REWORK MUST RELATE TO NCR AND FOLLOW NOT PROCEDURE

WELD DEFECT TO BE COMPLETELY REMOVED AND REWELDED TO THE ORIGINAL PROCEDURE:

GAS FLOW CHECK		
VISUAL INSPECTION	100%	PASS / FAIL
MPI	%	
DPI	%	

PRE PAINT CHECK BY

ON COMPLETION THIS DRAWING MUST BE SIGNED AND GIVEN TO THE QA/WORKSHOP SUPERVISOR.

SIGNATURE AND DATE

WELDING PLAN

0113/06/23INITIAL DRAWING ISSUED TO PRODUCTION

COLOUR SPECIFICATION

ARTWORK SUPPLIED IN CMYK

PLEASE NOTE THAT COLOURS SUPPLIED AS CMYK WILL PRINT DIFFERENTLY ON VARIOUS MEDIA/MACHINES AND WILL NOT MATCH IF PRINTED AT A LATER DATE.

PLEASE SUPPLY PANTONE COLOURS IF A COLOUR MATCH IS REQUIRED.

CLIENT

BRUNTWOOD

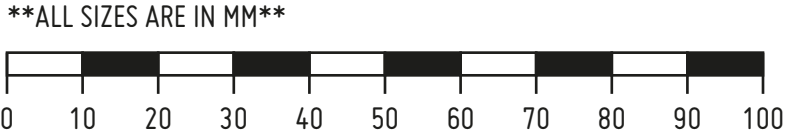
VISUAL

BOND SIGNAGE PLANNING APPLICATION

ASRA GROUP

UNIT 1 FIRST AVENUE
EUROPA VILLAGE
MANCHESTER M17 1JZ

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Elevation B - B



Elevation D - D

JOB NUMBERXJ85775ACCOUNT MANAGERLM

SCALE1:100@A0DRAWN BYCDL

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FROM THIS DRAWING

CUT BY		INITIAL	DATE
BENT BY			
FABRICATED BY			
DIMENSIONAL CHECKS BY			
WELD SET No.			
WELDING WIRE LOT/BATCH			
WELDING GAS LOT/BATCH			
WELDED BY			
WELD INSPECTION DURING MULTIRUN			
COMPLETION OF MANUFACTURE			
CHECKED BY RWC			
YES	NO		
REWORK		DATE:	
YES	NO	NCR No.	

ANY REWORK MUST RELATE TO NCR AND FOLLOW NOT PROCEDURE
WELD DEFECT TO BE COMPLETELY REMOVED AND REWELDED TO THE ORIGINAL PROCEDURE

GAS FLOW CHECK	
VISUAL INSPECTION	100% PASS / FAIL
MPI	%
DPI	%

PRE PAINT CHECK BY

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WELDING PLAN

01 13/06/23 INITIAL DRAWING ISSUED TO PRODUCTION

COLOUR SPECIFICATION

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BRUNTWOOD

VISUAL

BOND SIGNAGE PLANNING APPLICATION

SIGN TYPE EX-01

JOB NUMBER XJ85775 ACCOUNT MANAGER LM

SCALE 1:10@A2 DRAWN BY CDL

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FROM THIS DRAWING

CUT BY	INITIAL	DATE
BENT BY		
FABRICATED BY		
DIMENSIONAL CHECKS BY		
WELD SET No.		
WELDING WIRE LOT/BATCH		
WELDING GAS LOT/BATCH		
WELDED BY		
WELD INSPECTION DURING MULTIRUN		
COMPLETION OF MANUFACTURE		
CHECKED BY RWC		
YES NO		
REWORK		DATE:
YES NO		NCR No.

ANY REWORK MUST RELATE TO NCR AND FOLLOW NOT PROCEDURE
WELD DEFECT TO BE COMPLETELY REMOVED AND REWELDED TO THE
ORIGINAL PROCEDURE:

GAS FLOW CHECK		
VISUAL INSPECTION	100%	PASS / FAIL
MPI	%	
DPI	%	

PRE-PAINT CHECK BY
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SIGNATURE AND DATE

WELDING PLAN

01 13/06/23 INITIAL DRAWING ISSUED TO PRODUCTION

COLOUR SPECIFICATION

ARTWORK SUPPLIED IN CMYK

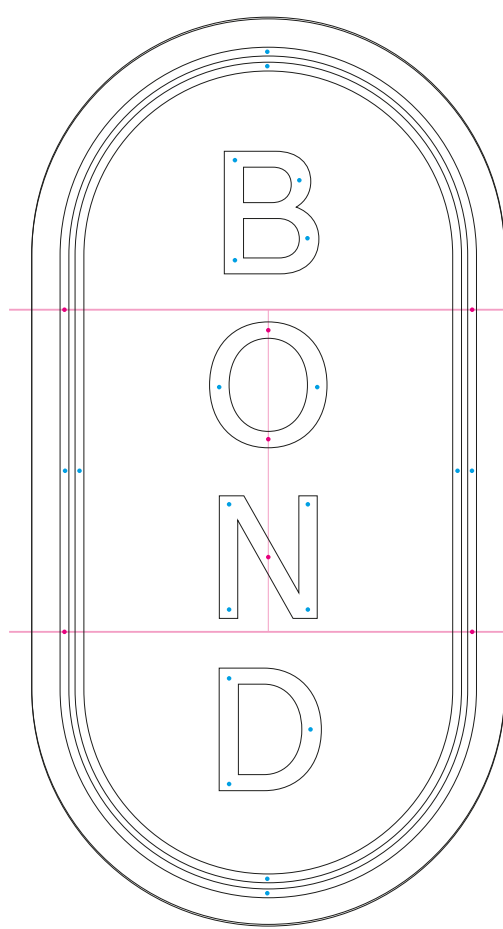
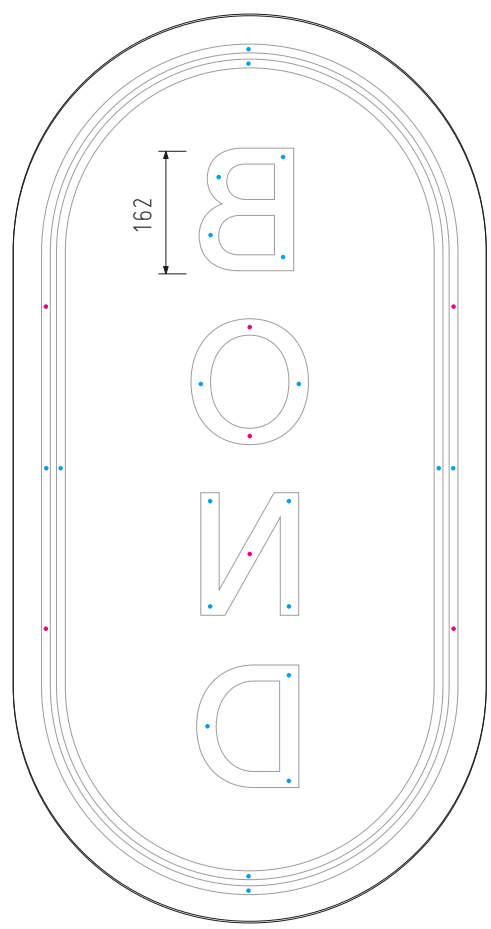
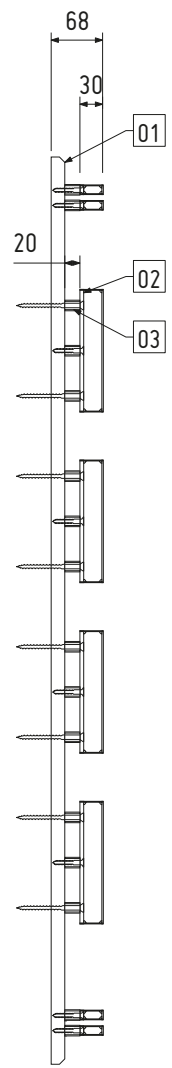
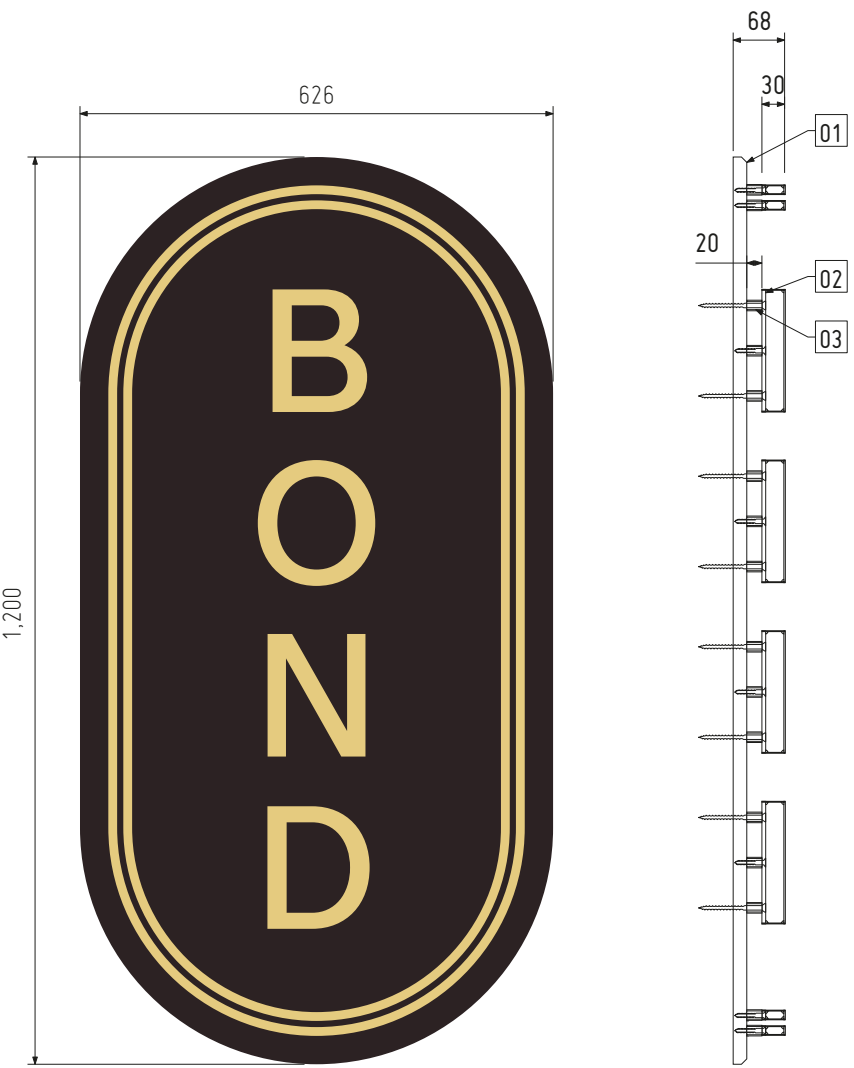
PLEASE NOTE THAT COLOURS SUPPLIED AS CMYK WILL PRINT DIFFERENTLY ON VARIOUS
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BRUNTWOOD
VISUAL
BOND SIGNAGE PLANNING APPLICATION



UNIT 1 FIRST AVENUE
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MANCHESTER M17 1JZ

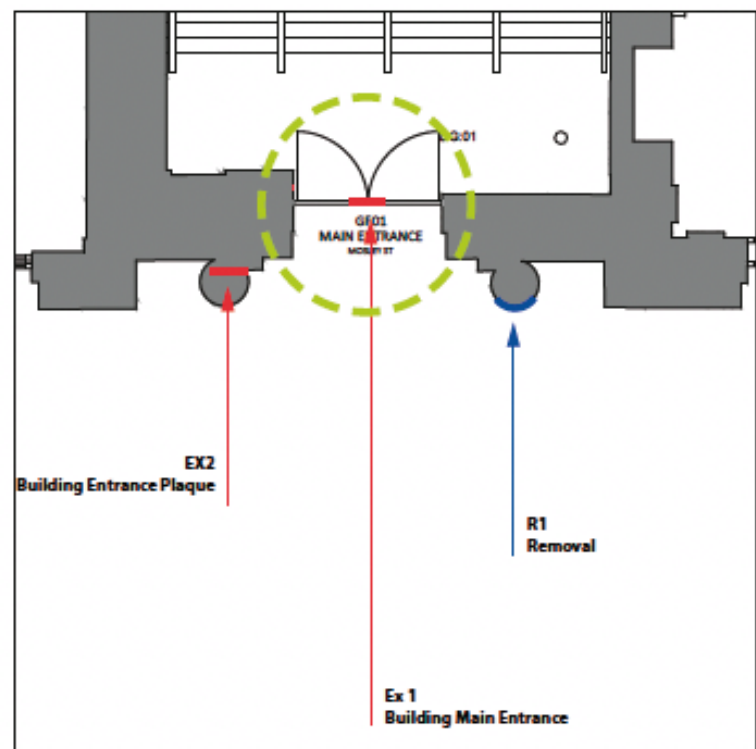
DO NOT SCALE FROM THIS DRAWING ALL DIMENSIONS TO BE CHECKED PRIOR TO MANUFACTURE



APPROX MORTAR
LINE LOCATIONS

FIXING LOCATIONS
INTO STONE

FIXING LOCATIONS
INTO TRICOYA



1 OFF - SUPPLY & INSTALL

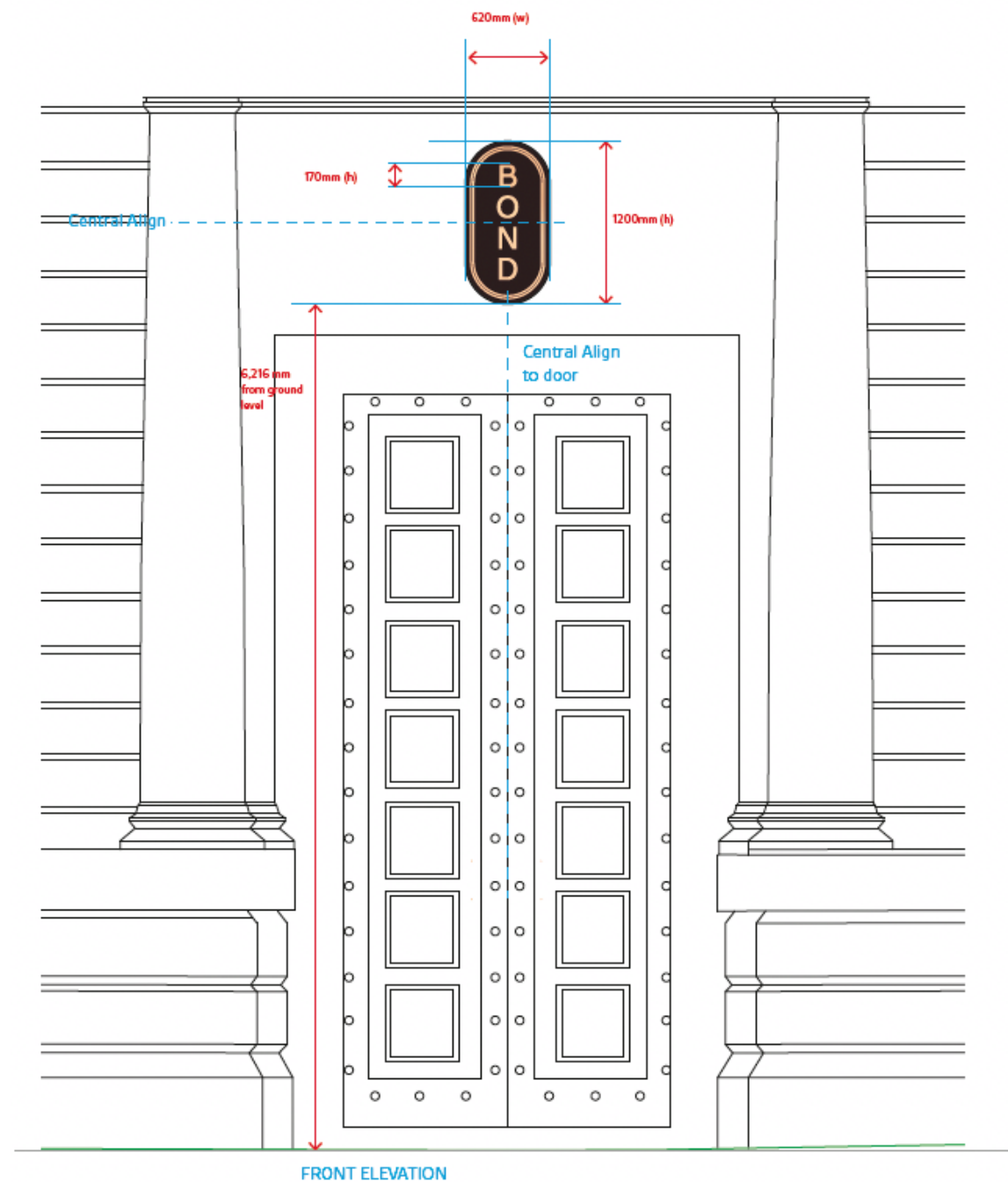
** ALL SIZES IN MM **	COL
01 18MM DARK MAHOGANY TREATED TRICOYA WOOD	
02 MIRROR GOLD HALO RIMEX LETTERS 30MM DEEP	
03 20MM NYLON STAND OFFS	

INSTALLATION IS TO BE A SAFE WORKING ZONE.

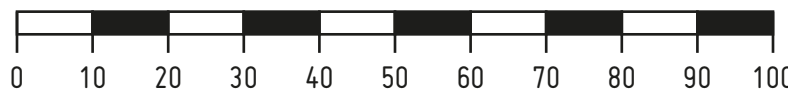
- TOWER WILL BE MORE THAN 3M FROM THE METROLINK LINE.
- INSTALLATION OF THE SIGN WILL NOT COMMENCE UNTIL THE "SCHEME FOR THE PROTECTION OR TEMPORARY RELOCATION OF THE OVERHEAD LINE EQUIPMENT BUILDING FIXING" HAS BEEN APPROVED.



FIXINGS THROUGH TO ALIGN
WITH MORTAR JOINTS



ALL SIZES ARE IN MM



JOB NUMBERXJ85775ACCOUNT MANAGERLM

SCALE1:10@A2DRAWN BYCDL

DRAFT

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FROM THIS DRAWING

	INITIAL	DATE
CUT BY		
BENT BY		
FABRICATED BY		
DIMENSIONAL CHECKS BY		
WELD SET No.		
WELDING WIRE LOT/BATCH		
WELDING GAS LOT/BATCH		
WELDED BY		
WELD INSPECTION DURING MULTIRUN		
COMPLETION OF MANUFACTURE		
CHECKED BY RWC		
YESNO		
REWORK		DATE:
YESNO		NCR No.
ANY REWORK MUST RELATE TO NCR AND FOLLOW NOT PROCEDURE WELD DEFECT TO BE COMPLETELY REMOVED AND REWELDED TO THE ORIGINAL PROCEDURE		
GAS FLOW CHECK		
VISUAL INSPECTION	100%	PASS / FAIL
MPI	%	
DPI	%	
PRE PAINT CHECK BY		
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SIGNATURE AND DATE		
WELDING PLAN		

01 13/06/23 INITIAL DRAWING ISSUED TO PRODUCTION

COLOUR SPECIFICATION

 ARTWORK SUPPLIED IN CMYK

PLEASE NOTE THAT COLOURS SUPPLIED AS CMYK WILL PRINT DIFFERENTLY ON VARIOUS MEDIA/MACHINES AND WILL NOT MATCH IF PRINTED AT A LATER DATE.
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CLIENT
BRUNTWOOD

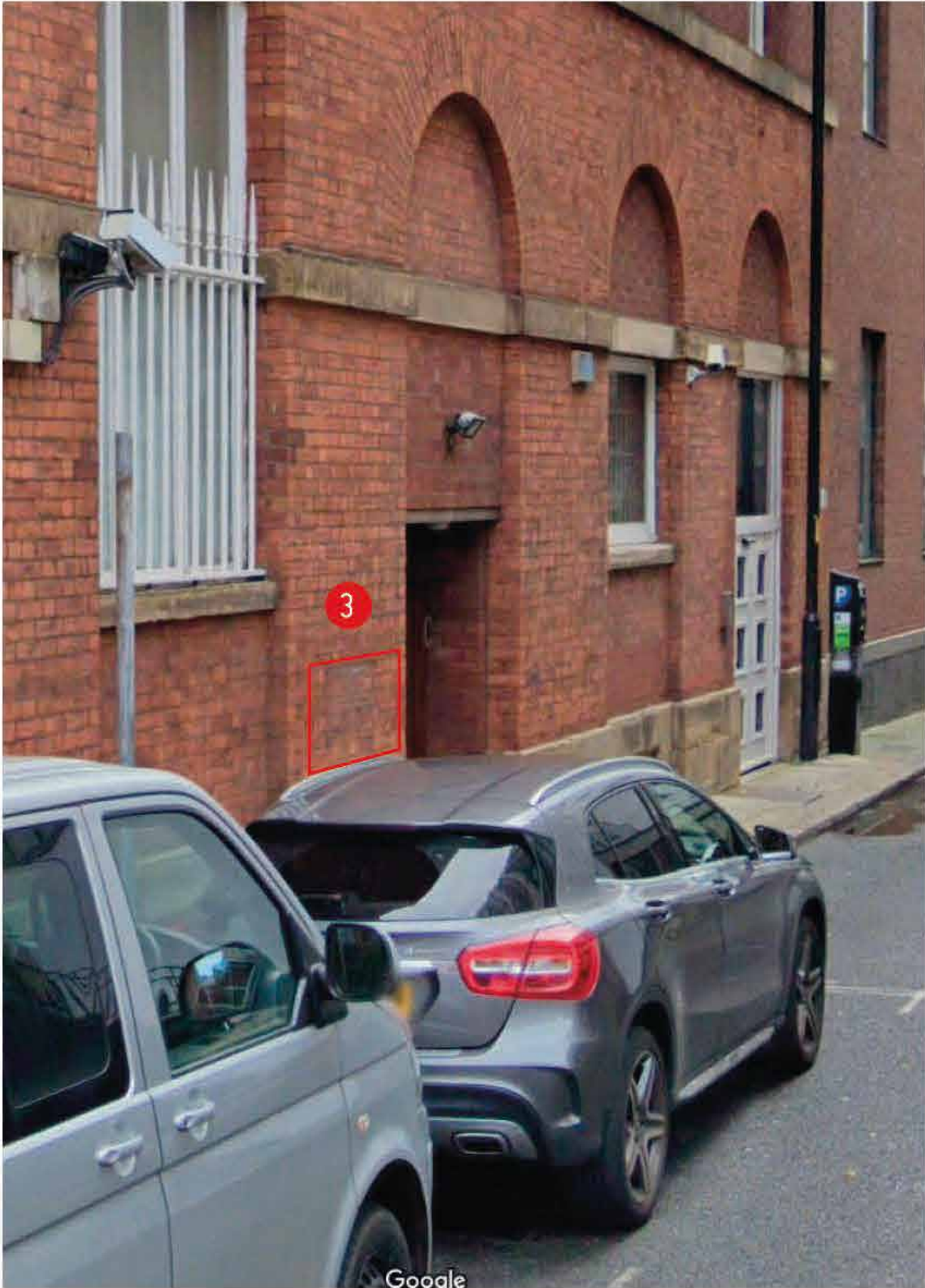
VISUAL
BOND SIGNAGE PLANNING APPLICATION



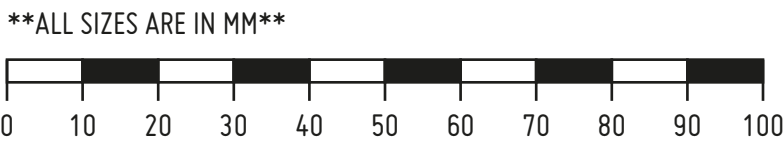
**ASTRA
GROUP**

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LOCATIONS OF SIGNAGE PRIOR TO INSTALLATION



SIGN TYPE EX-02

JOB NUMBER XJ85775 ACCOUNT MANAGER LM

SCALE 1:5@A3 DRAWN BY CDL

DRAFT

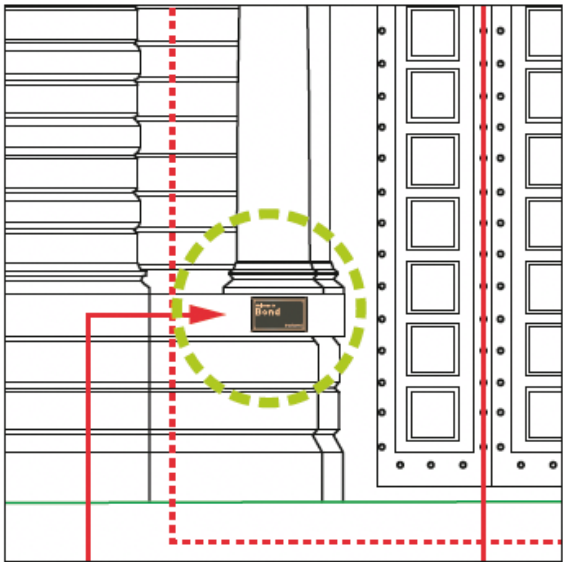
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FROM THIS DRAWING

REMOVAL OF
EXISTING SIGN

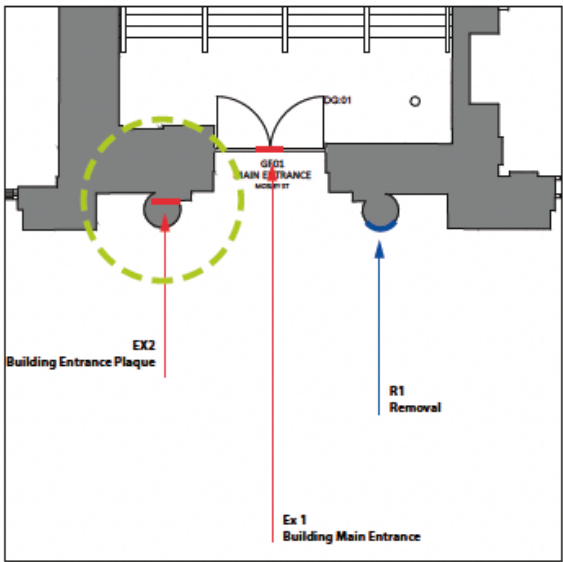
SPECIALIST TO REPAIR STONEMWORK AFTER SIGN IS REMOVED
AND CONDITION OF STONE IS ASSESSED

1 OFF - SUPPLY & INSTALL

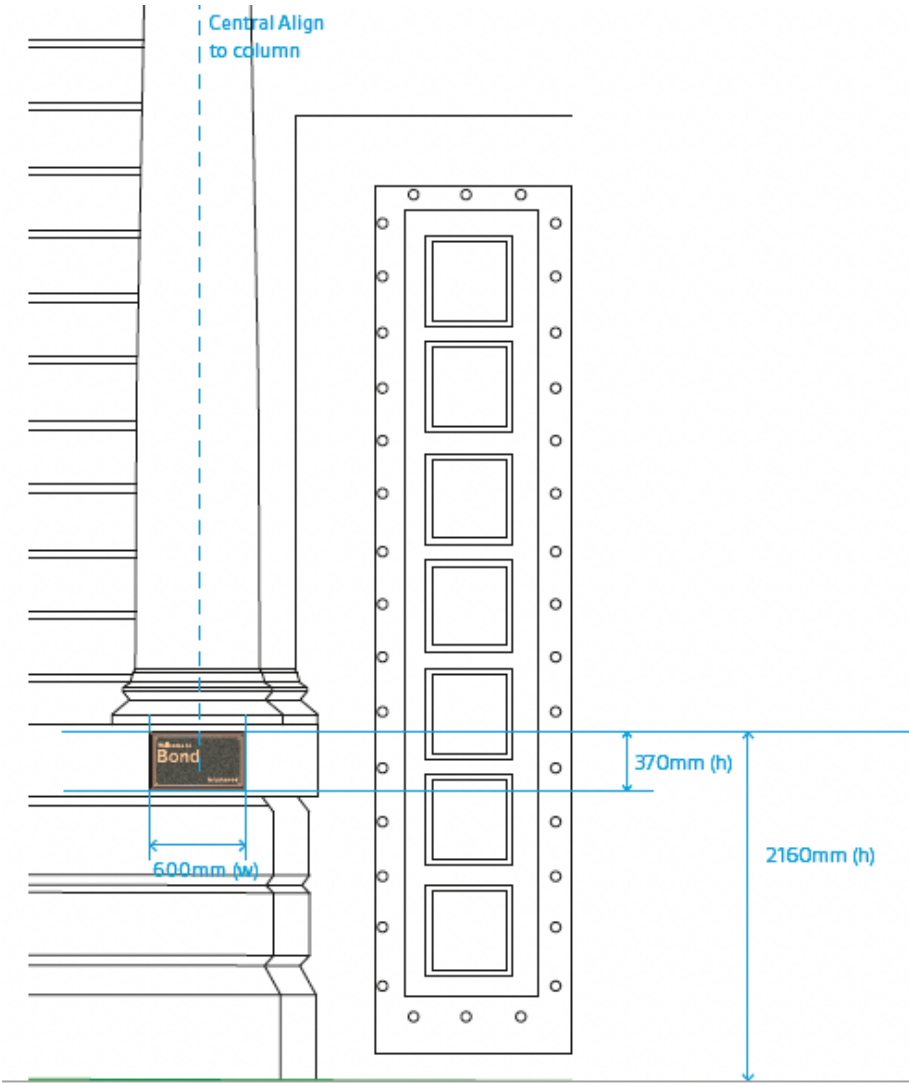
** ALL SIZES IN MM **		COL
01	18MM DARK MAHOGANY TREATED TRICOYA WOOD	
02	3 MIRROR GOLD TEXTURED RIMEX PANEL	
03	ETCHED AND INFILLED BLACK DETAIL	
04	SCREWS IN TO BRICK WORK, WITH BRASS DOME CAPS	



BOND
SCALE 1:100 @ A4



BOND
PLAN VIEW



ALL SIZES ARE IN MM



CUT BY	INITIAL	DATE
BENT BY		
FABRICATED BY		
DIMENSIONAL CHECKS BY		
WELD SET No.		
WELDING WIRE LOT/BATCH		
WELDING GAS LOT/BATCH		
WELDED BY		
WELD INSPECTION DURING MULTIRUN		
COMPLETION OF MANUFACTURE		
CHECKED BY RWC		
REWORK YES NO		DATE:
		NCR No.

ANY REWORK MUST RELATE TO NCR AND FOLLOW NOT PROCEDURE
WELD DEFECT TO BE COMPLETELY REMOVED AND REWELDED TO THE
ORIGINAL PROCEDURE

GAS FLOW CHECK		
VISUAL INSPECTION	100%	PASS / FAIL
MPI		%
DPI		%

PRE PAINT CHECK BY
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SIGNATURE AND DATE

WELDING PLAN

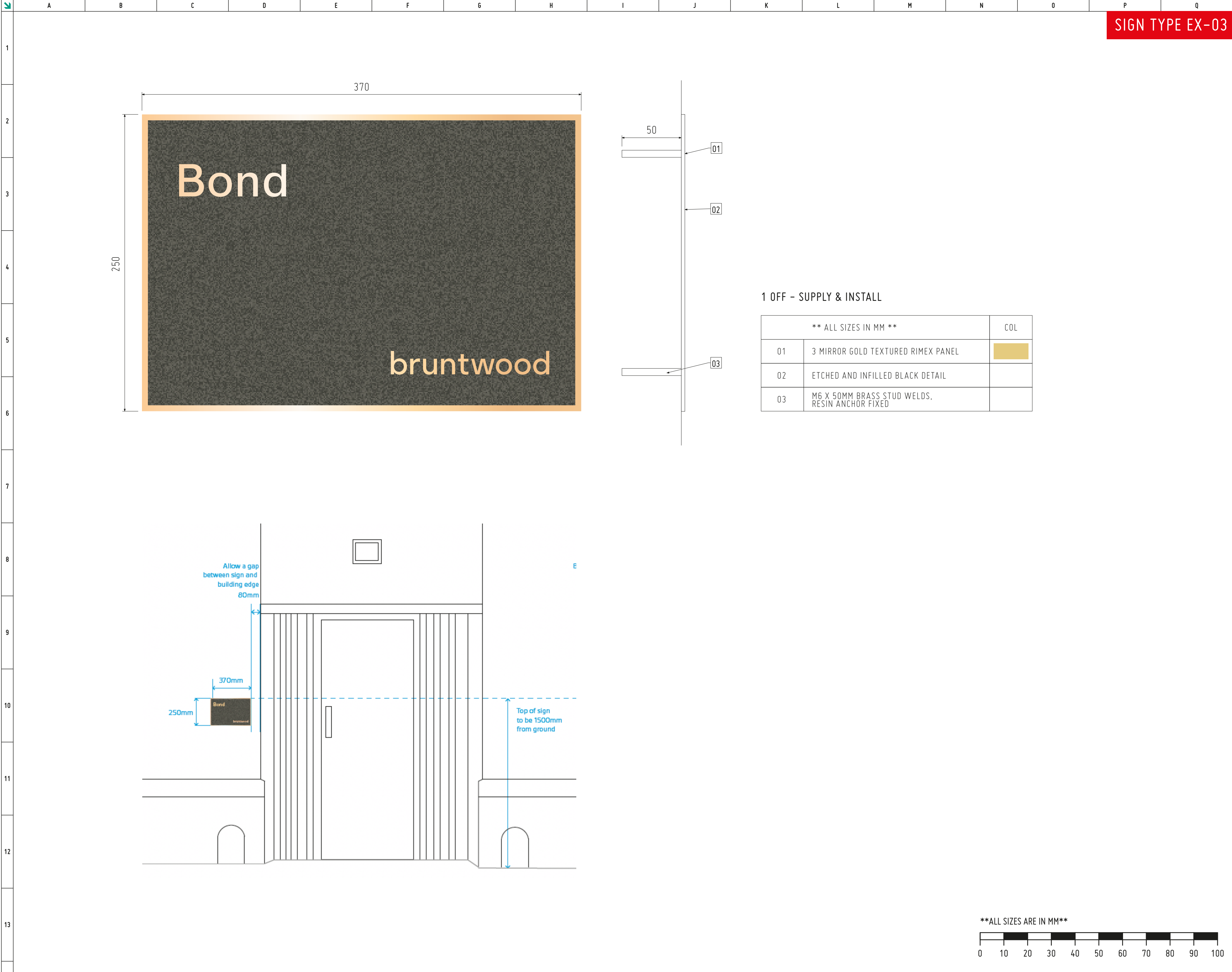
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COLOUR SPECIFICATION

ARTWORK SUPPLIED IN CMYK
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BRUNTWOOD
VISUAL
BOND SIGNAGE PLANNING APPLICATION

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SIGN TYPE EX-03

JOB NUMBER XJ85775 ACCOUNT MANAGER LM

SCALE 1:2@A2 DRAWN BY CDL

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FROM THIS DRAWING

	INITIAL	DATE
CUT BY		
BENT BY		
FABRICATED BY		
DIMENSIONAL CHECKS BY		
WELD SET No.		
WELDING WIRE LOT/BATCH		
WELDING GAS LOT/BATCH		
WELDED BY		
WELD INSPECTION DURING MULTIRUN		
COMPLETION OF MANUFACTURE		
CHECKED BY RWC		
YES NO		
REWORK		DATE:
YES NO		NCR No.

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WELD DEFECT TO BE COMPLETELY REMOVED AND REWELDED TO THE
ORIGINAL PROCEDURE:

GAS FLOW CHECK	
VISUAL INSPECTION	100% PASS / FAIL
MPI	%
DPI	%

PRE-PAINT CHECK BY

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SIGNATURE AND DATE

WELDING PLAN

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COLOUR SPECIFICATION
ARTWORK SUPPLIED IN CMYK
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****ALL SIZES ARE IN MM****
0 10 20 30 40 50 60 70 80 90 100



A

B

C

D

E

F

G

H

I

J

K

L

M

N

O

P

Q

SIGN TYPE EX-03

JOB NUMBER XJ85775 ACCOUNT MANAGER LM

SCALE 1:10@A2 DRAWN BY CDL

DRAFT

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FROM THIS DRAWING

	INITIAL	DATE
CUT BY		
BENT BY		
FABRICATED BY		
DIMENSIONAL CHECKS BY		
WELD SET No.		
WELDING WIRE LOT/BATCH		
WELDING GAS LOT/BATCH		
WELDED BY		
WELD INSPECTION DURING MULTIRUN		
COMPLETION OF MANUFACTURE		
CHECKED BY RWC		
YES	NO	
REWORK		DATE:
YES	NO	NCR No.

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ORIGINAL PROCEDURE:

GAS FLOW CHECK	
VISUAL INSPECTION	100% PASS / FAIL
MPI	%
DPI	%

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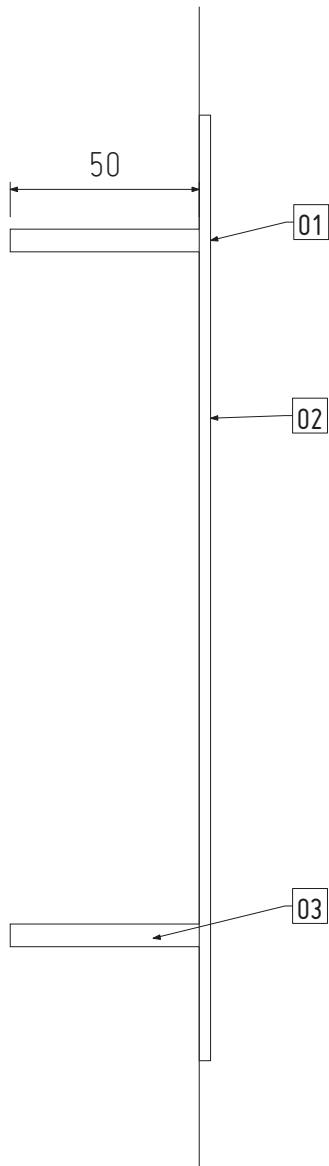
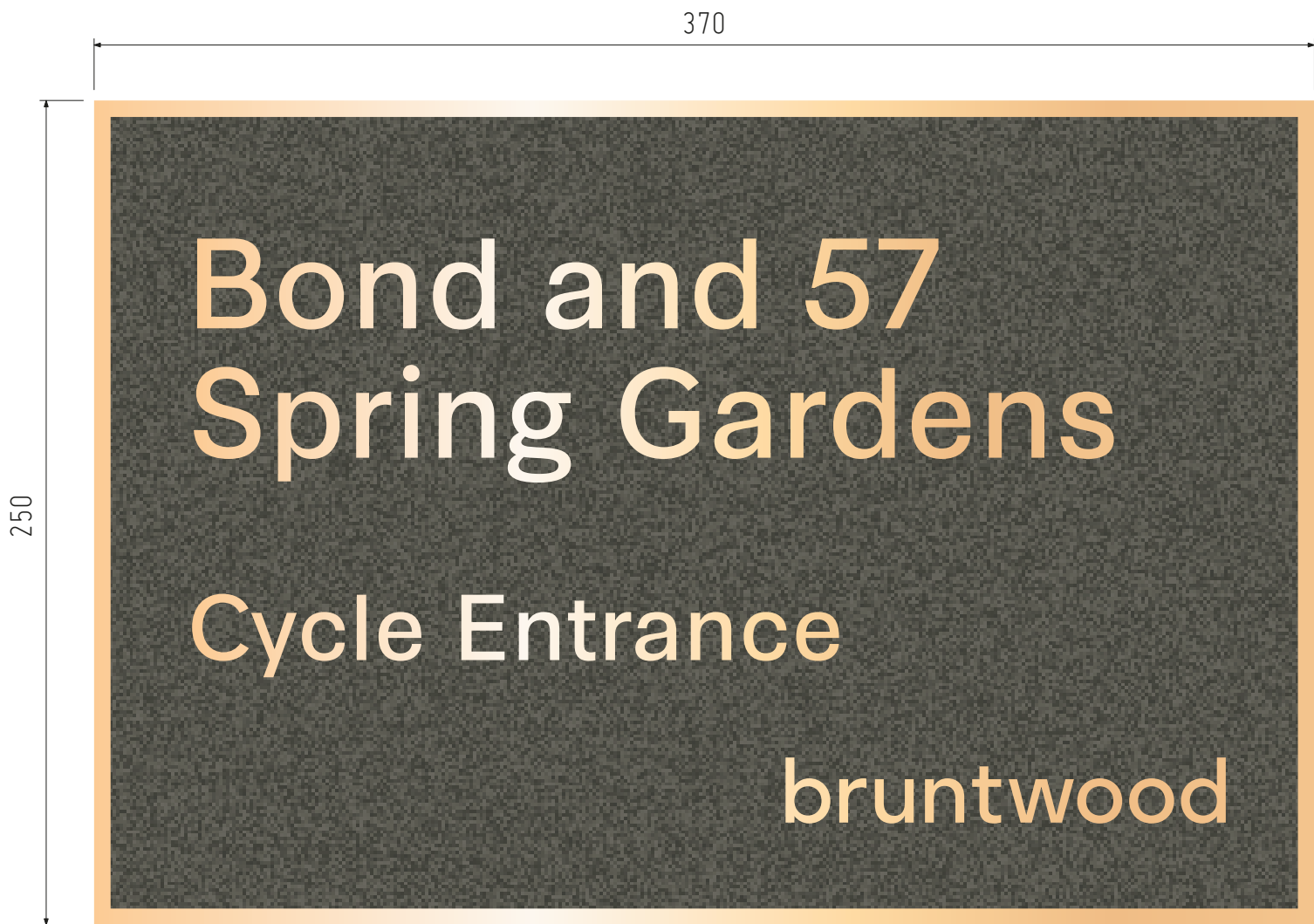
VISUAL

BOND SIGNAGE PLANNING APPLICATION



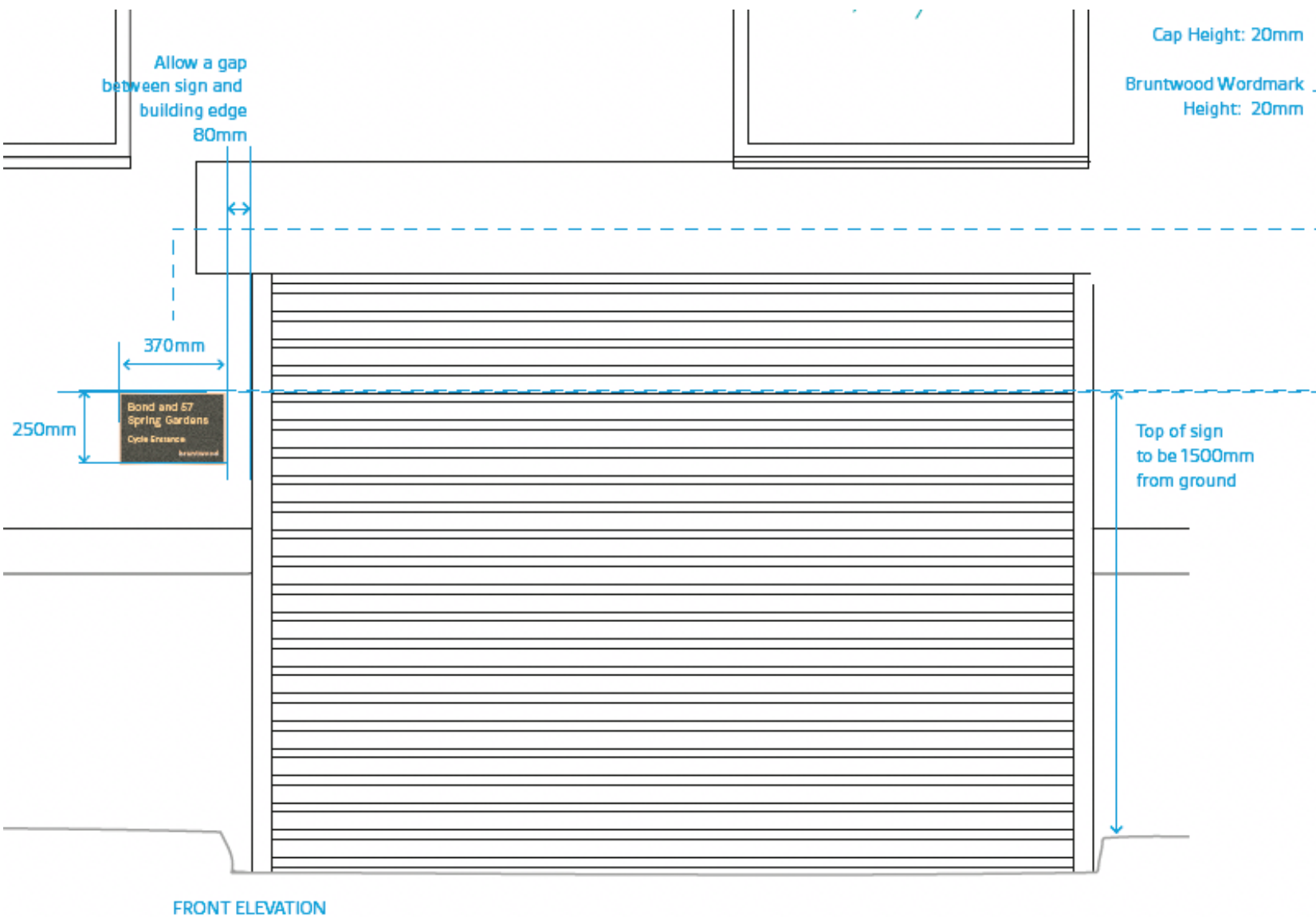
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1 OFF - SUPPLY & INSTALL

** ALL SIZES IN MM **		COL
01	3 MIRROR GOLD TEXTURED RIMEX PANEL	
02	ETCHED AND INFILLED BLACK DETAIL	
03	M6 X 50MM BRASS STUD WELDS, RESIN ANCHOR FIXED	



FRONT ELEVATION

ALL SIZES ARE IN MM

