

CE MARKING NOTES

ALL MILD STEEL TO BE GRADE S275 UNO
ALL STAINLESS STEEL TO BE GRADE 304 UNO

WELDING NOTES

ALL WELDS TO BE COMPLETED TO THE FOLLOWING WELD PROCEDURES UNO:
-MIG WELDING -REFERENCE NUMBER DF/MAG/BE/001
-TIG WELDING -REFERENCE NUMBER DF/TIG/BW001
ALL STEEL WORK MANUFACTURED TO:
-BS EN 1090-2 : EXECUTION CLASS EXC2 UNO



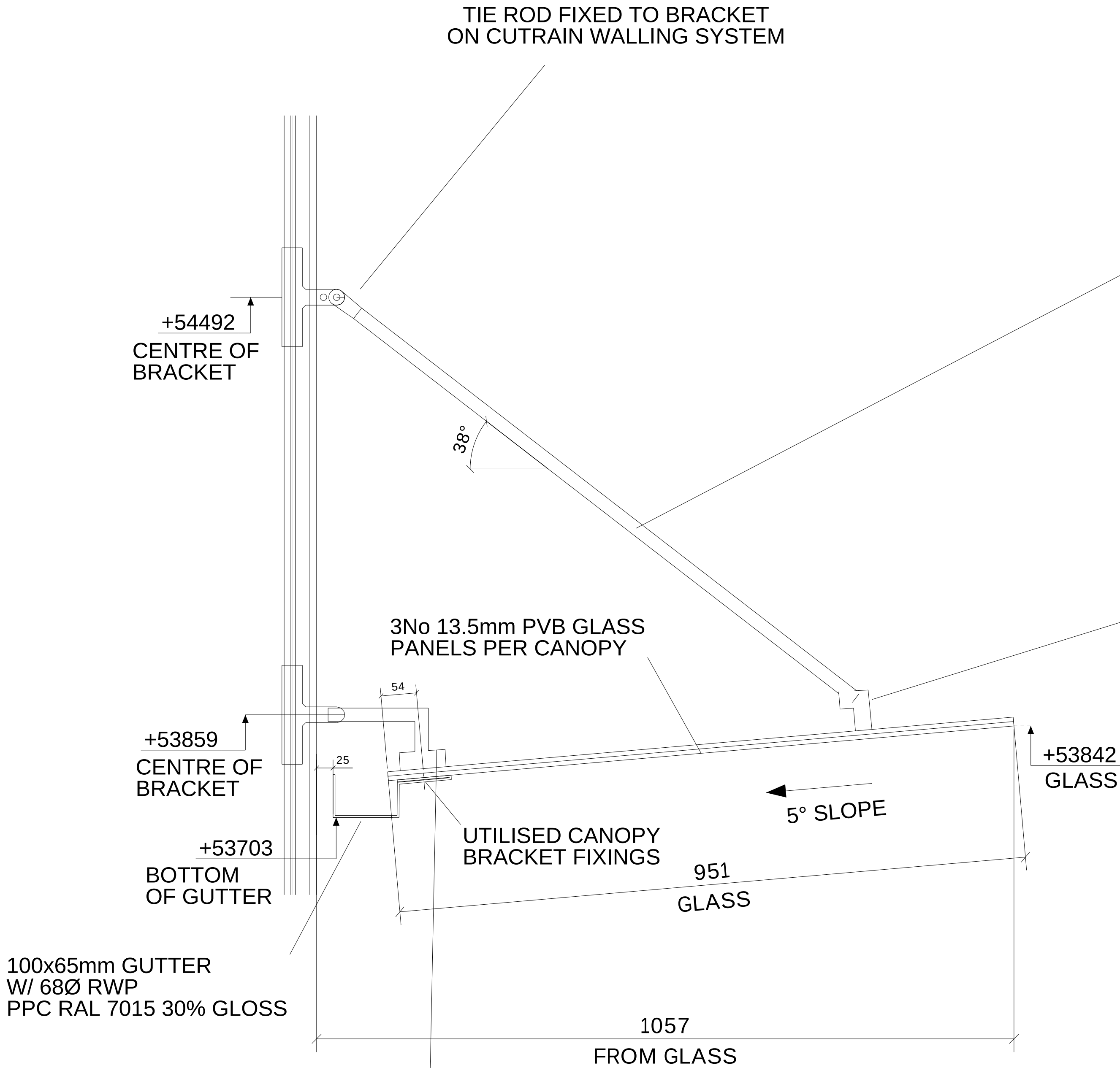
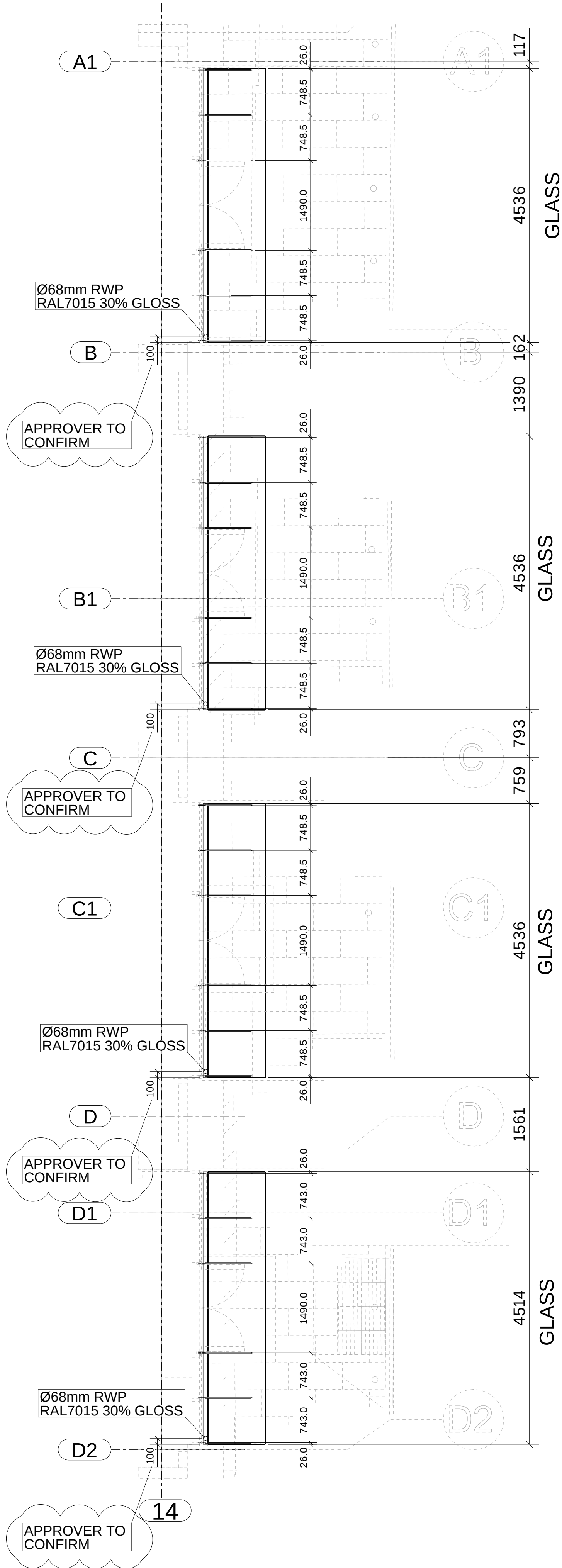
TIE RODS

FIXED TO TOP BRACKETS AND FRONT BRACKETS



FRONT BRACKETS

FIXED TO TIE RODS AND GLASS AT FRONT OF THE CANOPY



TYPICAL CANOPY SECTION



BOTTOM BRACKETS

FIXED TO CUTRAIN WALLING SYSTEM
INTERMEDIATE BRACKET SHOWN ONLY
END BRACKET SIMILAR TO TOP BRACKET

P05	APPROVAL	JDI	22.09.2023	JDI	22.09.2023
P04	APPROVAL	JDI	25.08.2023	JDI	25.08.2023
P03	APPROVAL	JDI	11.08.2023	JDI	11.08.2023
P02	APPROVAL	JDI	19.06.2023	JDI	19.06.2023
P01	APPROVAL	JDI	24.05.2023	JDI	24.05.2023
REV MARK	DESCRIPTION	By	Date	By	Date
		CREATED		CHECKED	
RG GROUP					
SWAN HOUSE MANCHESTER					
 Trafalgar Works Wallace Road Sheffield S3 9SR Tel: (0114) 241 9540 Fax: (0114) 279 7681 Website: www.dearnesidefab.co.uk Email: sales@dearnesidefab.co.uk					
DRAWING TITLE	GLAZED CANOPY				
CONTRACT	SWAN HOUSE MANCHESTER				
MODELLLED BY	JDI	ISSUE DATE			
CONTRACT NO	10133	SCALE		1:5	1:50
DRAWING No	DEA-S-29-002	REVISION No.		P05	