

STAGE 3 COSTING NOTES:

1. ALLOWANCE IS TO BE MADE FOR THE FULL GANTRY STRUCTURE TO BE BLAST CLEANED BACK TO BARE METAL PRIOR TO PAINTING. AS EXISTING PAINT IS LIKELY TO INCLUDE LEAD THIS WILL REQUIRE SIGNIFICANT TEMPORARY WORKS IN THE FORM OF TENTING.

2. CARRYING OUT BLASTING & REPAIR WORKS WILL REQUIRE FULL ACCESS TO THE GANTRY. ALLOWANCE SHOULD BE MADE FOR FULL SCAFFOLDING OF GANTRY.

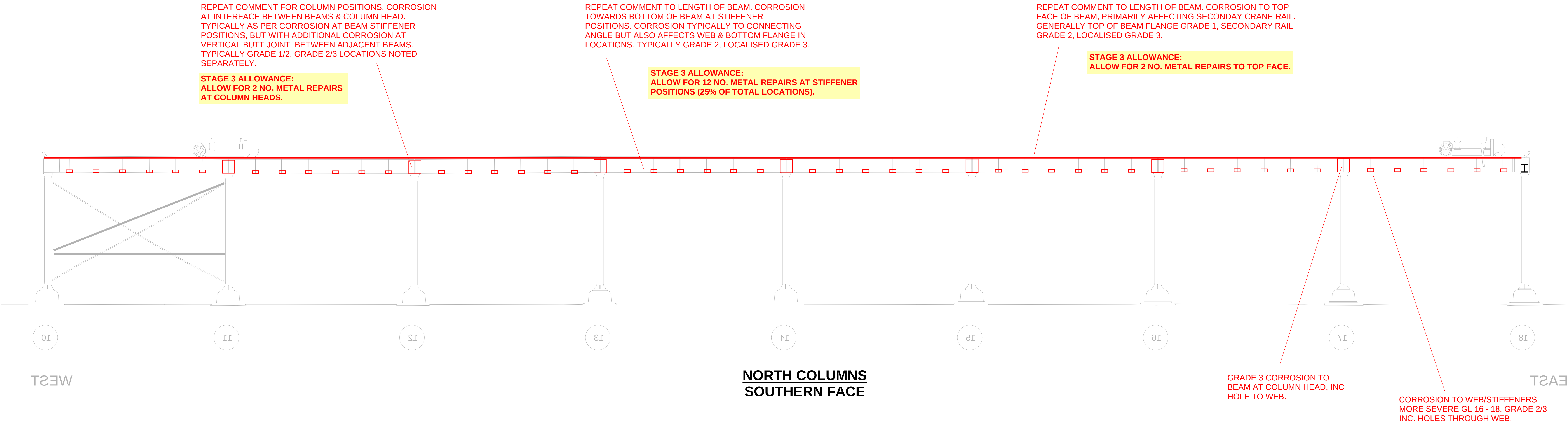
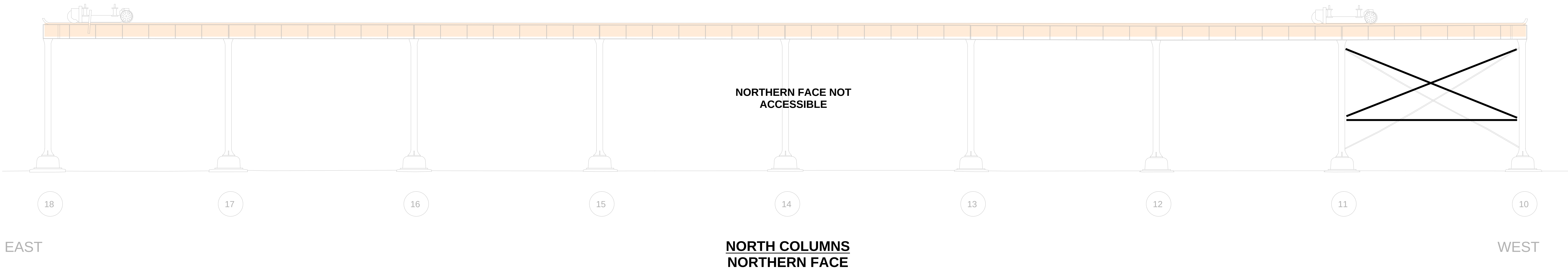
3. ALLOWANCE TO BE MADE FOR FULL INSPECTION BY METALWORK SUBCONTRACTOR TO ASSIST WITH DEVELOPMENT OF REPAIR DETAILS.

4. WHERE METALWORK REPAIRS ARE NOTED THESE ARE ANTICIPATED TO INCLUDE THE FOLLOWING STEPS WHICH SHOULD BE ALLOWED FOR IN COSTING. SPECIALIST SUBCONTRACTOR INPUT ON COST ALLOWANCES MAY ALSO BE VALUABLE:

- GRINDING/CUTTING OUT OF CORRODED SECTIONS OF METALWORK,
- REPLACEMENT OF REMOVED METAL SECTION WITH LIKE-FOR-LIKE MATERIAL.
- WELDING OF NEW INFILL METALWORK TO ADJACENT EXISTING STRUCTURE WITH FULL PENETRATION BUTT WELD.
- GRINDING / POLISHING OF WELDS TO ACHIEVE SEAMLESS FINISH

5. THERE IS A RISK THAT REMOVAL OF THE EXISTING PAINT FINISHES & SURFACE CORROSION WILL REVEAL ADDITIONAL CORROSION WHICH REQUIRES REMEDIATION. IT IS SUGGESTED THAN A MIN. CONTINGENCY ALLOWANCE OF 25% OF THE COST OF WORKS SHOULD BE INCLUDED AT STAGE 3 TO ACCOUNT FOR THIS.

INDICATES ALLOWANCE TO BE INCLUDED IN STAGE 3 COSTING.



BURO HAPPOLD

Project: SIM SITEWIDE CAPITAL WORKS

Sketch Title: PROPOSED GANTRY WORKS - STAGE 3

Project Number: 054704

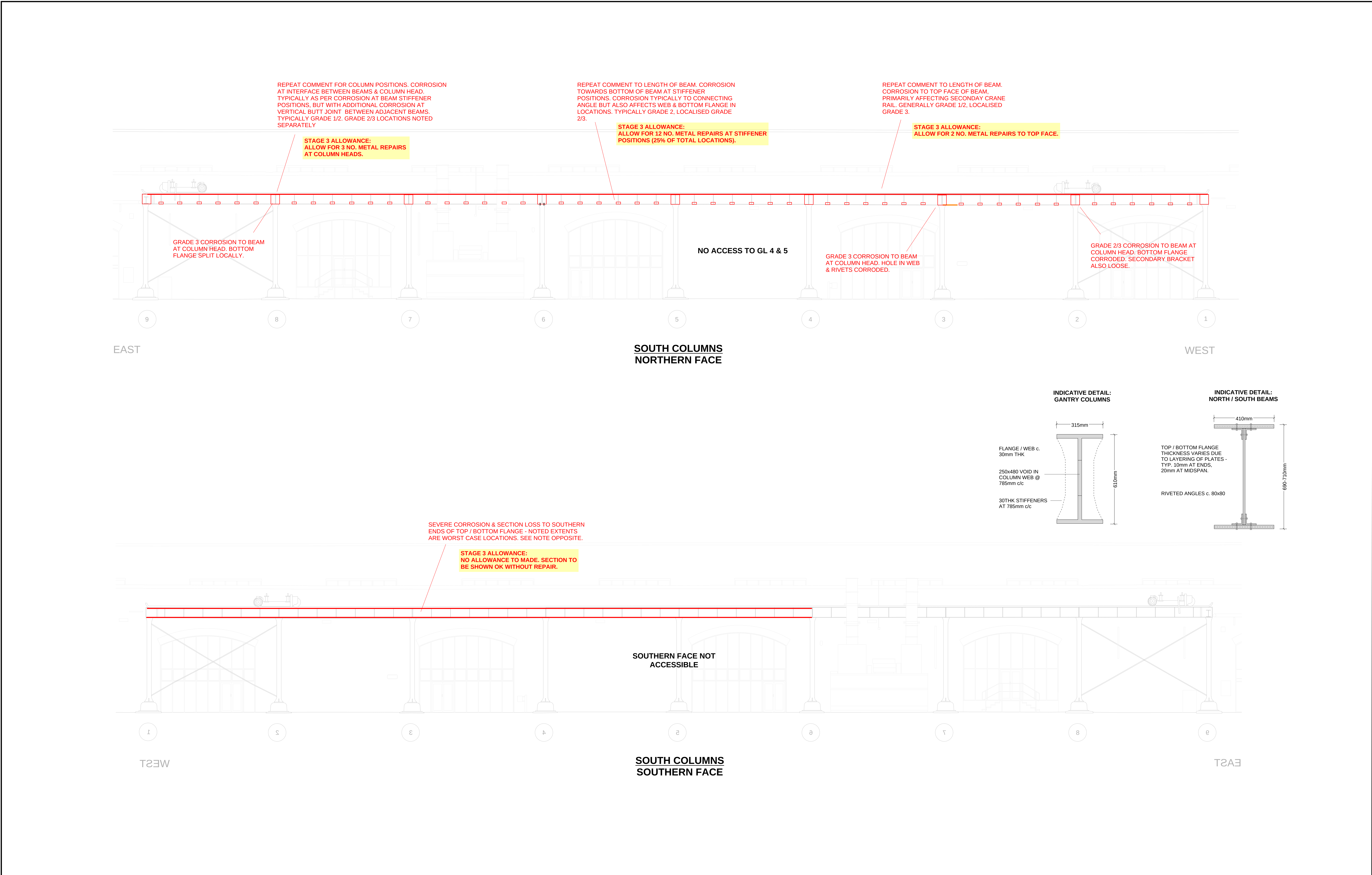
Sketch Number: SIM-BHE-GA-XX-S-0003

Status: For Information

Date: 16/06/23

Initials: DJC

Revision: P00

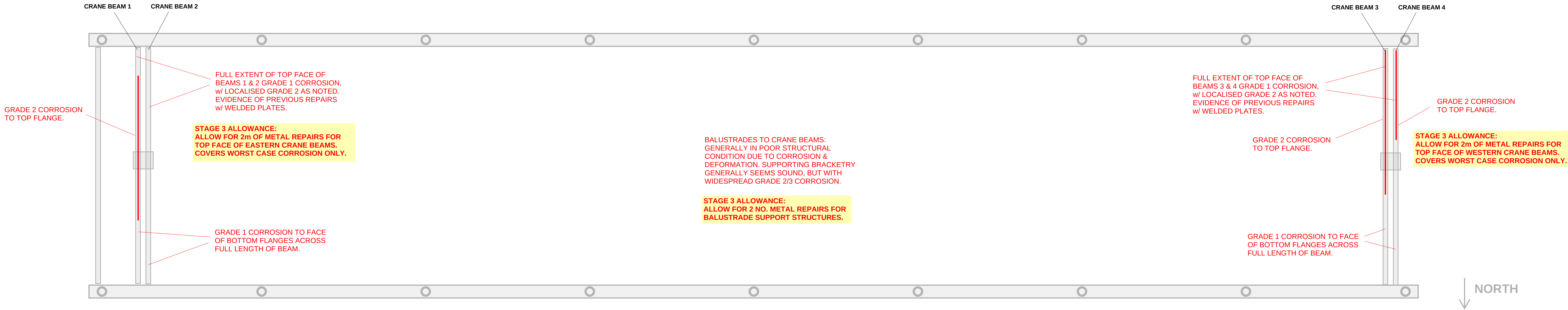
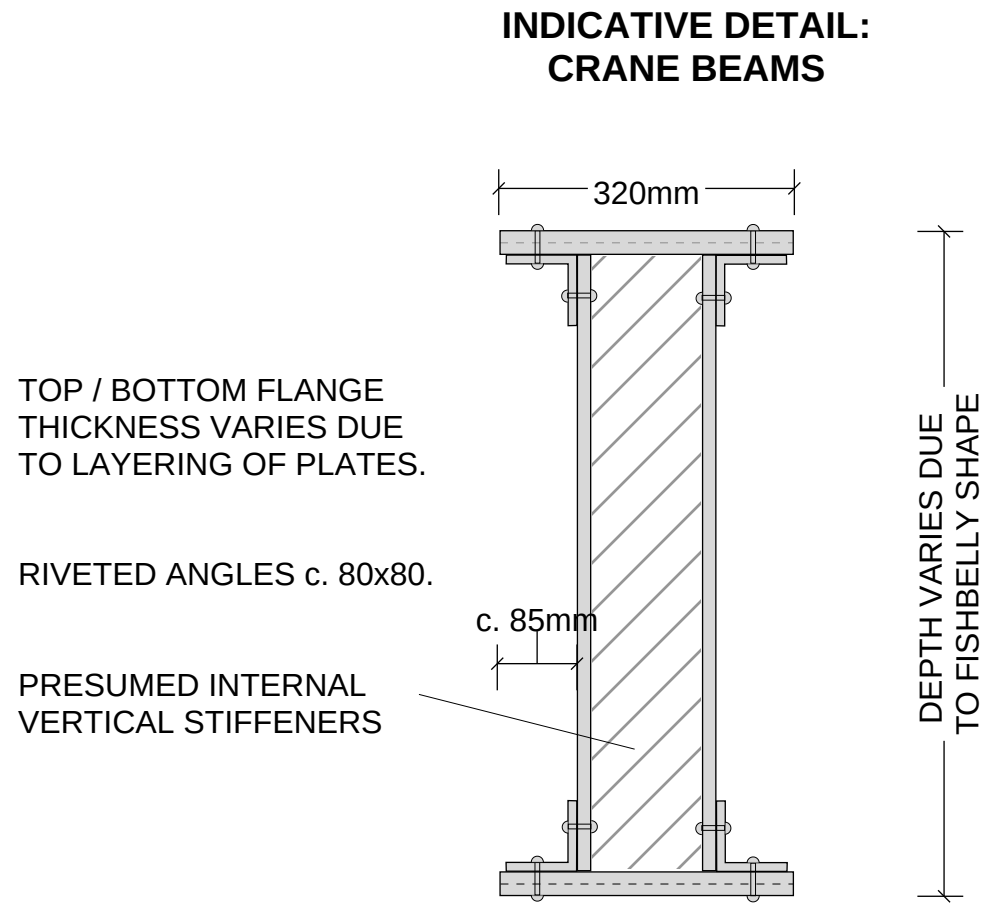


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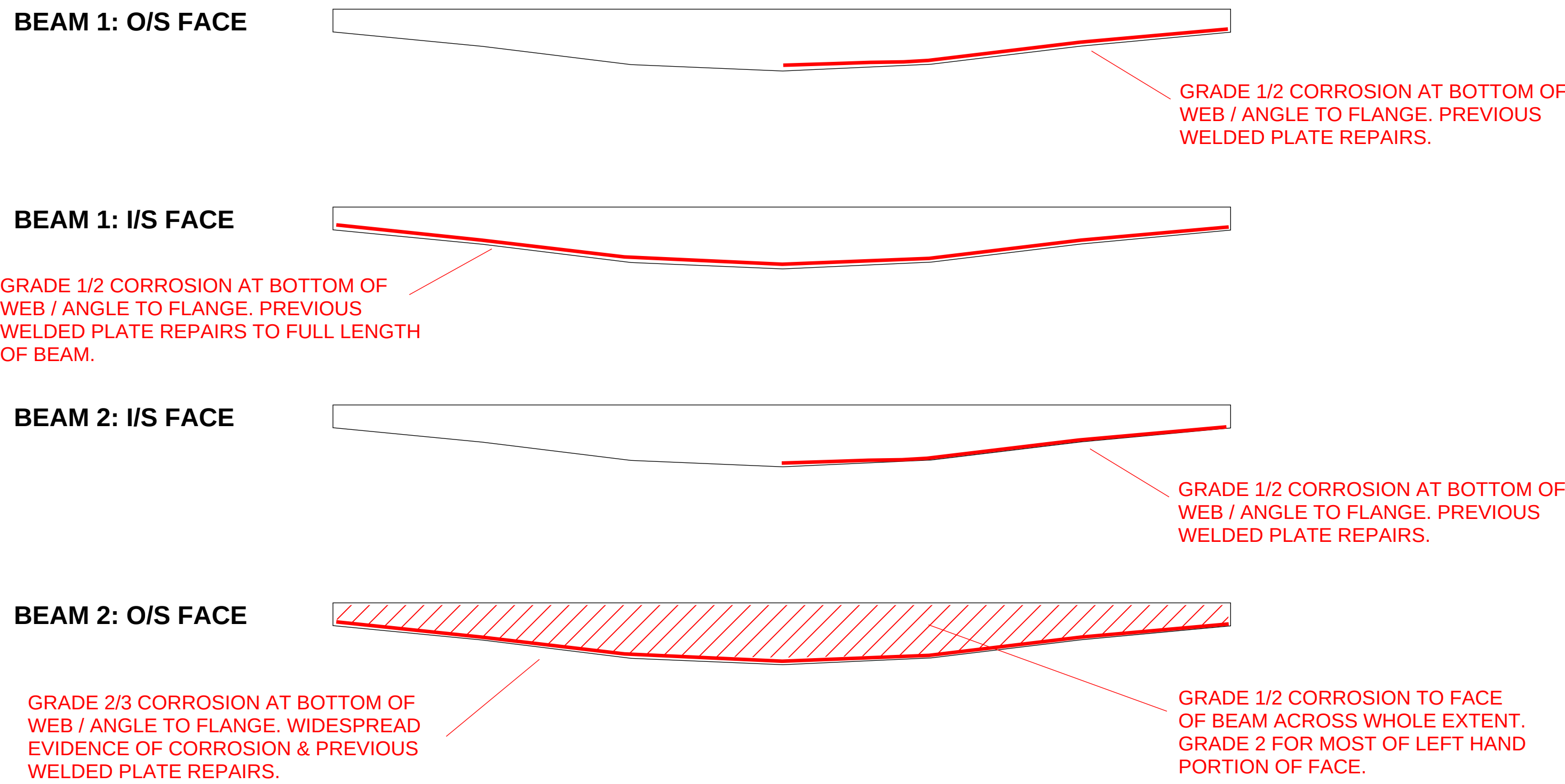
STAGE 3 COSTING NOTES CONT:

6. ALLOWANCE TO BE MADE FOR INSPECTION & MAKING SAFE OF LIFTING GEAR TO CRANE BEAMS BY SPECIALIST SUBCONTRACTOR, AS PART OF WORKS.

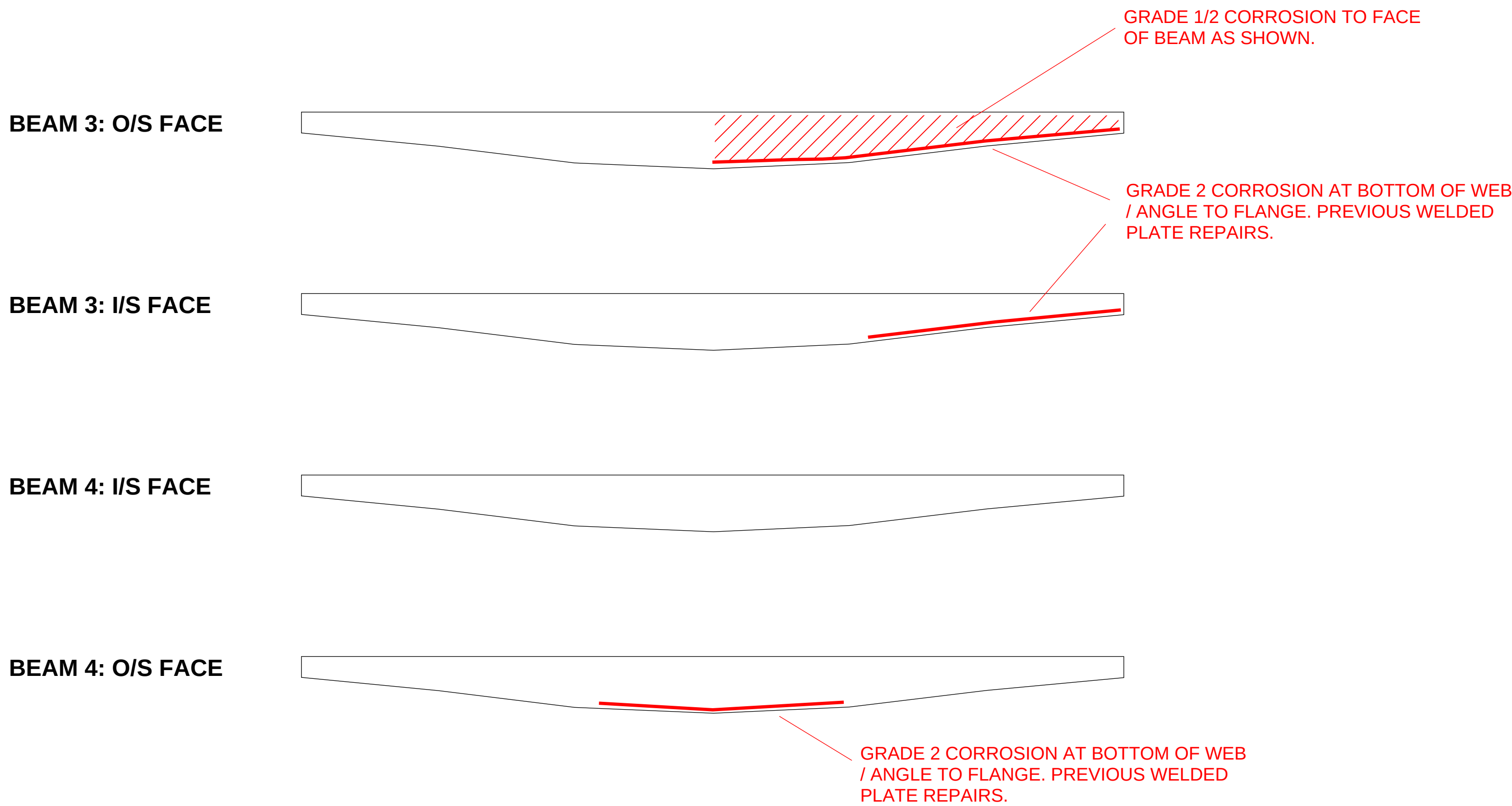
7. ALLOWANCE TO BE MADE FOR BOTTOM FLANGE OF HOLLOW BOX SECTION CRANE BEAMS TO BE DRILLED TO PROVIDE OUTLET FOR WATER INGRESS.



CRANE BEAMS



STAGE 3 ALLOWANCE:
ALLOW FOR 15m OF METAL REPAIRS FOR BOTTOM OF WEB / ANGLE FOR ALL CRANE BEAMS. COVERS 50% OF GRADE 2/3 LOCATION.



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