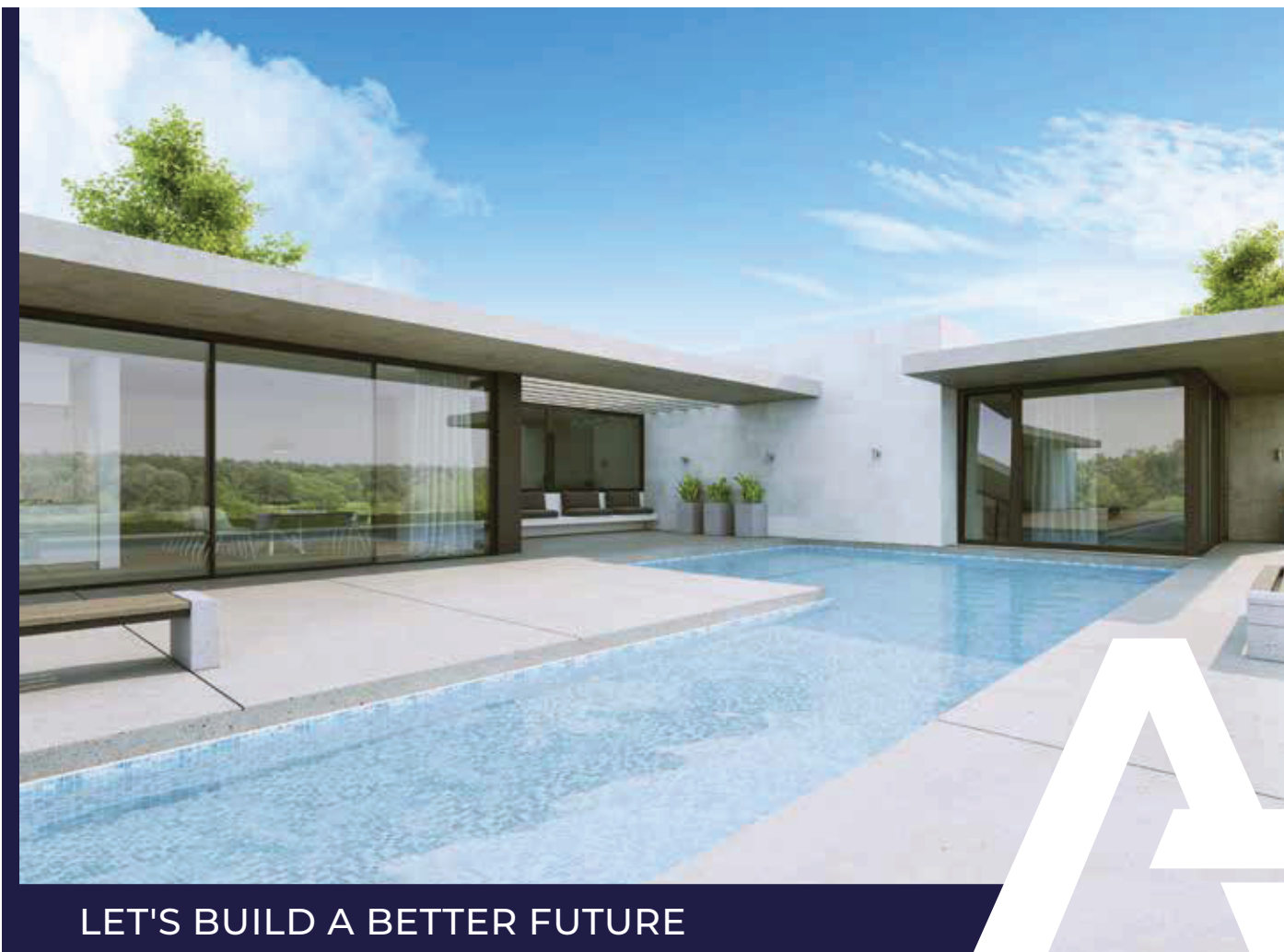


Location	Description	Notes	Sample Type	Approved Product Spec	Signed off?
External Windows	Aluprof MB Slimline		Spec & Data Sheet/Sample on site		
External Doors	Aluprof MB-79N		Spec & Data Sheet/Sample on site		
External Louvred doors	Aluprof MB-79N		Spec & Data Sheet		
External paint to masonry	RAL 9004 as confirmed by Grace Cooper 29th May 2024		Sample on site (existing brickwork test patch)		



LET'S BUILD A BETTER FUTURE

Window and door system **MB-79N**

The MB-79N is the latest cutting-edge, budget-friendly window and door system in the ALUPROF range. Introduced with a view to meeting heightened thermal insulation requirements, it is employed for a broad range of structures, including fixed, turn, tilt, tilt and turn, and tilt-and-slide windows, single and double exterior doors and shop windowtype solutions with doors. Besides the economical version, the MB-79N E, which features a one-component central seal, and the MB-79N ST version, with a two-component central seal, we also offer the MB-79N SI variant with top-end thermal insulation and profiles that come equipped with insulating inserts and a two-component central seal. For external doors, the MB-79N SI+ variant, which comes with a central seal and insulating inserts inside the profiles, is available. In addition, the product range includes the MB-79N Casement system for outward-opening windows with a thermal break and the MB-79N US window system, which features a concealed vent.



U_w from 0.64 W/(m²K)

WINDOWS



MB-79N ST



MB-79N SI

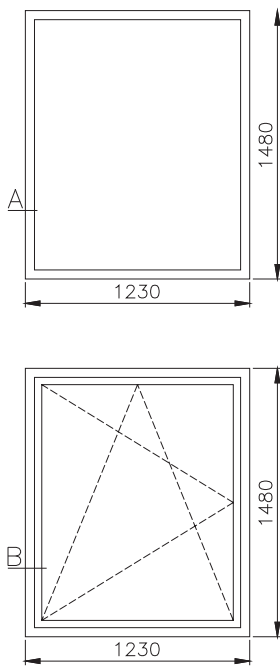
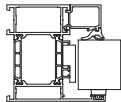
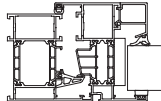
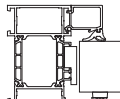
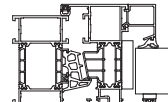
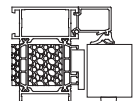
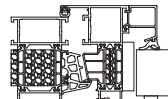


MB-79N US SI



MB-79N CASEMENT SI

Examples of heat transfer coefficients U_w

WINDOWS SCHEMES	SECTION A OR B		Value U_w [W/m²K]		
			Glass with Multitech frame		
			Double chamber		Single chamber
			$U_g=0.5$	$U_g=0.7$	$U_g=1.0$
	MB-79N E	 K520012X	0.82	0.98	1.25
		 K520012X + K520102X	0.98	1.12	1.37
	MB-79N ST	 K520012X	0.82	0.98	1.25
		 K520012X + K520102X	0.95	1.09	1.30
	MB-79N SI	 K520012X	0.70	0.86	1.13
		 K520012X + K520102X	0.79	0.93	1.18

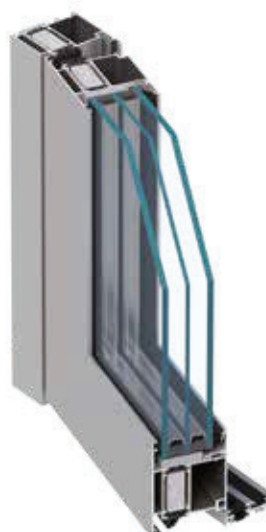
DOORS



MB-79N ST



MB-79N SI



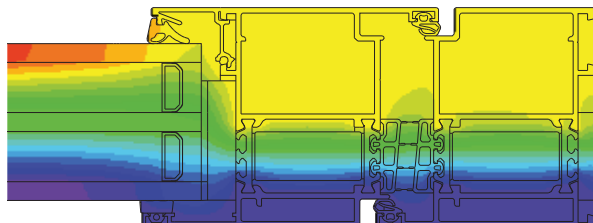
MB-79N SI+



MB-79N SI, SI+

Examples of heat transfer coefficients U_D

DOORS SCHEMES	SECTION A OR B	Value U_D [W/m ² K]		
		Glass with Multitech frame		
		Double chamber		Single chamber
		$U_g=0.5$	$U_g=0.7$	$U_g=1.0$
	MB-79N E (ST) K520131X+K520146X+8G00031X	1.16	1.29	1.51
	MB-79N SI K520131X+K520146X+8G00031X	1.06	1.20	1.44
	MB-79N SI+ K520131X+K520146X+8G00031X	1.01	1.14	1.35



Distribution of isotherms in **MB-79N SI+** door



Distribution of isotherms in **MB-79N SI** window

FEATURES AND AESTHETICS

- profile depth: 79 mm for the vent and 70 mm for the window frame and door leaf
- the windows and doors feature thermal breaks made of an innovative material with a brand-new shape, allowing the use of a seal in the profile insulation
- three thermal variants for the window structures, the MB-79N E, MB-79N ST and MB-79N SI. Three variants for the door structures, the MB-79N ST, MB-79N SI and MB-79N SI+
- the structure meets the Technical Requirements which came into force in 2021, at 0.9 W/(m²K) for the windows and 1.3 W/(m²K) for the doors
- thermal insulation: U_w from 0.64 W/(m²K)
- excellent kinematics, making it possible to build narrow, operable windows
- door leaf profiles have an isolation joint, which eliminates thermal stresses during operation
- invisible hinges and the most popular multi-point hardware can be used, including concealed fittings, together with state-of-the-art AluPilot fittings. For doors, hardware with automation and access control functions is also available
- suitable for a wide range of double or triple glazing of up to 63 mm for windows and 54 mm for doors, making it possible to use every commonly available type of glass, including acoustic and burglary-resistant glass
- class RC1 to RC3 burglary-resistant doors can be produced using the system, as can panelled front doors, providing a wealth of aesthetic potential
- a large selection of handles in a range of styles is available, including a minimalist look, with a rosette or without
- the MB-79N Casement variant, with outward-opening windows and a thermal break, is also available

TECHNICAL SPECIFICATION	MB-79N WINDOWS	MB-79N DOORS	MB-79N CASEMENT
Frame depth	70 mm	70 mm	70 mm
Casement depth	79 mm	70 mm	79 mm
Glazing thickness	frame: 1.5 – 54 mm, vent: 10.5 – 63 mm	vent: 1.5 – 54 mm	frame: 1.5 – 54 mm, vent: 10.5 – 63 mm
Max. casement size (H×L)	H to 2700 mm, L to 1350 mm / H to 2150 mm, L to 1700 mm	H to 2800 mm, L to 1400 mm	H to 2700 mm, L to 1400 mm / H to 2500 mm, L to 2400 mm

PERFORMANCE	MB-79N WINDOWS	MB-79N DOORS	MB-79N CASEMENT
Air permeability	class 4, EN 12207	class 4, EN 12207	class 4, EN 12207
Water tightness	class E 1950, EN 12208	class E 900, EN 12208	class E 1800, EN 12208
Thermal insulation	U_w from 0.64 W/(m ² K)* U_w from 0.72 W/(m ² K)**	U_D from 0.90 W/(m ² K)***	U_w from 0.74 W/(m ² K)****
Windload resistance	class C5, EN 12210	class C5/B5, EN 12210	class C5/B5, EN 12210

* - U_w for MB-79N SI-based fixed window casement size 1700×2700 mm, with glazing $U_g=0.5$ W/(m²K)

** - U_w for MB-79N SI-based openable window casement size 1700×2150 mm, with glazing $U_g=0.5$ W/(m²K)

*** - U_D for MB-79N SI+ door size 1400×2800 mm, with glazing $U_g=0.5$ W/(m²K)

**** - U_w for MB-79N Casement SI-based openable window casement size 1900×2500 mm, with glazing $U_g=0.5$ W/(m²K)

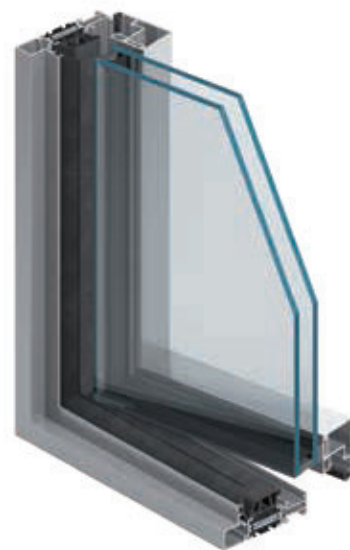


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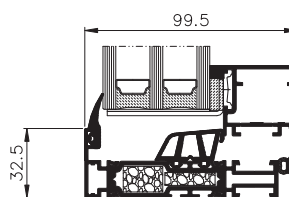
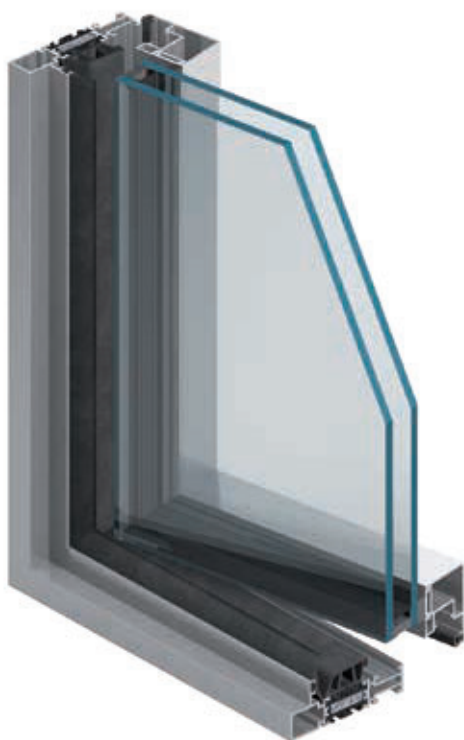
Window system with slim profiles **MB-SLIMLINE**

Highly insulated, MB-Slimline window system with thermal break is intended for fabrication of external structure elements such as various types of highly resistant, inward-openable windows (side-hung, hopper, tilt-and-turn windows) and fixed windows of an excellent water resistance, air tightness, and sound insulation performance.

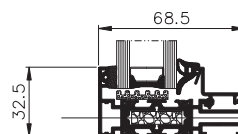
With its very small-width aluminium profiles, visible from the external side of the construction, MB-Slimline enables to fabricate casements in two variants – with visible or invisible profiles (SG) from the external side of the structure. When invisible casements are used, the appearance of openable and fixed units is almost identical. This system can also greatly replace the old-style windows, made of steel profiles and maintain a similar appearance from the outside of the construction, while significantly increasing the thermal insulation of the partition.



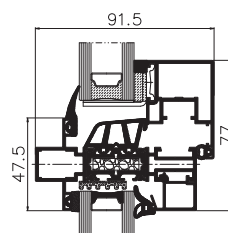
U_w from 0.8 W/(m²K)



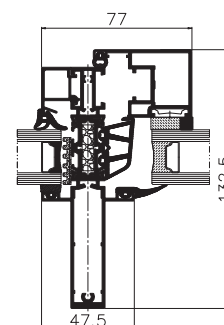
opening window – cross section



fixed window – cross section



fixed and opening window – cross section



fixed and opening window – cross section

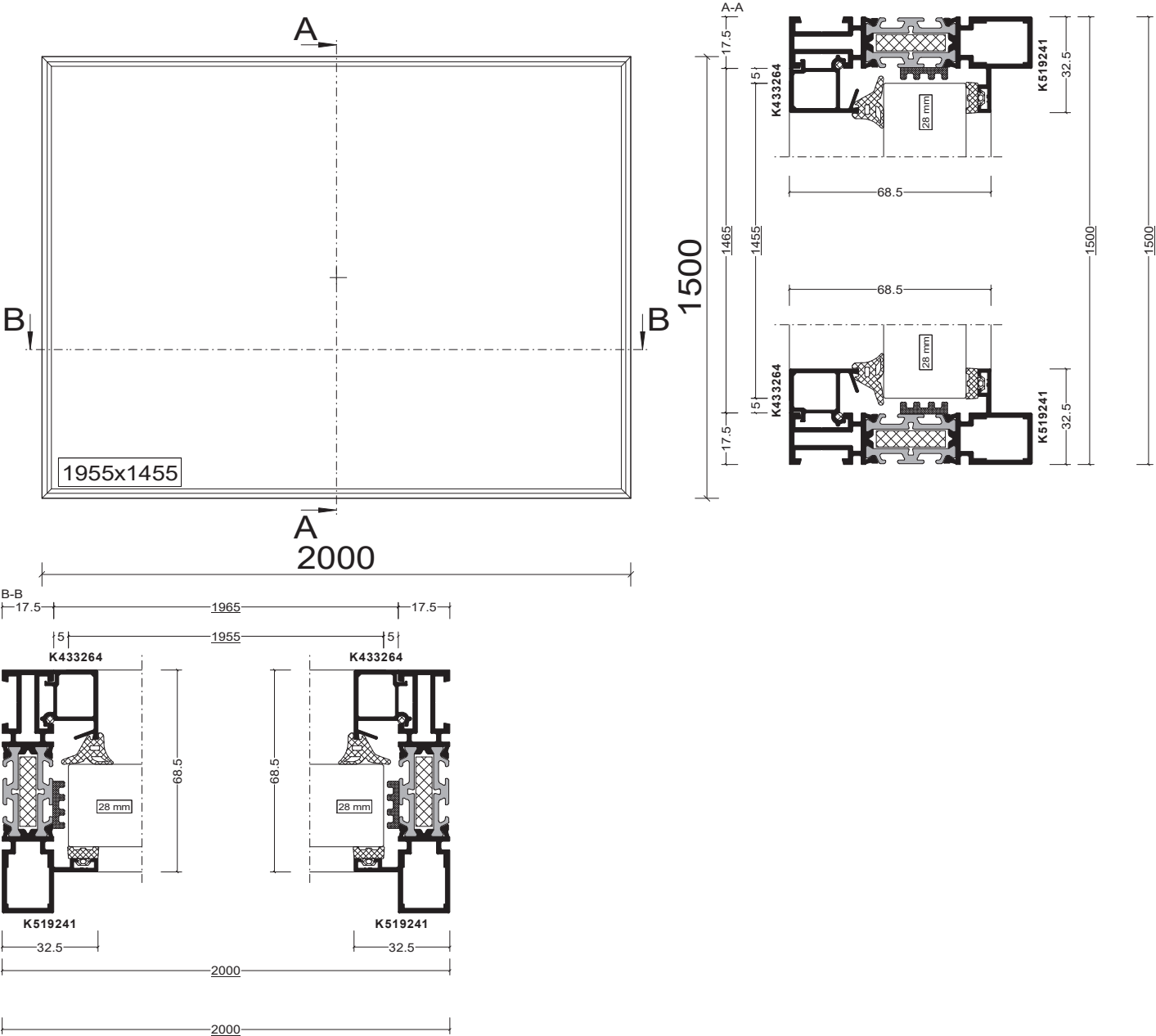
FUNCTIONALITY AND AESTHETICS

- high resistance to water & air infiltration plus an excellent thermal insulation can be obtained thanks to the special shape of the central gasket
- good thermal insulation U_w from $0.8 \text{ W/(m}^2\text{K)}$
- important glazing range, up to 81 mm
- the use of typical "Euro" grooves enables installation of most of the available fittings
- the construction method is maximally simplified. Profile connections (corner & T-connections) are performed by bolting or studding

TECHNICAL SPECIFICATION	MB-SLIMLINE
Frame depth	68.5 – 123.5 mm / 90.5 – 145.5 mm
Sash depth	77.5 mm / 99.5 mm
A RANGE OF GLAZING	
Fixed / opened window for 68,5 mm frame	8 – 50 mm / 17 – 59 mm
Fixed / opened window for 90,5 mm frame	30 – 72 mm / 39 – 81 mm
SIZE AND WEIGHT LIMITATIONS	
Max. size of window (H×L)	H to 2400 mm, L to 1400 mm; H to 2100 mm, L to 1600 mm
Max. weight of sash	150 kg

PERFORMANCE	MB-SLIMLINE
Air Permeability	class 4, EN 1026; EN 12207
Watertightness	class E 1500, EN 1027; EN 12208
Thermal insulation	U_w from $0.8 \text{ W/(m}^2\text{K)}$

Pos. W.00.01,02,03,08,09,10,12,13,14,15, Quantity: 10
Finish: -8S RAL
Job: Lower Campfield Wins
Quotation Number: Q0624218
System: Aluprof MB-SLIMLINE Type A Burglar Resistance RC 2 Type 1
Exterior View



Pos. W.00.11,16, Quantity: 2

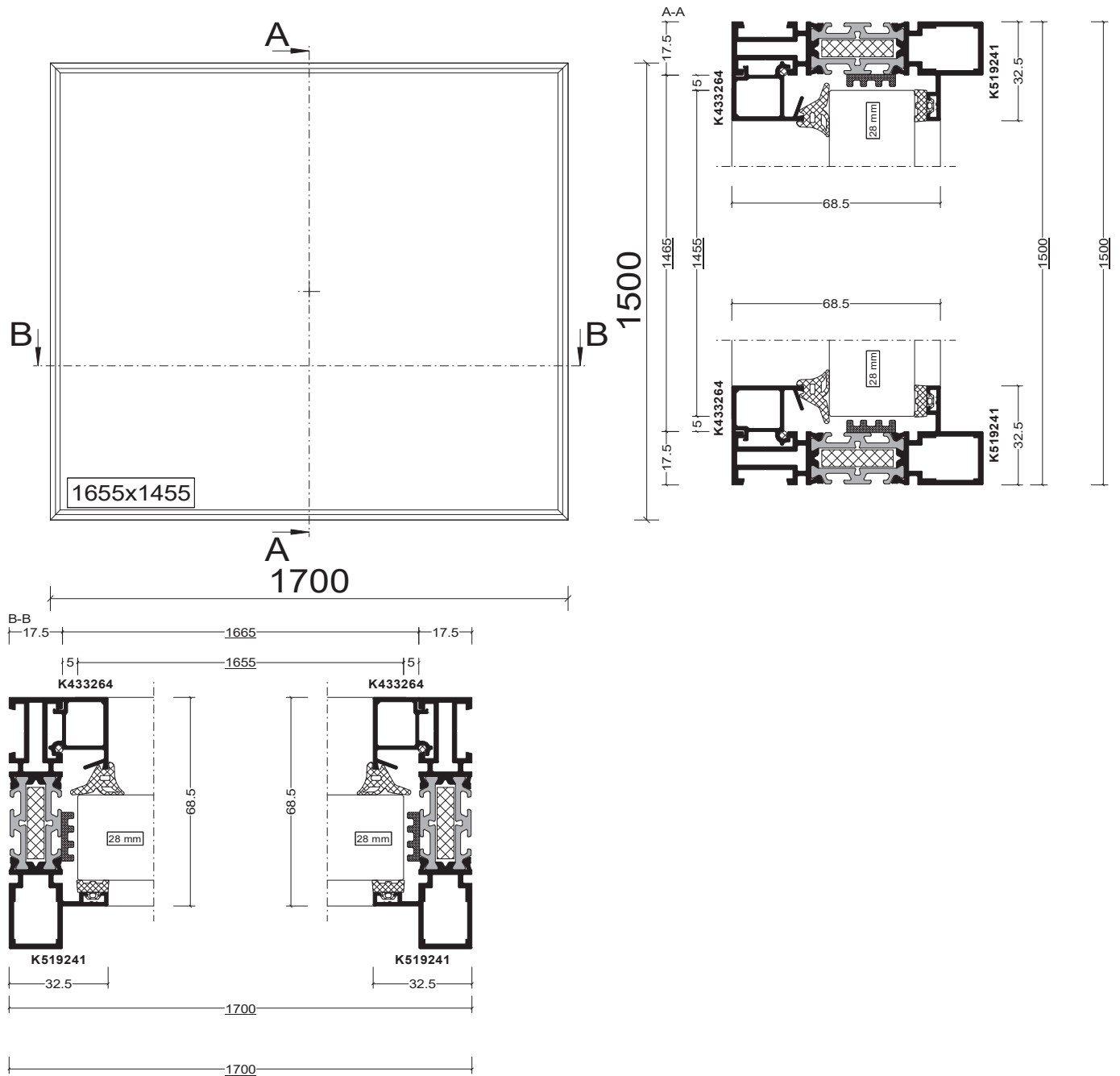
Finish: -8S RAL

Job: Lower Campfield Wins

Quotation Number: Q0624218

System: Aluprof MB-SLIMLINE Type A Burglar Resistance RC 2 Type 1

Exterior View



Pos. W.00.04,05,06,07, Quantity: 4

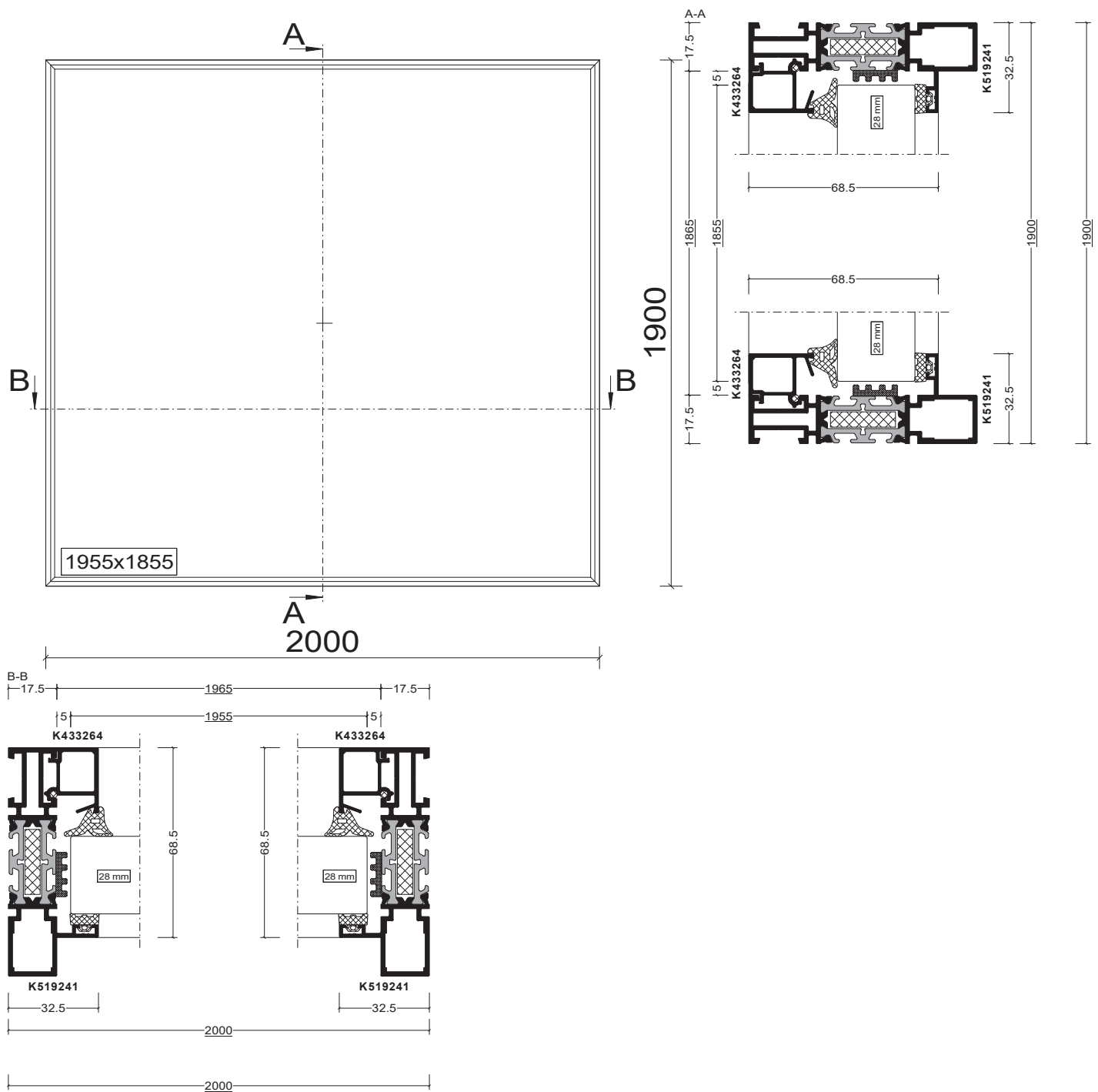
Finish: -8S RAL

Job: Lower Campfield Wins

Quotation Number: Q0624218

System: Aluprof MB-SLIMLINE Type A Burglar Resistance RC 2 Type 1

Exterior View





2

7

90