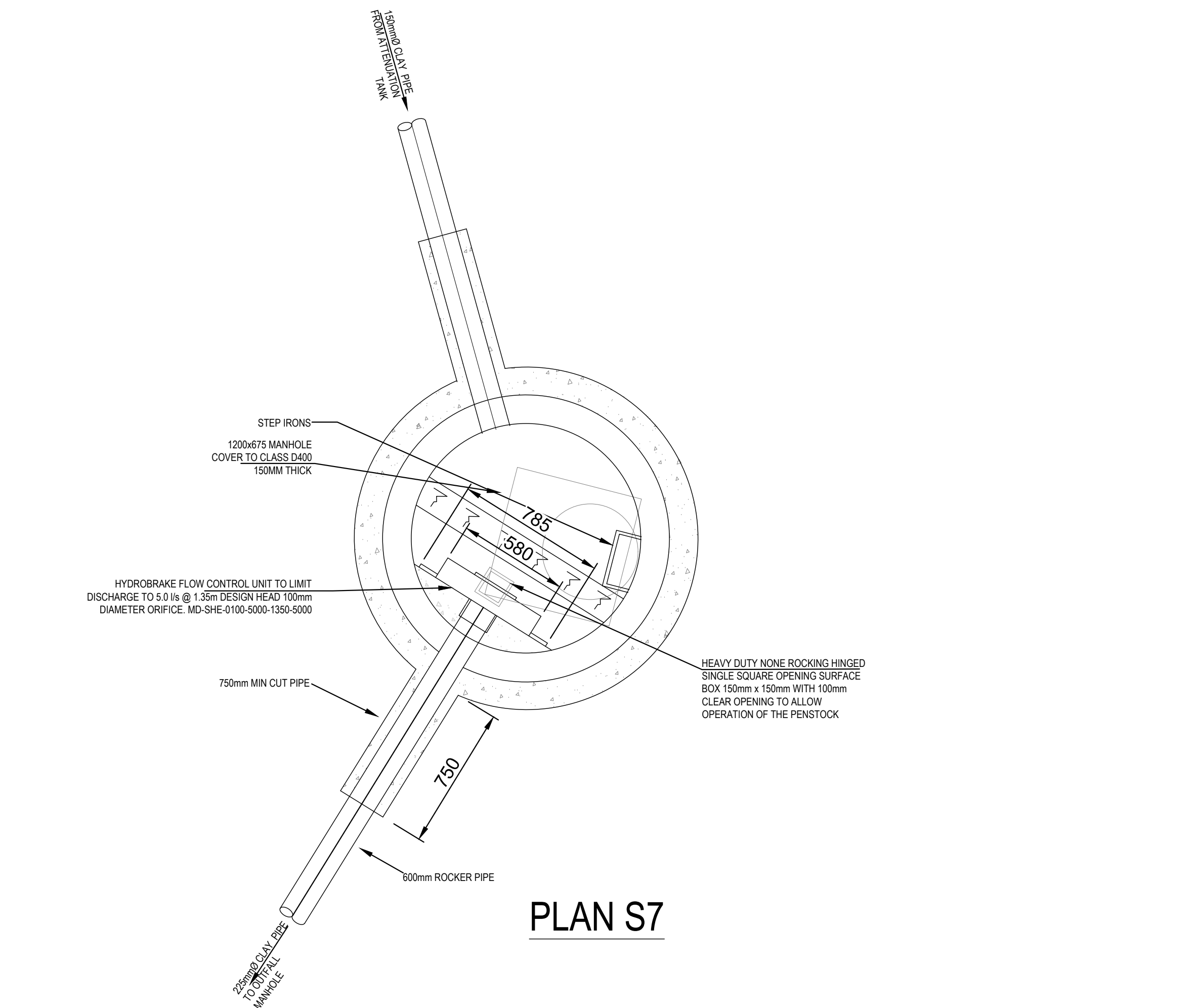
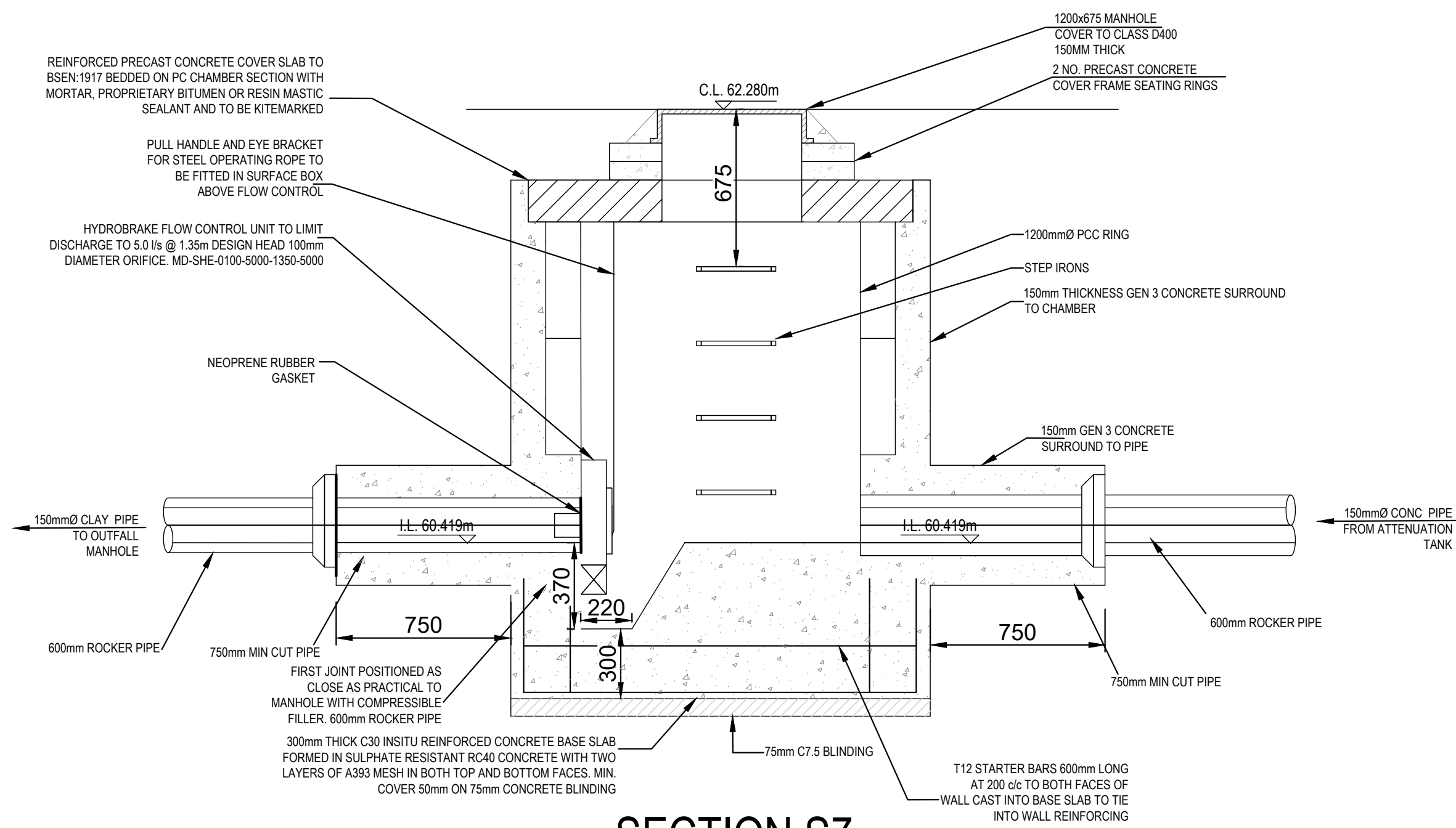
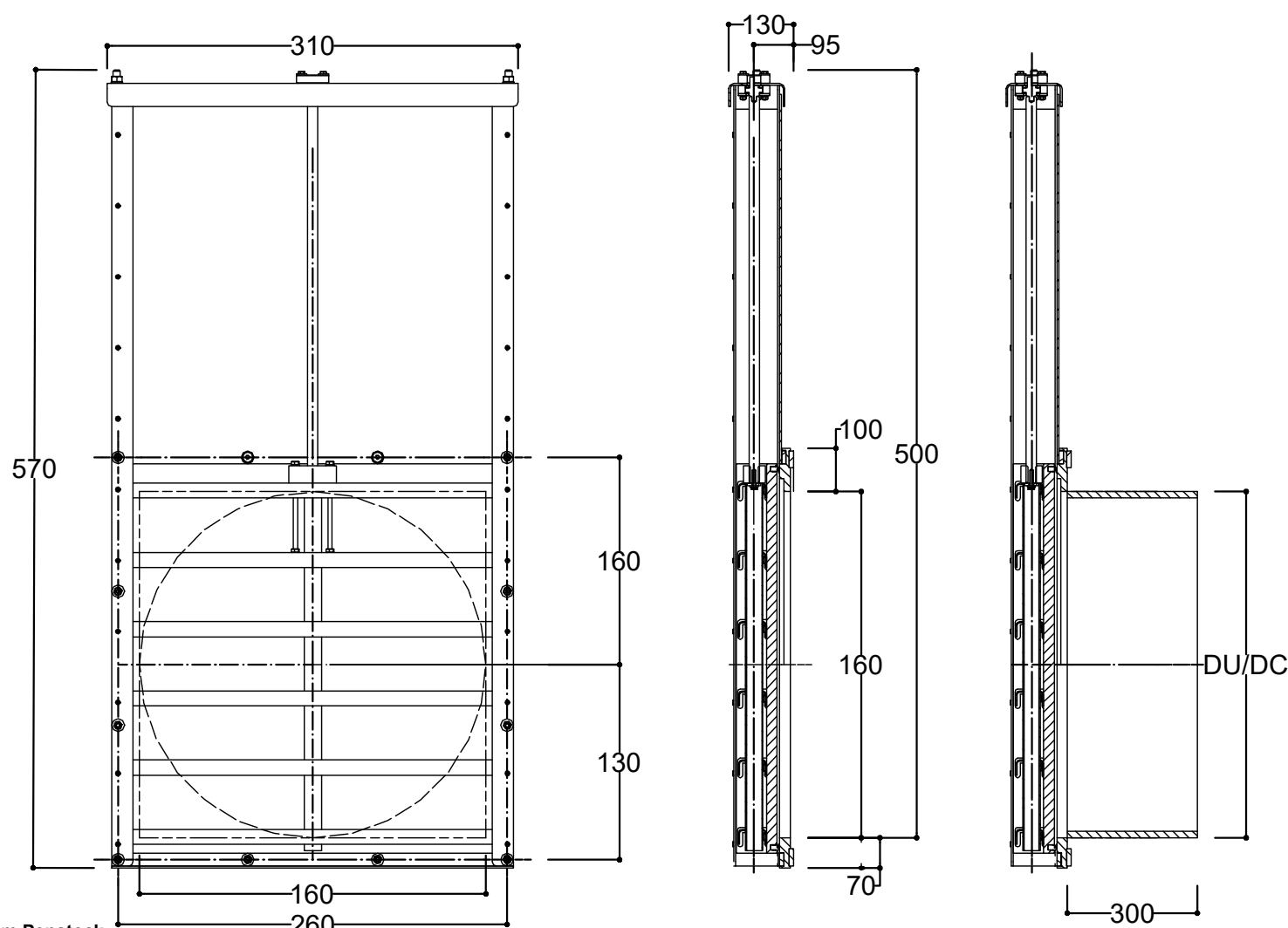




PLAN S7



SECTION S7



Althon KSA-MD 150mm Penstock

Manufactured by: KWT Waterbeheersing  
Materials: HDPE, SS316, EPDM and POM  
Standard Culvert: Ø 160mm

Working Pressure: 5 MwC on/off seating  
The penstock is supplied with a non-rising spindle as standard. It has an OLG spindle bearing and an HDPE back plate. It has an HDPE moving plate provided with RVS316L stiffeners with a POM spindle block. The mounting material and the spindle are made of SS316. The seal between the moving and back plate consists of an integral EPDM lip seal, which does not require any adjustment after installation.

PLEASE NOTE THIS DRAWING IS NOT TO SCALE AND SHOULD ONLY BE USED AS A VISUAL REPRESENTATION  
All dimensions shown in mm.

### GENERAL NOTES

- SETTING OUT SHALL BE UNDERTAKEN USING ONLY THE INFORMATION GIVEN. DISTANCES SHOULD NOT BE SCALED FROM THIS DRAWING.
- ALL SEWERS SHALL BE CONSTRUCTED IN ACCORDANCE WITH SEWERS FOR ADOPTION 6TH EDITION AND UNITED UTILITIES DETAILS & GUIDELINES.
- THE MINIMUM GRAVITY PIPE DIAMETER UNDER ADOPTABLE HIGHWAYS SHALL BE 150MM
- IT IS THE RESPONSIBILITY OF THE CONTRACTOR TO VERIFY ALL INFORMATION GIVEN WITH REGARDS TO EXISTING SERVICES AND DRAINAGE CONNECTIONS ETC. PRIOR TO COMMENCING THE WORKS. THE RATES SHALL INCLUDE FOR HAND DIG AROUND SERVICES WHERE NECESSARY. THE CONTRACTOR SHALL ADHERE TO THE CDM REGULATIONS AT ALL TIMES.
- THE OUTSIDES OF ALL SEWERS SHALL BE A MINIMUM OF 1.0M FROM KERB LINES AND THE OUTSIDE OF MANHOLES SHALL BE A MINIMUM OF 0.5M FROM KERB LINES
- EXISTING FLOWS IN WATERCOURSES, SEWERS AND LAND DRAINS SHALL BE MAINTAINED AT ALL TIMES 7. ONLY TRAINED PERSONNEL SHALL BE PERMITTED TO ENTER CONFINED SPACES
- ALL MATERIALS TO BEAR THE RELEVANT B.S. KITEMARK AND COMPLY FULLY WITH THE SPECIFICATIONS. ALL CONCRETE & CONCRETE PRODUCTS MUST USE SULPHATE RESISTANT CEMENT (UNLESS THE SITE INVESTIGATION REPORT PROVES THAT SULPHATE ATTACK FROM SOILS AND GROUNDWATER WILL NOT OCCUR TO WITHSTAND A CLASS
- ALL OPENING NOTICES ETC. AS REQUIRED UNDER HIGHWAYS ACTS ETC. ARE TO BE OBTAINED PRIOR TO COMMENCEMENT OF WORKS. ALL WORKS ARE TO BE INSPECTED BY L.A., NHBC OR THE NETWORK OPERATOR AS APPLICABLE.
- WHERE "ULTRA RIB" UPVC PIPES (OR SIMILAR APPROVED) ARE USED IN ADOPTABLE DRAINAGE THEY SHALL STILL BE HANDLED AND LAID IN ACCORDANCE WITH THE SPECIFICATION AND GUIDANCE ISSUED BY THE HIGH PERFORMANCE PIPE ASSOCIATION.
- A CLASS S BED AND SURROUND MUST BE USED FOR SUCH PIPES. TRENCH BACKFILL IN HIGHWAYS TO WITHIN 1M OF HIGHWAY SHALL, AS DIRECTED BY THE HIGHWAY AUTHORITY BE A SUITABLE GRANULAR MATERIAL. ALL IN ACCORDANCE WITH SEWERS FOR ADOPTION CL. 4.3.4. 12' SLAB LEVELS SHALL NOT BE VARIED WITHOUT REFERENCE TO THE ENGINEER FOR GUIDANCE
- DOMESTIC DRAINAGE SHALL BE TO BUILDING REGULATIONS APPROVED DOCUMENT H. 110MM U.P.V.C. PIPES LAID TO THE FOLLOWING MINIMUM FALLS UNLESS OTHERWISE SHOWN.

|           |         |          |
|-----------|---------|----------|
|           | FOUL    | S.W.     |
| HEAD RUN  | 1 IN 40 | 1 IN 60  |
| ELSEWHERE | 1 IN 80 | 1 IN 100 |
- POLYPROPYLENE INSPECTION CHAMBERS TO BE PROVIDED TO ALL PRIVATE DRAINAGE LESS THAN 1.10m DEEP. WHERE PRIVATE DRAINAGE RUNS ARE DEEPER THAN 1.10m, REDUCED ACCESS CHAMBERS TO BE PROVIDED.
- ALL LATERAL CONNECTIONS WILL BE MADE AT SOFFIT LEVEL TO THE MAIN CHANNEL.
- REFER TO UU - STND-19-010 FOR APPROPRIATE ROCKER PIPE LENGTHS

|                                                                  |             |                                     |            |              |          |
|------------------------------------------------------------------|-------------|-------------------------------------|------------|--------------|----------|
| C01                                                              | 22.10.2024  | RIBA STAGE 5 (CONSTRUCTION) ISSUE   | JJR        | JCM          | JCM      |
| P01                                                              | 08.02.2024  | PRELIMINARY ISSUE                   | JPR        | JCM          | JCM      |
| REV                                                              | DATE        | DESCRIPTION                         | BY         | CHK          | APP      |
| DRAWING STATUS:                                                  |             |                                     |            |              |          |
| CONSTRUCTION                                                     |             |                                     |            |              |          |
| CLIENT:                                                          |             |                                     |            |              |          |
| CASEY                                                            |             |                                     |            |              |          |
| ARCHITECT:                                                       |             |                                     |            |              |          |
| JOHN MCCALL ARCHITECTS                                           |             |                                     |            |              |          |
| PROJECT:                                                         |             |                                     |            |              |          |
| QUEENS ROAD P500<br>MANCHESTER                                   |             |                                     |            |              |          |
| TITLE:                                                           |             |                                     |            |              |          |
| CONTROL MANHOLE DETAILS                                          |             |                                     |            |              |          |
| STATUS:                                                          | PROJECT No. | PROJECT                             | ORIGINATOR | VOLUYS/LEVEL | TYPE     |
| S2                                                               | 223-150     | QAV - AJP - ZZ - 00 - DR - C - 1090 | C01        |              |          |
| SCALE @ A1:                                                      | DESIGNED:   | DRAWN:                              | CHECKED:   | APPROVED:    | DATE:    |
| 1:20                                                             | JPR         | JPR                                 | JCM        | JLS          | NOV 2023 |
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