

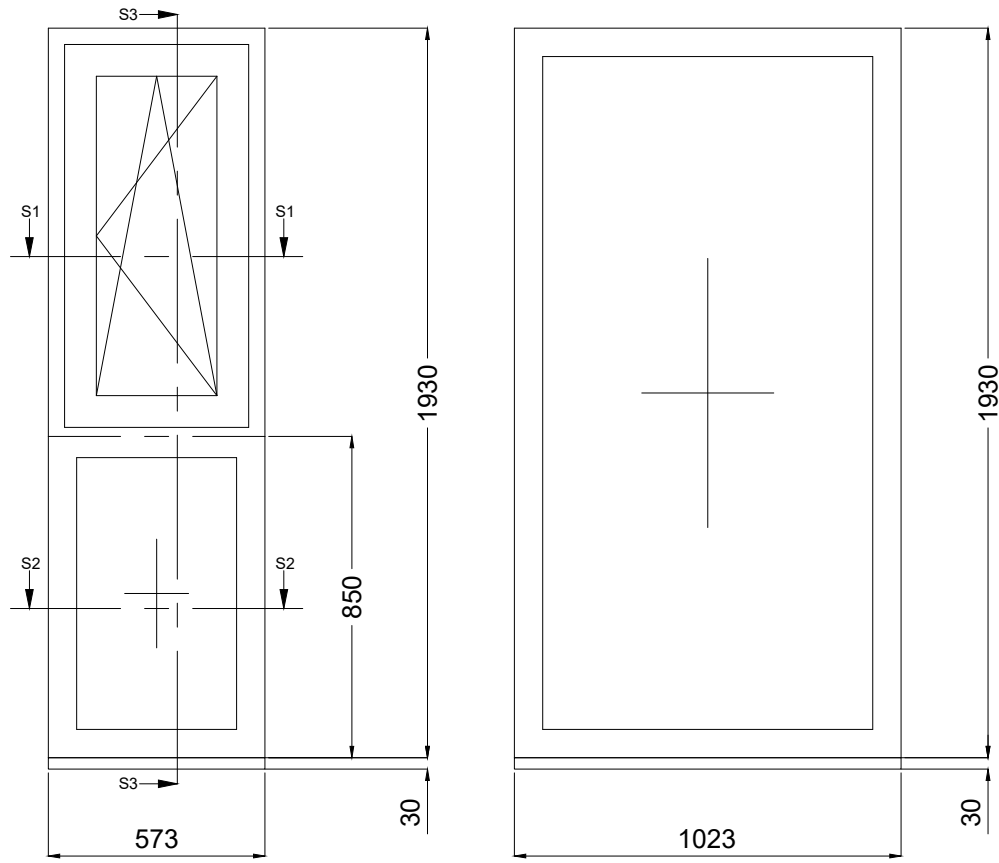
" All statements, technical information and recommendations are based on experience and are to the best of our knowledge correct but are given without obligation and for guidance purposes only. Their accuracy or completeness is not guaranteed. The suitability of any Rehau products for a specific application should be checked by the contractor in advance"

The under Mentioned relates to general notes for guidance purposes only.

BS 8213-1:2004
(Window Installation/safety and cleaning standard)Which makes reference to design,construction,operation and maintenance of windows.
A risk assessment should be carried out and a written record of the assessment kept, and signed by the client and designer, contractor/fabricator.

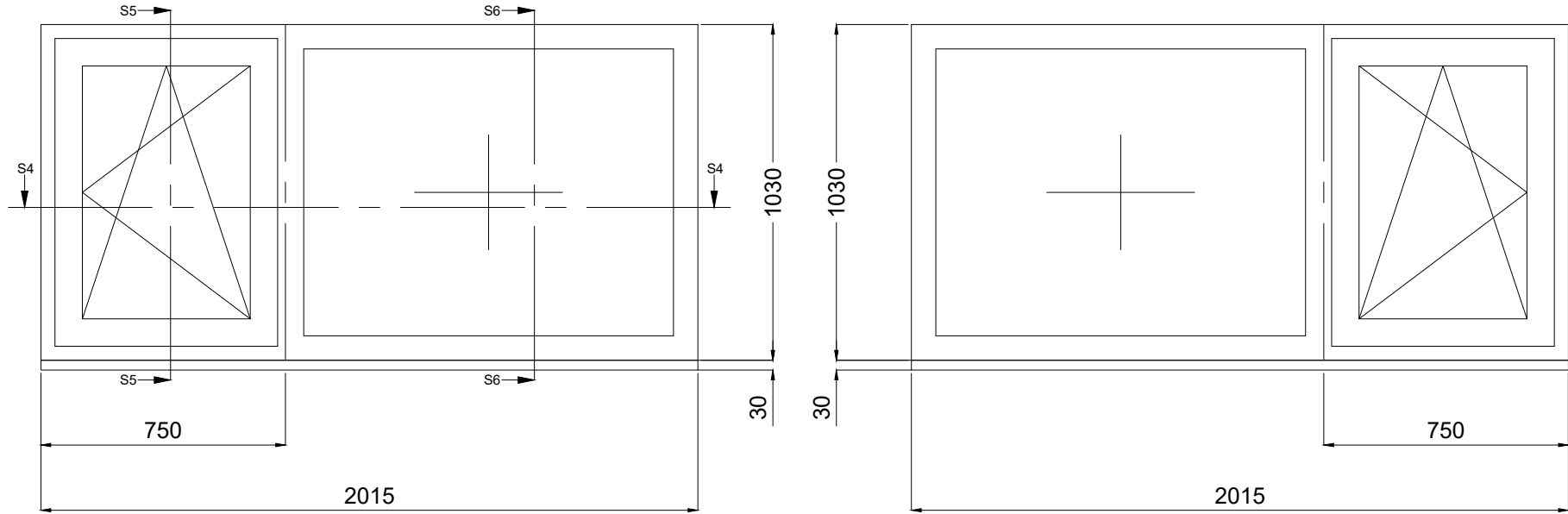
Essential considerations:

- Design for safety in use.
- Means of escape from Fire.
- Security from unauthorized entry.
- Design for safety when cleaning(the minimum height for incorporation of transoms (safety rails in windows above floor level in high rise buildings, two storey's and above).
- Maintenance.



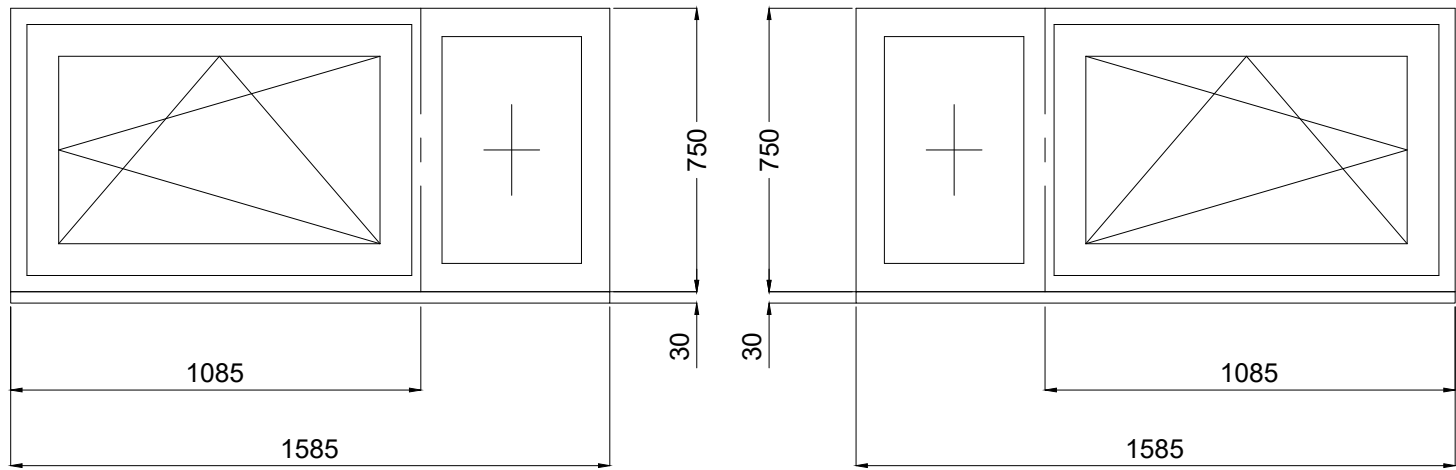
A Elevation
Scale: 1:20

B Elevation
Scale: 1:20



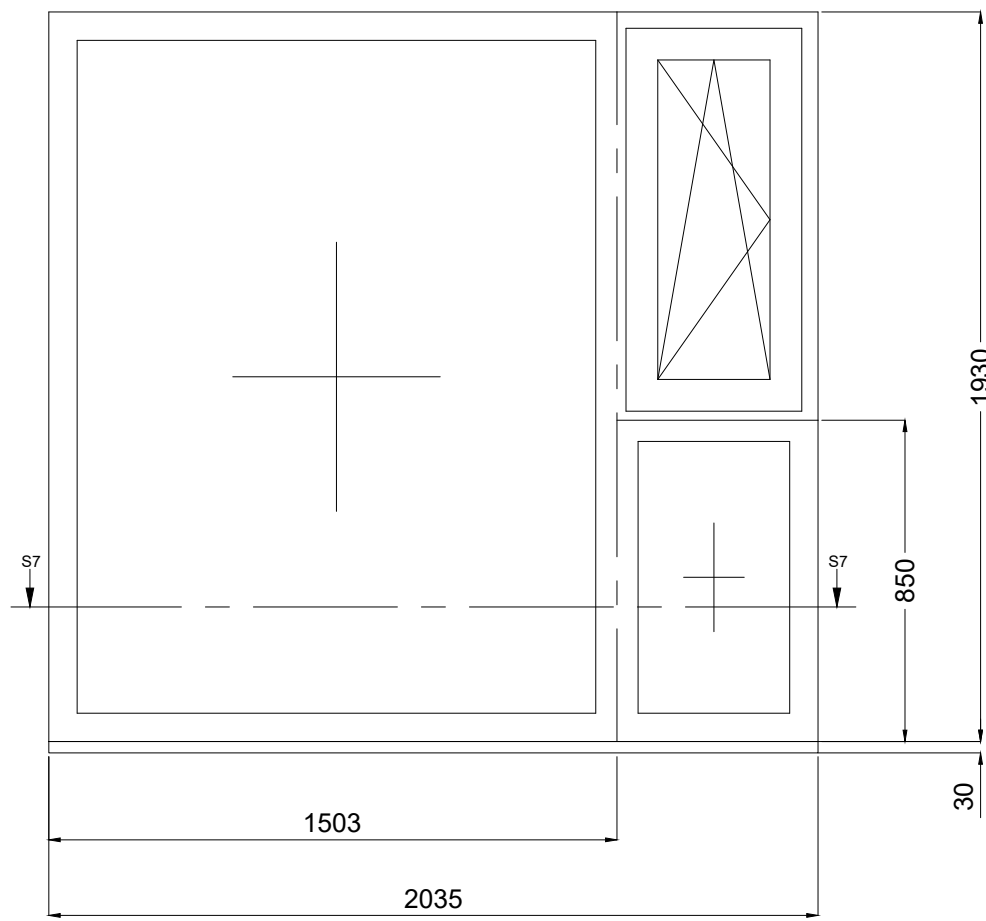
C1 Elevation
Scale: 1:20

C2 Elevation
Scale: 1:20

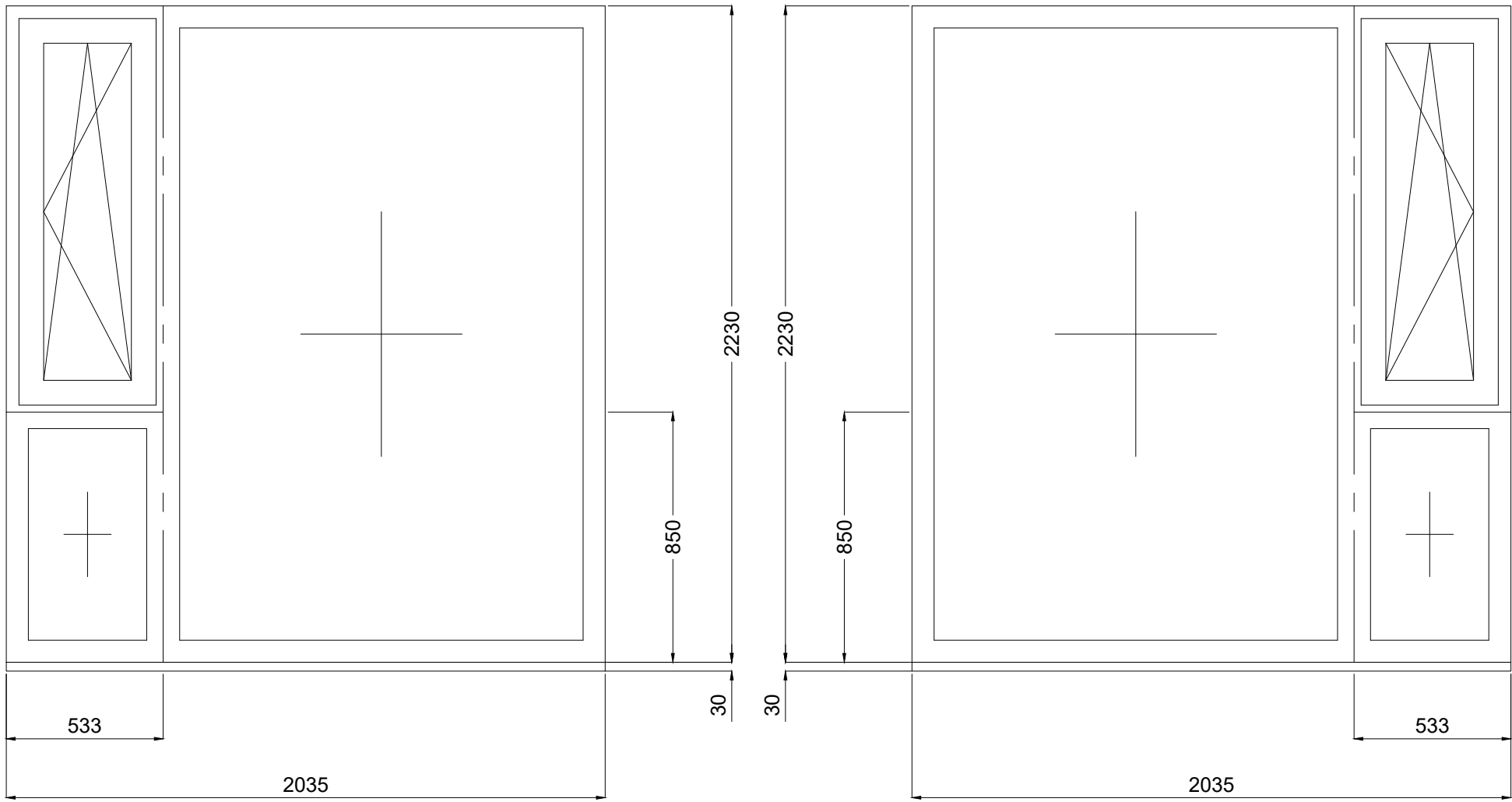


D1 Elevation
Scale: 1:20

D2 Elevation
Scale: 1:20

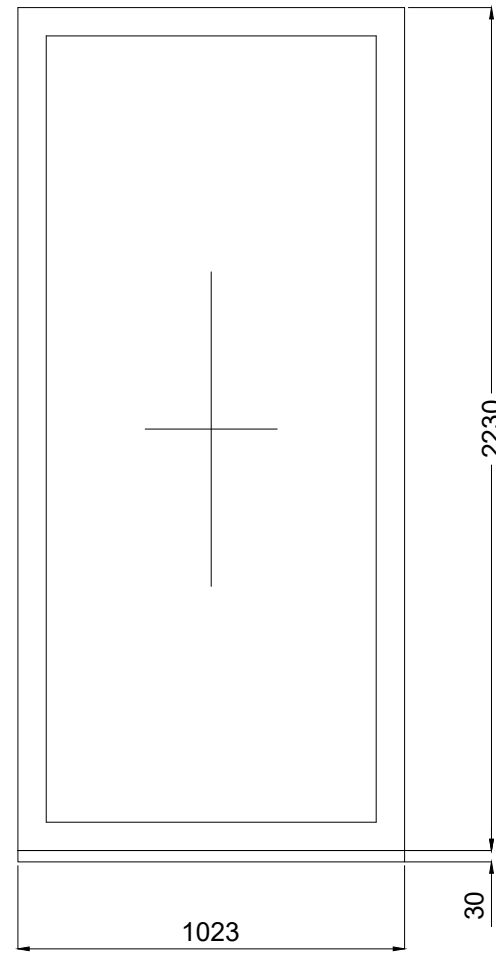


E Elevation
Scale: 1:20

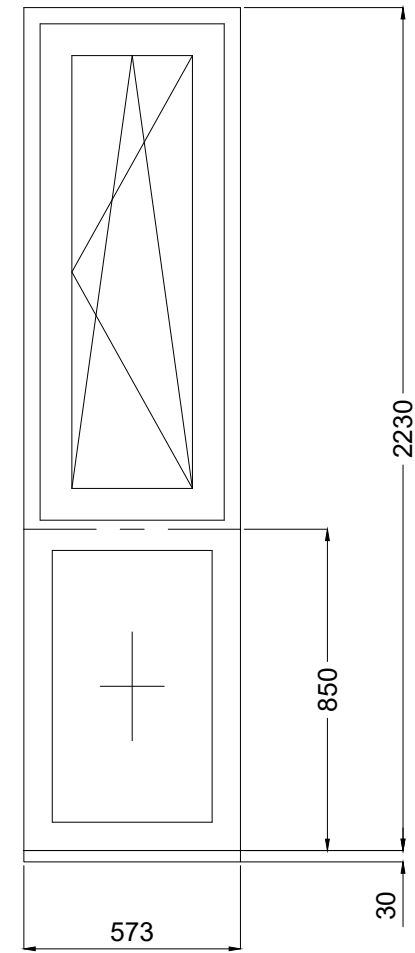


F1 Elevation
Scale: 1:20

F2 Elevation
Scale: 1:20



G Elevation
Scale: 1:20



H Elevation
Scale: 1:20

**This drawing is only an INDICATIVE drawing.
This is NOT a fabrication Drawing.
Do NOT Scale from this drawing.**

REHAU - Artevo- S680 - 80 window system.

All designs subject to REHAU manufacturing guidelines for sash type size/weight/area specifications Refer to REHAU Manufacturing Instructions 680.690DE-en For Maximum sash sizes (White/Non white profiles) refer to Maximum sash size Recommendations 680.690DE-en

Windloading calculated using BS 6375-1:2015 and / or EN 1991-1-4 2005

Post Code	M15 4LG
Building Design height M	6
Resultant windload Pa	641



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Project: Embassy Village

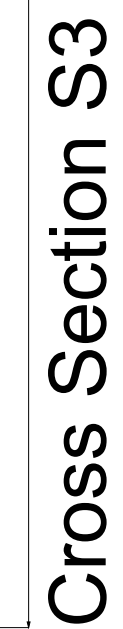
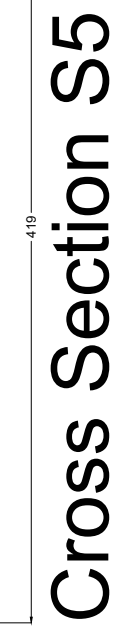
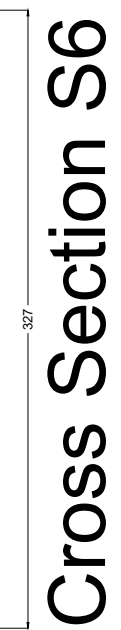
Title: Elevation and Section Drawings

1:20 Project No: 25-278-M154LG Revision No: E1

A1 DRAWN BY: S Price CHECKED BY: --- SALES PERSON: R Benn

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4. Design for safety when cleaning (the minimum height for incorporation of transoms (safety rails in windows above floor level in high rise buildings, two storey's and above).
5. Maintenance.



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