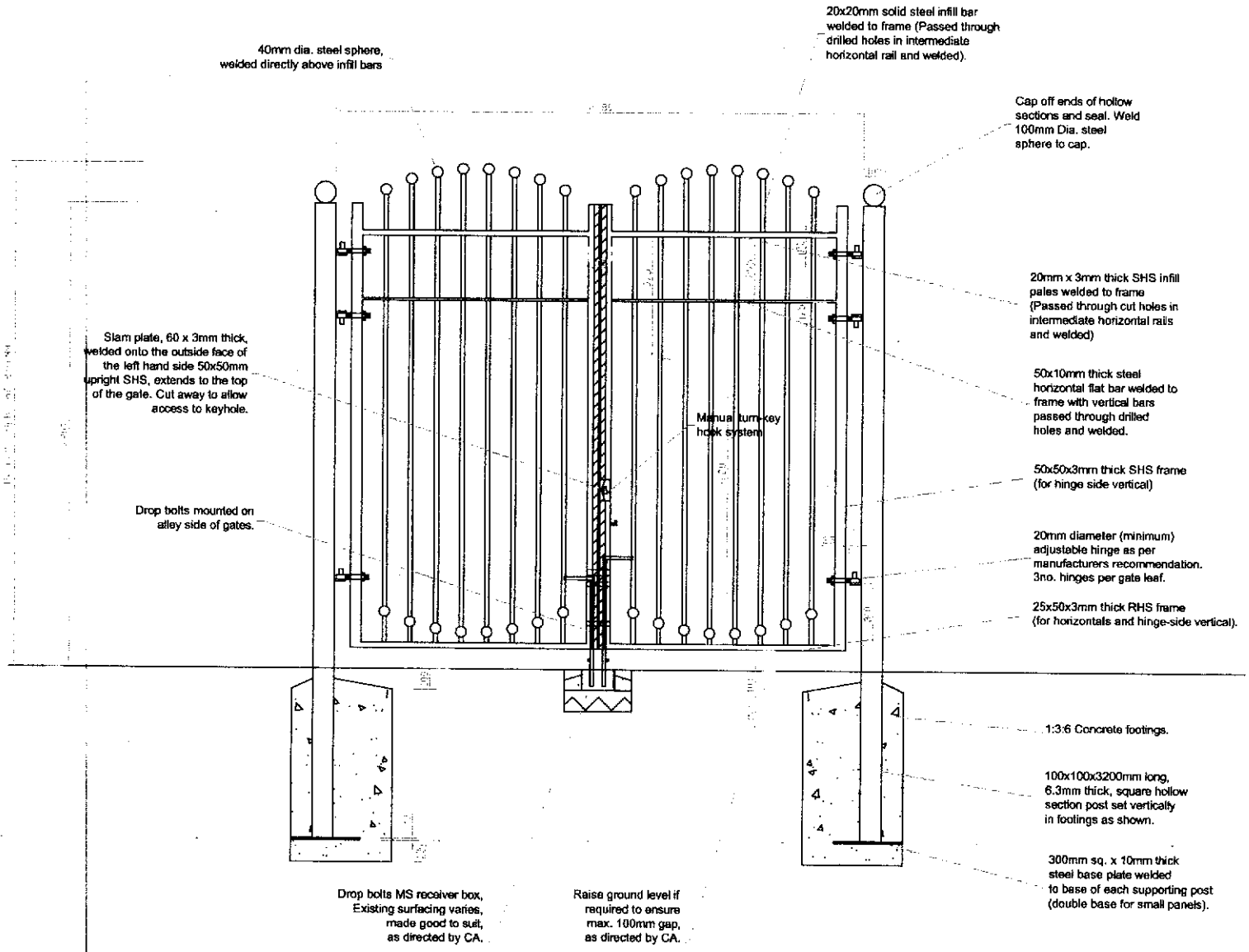



**NOTES**

1. WELDING:
All welds to be continuous seam or fillet welds. Any irregularities to be ground down prior to galvanising.

2. GALVANISING:
All fabricated steelwork to be hot-dipped galvanised to BS 1461.

All steel surface shall be free of any slag, spatter or grease.

3. PAINTING:
All galvanised surfaces to be degreased using Dacrylate Thinner 'R5'. The material shall then be treated with Dacrylate Mordant Solution (T Wash) and then painted without delay with the following system:

Dacrylate Vinadac HB MIO, ref: 41-line, to an approximate wet film thickness of 190 microns to achieve a dry film thickness of 75 microns
(Colour: 41-177 (Matt Black)).

4. The Contractor should satisfy himself to the accuracy of all measurements shown in relation to existing features.

NOTE: These gates have been designed in consultation with 'Crime and Disorder' team.

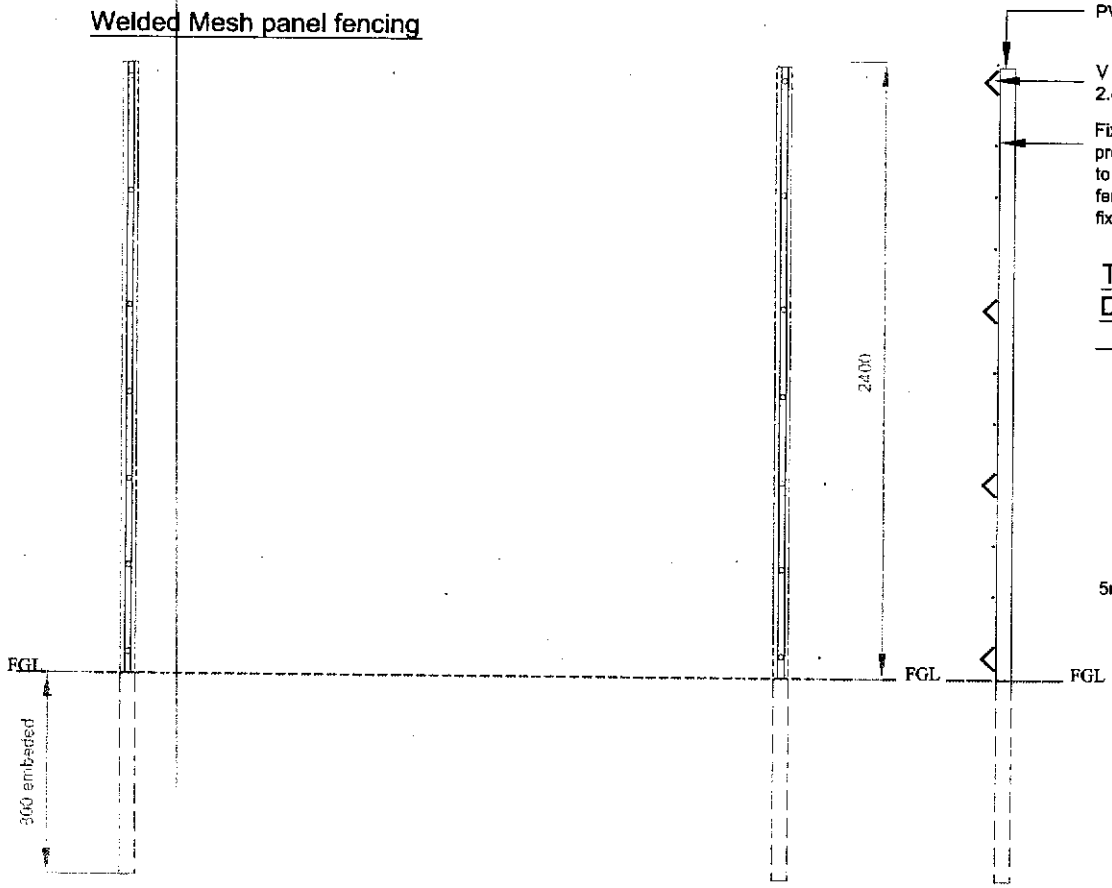
SITE:
Alleyway Security Contracts

TITLE:
Double Gate Detail

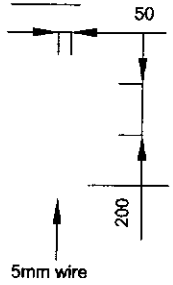
| DWG No. | SCALE: | DATE: |
|---|---|---|
| HTS / AS / 01 / 2A | nts | 03 Nov. 2003 |

Manchester Housing Tech. Services
Parkside Office
Sheepfoot Lane
Prestwich
Manchester
M25 0BW
Tel: 0161 740 0289
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## Welded Mesh panel fencing



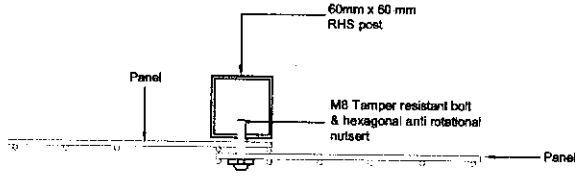

### Typical Mesh Detail



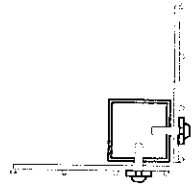



**Finish: Galvanised to BS EN 1461 & Polyester powder coated in colour Black to match gates**

panel sizes for 2.4m high fence specific to manufacturer




Standard intermediate post configuration-Scale 1:5



Standard corner post configuration Scale 1:5


Northwards Housing
North Manchester's Council Homes

Northwards Housing Property Services
Parkside Office,
Sheepfoot lane,
Prestwich, Manchester, M25 0BW
Tel: 0161 740 0289
Fax: 0161 720 7211


| | | |
|---|---|---|
| Project: Alley gating | | |
| DRAWING No. AG1 | HOUSE TYPE: N/A | |
| DRAWING TITLE: welded mesh panel fencing | | |
| Scale: 1: 20/ 1:5 | Date: Sept 2007 | Drawn By: LT |

Signatures
Tenant: _____ Technical Surveyor: _____
M & E Surveyor: _____
Date Agreed: _____