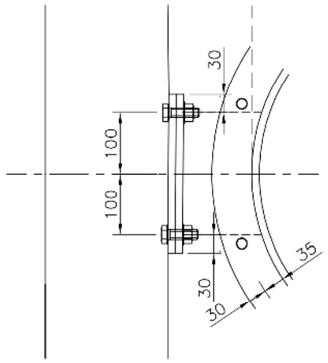
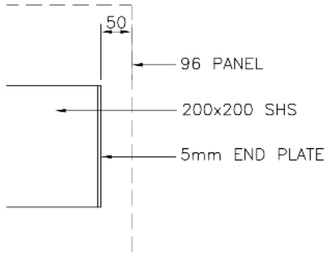
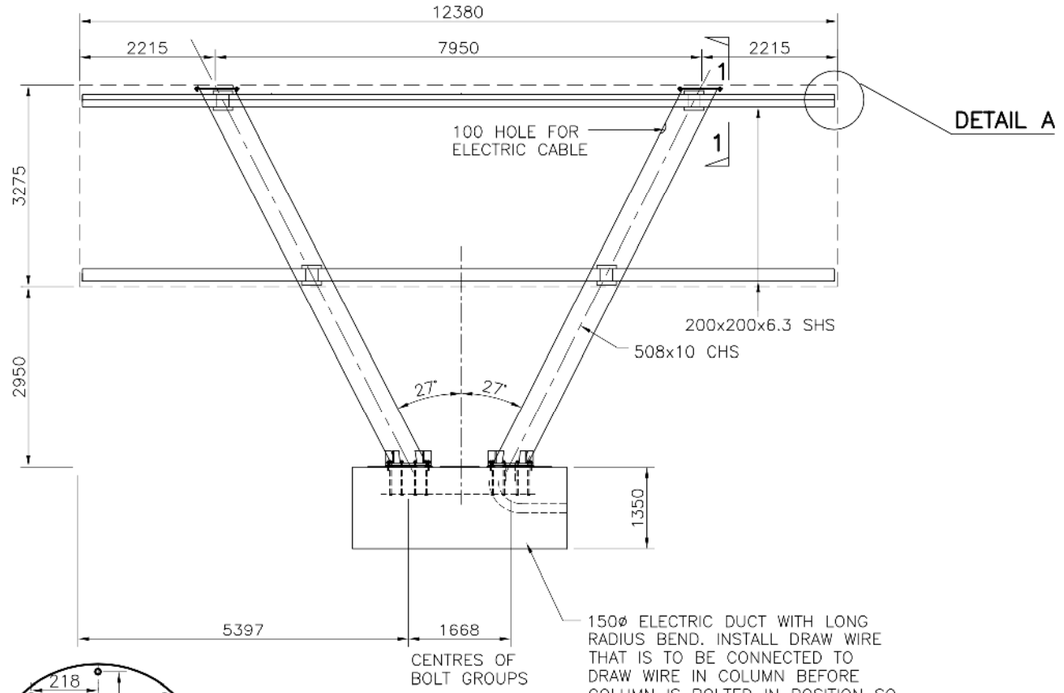


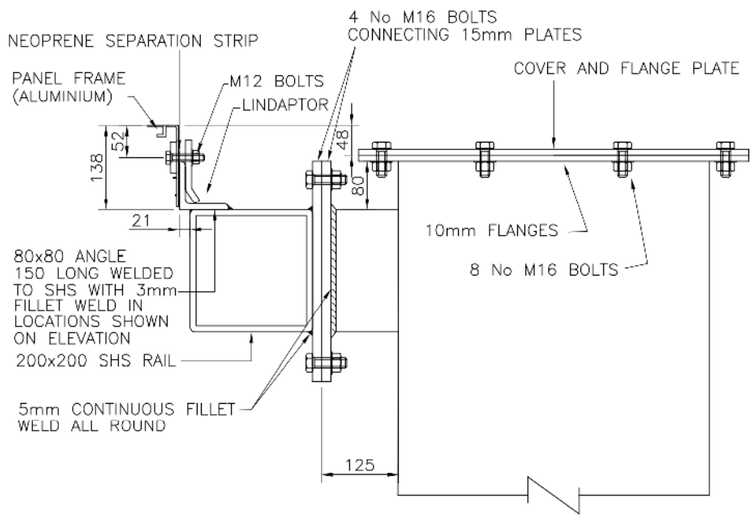
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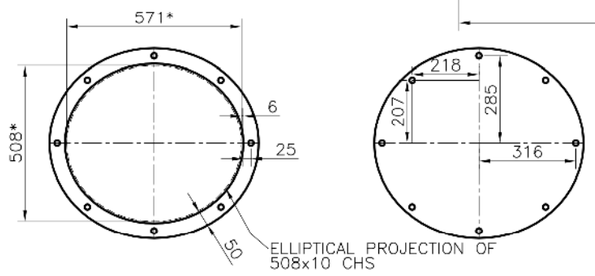
DETAIL A
SCALE 1:10



ELEVATION



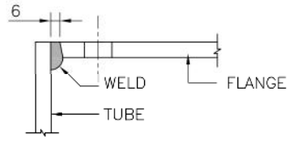
SECTION 1–1
PANEL FIXING DETAIL TOP
SCALE 1:10

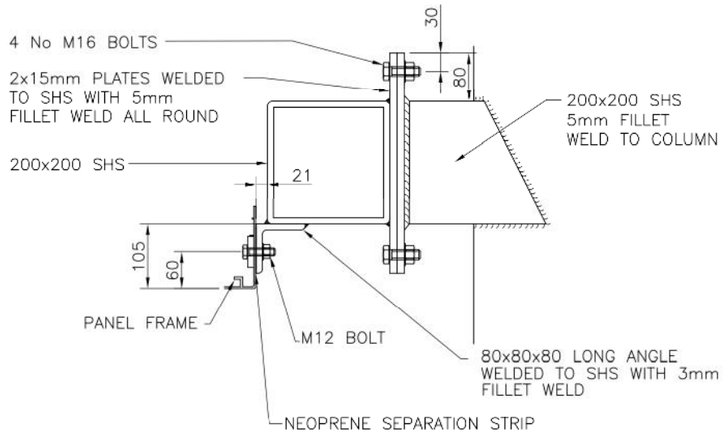


FLANGE PLATE

COVER PLATE
SCALE1:20

* FLANGE INTERNAL DIMENSIONS ALLOW FOR 6mm CLEARANCE ALL ROUND TO 508 ø TUBE, TO PROVIDE TOLERANCE AND ALLOW FOR WELD PREP.





PANEL FIXING DETAIL BOTTOM
SCALE 1:10

NOTES

1. STEELWORK TO BE GRADE S275 JO
2. ALL STEELWORK TO BE SHOT BLASTED TO Sa2½ AND THEN TO BE PAINTED WITH 75 MICRONS ZINC PHOSPHATE EPOXY PRIMER. FRAME SUBSEQUENTLY PAINTED WITH UNDERCOAT AND TOP COAT, COLOUR TO BE DETERMINED BY THE CLIENT.
3. COLUMNS, BASE PLATES AND BOLTS TO BE PAINTED ON SITE BELOW GROUND LEVEL WITH 2 COATS OF BITUMEN PAINT.
4. CARE TO BE TAKEN TO AVOID DAMAGING PAINTWORK DURING ERECTION.
5. ALL WORK TO BE IN ACCORDANCE WITH THE NATIONAL STRUCTURAL STEELWORK SPECIFICATION
6. ALL WELDS TO BE CONTINUOUS. 20% OF WELDS AT BASE OF COLUMN TO HAVE ULTRASONIC TESTING.
7. PANEL. LINDAPTOR AND BOLTS BETWEEN PANEL AND FRAME TO BE THE RESPONSIBILITY OF AND PROVIDED BY THE PANEL SUPPLIER.

TECHNICAL

Re: Application No. MCL/012.1024/
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