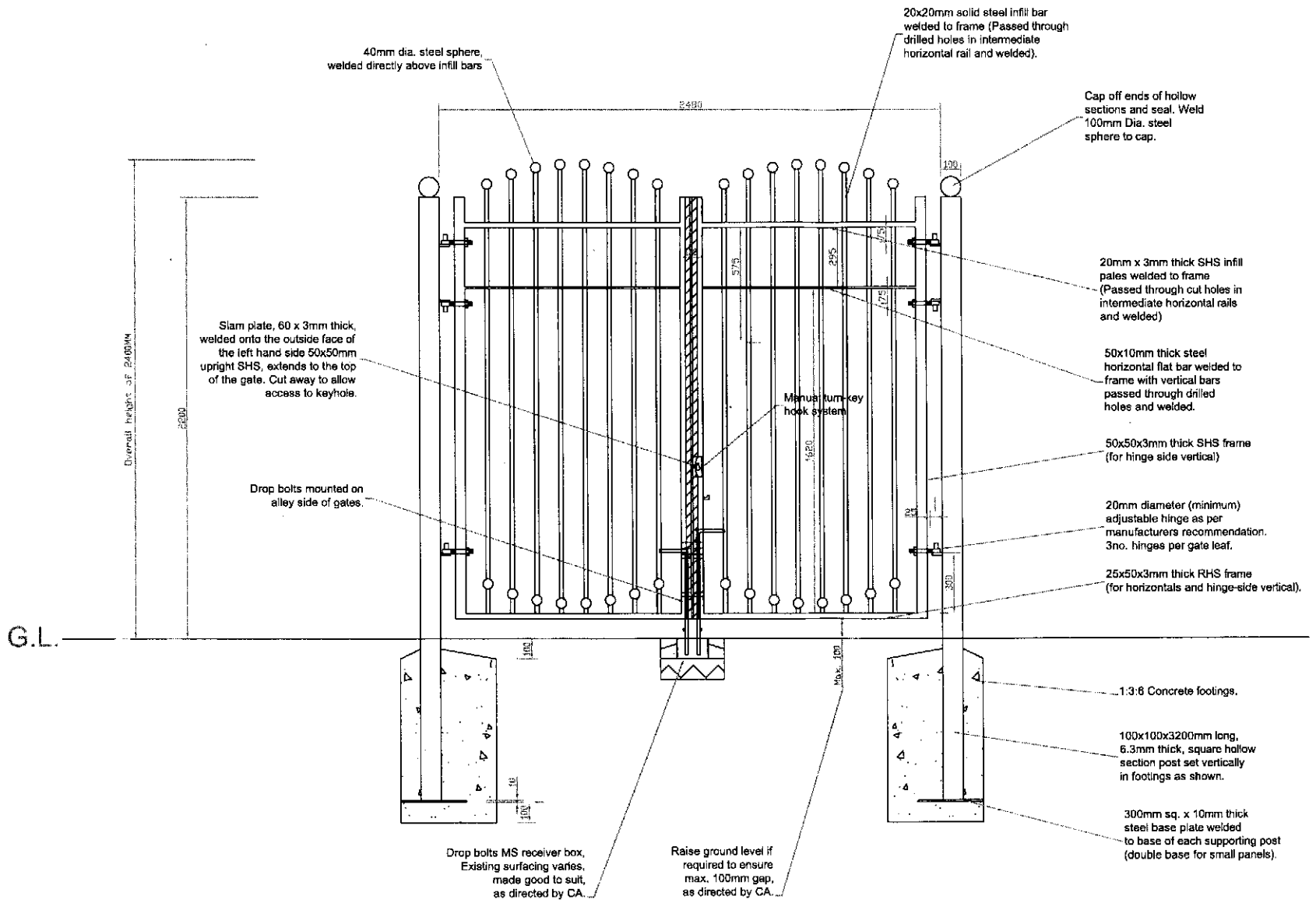
PLANNING
ACK'D
REFUSED
REC'D 21 APR 2008



NOTES

1. WELDING:
All welds to be continuous seam or fillet welds. Any irregularities to be ground down prior to galvanising.

2. GALVANISING:
All fabricated steelwork to be hot-dipped galvanised to BS 1461.

All steel surface shall be free of any slag, spatter or grease.

3. PAINTING:
All galvanised surfaces to be degreased using Dacrylate Thinner 'R5'. The material shall then be treated with Dacrylate Mordant Solution (T Wash) and then painted without delay with the following system:

Dacrylate Vinadac HB MIO, ref: 41-line, to an approximate wet film thickness of 190 microns to achieve a dry film thickness of 75 microns
(Colour: 41-177 (Matt Black)).

4. The Contractor should satisfy himself to the accuracy of all measurements shown in relation to existing features.

NOTE: These gates have been designed in consultation with 'Crime and Disorder' team.

SITE:
Alleyway Security Contracts

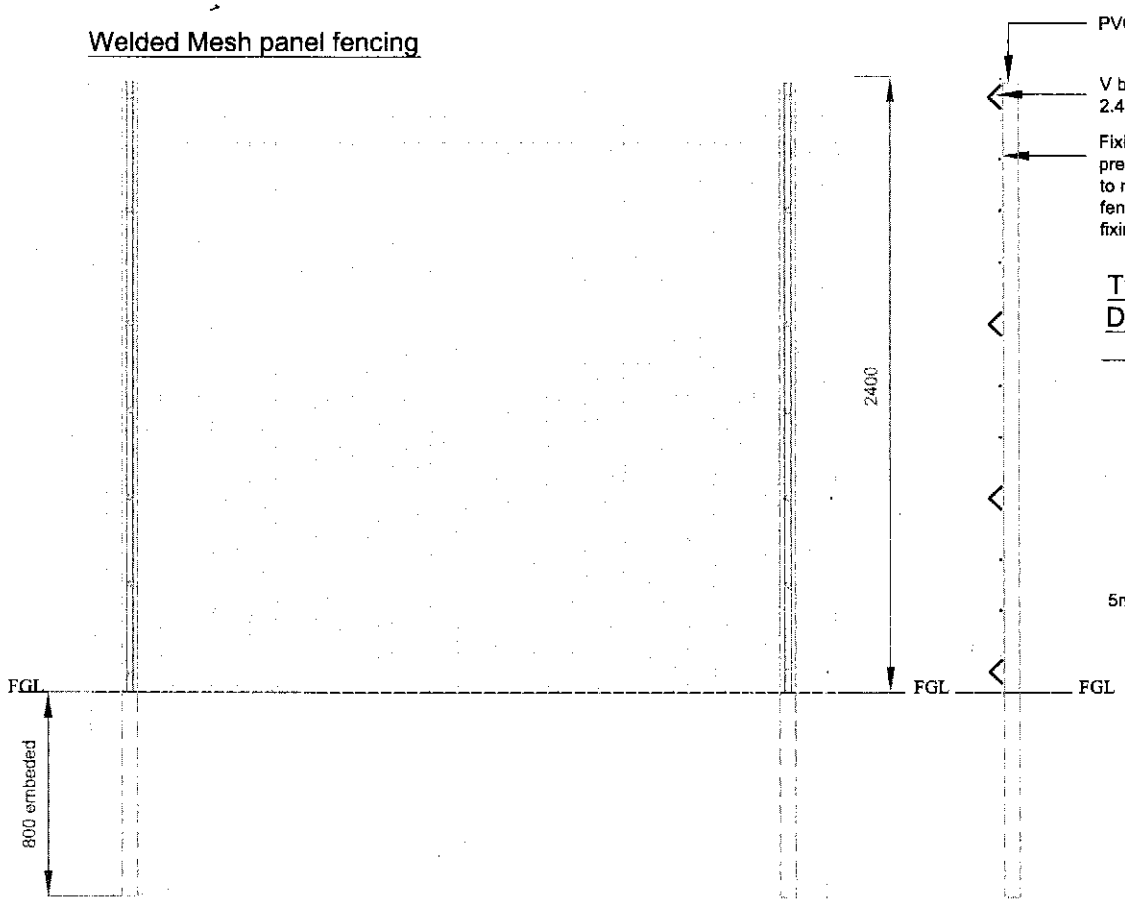
TITLE:
Double Gate Detail

DWG No.	SCALE:	DATE:
HIS / AS / 01 / 2A	nts	03 Nov. 2003

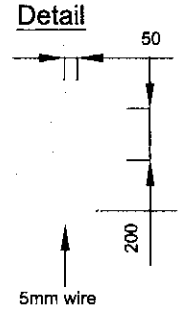
Manchester Housing Tech Services
Parkside Office
Sheepfoot Lane
Prestwich
Manchester
M25 0BW
Tel: 0161 740 0269
Fax: 0161 720 7211

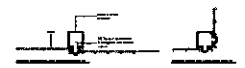
PLANNING
ACK'D
REPLIED
RECD 21 APR 2008
M
M
A
DATE

Welded Mesh panel fencing



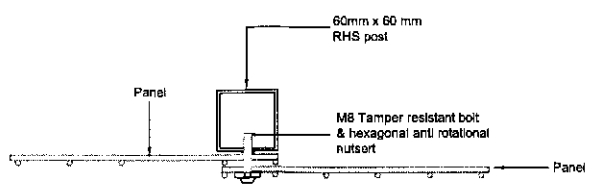
Typical Mesh Detail



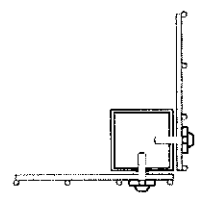


Finish: Galvanised to BS EN 1461 & Polyester powder coated in colour Black to match gates

panel sizes for 2.4m high fence specific to manufacturer



Standard Intermediate post configuration-Scale 1:5



Standard corner post configuration Scale 1:5

Northwards Housing
North Manchester's Council Homes
Northwards Housing Property Services
Parkside Office,
Sheepfoot lane,
Prestwich, Manchester, M25 0BW
Tel: 0161 740 0289
Fax: 0161 720 7211

Project:Alley gating		
DRAWING No. AG1	HOUSE TYPE: N/A	
DRAWING TITLE: welded mesh panel fencing		
Scale: 1: 20/ 1:5	Date: Sept 2007	Drawn By:LT

Signatures
Tenant: _ _ _ _ _
Technical Surveyor: _ _ _ _
M+E Surveyor: - - - - - - - - - - - - - - - -
Date Agreed: - - - - - - - - - - - - - - - -