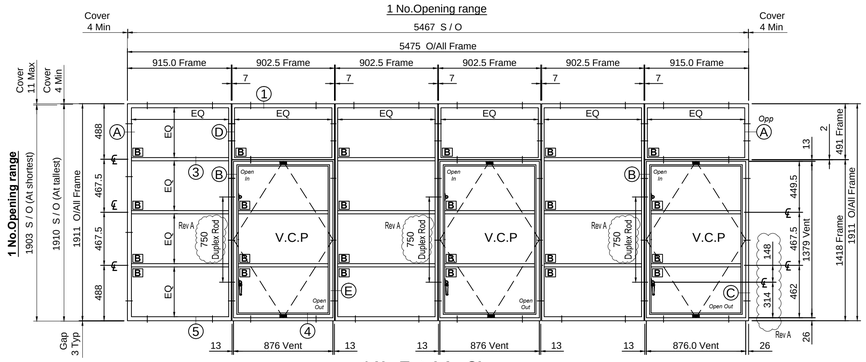
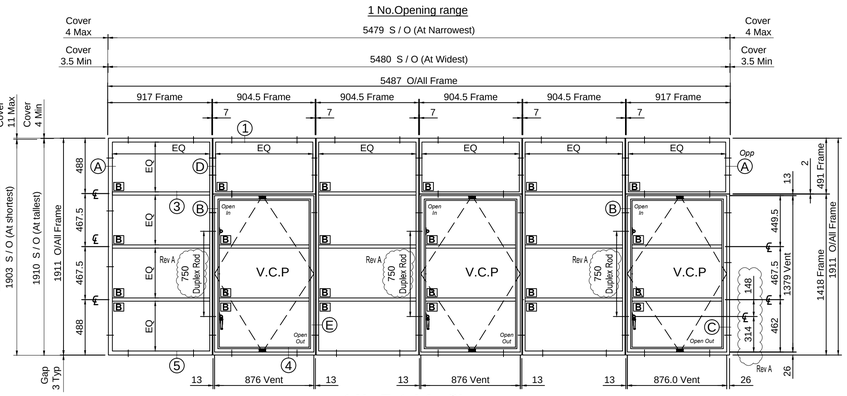
ALL FRAMES AS VIEWED FROM OUTSIDE BUILDING

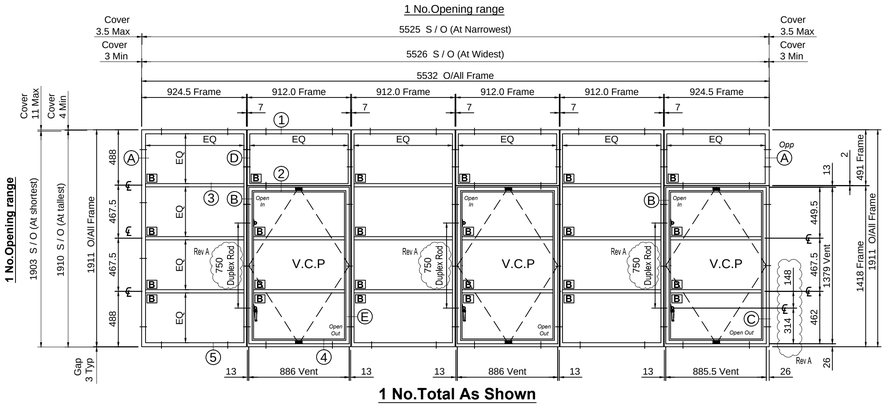


1 No.Total As Shown
Type L19
W4.27



1 No.Total As Shown
Type L20
W4.28

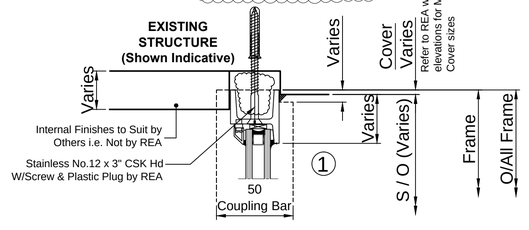
Rev A

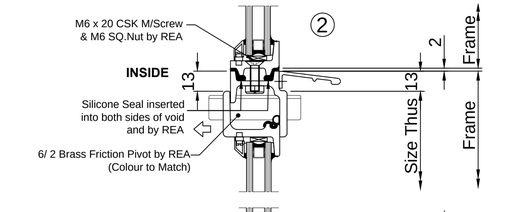


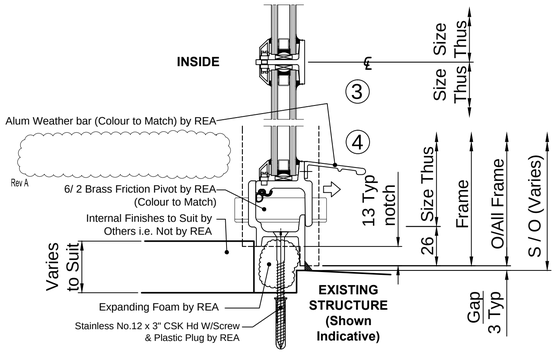
1 No.Total As Shown
Type L18
W4.29

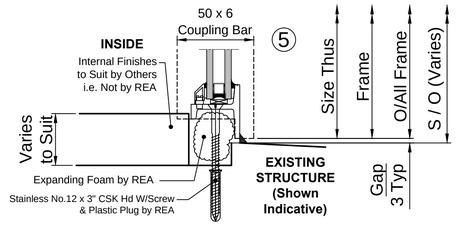
Rev A

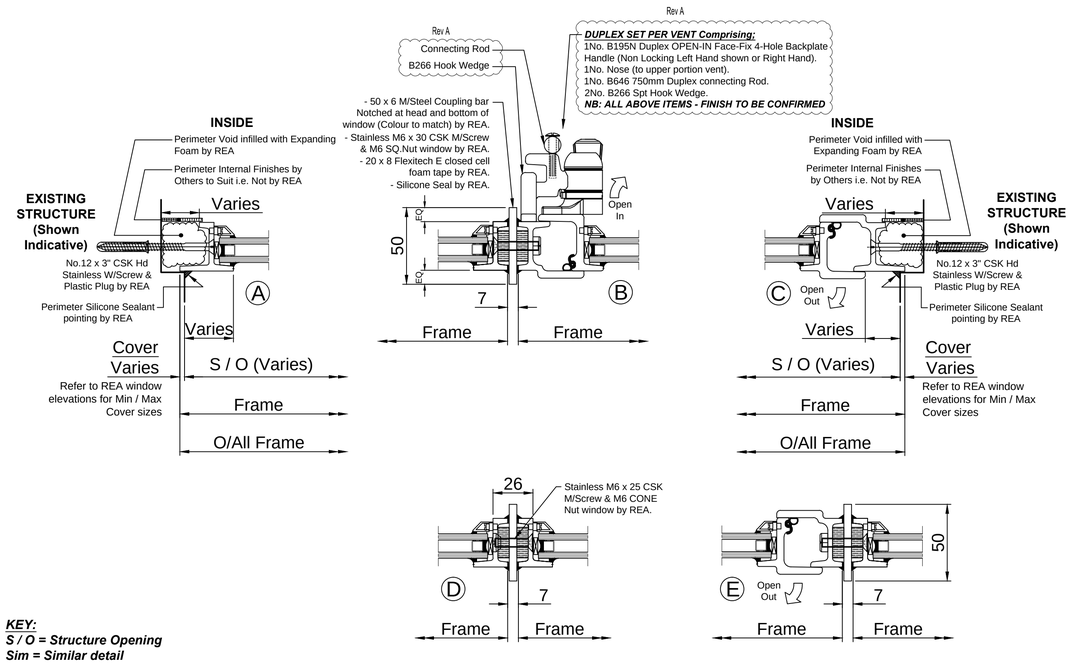
NON SHOWN FIXING STRAP TO BE SUPPLIED AND USED IN EVENT OF VOID EXISTS ABOVE WINDOW HEAD







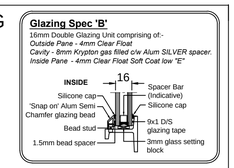




KEY:
S / O = Structure Opening
Sim = Similar detail
Opp = Opposite hand detail shown
V.C.P = Vertical Centre Pivot Rev A

IF IN DOUBT - ASK

Glazing Spec 'B'
16mm Double Glazing Unit comprising of:-
Outside Pane - 4mm Clear Float
Cavity - 8mm Krypton gas filled c/w Alum SILVER spacer.
Inside Pane - 4mm Clear Float Soft Coat low "E"





Location Plan

All installation teams are to ensure that the holes in the corner of the outer frame of all opening vents are sealed during site assembly operations

SPECIAL NOTE TO BUILDER

CLEANING is part of our fixing and glazing practice but will be limited to the removal of surplus mastic or putty and rubbing over all significant surfaces with a dry cloth as work proceeds. We cannot accept responsibility for dirt accumulated by site conditions or weather.
HOLES pierced for manufacture are not all intended to receive fixing screws but will be sealed with mastic during installation.
FIXING SCREWS and nuts are all rustproof. We DO NOT paint them.
STOVED POLYESTER FACTORY FINISHES are tough but can be damaged by sharp edges and scrapes from other building components. TAKE CARE when unloading, handling, storing and finishing surrounds.
Small areas of damage can be made good with air drying touch up paint to give a close (but not exact) match.
Galvanised coatings on rolled steel are not smooth. Allow for unevenness of the substrate when assessing surface appearance.
To maintain the finish, wash at three to six monthly intervals with water, mild detergent and soft cloth or sponge. Rinse on completion.
SITE PAINTING of galvanised steel needs calcium plumbate or degreasing, etching primer and zinc phosphate. Do not paint fittings or weatherseals.

FINISH
Hot Dip Galvanised & Stoved RAL 9001 SEMI-GLOSS (Cream)

FIXING
By REA METAL WINDOWS

GLAZING
By REA METAL WINDOWS
Glazing bead if supplied must be bedded against the glass and rebate in accordance with BS 6262
See our glazing instructions sheet

Rev	Date	AMENDMENT
A	23.01.18	Updated to Manufacture Issue; Duplex Rod size now 750mm; Duplex Handle height dims off vent and intermediate transom amended and added respectively; Notes added, omitted and amended as per revision clouds.

PROJECT
DANTZIC BUILDING
Dantzic Street, Manchester. M4 4DE

Drawing Title
Elevation & Section Details
Windows W4.27, W4.28 and W4.29
ATRIUM Elevation. (**Level 4 / 1st Flr)**

For Manufacture

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REA METAL WINDOWS LTD.
126/136 GREEN LANE
LIVERPOOL L13 7ED
TEL: 0151 228 6373
FAX: 0151 254 1828

SCALE	Not to Scale
DRAWN BY	Fadi Hanna
DATE	02-11-17
APPRO FOR MANUF R	
ESTIMATE REF	2016 / 065 Rev 3
ESTIMATE DATE	25-08-2017

DRAWING No.
3072 - 13
REVISION A