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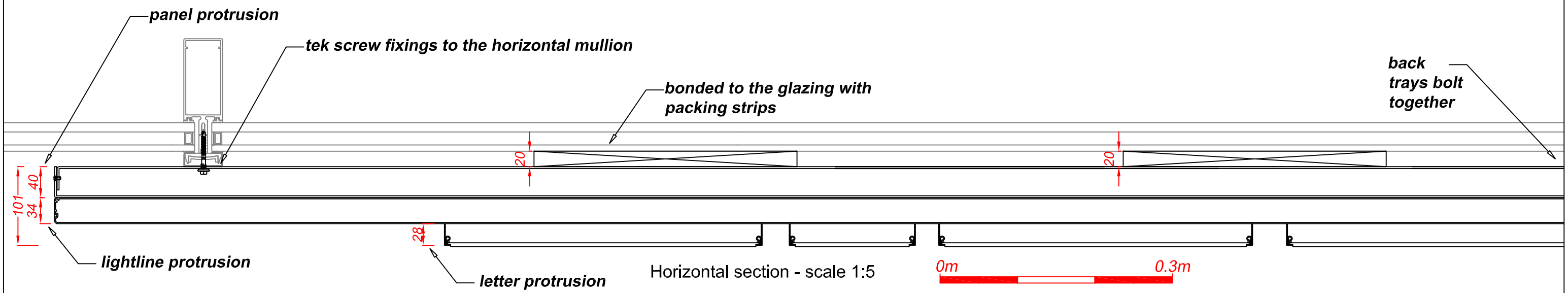
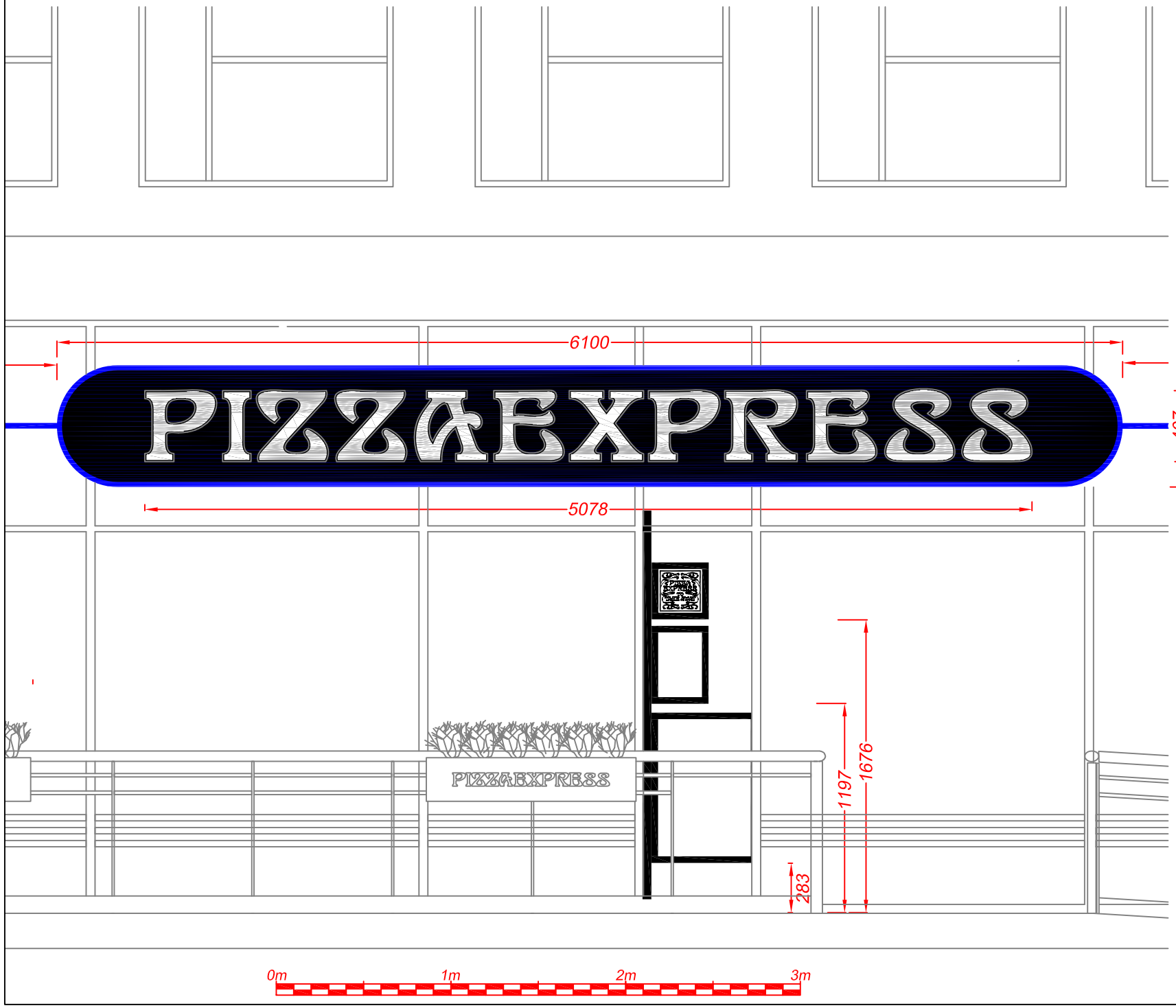
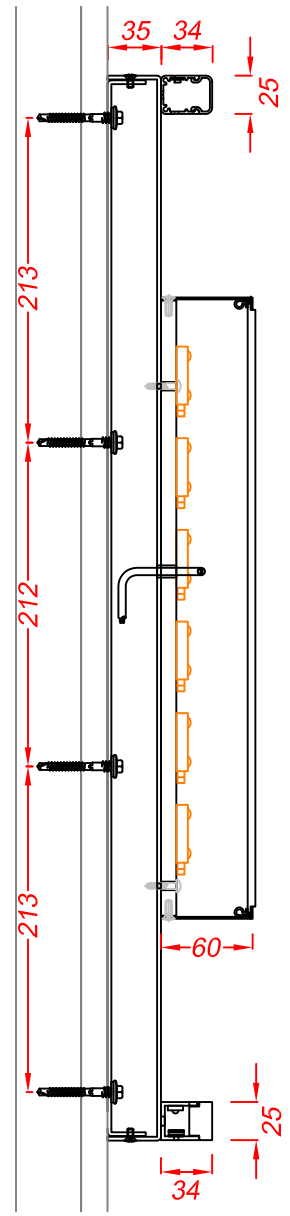


Horizontal section - scale 1:5





Vertical section - scale 1:5

0m 0.3m

54kg for panels, 27kg for letters and lightline. Total weight estimation of 81kg.

FULL MULLION SPEC AND SURVEY REQUIRED

Oblong shaped front and back panels are black satin 2.5mm aluminium with both folded and welded returns.
Fixed to the five vertical mullions with 5.5Ø tek screw fixings and additional VHB and prostick fixings onto the glazing via packing strips.
Black vinyl or bonded metal may be needed on the inside of the glazing to hide the bonding marks being seen through the glass.

Built-up letters have 1.2mm descaled st/st face rims and soldered returns, finished satin black. 5mm push through opal 030 acrylic faces. 10mm white foamex backs fitted with 12v cool white LEDs for face illumination. 4Ø self-tapping screws through the backs into the fascia panel.

Oblong lightline has black aluminium extrusion for the straight lengths with snapfit PVC diffusers + hollowed out 25mm black Trovidur at the curved ends with rebated 15mm opal 030 acrylic faces. Fitted with 12v blue LEDs for face illumination. 4Ø self-tapping screws through the backs into the fascia panel.

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Client	Pizza Express
Address/Job details	Unit 2, 102 Manchester Rd Chorlton M21 9SZ Lozenge fixed to shopfront
Job No	3392
Drawn by	DN
Date	14/09/18
Scale	1:30; 1:5 (A3)
Drawing No	
Rev	