



Paint Inspection Report

Form: SF 11
Issue: 2
Dated: 11.04.2013
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Project Name	REAR GABLES GMEX CENTRE	Project No.	2197
Location	MANCHESTER	Date	05/12/2016 (mon)
Client Name	GMEX	Inspector	W.JOHNSON

INSPECTION OF SUBSTRATE									
Condition & Extent of Corrosion									
Blast Clean			Hand Prep		UHP			Others	
SA2	SA2½	SA3	ST2	ST3				WEATHER	
				X		HB		COLD/ DRY	
Profile (µm)			Salt Test (µg/cm²)						

INSPECTION OF CLIMATE CONDITIONS PRIOR TO APPLICATION								
	Dry (°C)	Wet (°C)	RH (%)	ST (°C)	Dew P (°C)	Area	Coat	WFT(µm)
AM								
AM								
PM								
PM								

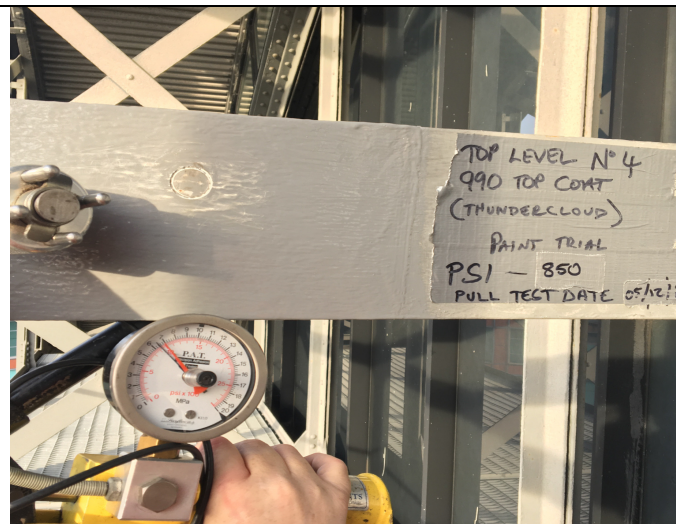
DRY FILM THICKNESS REPORT				ACTION TAKEN IN THE RESULT OF INSPECTION FAILURE		
No. of Readings			Average (µm)		Failure Point	Action Taken
Min (µm)			Kit No.		one section failed to produce a value due to glue failure	none
Max (µm)			Shim Cal to	µm		
Coat						
JOINT INSPECTION OF SUBSTRATE						
Dry Blast		Wet Blast				
Client				Action Complete & Inspected By		
TI				Comments / Observations		
Coat	Batch No.		Colour	adhesion testing was carried out to 4 sections that had received mechanical preperation to st3 standard. the materials which had been applied was interseal 670 aluminium interseal 670 intermediate interthane 990 finish coat. the pull off values were as per photos attached to this report on observation 3 out of 4 results showed good intercoat adhesion within the new system and good adhesion to the existing paint system the existing paint system also appeared to be well adhered to the metallic structure		
Operatives Undertaking Preparation						
Operatives undertaking Painting						
Sign Off	w johnson					



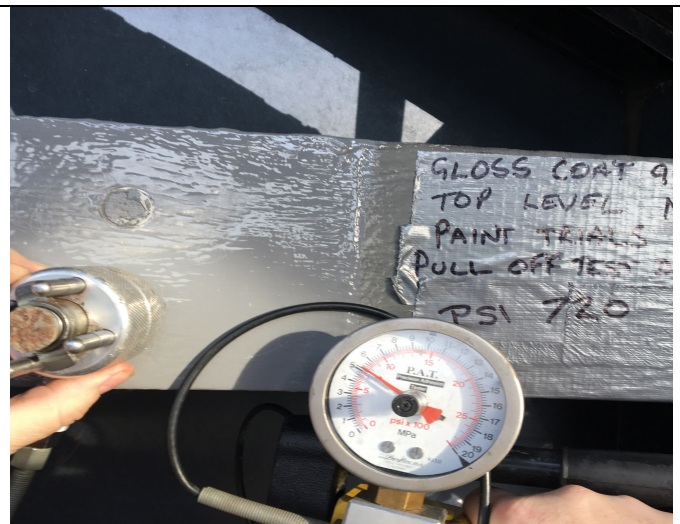
failed at glue (no result obtained)



failed at 1000 psi



Failed at 850 psi



Failed at 720 psi.

