

S e m i - D r y • G R C • W e t - C a s t • G R P • B r i c k s



S e m i - D r y • G R C • W e t - C a s t • G R P • B r i c k s

THE CAST STONE COMPANY^{Ltd}

Bringing together the Present and the Past

E d i t i o n 2

Founded in 1999 The Cast Stone Company Ltd is a leading supplier to the building industry, with 2 working directors taking their knowledge and professionalism from years within the cast stone industry.

The Cast Stone Company Ltd offers a full design service with joiners capable of making the most intricate moulds, whether refurbishing a period house or concentrating on new build we have the capability to satisfy each and every customers needs.

With expansion recently completed at our Halifax works, we can take on the projects of major house builders and contractors. Irrelevant how large or small we are confident you will receive the very best in product and service when placing an order with The Cast Stone Company.

We currently have several representatives operating throughout England and many agents promoting our products who are ready to visit you to discuss your requirements. We can provide our customers with a sample board to choose your shade along with our technical manual. Don't be alarmed if your requirements are not found within our brochure, we will give 100% into making either new moulds or adapting moulds to suit your needs.

As an up and coming company we are actively striving to provide the best possible product and service all customers expect and deserve. With continued development, new ideas and expansion, we hope to be able to increase our customer base by offering full technical service to those who require assistance and providing our customers with a friendly yet efficient service, making placing an order easy with competitive pricing.



COMPANY PROFILE

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All details are correct at the point of going to print Feb 2015

INDEX SHEET

Technical Data

The Cast Stone Company products comply with the compressive strength specification as quoted in BS1217:2008. Complies with the C.A.T water absorption test criteria. Reinforcement is for handling purposes only.

Monolithic casting and pressing in process to BS1217: 2008.

Dimensional tolerances in accordance with BS1217: 2008

Naturally occurring raw materials are carefully batched to proven prescribed mix designs.

Reinforcement where applicable conforms to BS4449 and / or BS4483: 2005

cut and bent to BS EN ISO 4066:2000 / BS 8666:2000.

Cementitious binders comply with BS EN 197-1:2000.

Fixing, design and cast stone detailing service available on request.

Special colours available on request.

Efflorescence

A common problem with all cementitious products. This is a temporary phenomenon causing a whitening of the surface of the stone but does not constitute a performance strength or durability problem. In line with normal weathering the efflorescence will disappear with time.

Structural Information

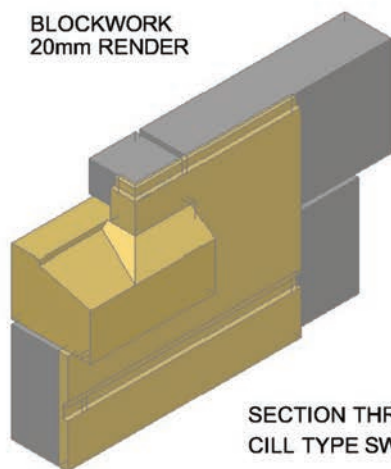
The Cast Stone Company products are decorative items only and are not in any way to be used as structural supporting units. A steel lintel should be used to support all items that are spanning an opening. We always recommended that a structural engineer assess each case and specifies a suitable support system.

Bedding Information

The bedding of all cast stone units should be in accordance with the Masonry Codes of Practice BS 5628.

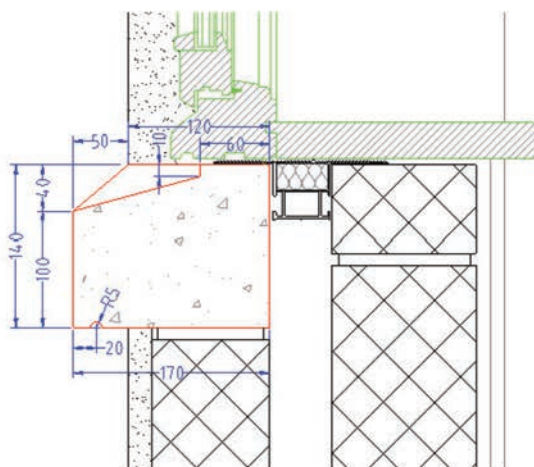
Cleaning of Cast Stone Units

No attempt should be made to clean cast stone units without prior advice as this may lead to permanent and irreparable damage.

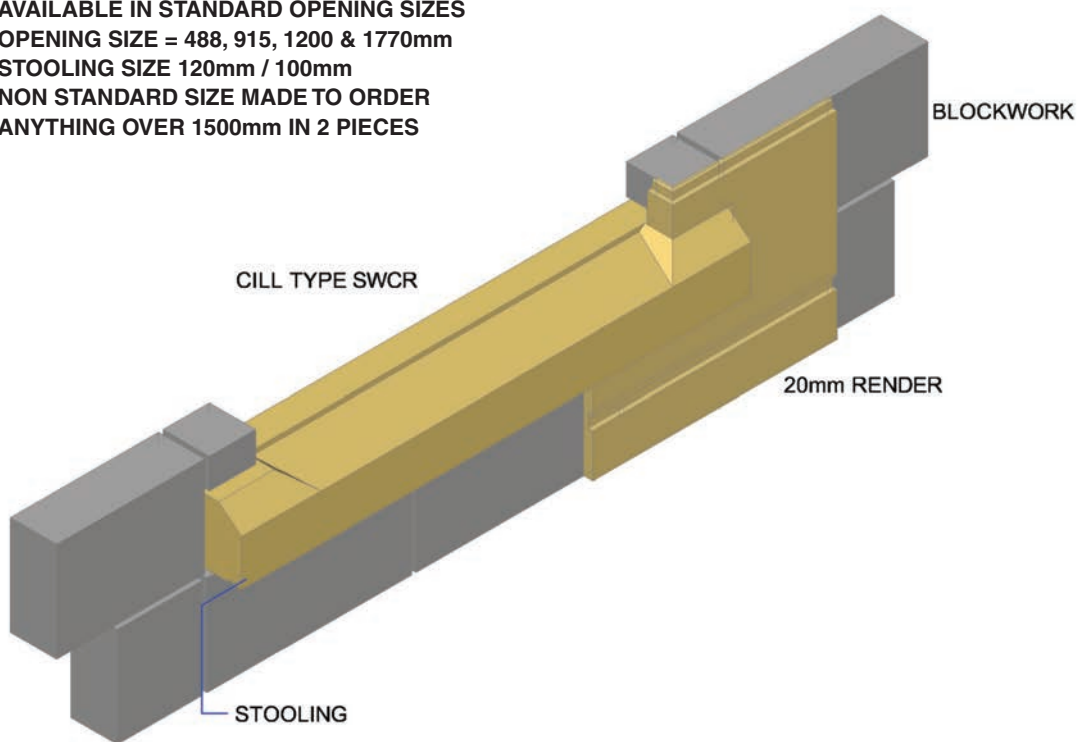


BLOCKWORK
20mm RENDER

SECTION THROUGH
CILL TYPE SWCR



COMPONENT TYPE SWCR
AVAILABLE IN STANDARD OPENING SIZES
OPENING SIZE = 488, 915, 1200 & 1770mm
STOOLING SIZE 120mm / 100mm
NON STANDARD SIZE MADE TO ORDER
ANYTHING OVER 1500mm IN 2 PIECES

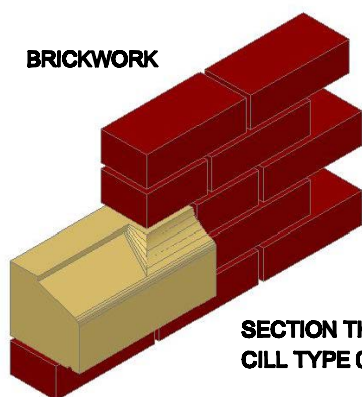


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Tec-Sheet No. 1

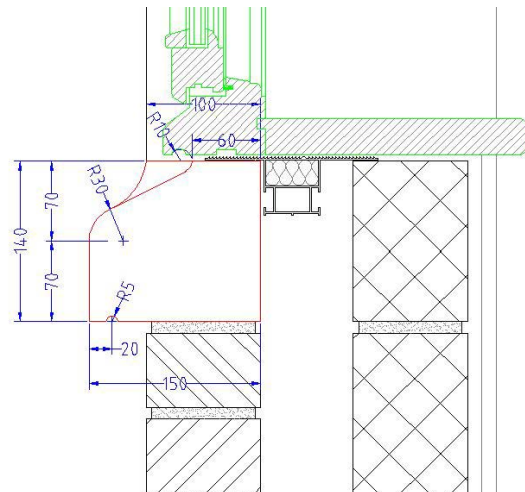
Product Name: Single Weathered Cill

Type: SWCR



BRICKWORK

SECTION THROUGH
CILL TYPE 00



COMPONENT TYPE 00

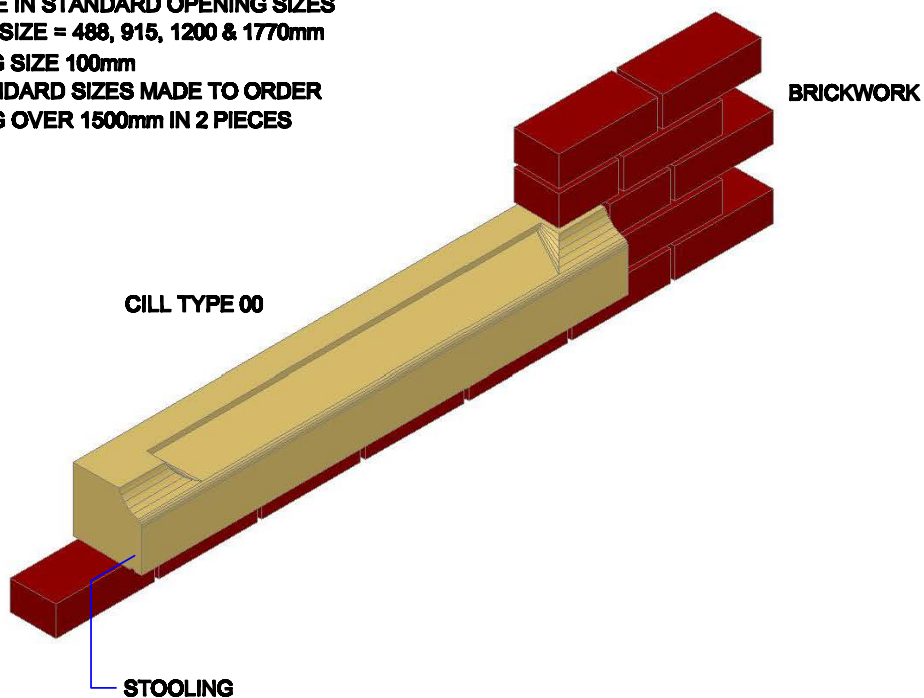
AVAILABLE IN STANDARD OPENING SIZES

OPENING SIZE = 488, 915, 1200 & 1770mm

STOOLING SIZE 100mm

NON STANDARD SIZES MADE TO ORDER

ANYTHING OVER 1500mm IN 2 PIECES



CILL TYPE 00

STOOLING

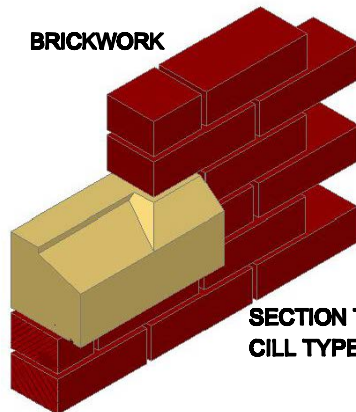
BRICKWORK

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Tec-Sheet No. 2

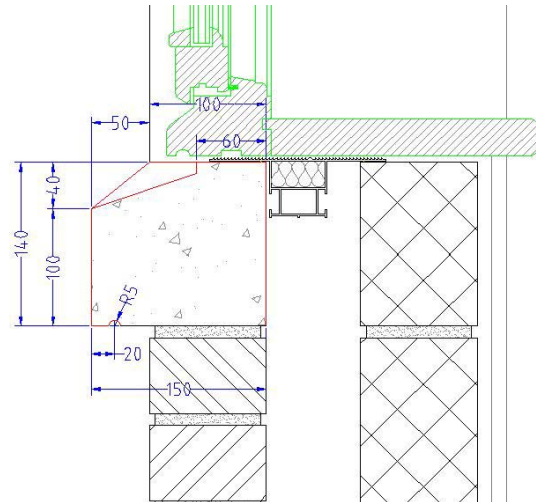
Product Name: Bullnose Cill

Type: 00

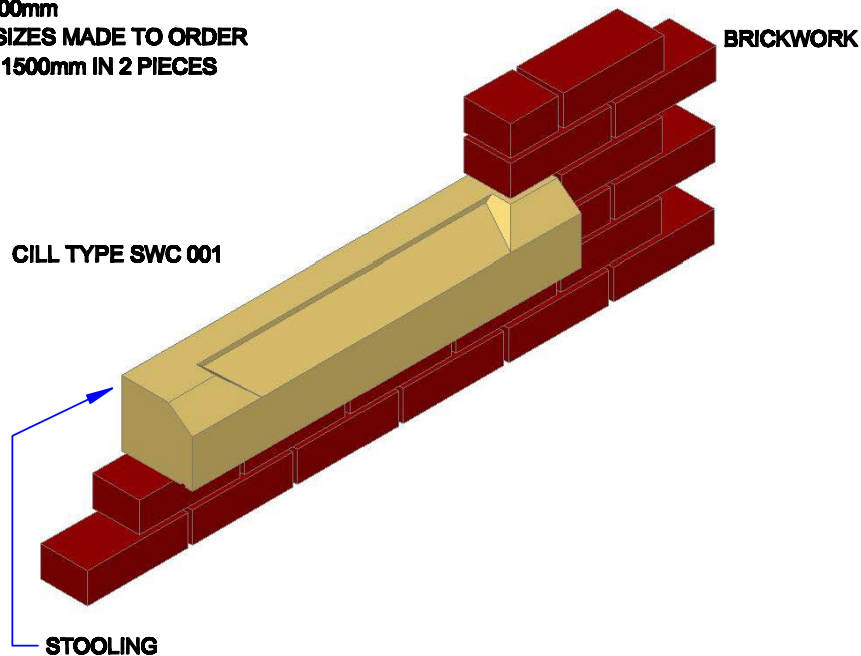


BRICKWORK

SECTION THROUGH
CILL TYPE SWC 001



COMPONENT TYPE SWC 001
AVAILABLE IN STANDARD OPENING SIZES
OPENING SIZE = 488, 915, 1200 & 1770mm
STOOLING SIZE 100mm
NON STANDARD SIZES MADE TO ORDER
ANYTHING OVER 1500mm IN 2 PIECES



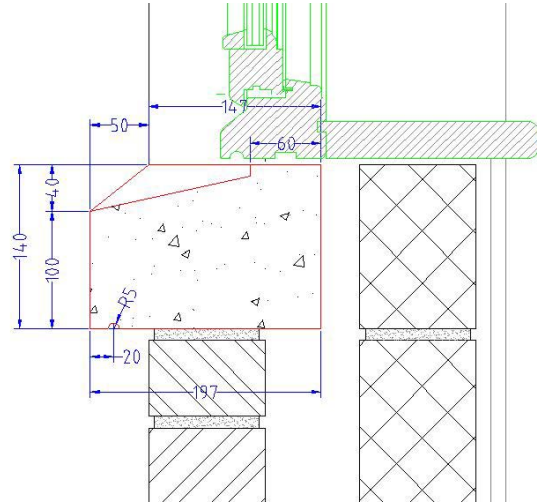
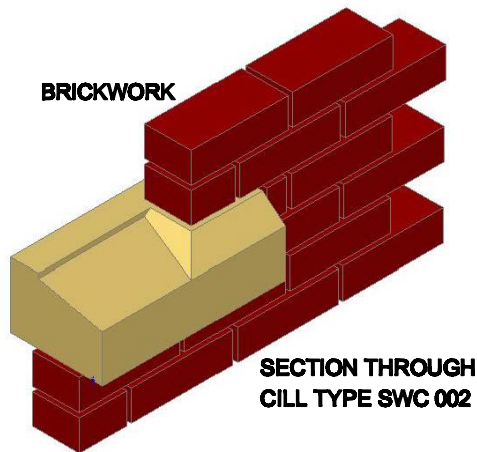
CILL TYPE SWC 001

BRICKWORK

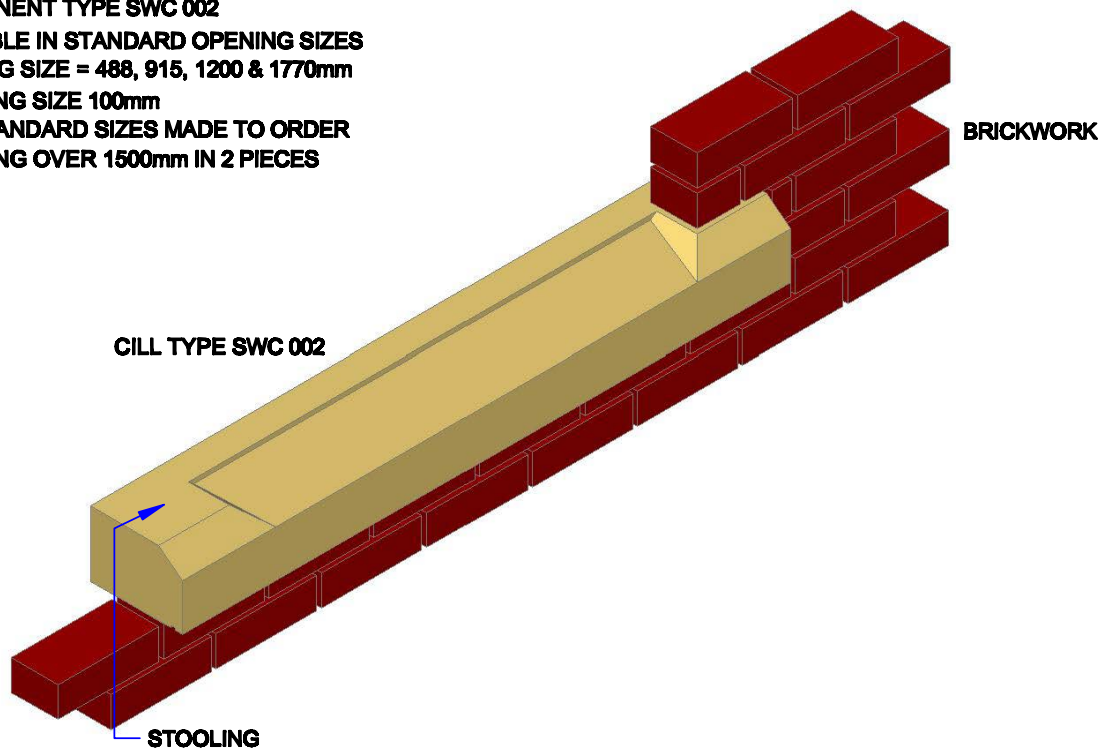
STOOLING

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Tec-Sheet No. 3
Product Name: Single Weathered Cill
Type: SWC 001

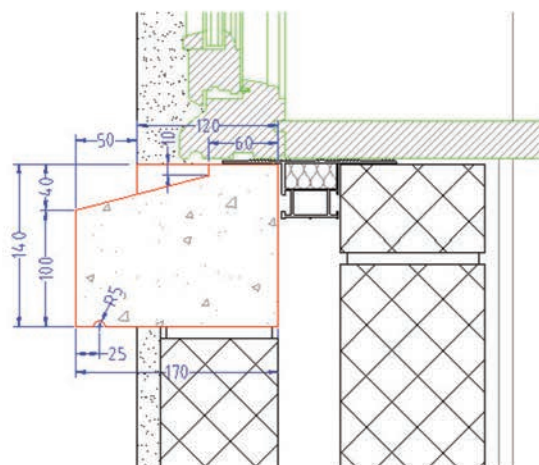
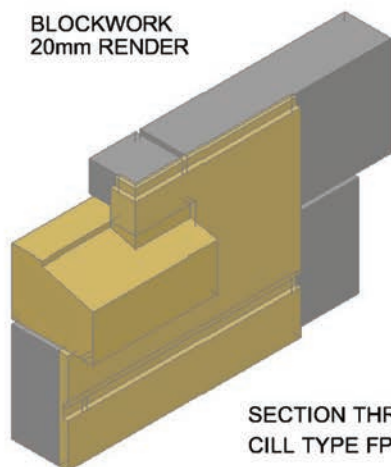


COMPONENT TYPE SWC 002
AVAILABLE IN STANDARD OPENING SIZES
OPENING SIZE = 488, 915, 1200 & 1770mm
STOOLING SIZE 100mm
NON STANDARD SIZES MADE TO ORDER
ANYTHING OVER 1500mm IN 2 PIECES

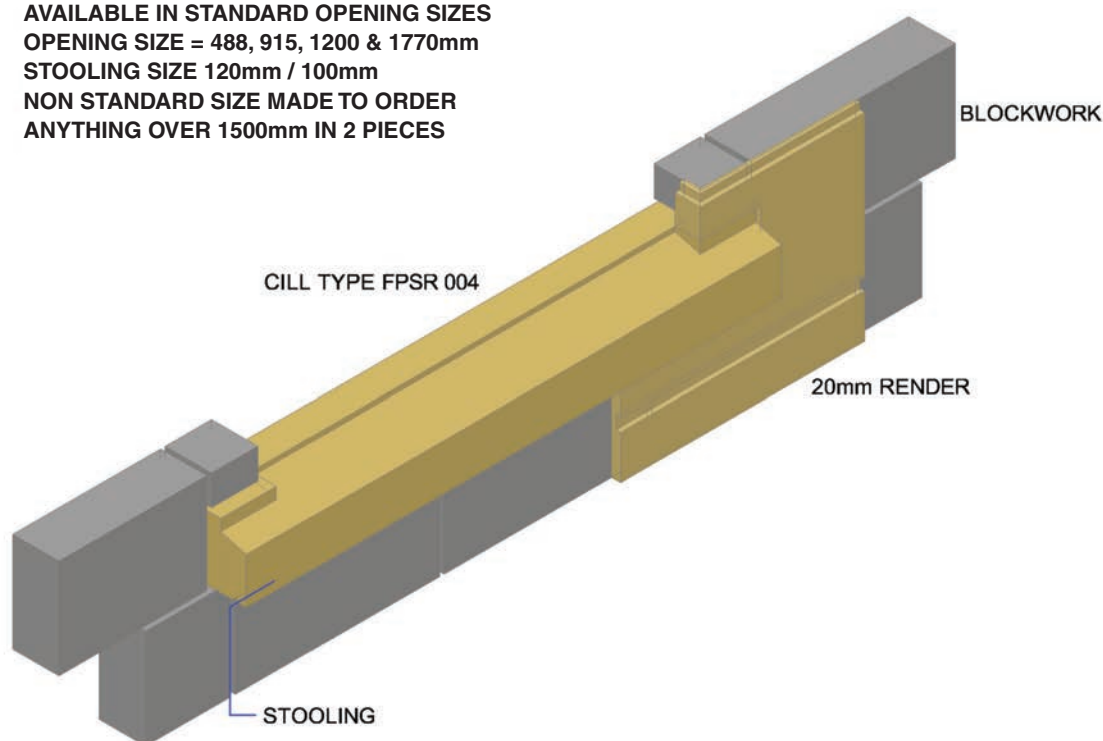


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Tec-Sheet No. 4
Product Name: Single Weathered Cill
Type: SWC 002



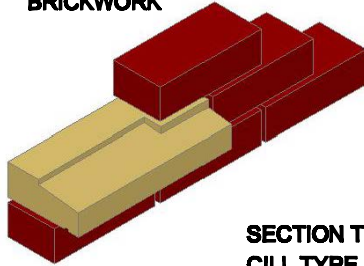
COMPONENT TYPE FPSR 004
AVAILABLE IN STANDARD OPENING SIZES
OPENING SIZE = 488, 915, 1200 & 1770mm
STOOLING SIZE 120mm / 100mm
NON STANDARD SIZE MADE TO ORDER
ANYTHING OVER 1500mm IN 2 PIECES



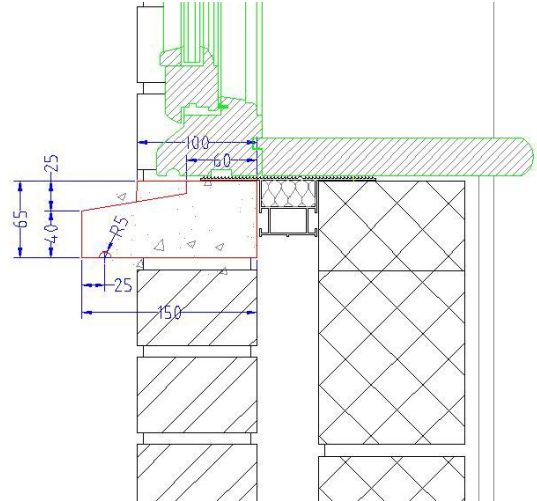
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Tec-Sheet No. 6
Product Name: Cill
Type: Flat Pad Stool 004

BRICKWORK

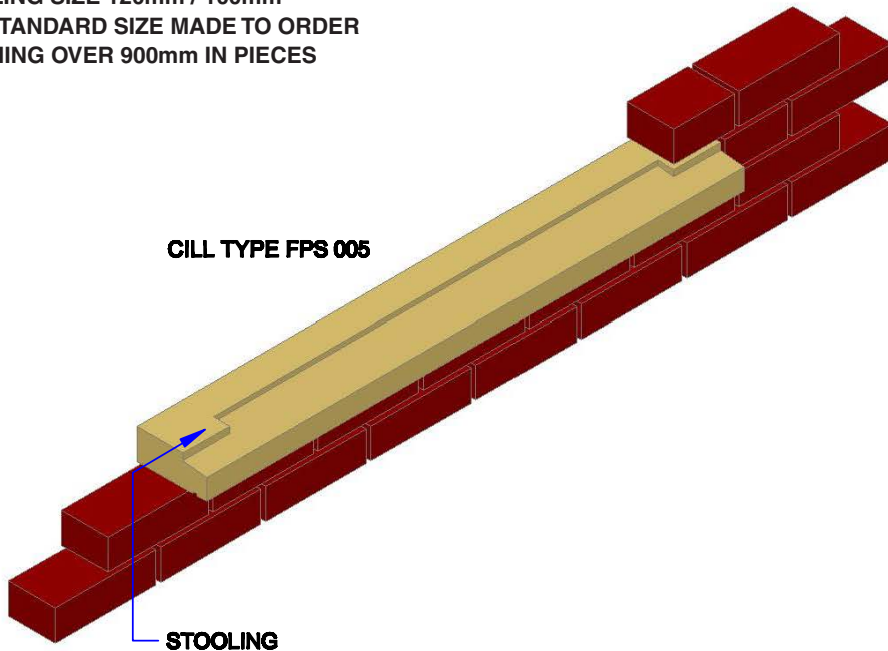


SECTION THROUGH
CILL TYPE FPS 005



COMPONENT TYPE FPS 005
AVAILABLE IN STANDARD OPENING SIZES
OPENING SIZE = 488, 915, 1200 & 1770mm
STOOLING SIZE 120mm / 100mm
NON STANDARD SIZE MADE TO ORDER
ANYTHING OVER 900mm IN PIECES

CILL TYPE FPS 005



BRICKWORK

STOOLING

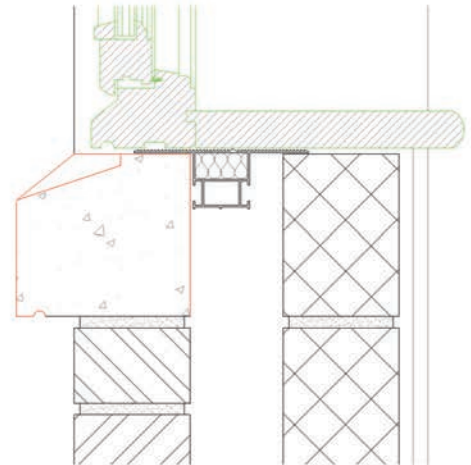
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Tec-Sheet No. 7
Product Name: Cill
Type: Flat Pad Stool 005

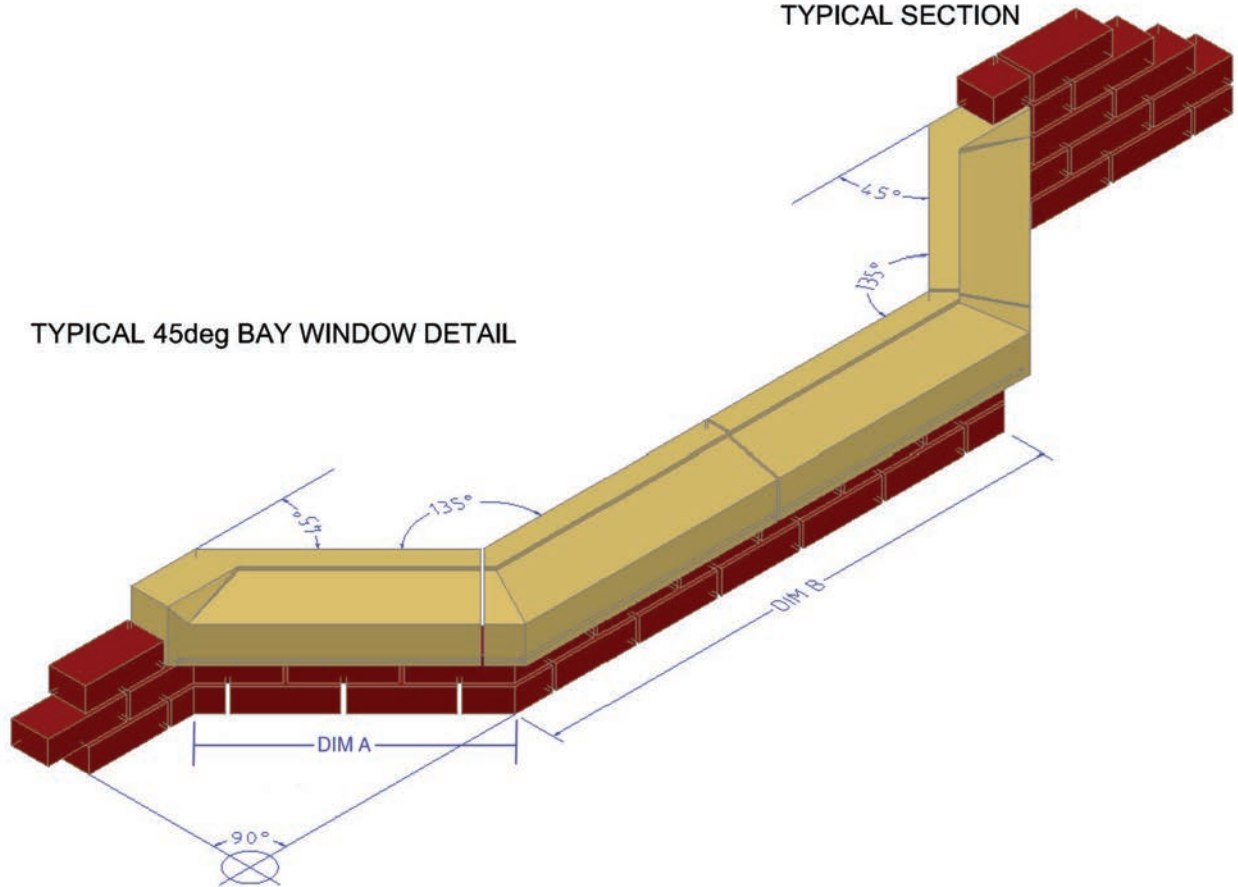
BAY WINDOWS ARE MADE TO ORDER
INFORMATION REQUIRED AS FOLLOWS
DIMENSIONS A & B + SECTION STYLE

SECTIONS / STYLES AVAILABLE ARE

STYLE 00 for Brickwork as Tec-Sheet 2
STYLE 001 for Brickwork as Tec-Sheet 3
STYLE 002 for Brickwork as Tec-Sheet 4
STYLE 003 for Brickwork as Tec-Sheet 5
STYLE 004 for Render as Tec-Sheet 6
STYLE 005 for Brickwork as Tec-Sheet 7



TYPICAL SECTION



TYPICAL 45deg BAY WINDOW DETAIL

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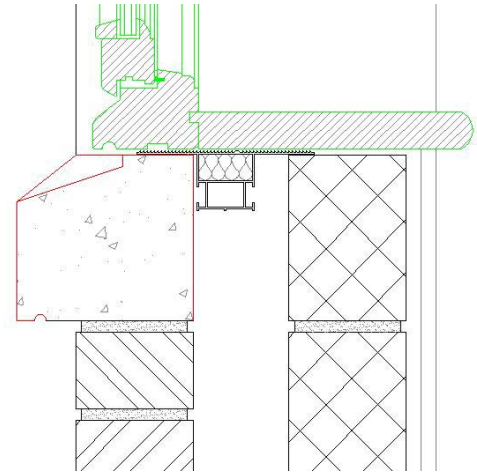
Tec-Sheet No. 8

Product Name: 45 deg Bay Windows

**BAY WINDOWS ARE MADE TO ORDER
INFORMATION REQUIRED AS FOLLOWS
DIMENSIONS A & B + SECTION STYLE**

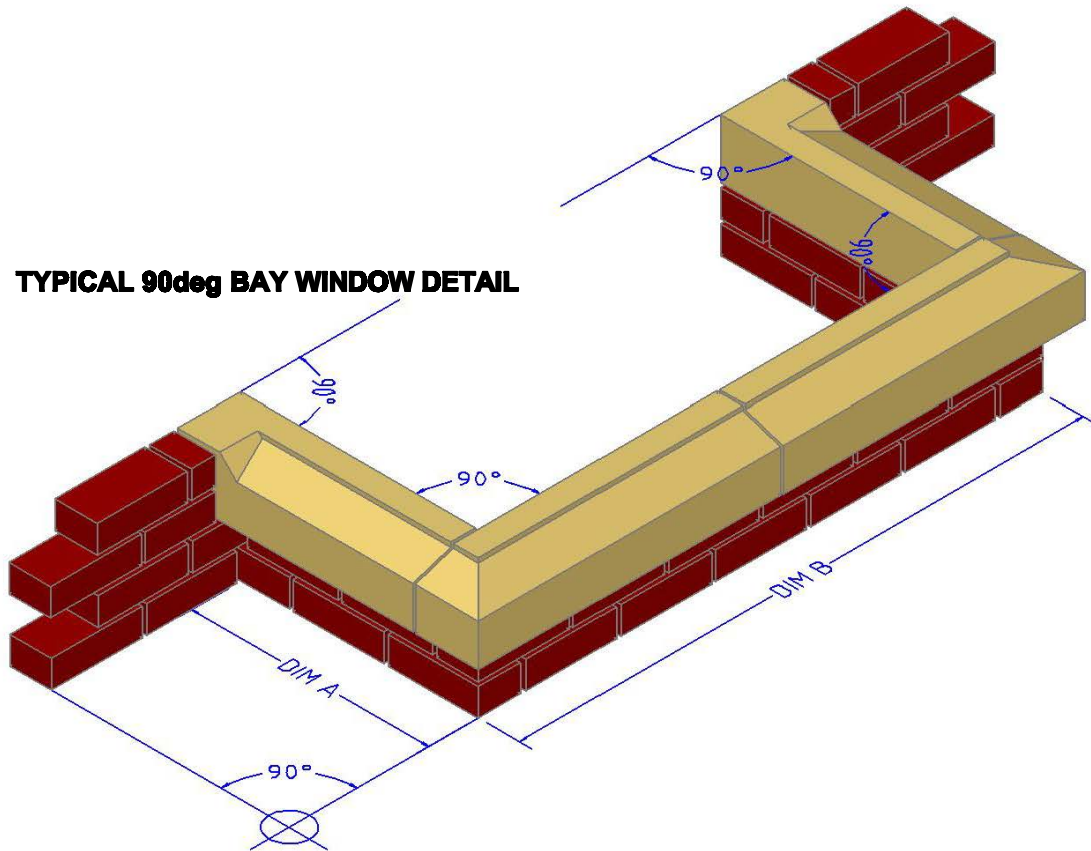
SECTIONS / STYLES AVAILABLE ARE

STYLE 00 for Brickwork as Tec-Sheet 2
STYLE 001 for Brickwork as Tec-Sheet 3
STYLE 002 for Brickwork as Tec-Sheet 4
STYLE 003 for Brickwork as Tec-Sheet 5
STYLE 004 for Render as Tec-Sheet 6
STYLE 005 for Brickwork as Tec-Sheet 7



TYPICAL SECTION

TYPICAL 90deg BAY WINDOW DETAIL

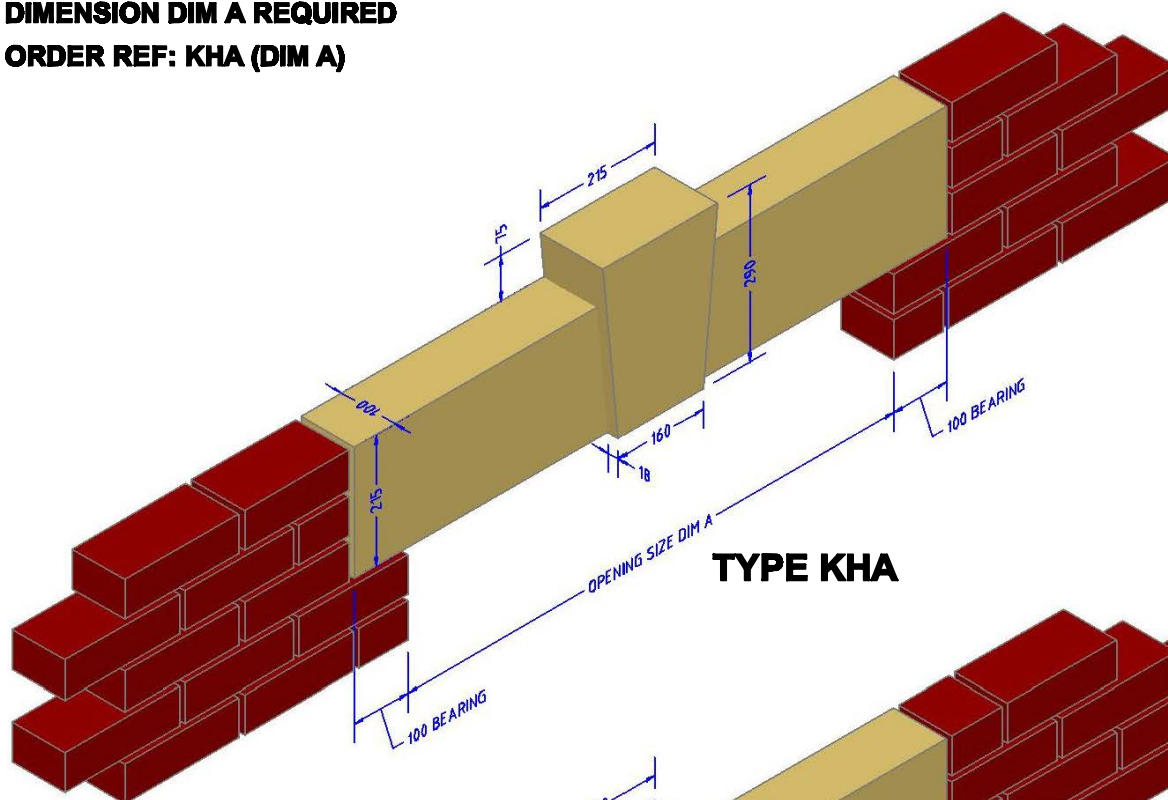


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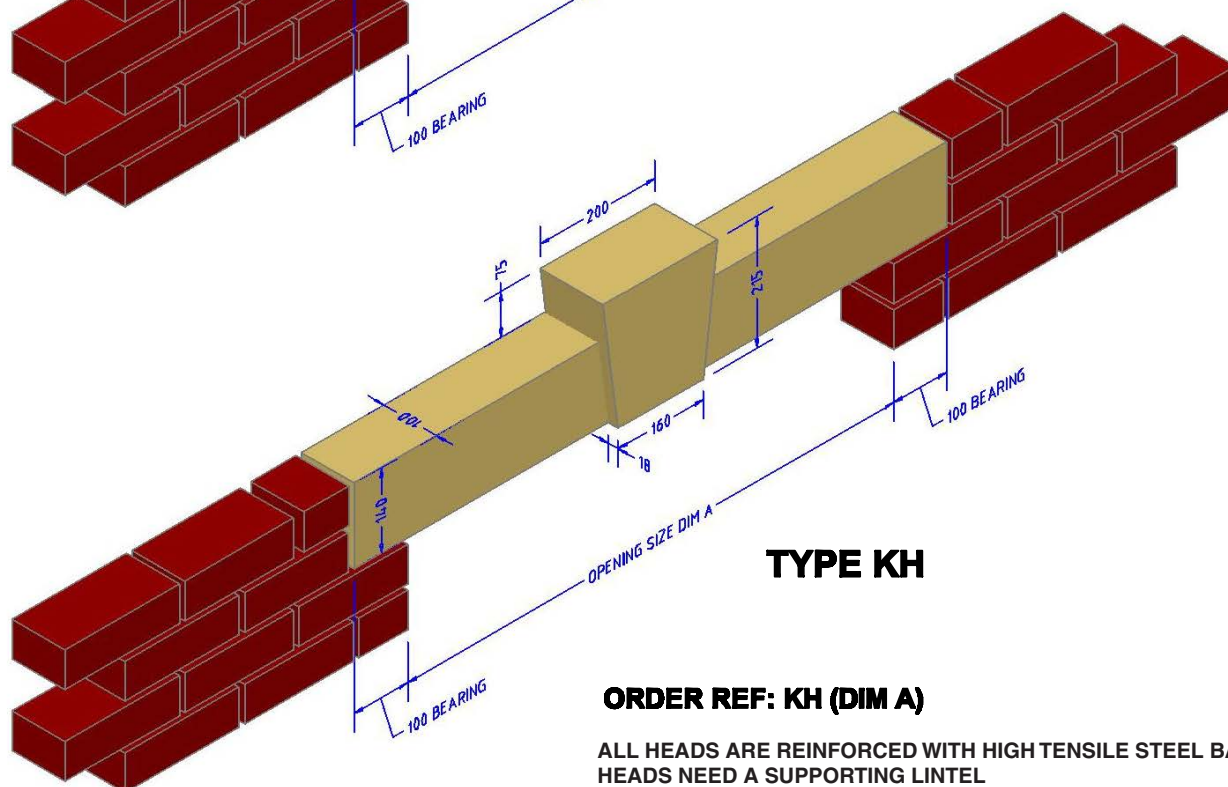
Tec-Sheet: No. 9

Product Name: 90 deg Bay Windows

MADE TO ORDER
DIMENSION DIM A REQUIRED
ORDER REF: KHA (DIM A)



TYPE KHA



TYPE KH

ORDER REF: KH (DIM A)

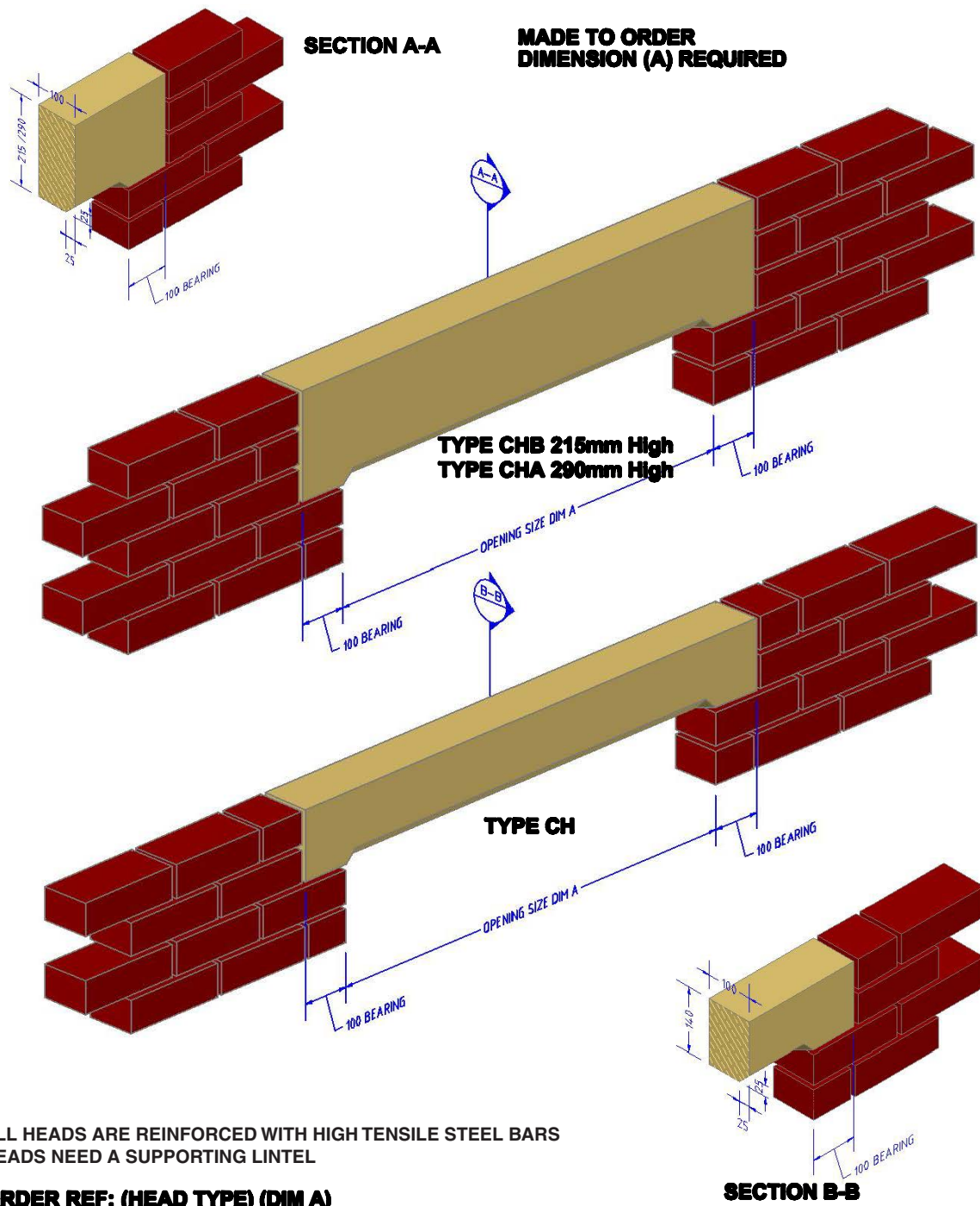
ALL HEADS ARE REINFORCED WITH HIGH TENSILE STEEL BARS
HEADS NEED A SUPPORTING LINTEL

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Tec-Sheet No. 10

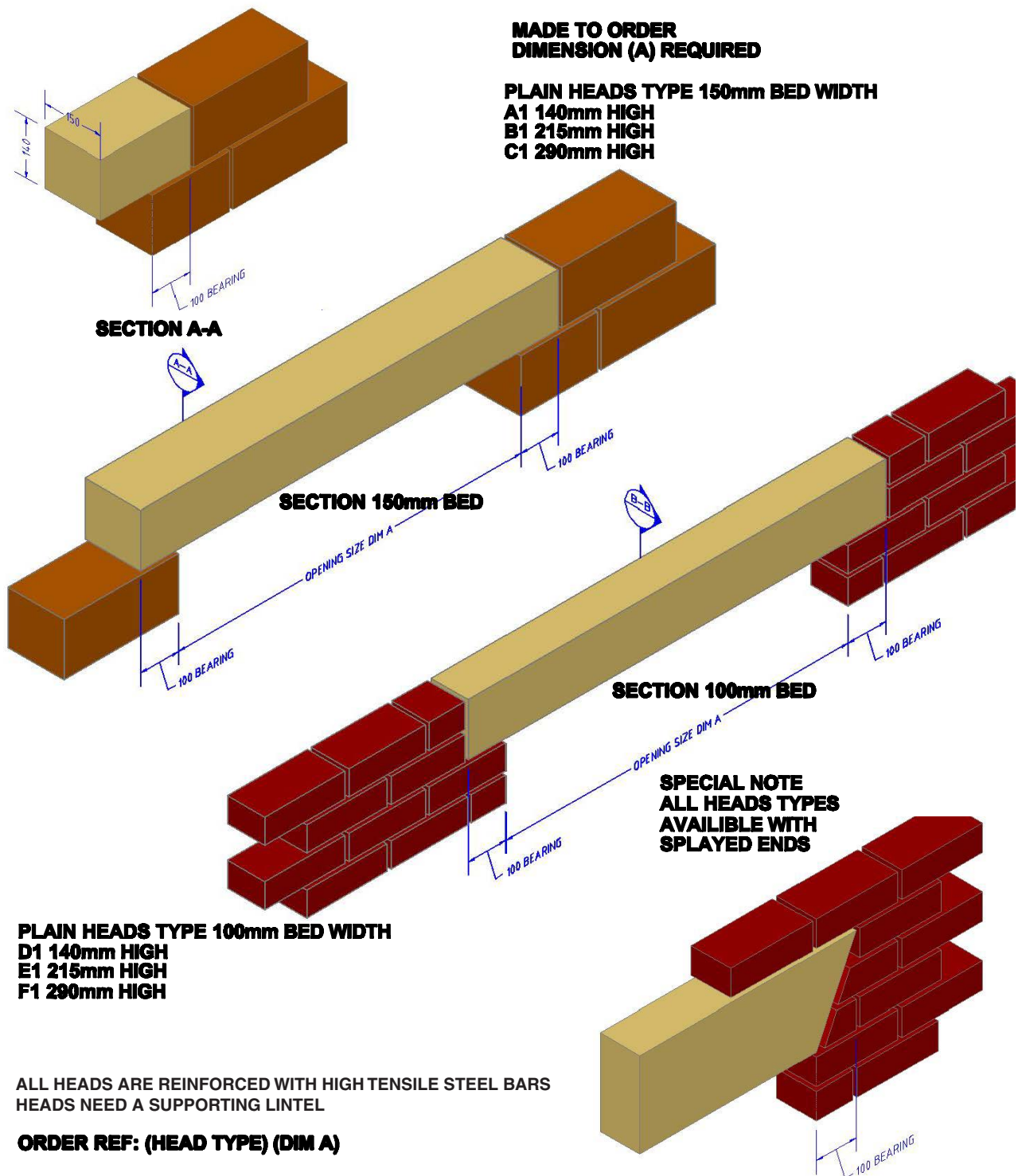
Product Name: Raised Projecting Keystone Heads

Type: KH & KHA



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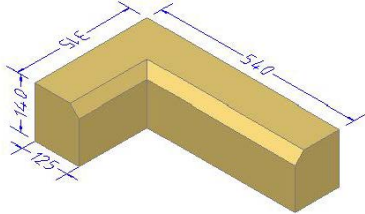
Tec-Sheet No. 11
Product Name: Chamfered Heads
Type: CH, CHA & CHB



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Tec-Sheet No. 12
Product Name: Plain Section Heads
Type: A1 - F1

**TYPE P1C
INTERNAL ANGLE**

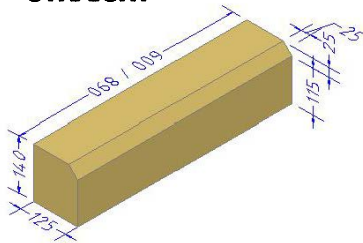


**PLINTH TYPE P1
125 x 140mm HIGH SECTION**

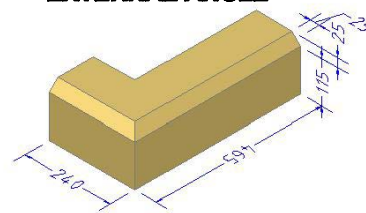
**LENGTHS CAN BE MADE TO CUSTOMERS
REQUIREMENTS**

**SPECIAL ANGLES AVAILABLE ON
REQUEST**

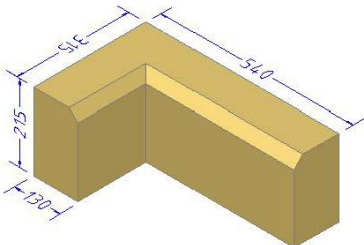
**TYPE P1B
STRAIGHT**



**TYPE P1A
EXTERNAL ANGLE**



**TYPE P2C
INTERNAL ANGLE**

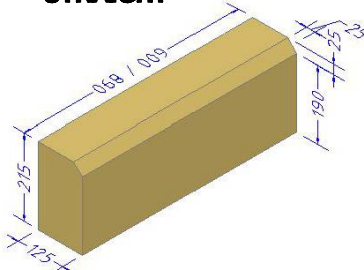


**PLINTH TYPE P2
125 x 215mm HIGH SECTION**

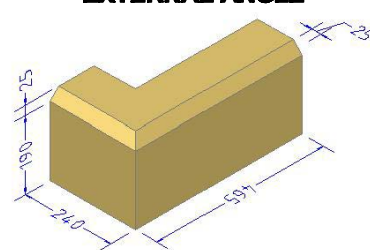
**LENGTHS CAN BE MADE TO CUSTOMERS
REQUIREMENTS**

**SPECIAL ANGLES AVAILABLE ON
REQUEST**

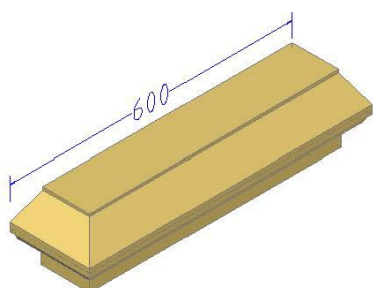
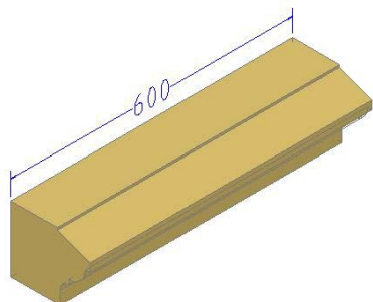
**TYPE P2B
STRAIGHT**



**TYPE P2A
EXTERNAL ANGLE**

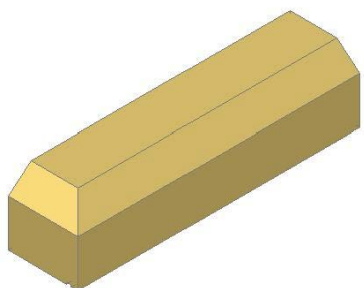
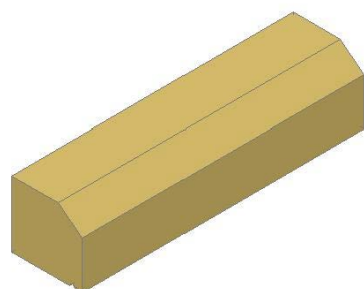
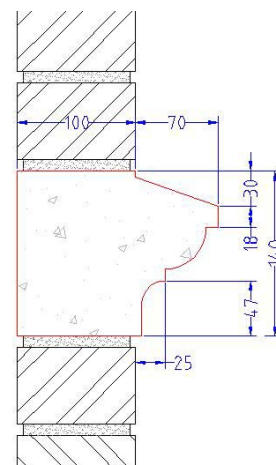
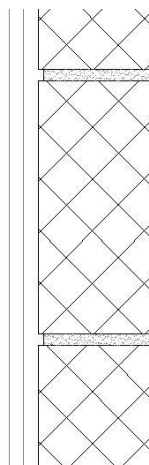


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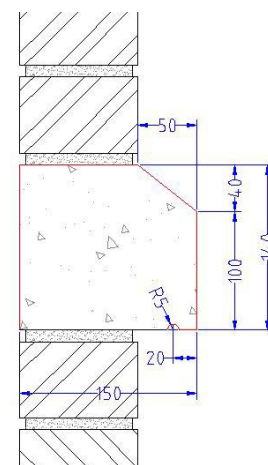
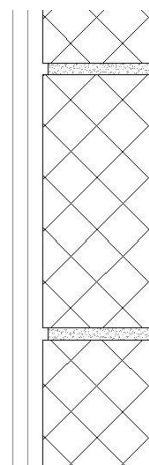
**BESPOKE
ANGLES MADE
TO ORDER**

STRING COURSE TYPE SM



**BESPOKE
ANGLES MADE
TO ORDER**

STRING COURSE TYPE SC



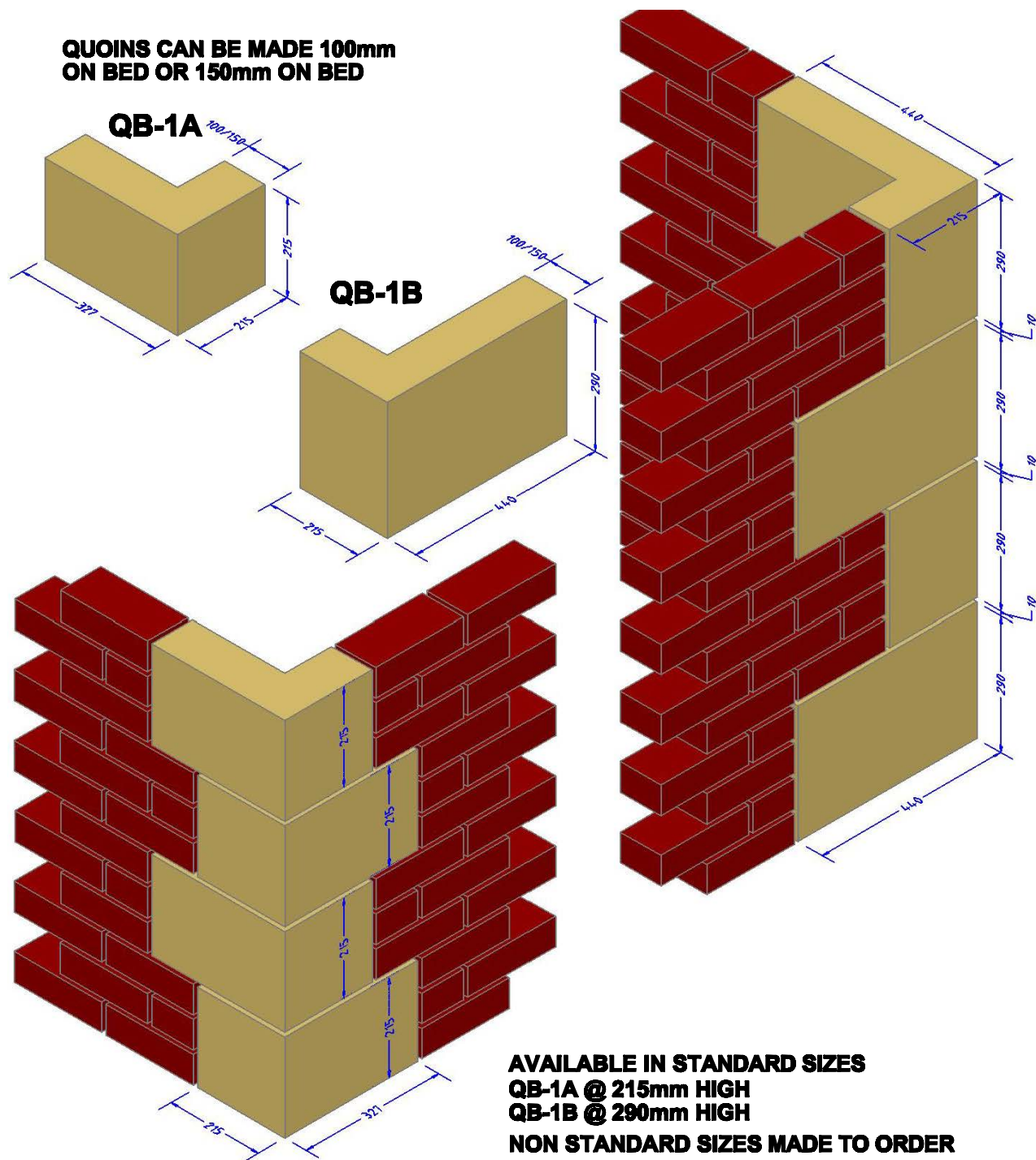
**STRING COURSE SHOWN TO SUIT CILL TYPE
SWC 001
AVAILABLE TO SUIT ALL TYPES OF CILL
ON REQUEST**

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Tec-Sheet No. 14

Product Name: Moulded String Course

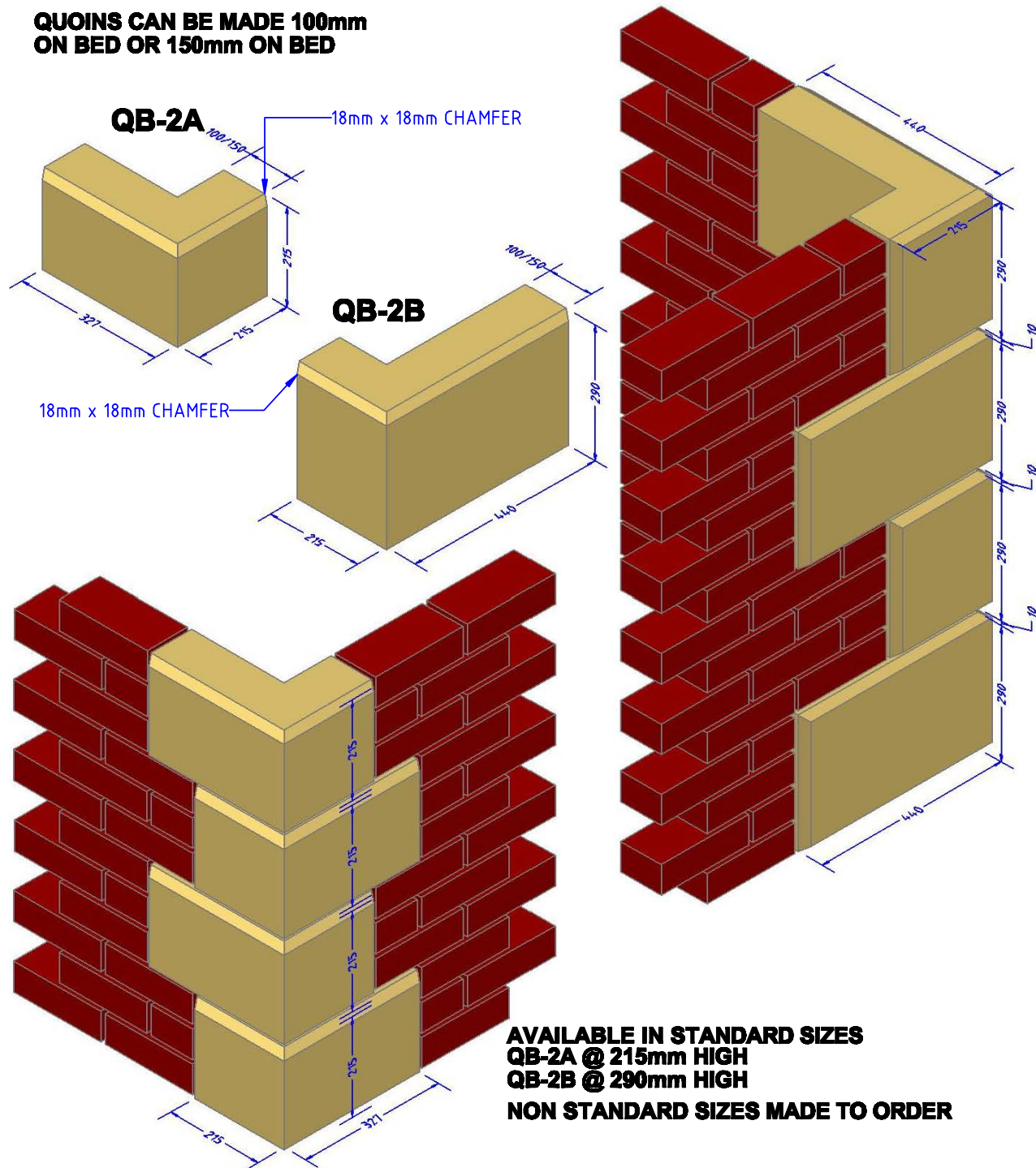
Type: SC & SM



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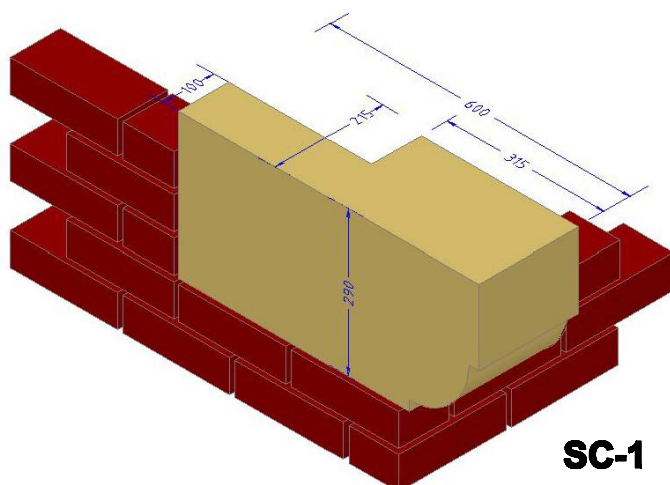
Tec-Sheet No. 15
Product Name: Plain Quoins
Type: QB -1 A & B

**QUOINS CAN BE MADE 100mm
ON BED OR 150mm ON BED**

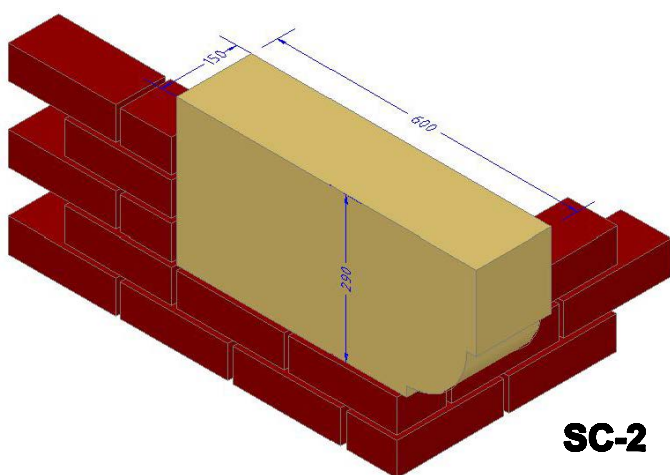


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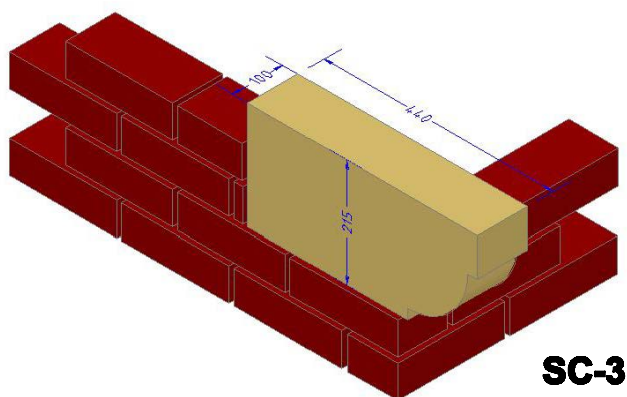
Tec-Sheet No. 16
Product Name: Chamfered Quoins
Type: QB -2 A & B



SC-1

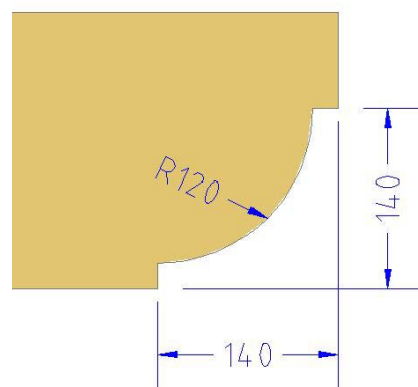


SC-2



SC-3

SCROLL FEATURE



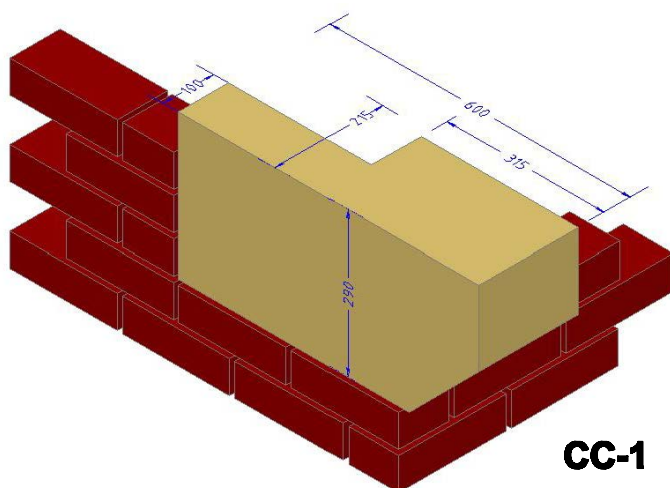
**FEATURE APPLIES
TO ALL
CORBELS**

**BESPOKE UNITS
CAN BE MADE
TO ORDER**

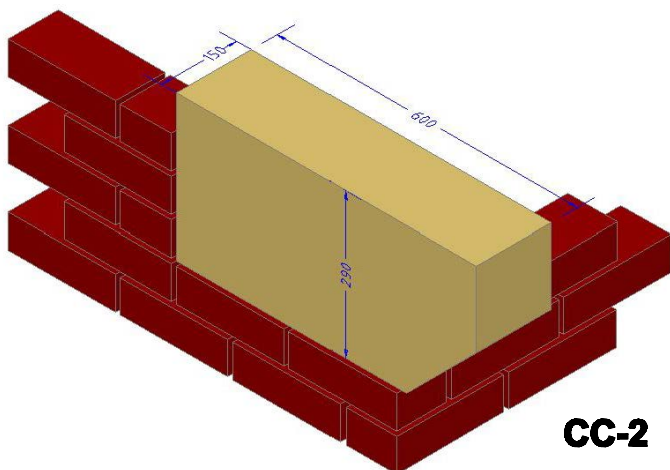
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Tec-Sheet No. 17

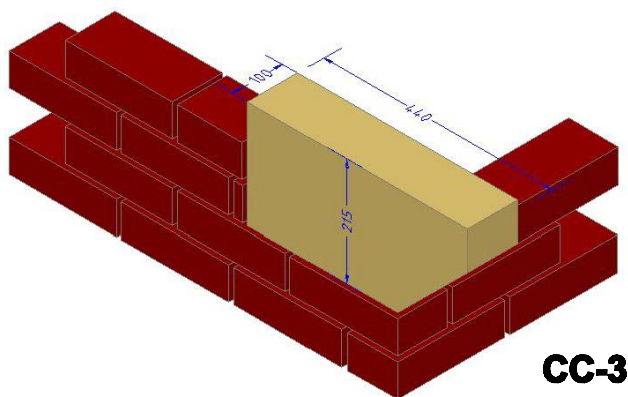
Product Name: Scrolled Corbels



CC-1

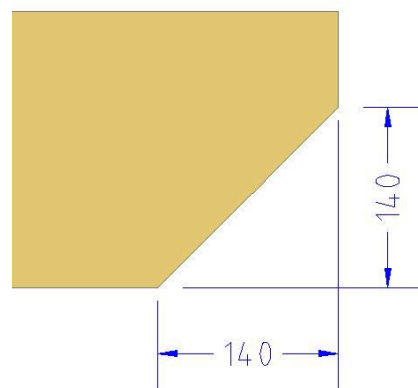


CC-2



CC-3

CHAMFER FEATURE



**FEATURE APPLIES
TO ALL
CORBELS**

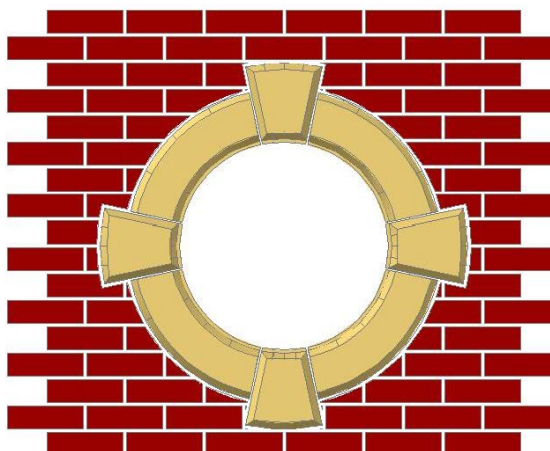
**BESPOKE UNITS
CAN BE MADE
TO ORDER**

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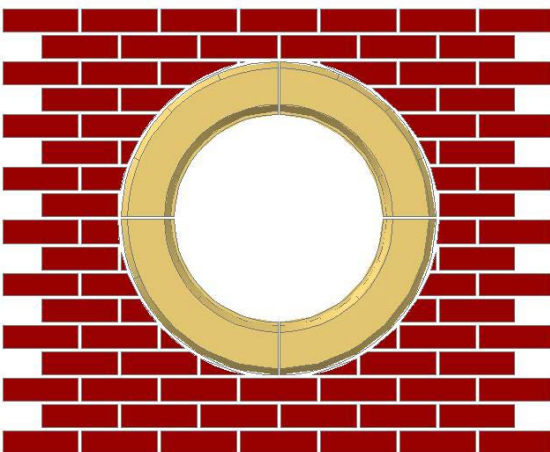
Tec-Sheet No. 18

Product Name: Chamfered Corbels

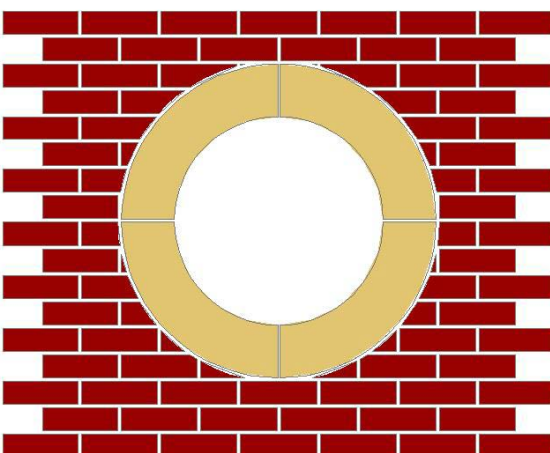
**BULLSEYE WINDOW
TYPE BW1
INTERNAL DIAMETER
610mm or 915mm**



**BULLSEYE WINDOW
CHAMFERED
TYPE CWC1
INTERNAL DIAMETER
610mm or 915mm**



**BULLSEYE WINDOW
PLAIN
TYPE CWP1
INTERNAL DIAMETER
610mm or 915mm**

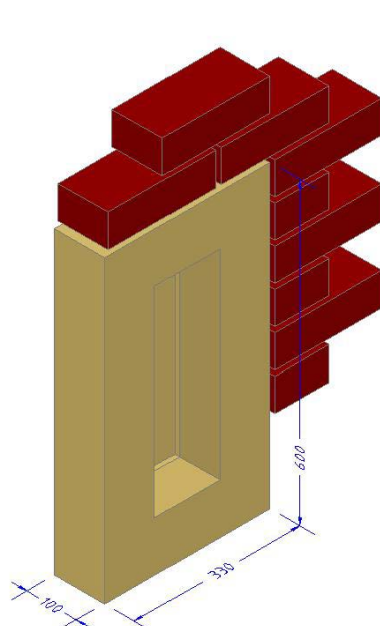


**BESPOKE UNITS
AVAILABLE ON
REQUEST**

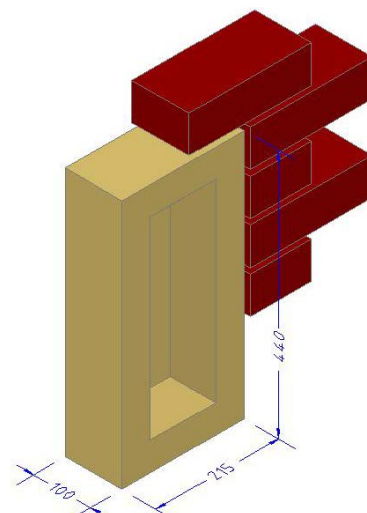
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Tec-Sheet No. 19

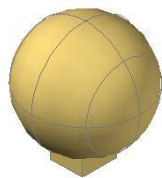
Product Name: Bullseye / Circular Window Surrounds



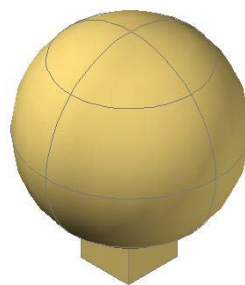
GABLE VENT TYPE A
100x330x600mm O/A



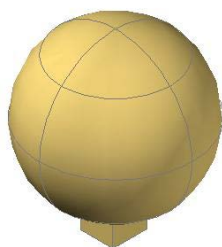
GABLE VENT TYPE B
100x215x440mm O/A



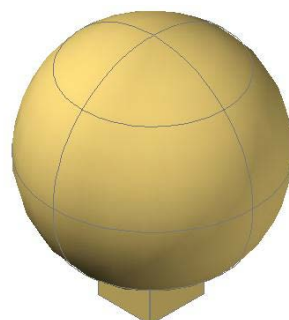
SPHERE 215mm DIA



SPHERE 340mm DIA



SPHERE 305mm DIA

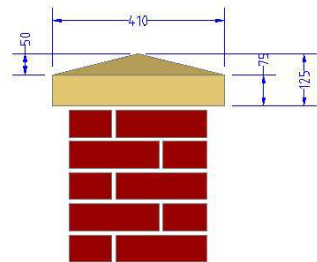


SPHERE 440mm DIA

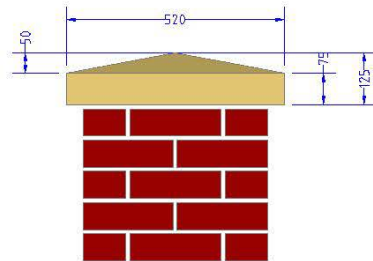
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Tec-Sheet No. 20

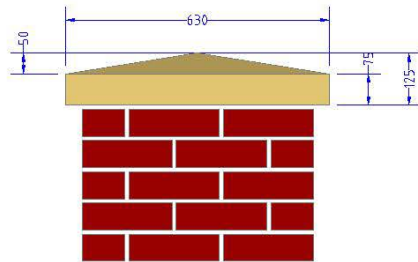
Product Name: Gable Vents & Spheres



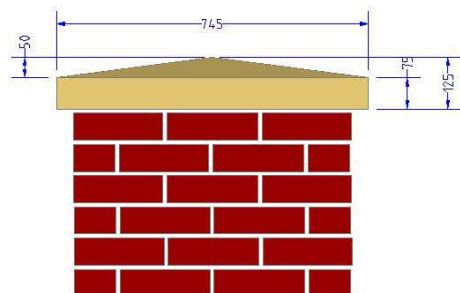
PLAIN PIER CAP
50mm fall to top
410 x 410 x 125mm o/a.



PLAIN PIER CAP
50mm fall to top
520 x 520 x 125mm o/a.

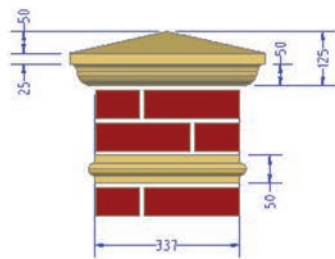


PLAIN PIER CAP
50mm fall to top
630 x 630 x 125mm o/a.

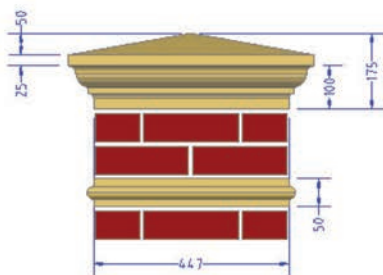


PLAIN PIER CAP
50mm fall to top
745 x 745 x 125mm o/a.

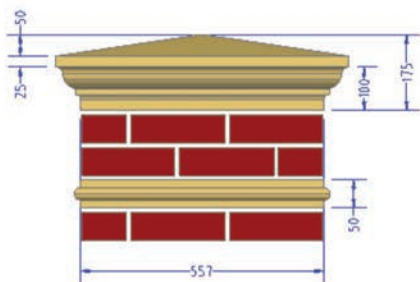
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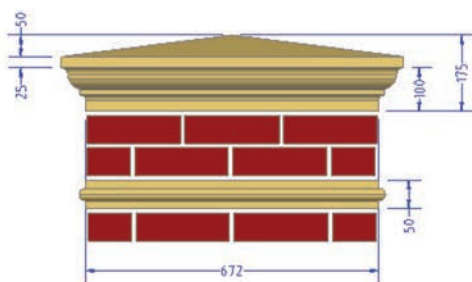
PROFILED PIER CAP
50mm fall to top
337 x 337 x 125mm o/a.



PROFILED PIER CAP
50mm fall to top
447 x 447 x 175mm o/a.



PROFILED PIER CAP
50mm fall to top
557 x 557 x 175mm o/a.



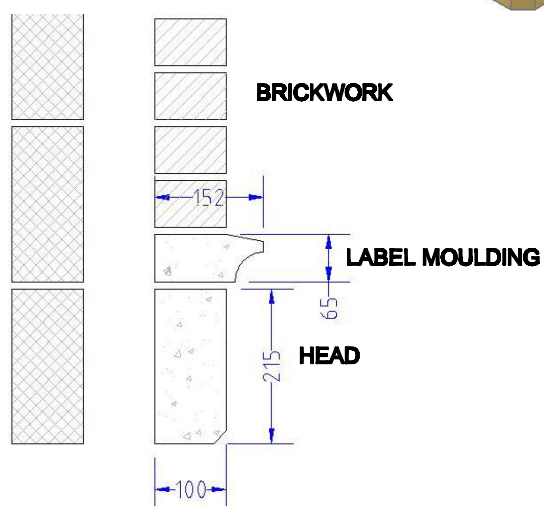
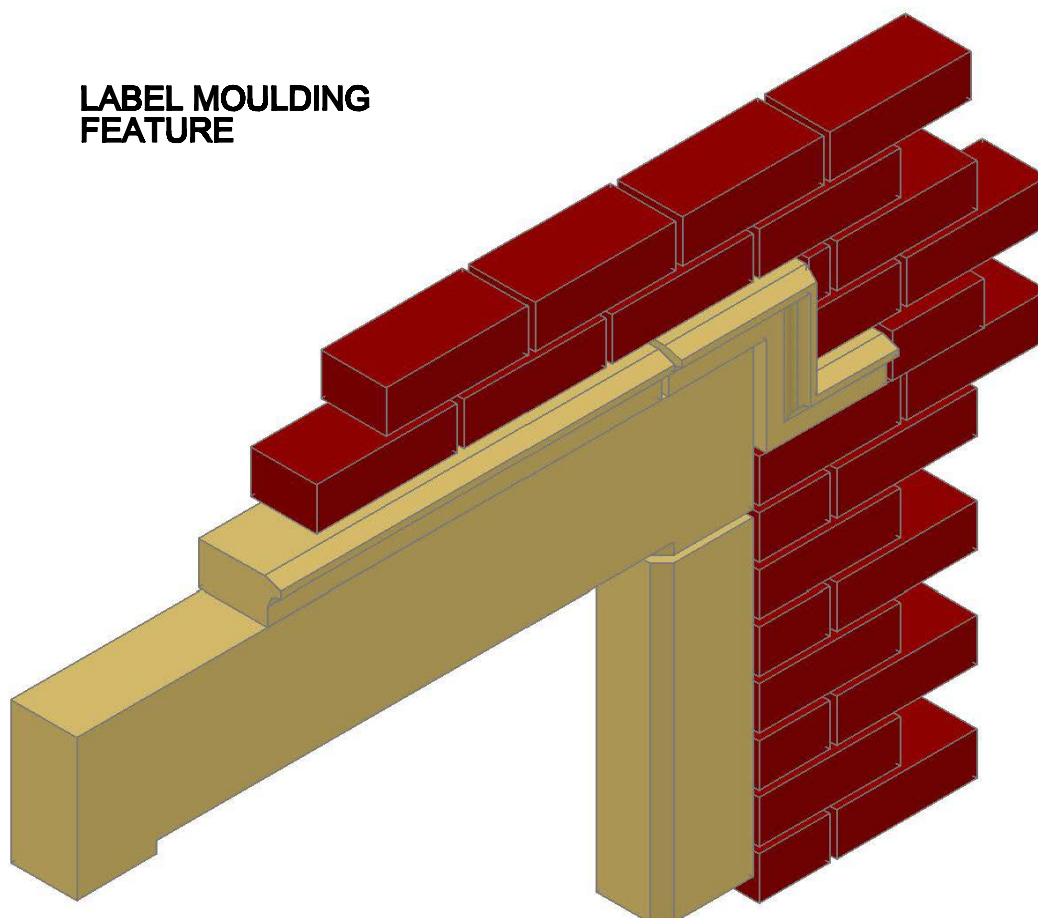
PROFILED PIER CAP
50mm fall to top
672 x 672 x 175mm o/a.

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Tec-Sheet No. 22

Product Name: Profiled Pier Caps

LABEL MOULDING FEATURE



BRICKWORK

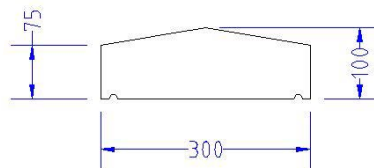
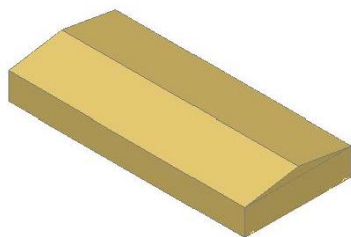
SPECIAL CORNER UNITS
AVAILABLE

SECTION SIZE 152 x 65mm
LENGTHS MADE TO SUIT

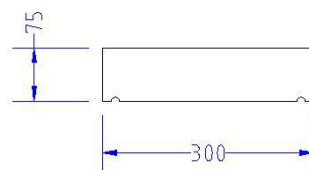
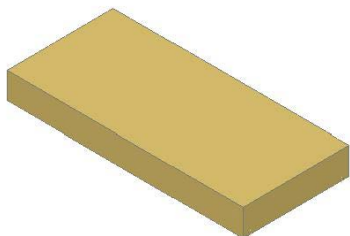
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Tec-Sheet No. 23

Product Name: Label Moulding

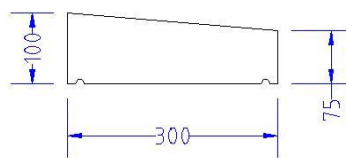
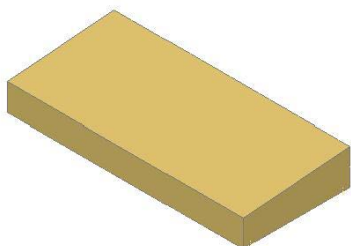


TWICE WEATHERED COPING 600MM LONG

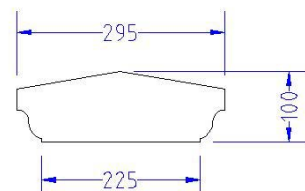
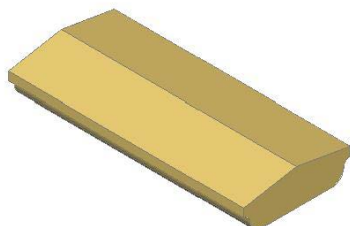


FLAT COPING 600MM LONG

OTHER SECTION AND LENGTHS
CAN BE MANUFACTURED TO ORDER
ALONG WITH SPECIAL ANGLES AND
FACED END UNITS



ONCE WEATHERED COPING 600MM LONG



PROFILED COPING 600MM LONG

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*** OTHER WIDTHS AVAILABLE**



PICTURE FRAMED NAME PLAQUE
100 x 440 x 665mm



PICTURE FRAMED DATE STONE
100 x 215 x 440mm



CIRCULAR NAME PLAQUE
100 x 665mm DIAMETER



PLAIN NAME PLAQUE
100 x 215 x 440mm

SIZE OF PLAQUE TO SUIT REQUIREMENTS
SIZE AND STYLE OF TEXT TO SUIT

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Tec-Sheet No. 25

Product Name: Name & Date Plaques

CHAMFERED WINDOW SURROUND

HEAD 100 x 215 c/w 18x18 CHAMFER

JAMB 100 x140 c/w 18x18 CHAMFER (ONE EDGE)

MULLION 100 x140 c/w 18x18 CHAMFER (TWO EDGES)

CILL (ANY STYLE) SEE SHEETS 2, 3, 4, 5

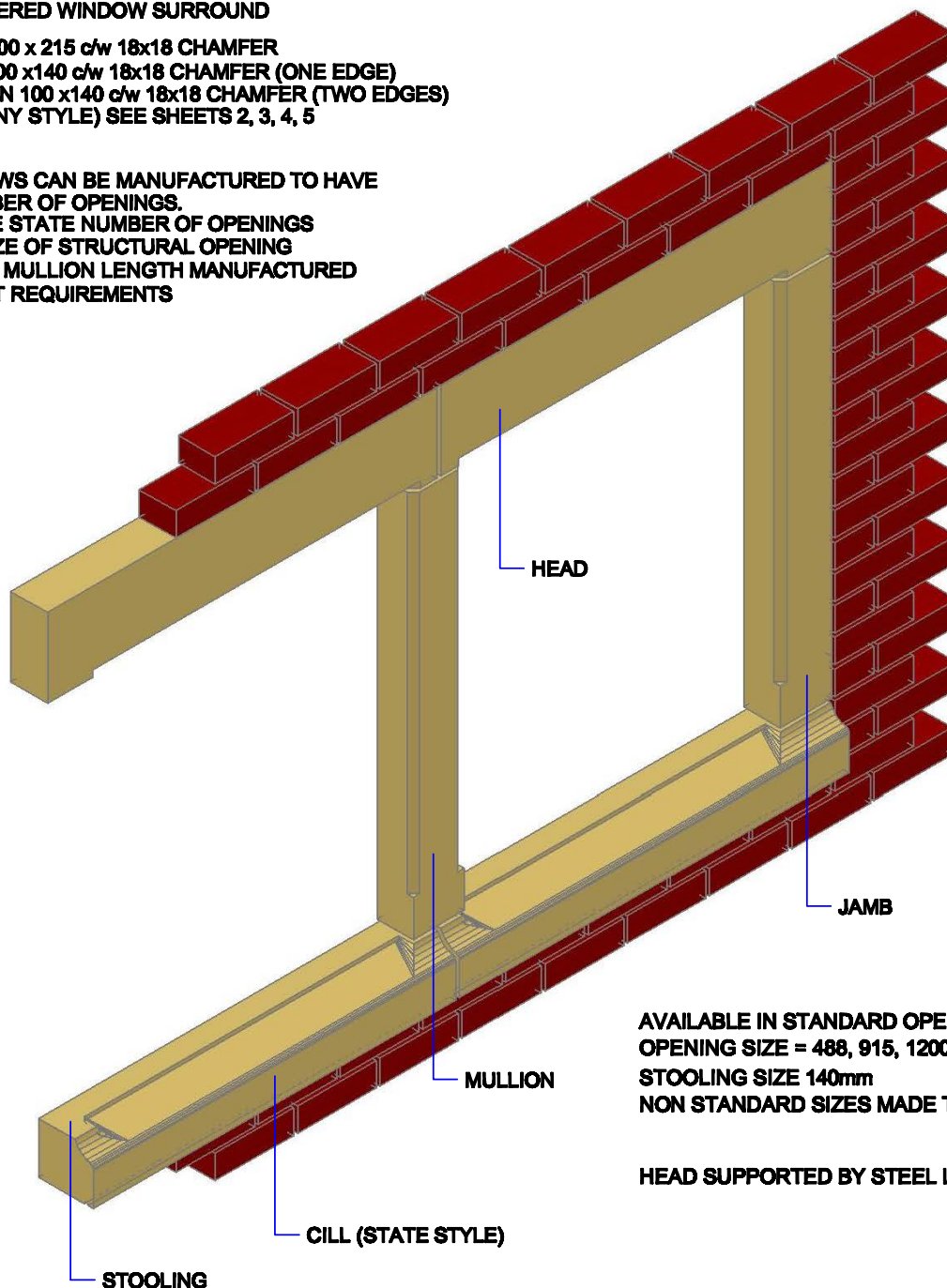
WINDOWS CAN BE MANUFACTURED TO HAVE
A NUMBER OF OPENINGS.

PLEASE STATE NUMBER OF OPENINGS

AND SIZE OF STRUCTURAL OPENING

JAMB & MULLION LENGTH MANUFACTURED

TO SUIT REQUIREMENTS



AVAILABLE IN STANDARD OPENING SIZES

OPENING SIZE = 488, 915, 1200 & 1770mm

STOOLING SIZE 140mm

NON STANDARD SIZES MADE TO ORDER

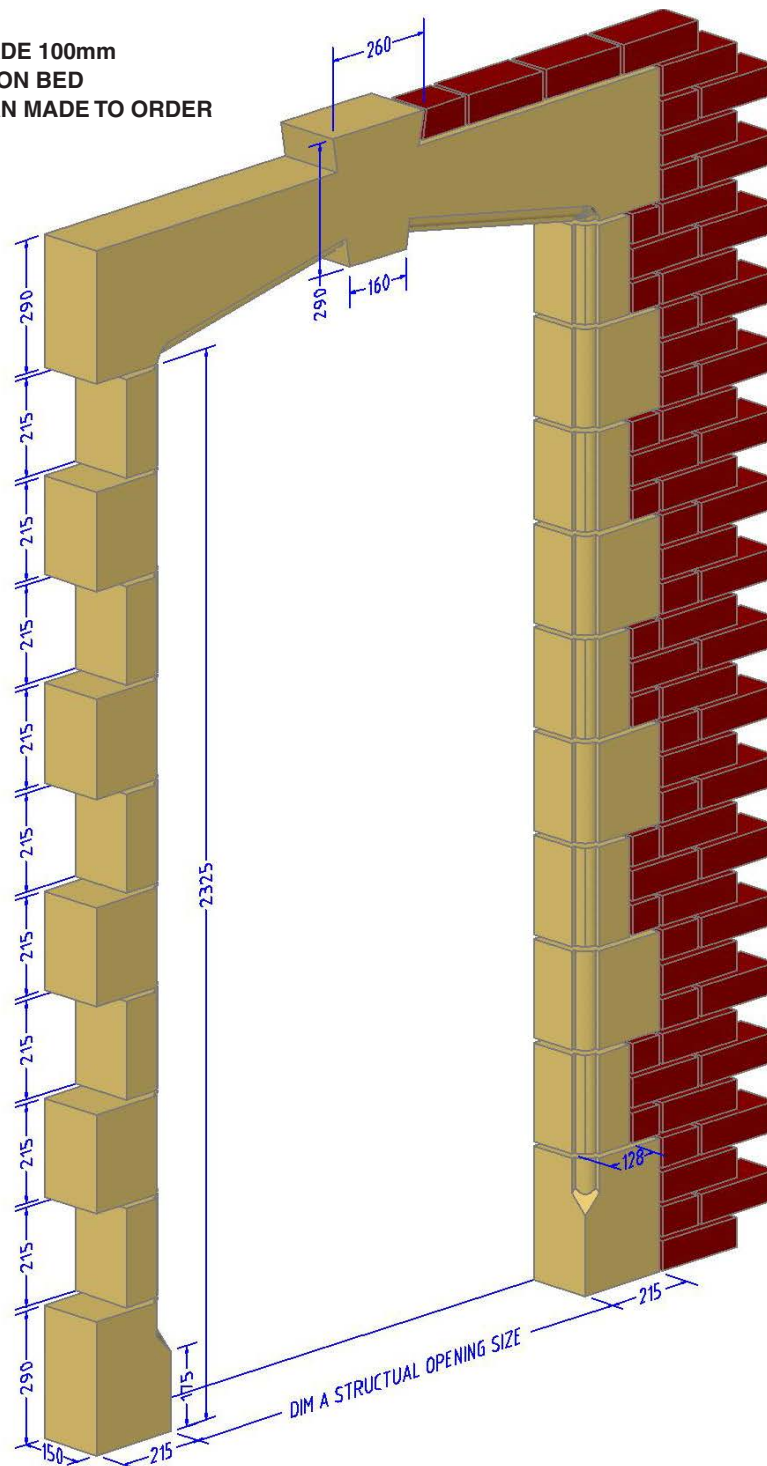
HEAD SUPPORTED BY STEEL LINTEL

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Tec-Sheet No. 26

Product Name: Chamfered Window Surround

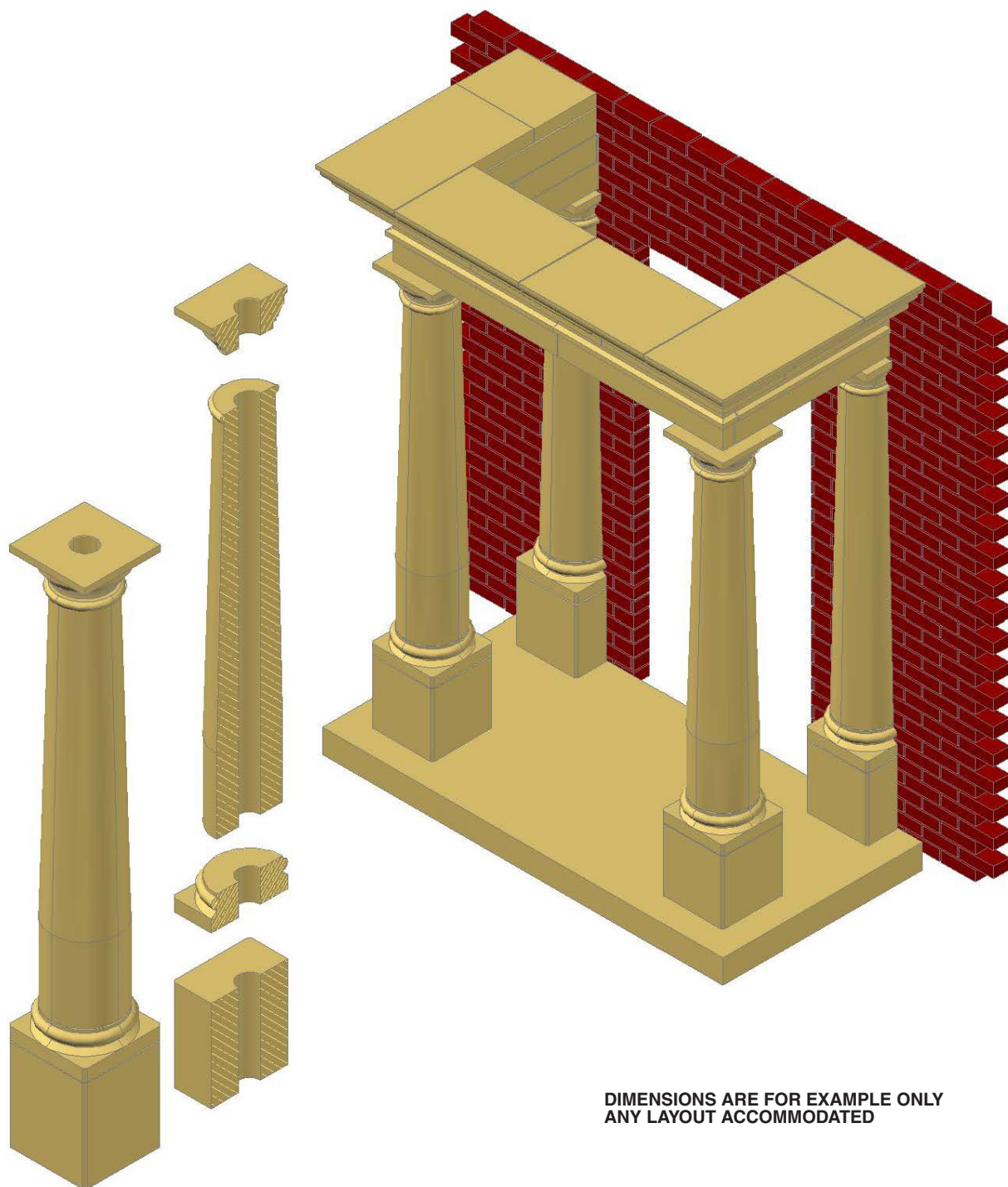
QUOINS CAN BE MADE 100mm
ON BED OR 150mm ON BED
SPECIALS SIZES CAN MADE TO ORDER



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Tec-Sheet: No. 27

Product Name: Tudor Style Door Surround

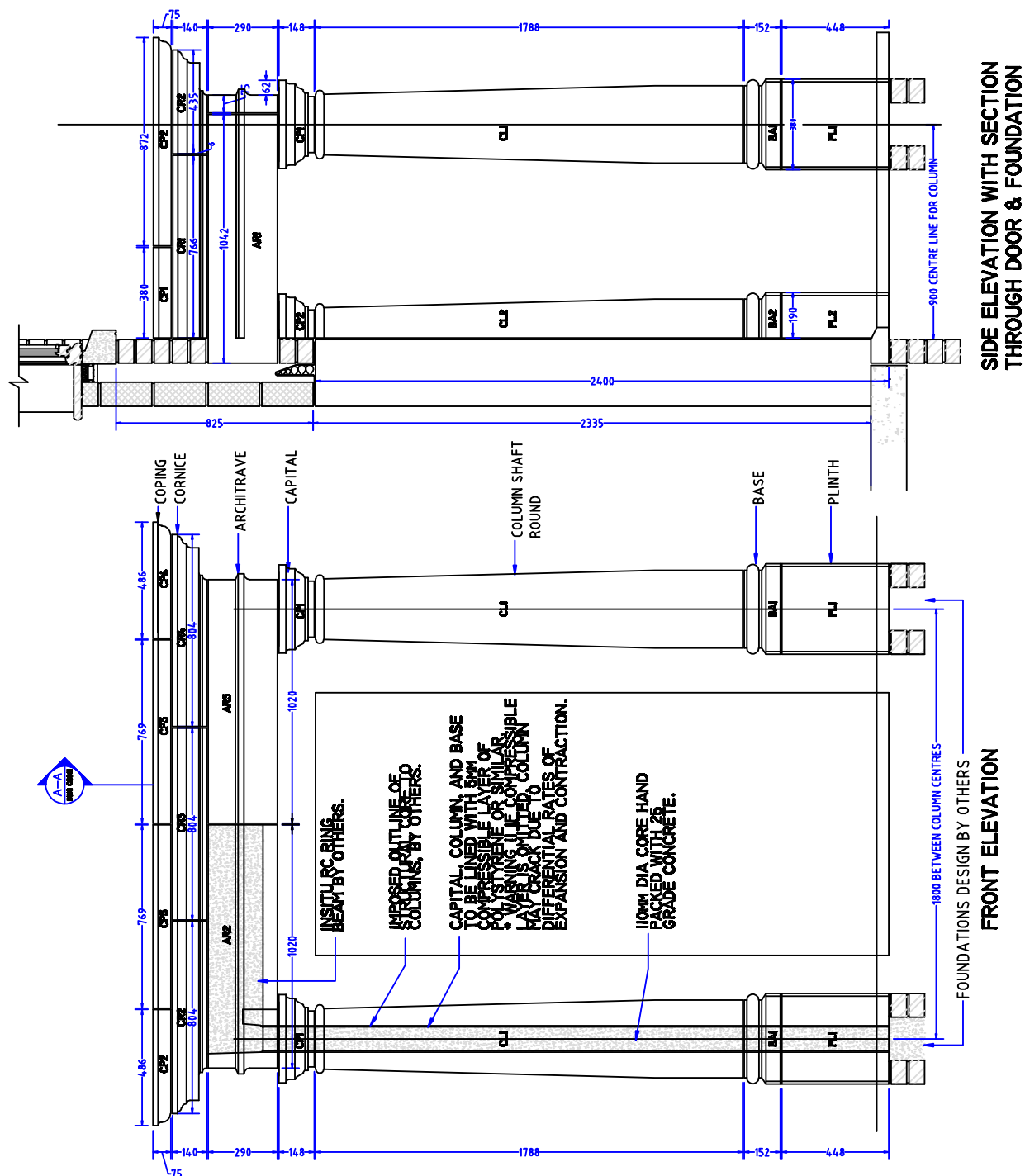


DIMENSIONS ARE FOR EXAMPLE ONLY
ANY LAYOUT ACCOMMODATED

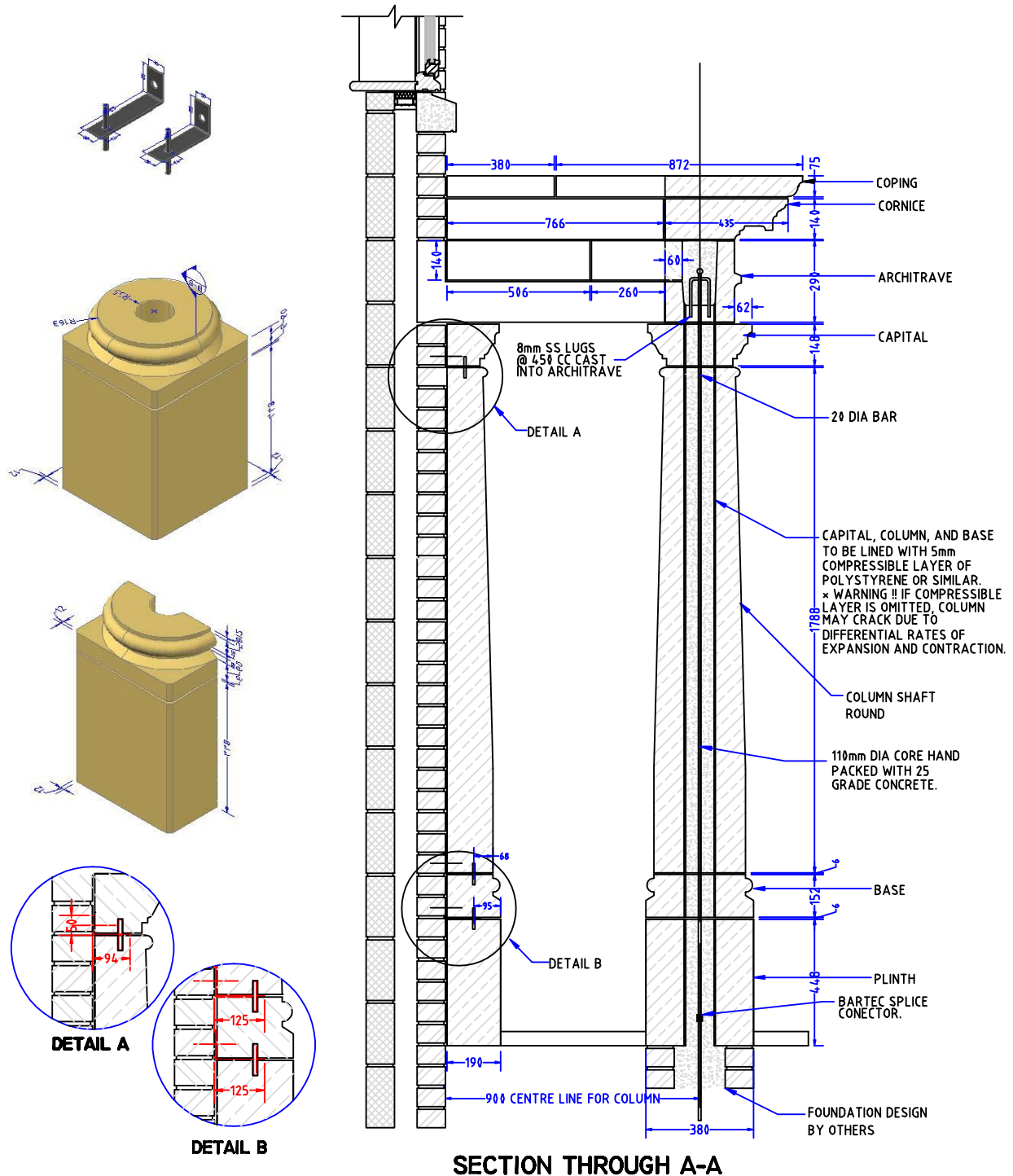
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Tec-Sheet No. 28

Product Name: Portico C1 Perspective View



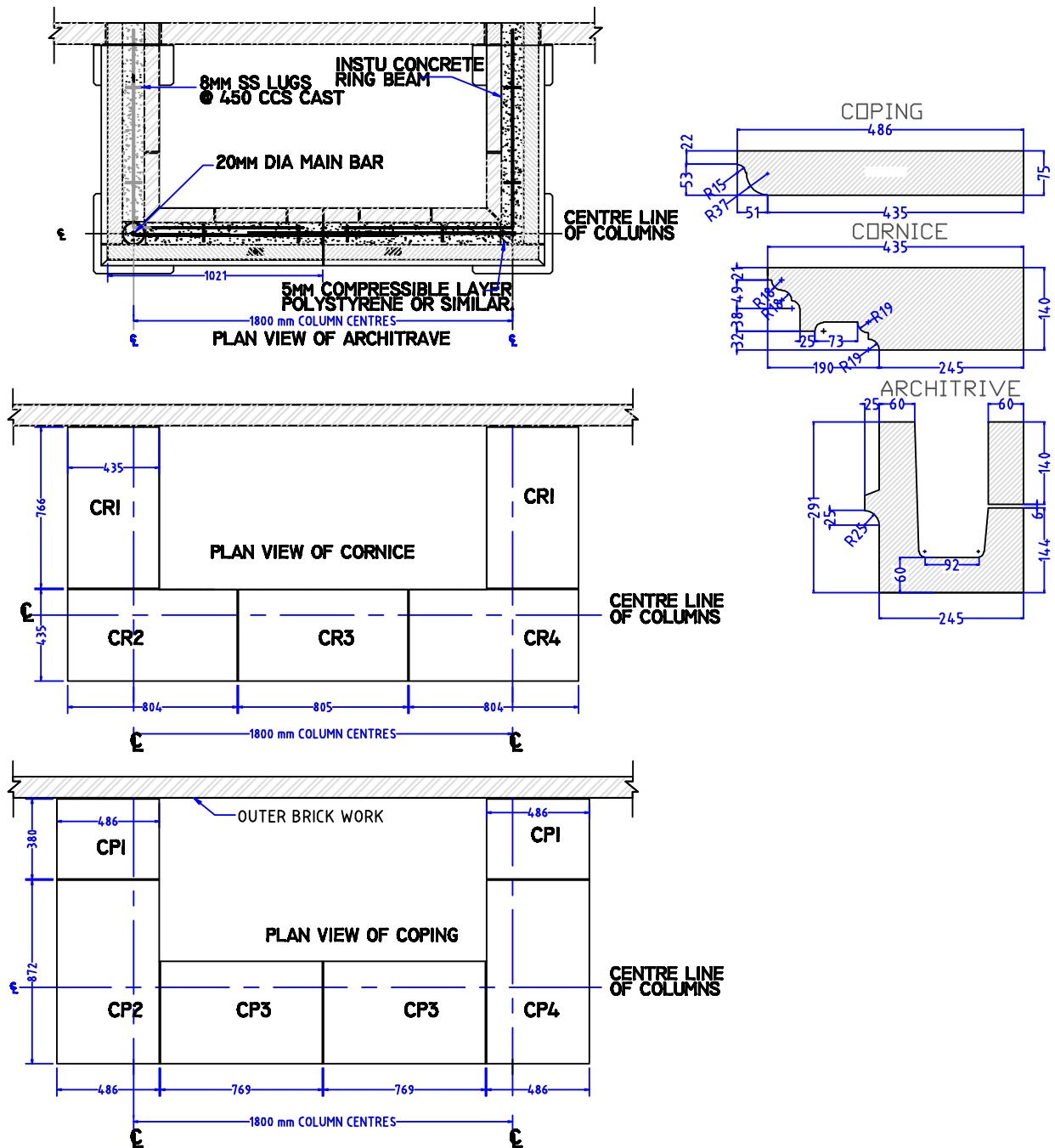
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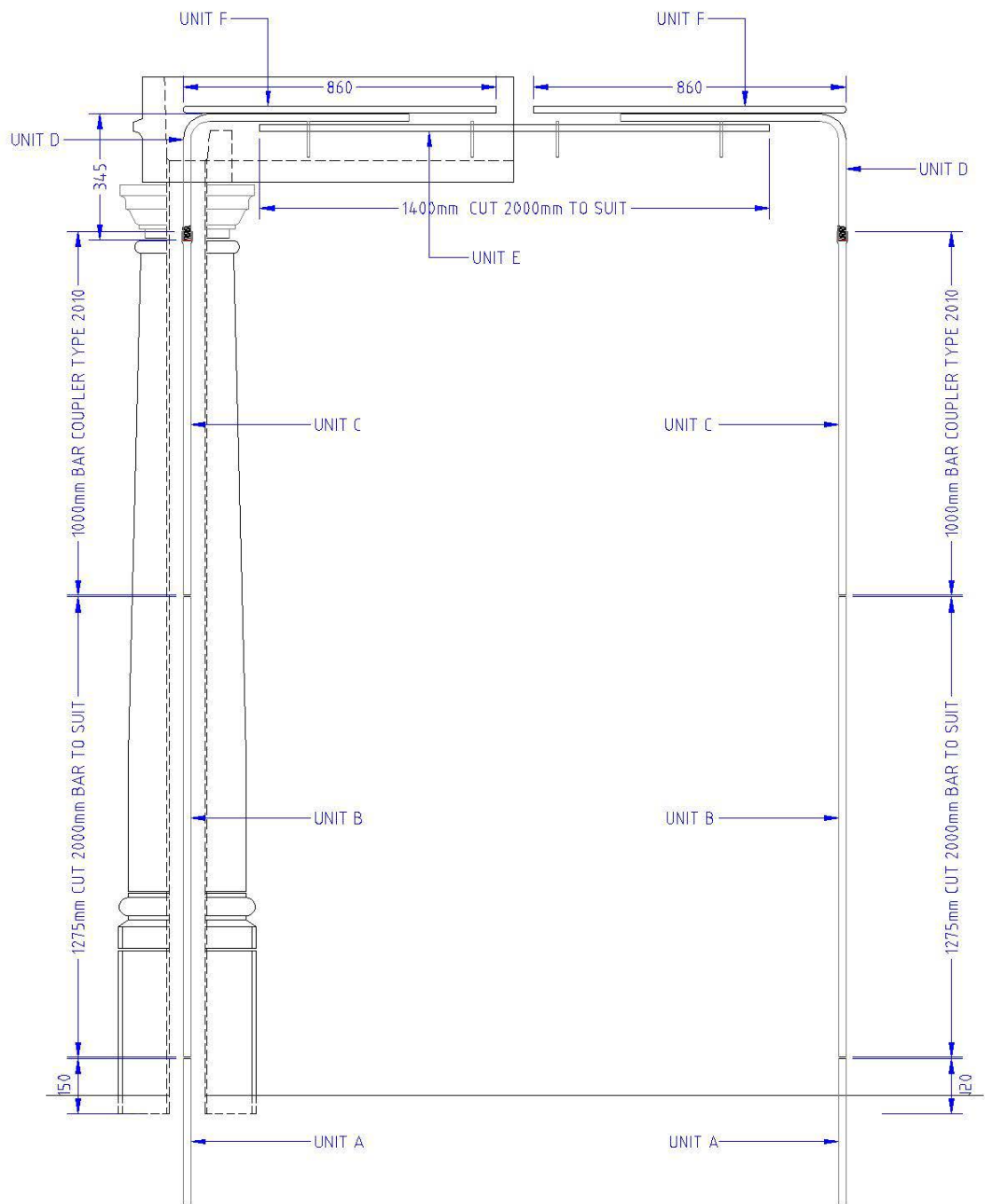
Tec-Sheet No. 30

Product Name: Portico C1 Side Elevation



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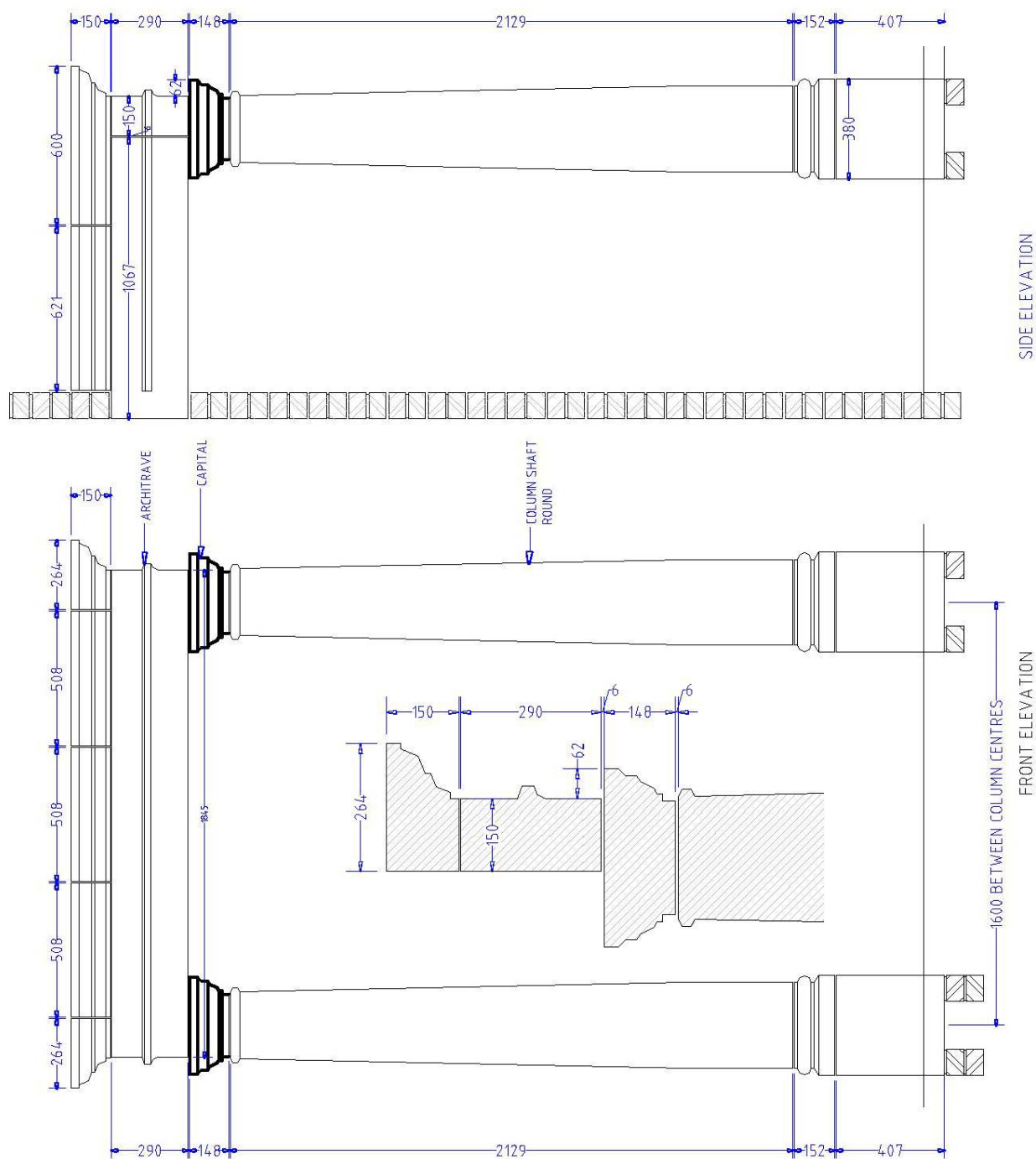
Tec-Sheet No. 31
Product Name: Portico C1 Layout



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Tec-Sheet: No. 32

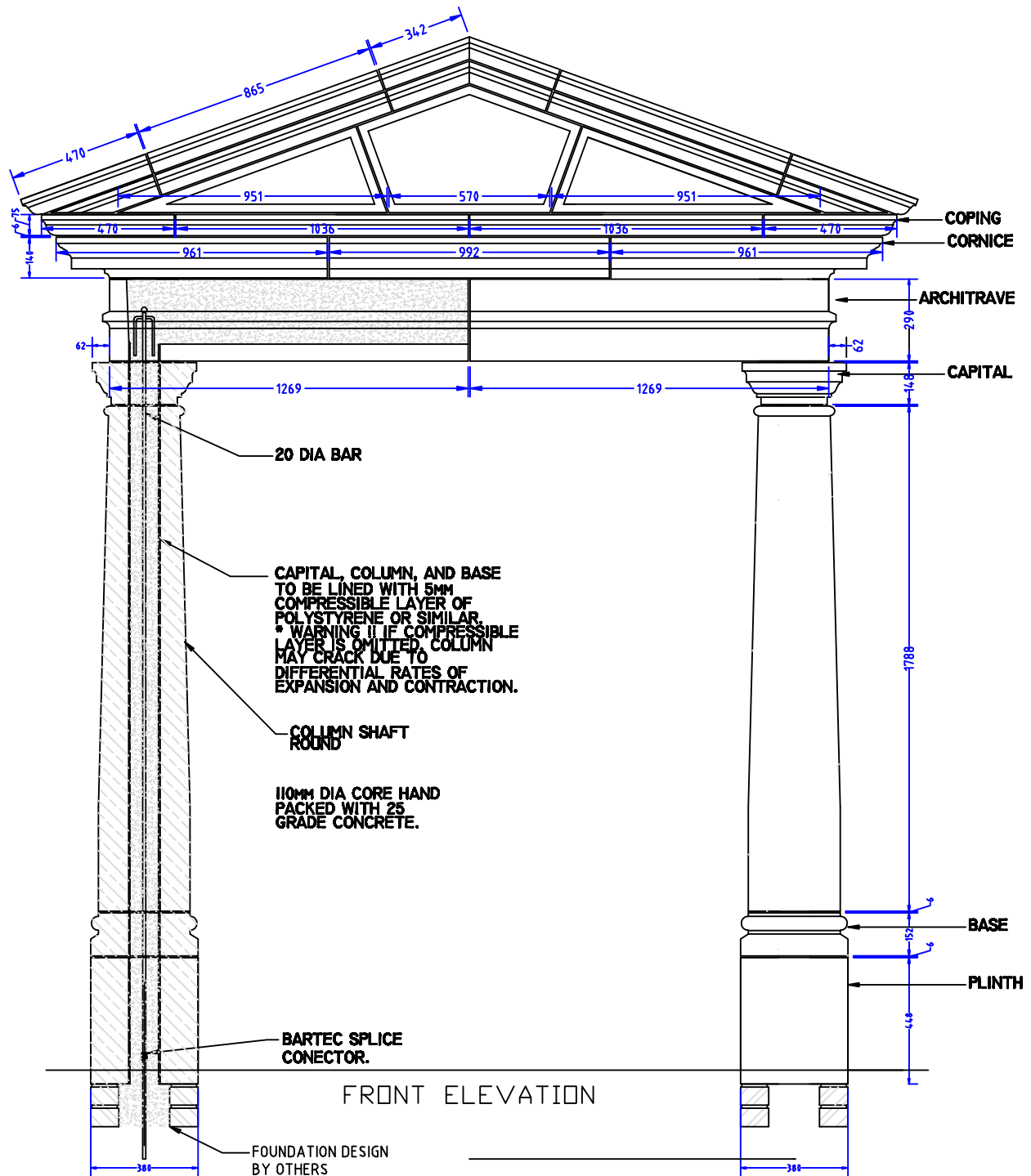
Product Name: Portico C1 Reinforcing Layout



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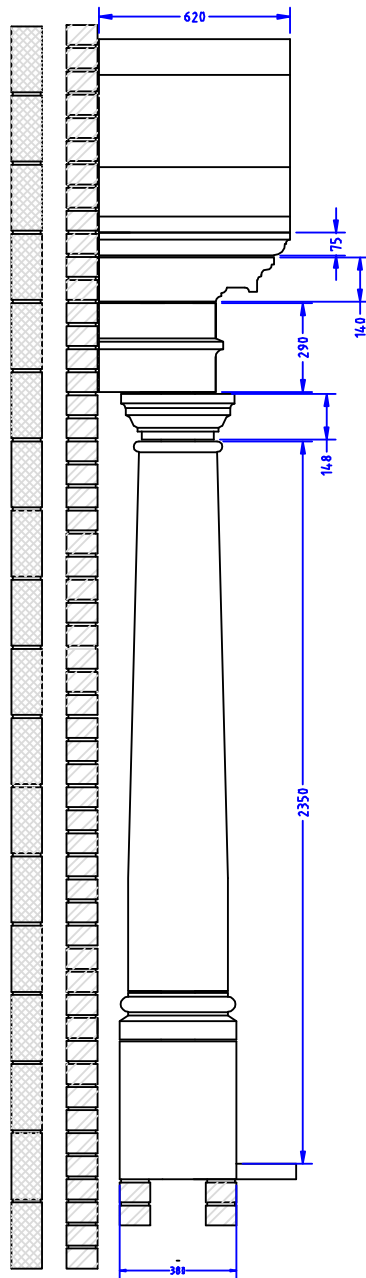
Tec-Sheet No. 33
Product Name: Portico Type D



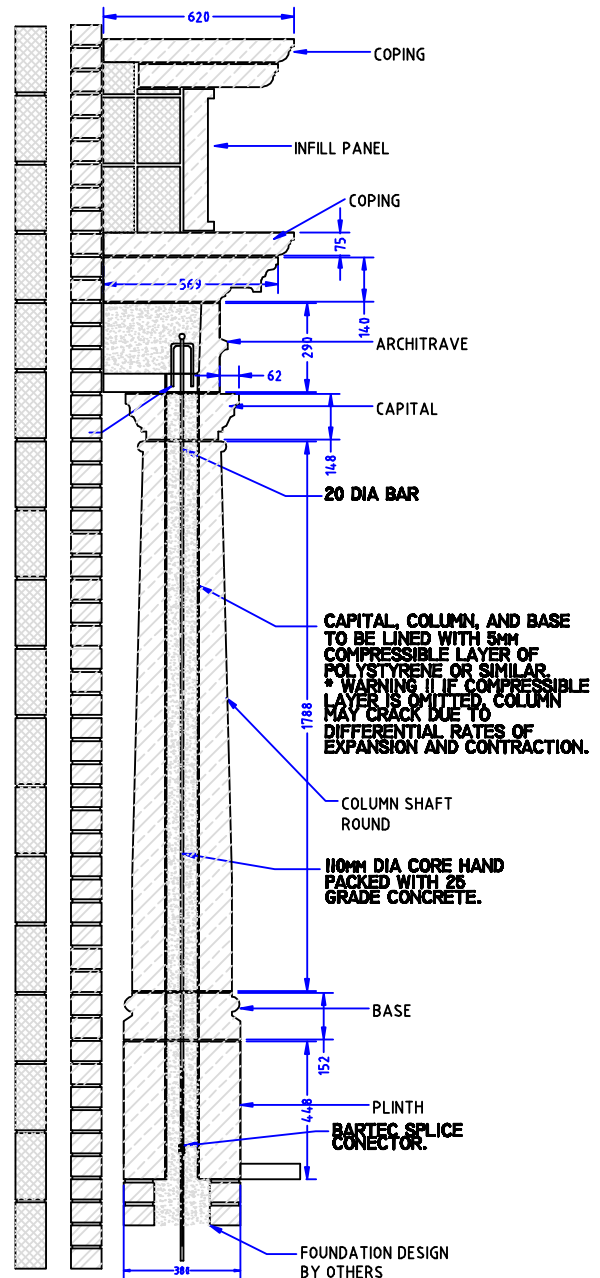
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**DIMENSIONS ARE FOR EXAMPLE ONLY
ANY LAYOUT ACCOMMODATED**

Tec-Sheet No. 34
Product Name: Pediment Portico



SIDE ELEVATION



SECTION THROUGH A-A

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Tec-Sheet No. 35

Product Name: Pediment Portico, Side Elevation

THE CAST STONE COMPANY^{Ltd}

Wet cast is used in many of the same situations as semi dry, however it is a more suitable product for commercial and structural purpose having the ability to be a load bearing unit through use of reinforcement and mesh. Ideal projects are supermarkets, costal projects and drive through beams, slabs and other similar projects.

Further details and brochures are available upon request.



WET CAST PRODUCTS

THE CAST STONE COMPANY^{Ltd}

This product is usually used to replace timber aspects of external house-building work. It can replace products such as dormer windows, window canopies, dove-cotes, detailed cornice and dentil work. It's maintenance free, mechanically fixed, lightweight and can be produced in a wide range of colours to suit any requirements to match semi dry already on the property.

Products such as dormers can be insulated with foam or encapsulated timber studding which enables the builder to self insulate and fix internal linings.

Further details and brochures are available upon request.



GRP GLASS REINFORCED PLASTIC

Glass fibre reinforced concrete, generally referred to as G.R.C is a combination of alkali resistant drawn glass fibre (ARG) and a cement. It can be moulded into a variety of complex shapes to accommodate an immense range of Architectural and Engineering applications, such as wall claddings for multi-stored reinforced concrete or structural steel frames, sound absorption barriers for main roads, flyovers and piping etc. The applications are endless. It is becoming ever more popular with the new site lifting laws as it's light weight and versatile.

Further details and brochures are available upon request.



GRC GLASS REINFORCED CONCRETE



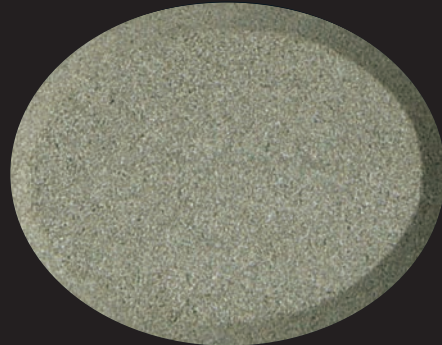
COTSWOLD



BATHSTONE



PORTLAND



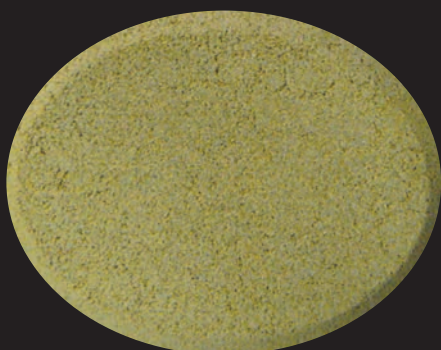
GREY



CHESHIRE



HAMPTON



HUDDERSFIELD



CARDINAL RED

COLOUR CHART

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Bringing together the Present and the Past



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