

Piccadilly Warehouse Refurbishment Project NBS Specification

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Building fabric reference specification

Z20

Fixings and adhesives

Z20 Fixings and adhesives

To be read with Preliminaries/ General conditions.

PRODUCTS

310 FASTENERS GENERALLY

- Materials: To have:
 - Bimetallic corrosion resistance appropriate to items being fixed.
 - Atmospheric corrosion resistance appropriate to fixing location.
- Appearance: Submit samples on request.

320 PACKINGS

- Materials: Noncompressible, corrosion proof.
- Area of packings: Sufficient to transfer loads.

330 NAILED TIMBER FASTENERS

- Nails:
 - Steel: To BS 1202-1 or BS EN 10230-1.
 - Copper: To BS EN 1202-2.
 - Aluminium: To BS 1202-3.

340 MASONRY FIXINGS

- Light duty: Plugs and screws.
- Heavy duty: Expansion anchors or chemical anchors.

350 PLUGS

- Type: Proprietary types to suit substrate, loads to be supported and conditions expected in use.

360 ANCHORS

- Types:
 - Expansion: For use in substrate strong enough to resist forces generated by expansion of anchor.
 - Adhesive or chemical:
 - For use in substrate where expansion of anchor would fracture substrate.
 - For use in irregular substrate where expansion anchors cannot transfer load on anchor.
 - Cavity: For use where the anchor is retained by toggles of the plug locking onto the inside face of the cavity.

370 WOOD SCREWS

- Type:
 - Wood screws (traditional pattern).
 - Standard: To BS 1210.
 - Wood screws.
 - Pattern: Parallel, fully threaded shank or twin thread types.
- Washers and screw cups: Where required are to be of same material as screw.

380 MISCELLANEOUS SCREWS

- Type: To suit the fixing requirement of the components and substrate.
 - Pattern: Self-tapping, metallic drive screws, or power driven screws.
- Washers and screw cups: Where required to be of same material as screw.

390 ADHESIVES GENERALLY

- Standards:
 - Hot-setting phenolic and aminoplastic: To BS 1203.
 - Thermosetting wood adhesives: To BS EN 12765.
 - Thermoplastic adhesives: To BS EN 204.

410 POWDER ACTUATED FIXING SYSTEMS

- Types of fastener, accessories and consumables: As recommended by tool manufacturer.

EXECUTION

610 FIXING GENERALLY

- Integrity of supported components: Select types, sizes, quantities and spacings of fixings, fasteners and packings to retain supported components without distortion or loss of support.
- Components, substrates, fixings and fasteners of dissimilar metals: Isolate with washers/sleeves to avoid bimetallic corrosion.
- Appearance: Fixings to be in straight lines at regular centres.

620 FIXING THROUGH FINISHES

- Penetration of fasteners and plugs into substrate: To achieve a secure fixing.

630 FIXING PACKINGS

- Function: To take up tolerances and prevent distortion of materials and components.
- Limits: Do not use packings beyond thicknesses recommended by fixings and fasteners manufacturer.
- Locations: Not within zones to be filled with sealant.

640 FIXING CRAMPS

- Cramp positions: Maximum 150 mm from each end of frame sections and at 600 mm maximum centres.
- Fasteners: Fix cramps to frames with screws of same material as cramps.
- Fixings in masonry work: Fully bed in mortar.

650 NAILED TIMBER FIXING

- Penetration: Drive fully in without splitting or crushing timber.
- Surfaces visible in completed work: Punch nail heads below wrot surfaces.
- Nailed timber joints: Two nails per joint (minimum), opposed skew driven.

660 SCREW FIXING

- Finished level of countersunk screw heads:
 - Exposed: Flush with timber surface.
 - Concealed (holes filled or stopped): Sink minimum 2 mm below surface.

670 PELLETTED COUNTERSUNK SCREW FIXING

- Finished level of countersunk screw heads: Minimum 6 mm below timber surface.
- Pellets: Cut from matching timber, match grain and glue in to full depth of hole.
- Finished level of pellets: Flush with surface.

680 PLUGGED COUNTERSUNK SCREW FIXING

- Finished level of countersunk screw heads: Minimum 6 mm below timber surface.
- Plugs: Glue in to full depth of hole.
- Finished level of plugs: Projecting above surface.

690 USING POWDER ACTUATED FIXING SYSTEMS

- Powder actuated fixing tools: To BS 4078-2 and Kitemark certified.
- Operatives: Trained and certified as competent by tool manufacturer.

700 APPLYING ADHESIVES

- Surfaces: Clean. Adjust regularity and texture to suit bonding and gap filling characteristics of adhesive.
- Support and clamping during setting: Provide as necessary. Do not mark surfaces of or distort components being fixed.
- Finished adhesive joints: Fully bonded. Free of surplus adhesive.