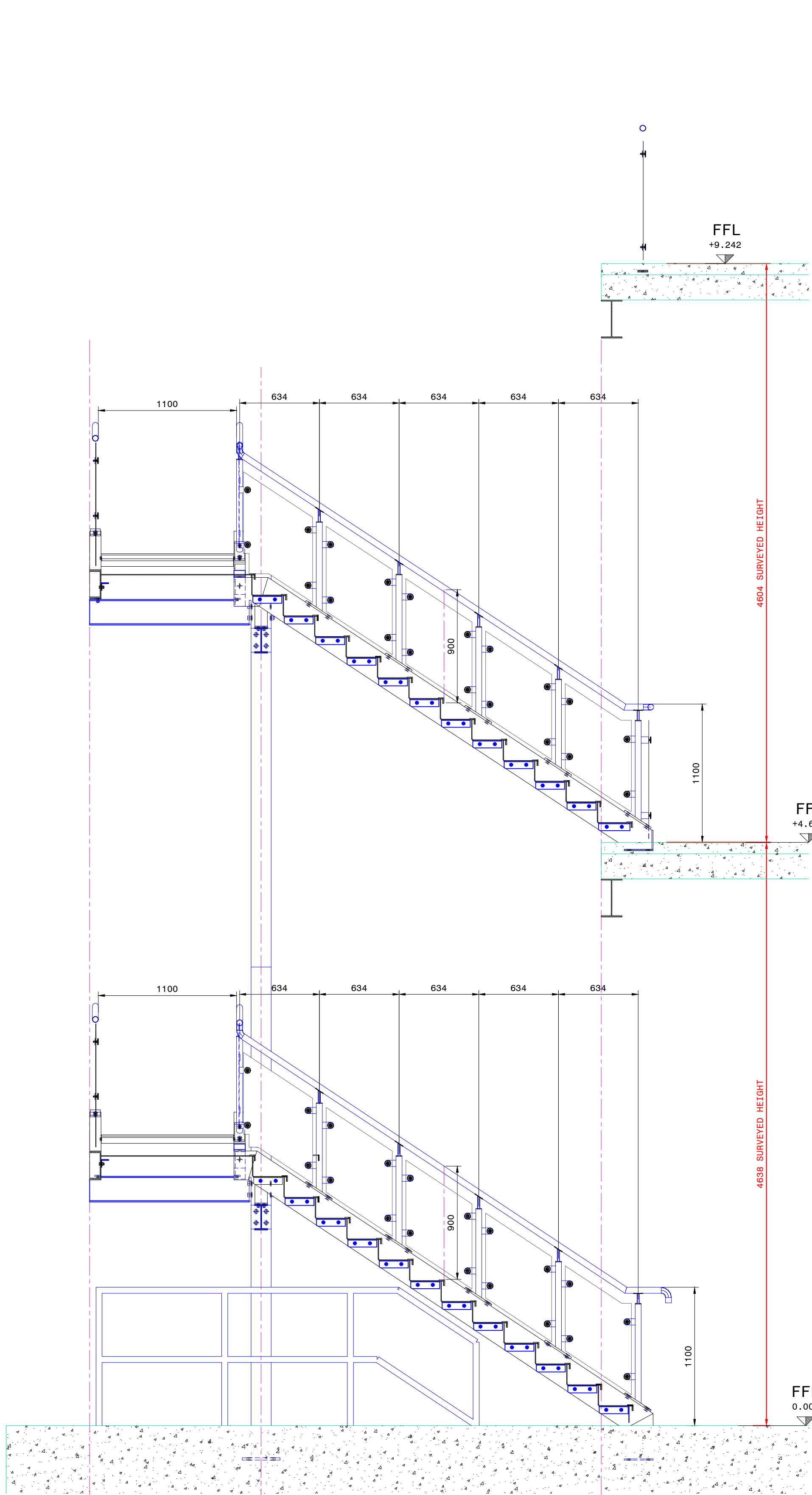
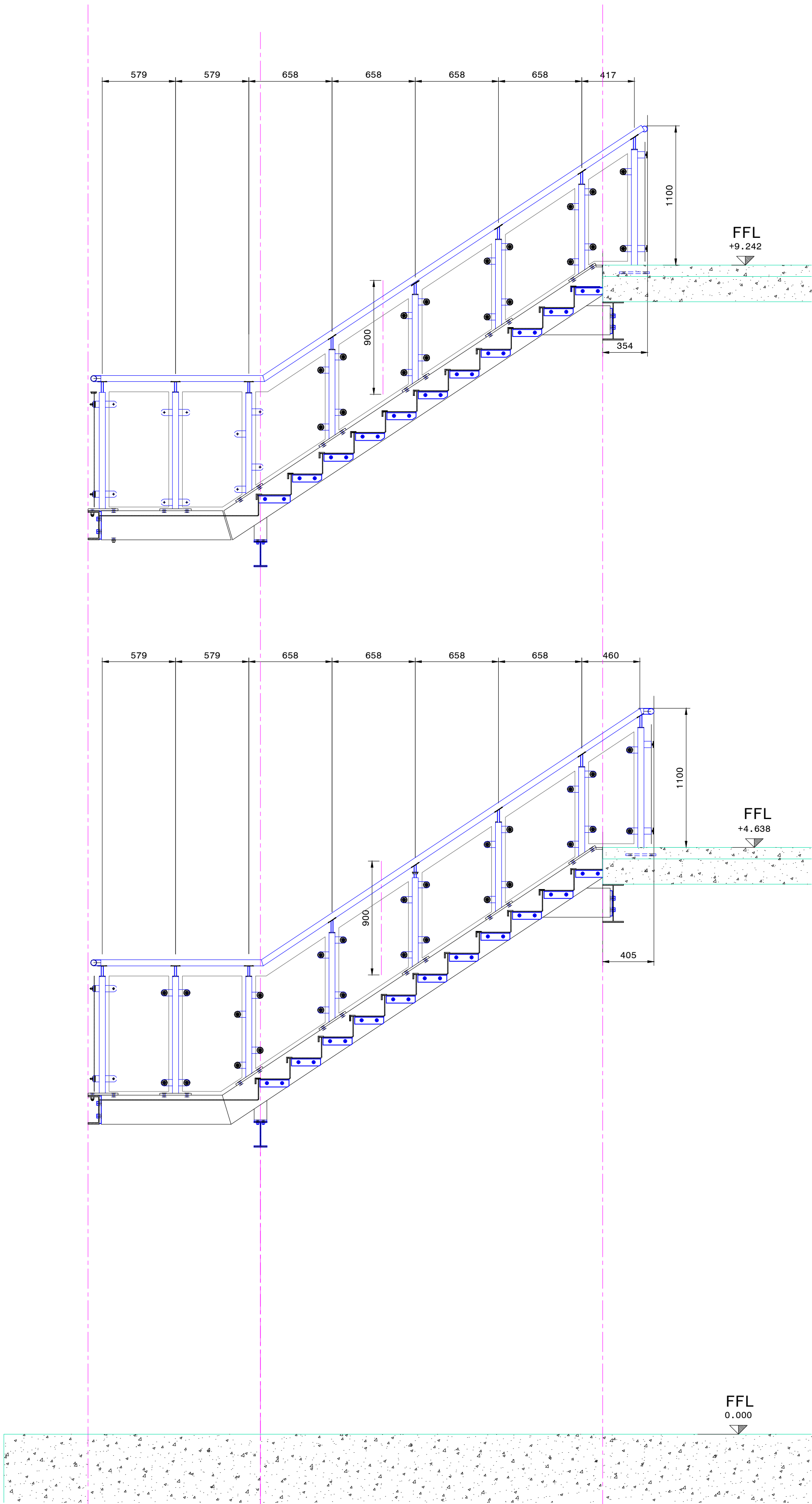
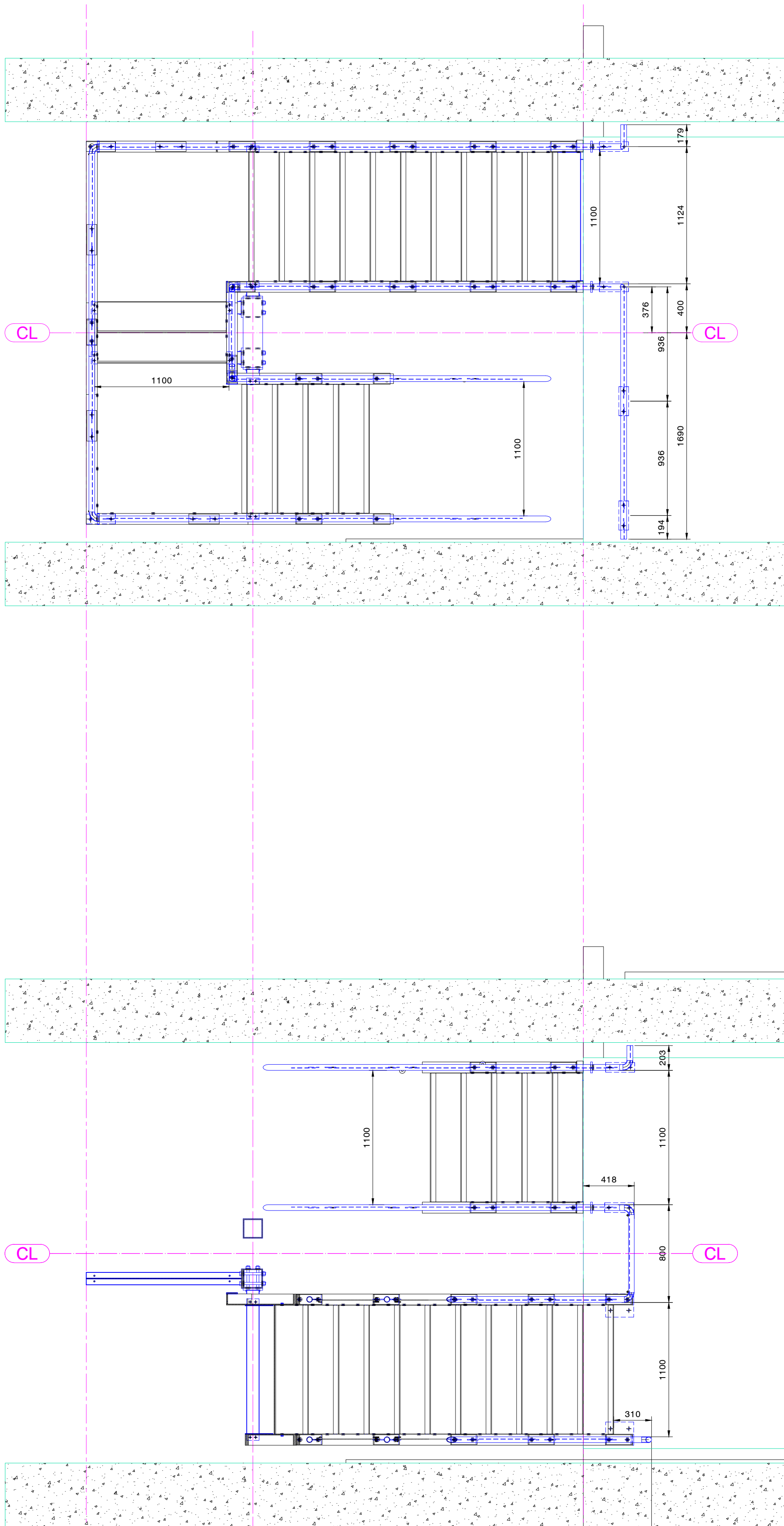




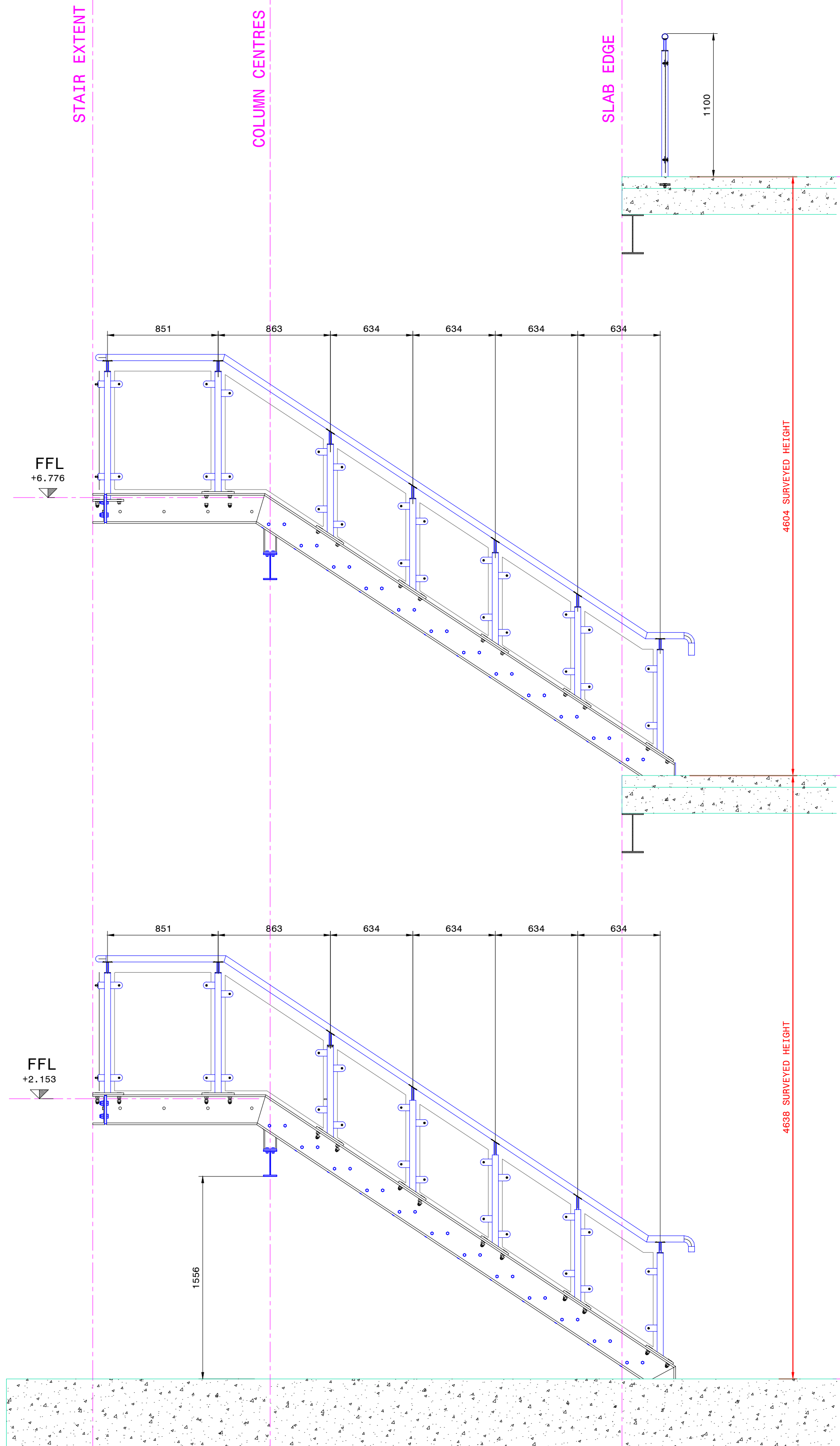
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SCALE-1:25



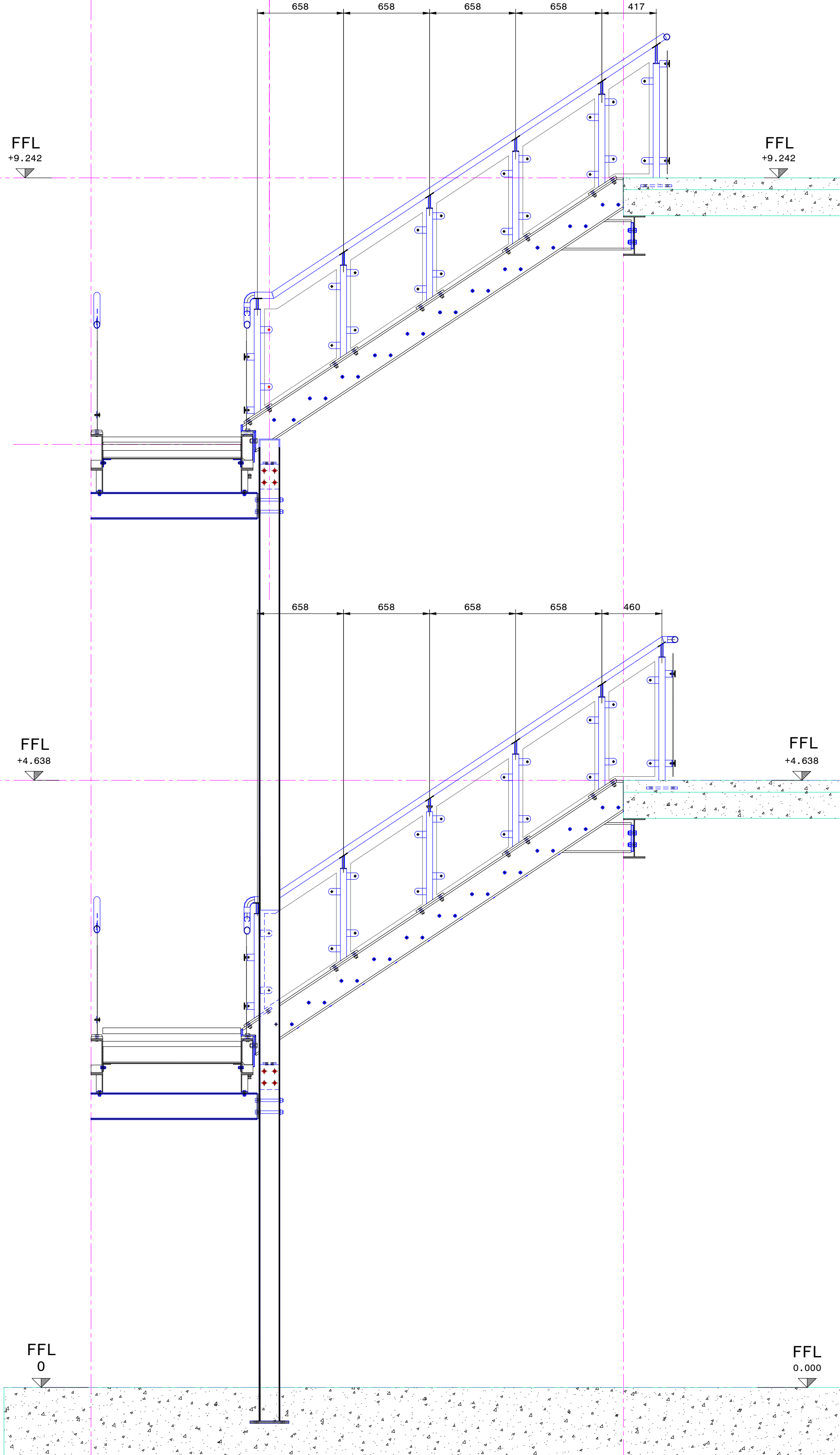
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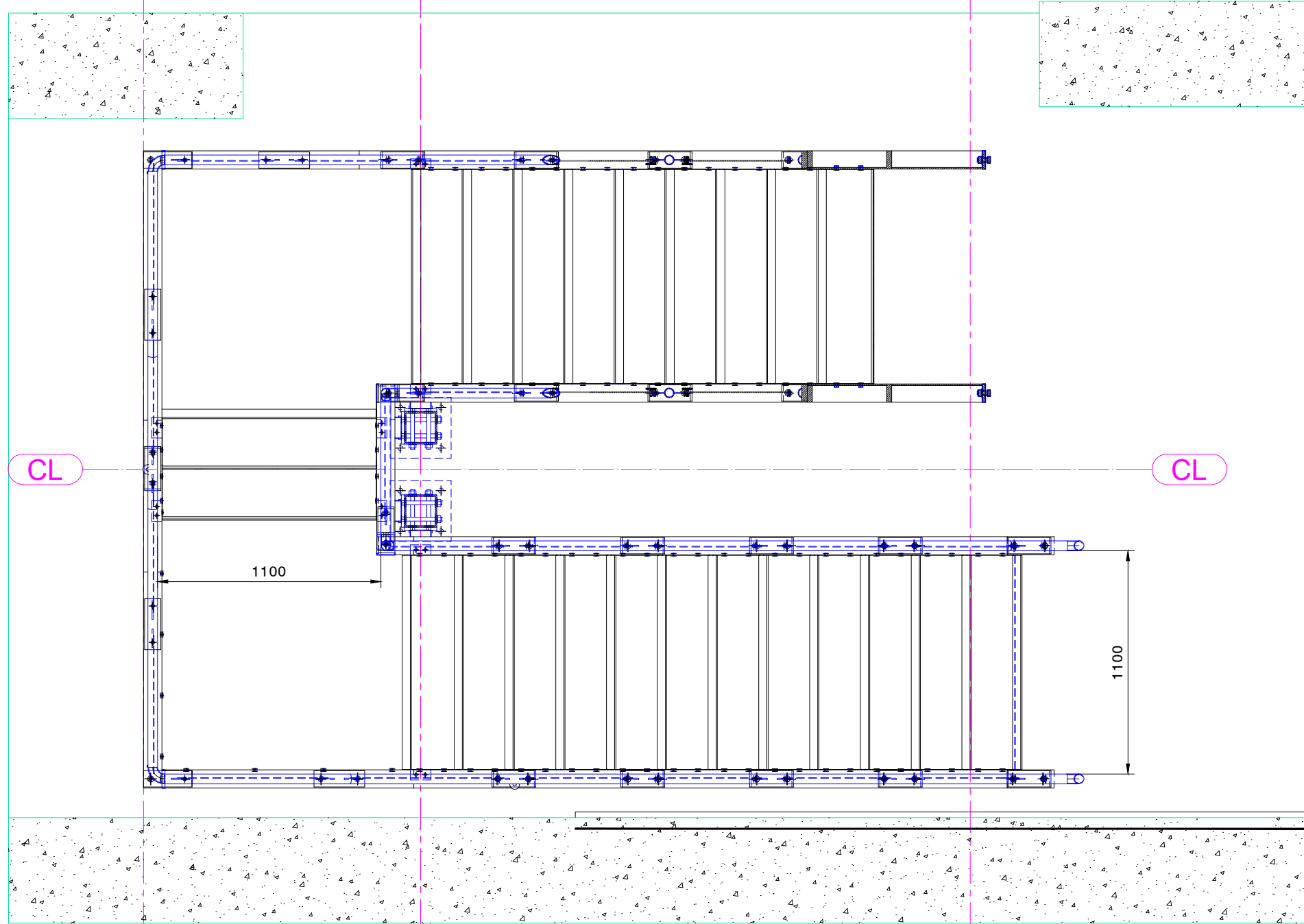
SECTION F1-F1
SCALE-1:25



SECTION A1-A1
SCALE-1:25



SECTION C1-C1
SCALE-1:25



SECTION E1-E1
SCALE-1:25

NOTES
REFER TO SEL-0001 FOR GENERAL NOTES.
ALL MATERIALS TO BE IN ACCORDANCE WITH PID 4.1.
REFER TO PID 5.7 APPENDIX 5 FOR ESSENTIAL
MANUFACTURING TOLERANCES.
ALL HOLLOW SECTION TO BE GRADE S355 JR U.N.O.
ALL GENERAL STEEL TO BE GRADE S355 JR U.N.O.
ALL HOLES TO BE Ø22 U.N.O.
ALL WELD SYMBOLS TO BS EN 22553
EXECUTION CLASS - BS EN 1090-2 EXC2.
WELD ACCEPTANCE CRITERIA BS EN ISO 5817 LEVEL C
(LEVEL D FOR UNDERCUT OVERLAP, STRAY ARC, END
CRATER PIPE)
ALL CONTINUOUS FILLET WELDS TO BE 6MM LEG LENGTH
U.N.O.
ALL BUTT WELDS TO BE FULL PENETRATION U.N.O
FINISH



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P02	CS	02/09/2021	DRAWN TO SURVEY & AMENDED TO COMMENTS
P01	JOHN F	13-Aug-21	FIRST ISSUE
Index	Author	Date	Description
REVISIONS			

THIRD ANGLE:		PROJECT FILE: XAVIERIAN COLLEGE	CLIENT:
SCALE: 1:25	SHEET SIZE: A0	PROJECT No: 2111 MODEL No: 01	SUB ASSEMB No: 01 PART No: 101
DRAWN JF-CS	DATE 12/08/2021	SEL REF: 2111 01 01 101	
CHECKED	DATE	DRAWING TITLE: STAIR SECTIONS	REV P02
APPROVED	DATE		